

page 1/2

1000

1

1

Journal of Management Inquiry 20(4)

5

10

2

[illegible]

1.409 KG

100

100

• 5 837 KC

© 2006 The Authors
Journal compilation © 2006 Blackwell Publishing Ltd

100

10

1000

5
6
7
8

13.408 KG

100

10

1. <i>What is the purpose of this study?</i> 2. <i>What are the research questions?</i> 3. <i>What is the significance of the study?</i> 4. <i>What are the limitations of the study?</i> 5. <i>What are the conclusions of the study?</i> 6. <i>What are the implications of the study?</i> 7. <i>What are the future research directions?</i> 8. <i>What are the contributions of the study?</i> 9. <i>What are the strengths of the study?</i> 10. <i>What are the weaknesses of the study?</i> 11. <i>What are the ethical considerations?</i> 12. <i>What are the funding sources?</i> 13. <i>What are the acknowledgments?</i> 14. <i>What are the references?</i> 15. <i>What are the appendices?</i> 16. <i>What are the tables?</i> 17. <i>What are the figures?</i> 18. <i>What are the footnotes?</i> 19. <i>What are the endnotes?</i> 20. <i>What are the glossary?</i> 21. <i>What are the abbreviations?</i> 22. <i>What are the symbols?</i> 23. <i>What are the units?</i> 24. <i>What are the variables?</i> 25. <i>What are the methods?</i> 26. <i>What are the results?</i> 27. <i>What are the discussions?</i> 28. <i>What are the conclusions?</i> 29. <i>What are the implications?</i> 30. <i>What are the future research directions?</i> 31. <i>What are the contributions?</i> 32. <i>What are the strengths?</i> 33. <i>What are the weaknesses?</i> 34. <i>What are the ethical considerations?</i> 35. <i>What are the funding sources?</i> 36. <i>What are the acknowledgments?</i> 37. <i>What are the references?</i> 38. <i>What are the appendices?</i> 39. <i>What are the tables?</i> 40. <i>What are the figures?</i> 41. <i>What are the footnotes?</i> 42. <i>What are the endnotes?</i> 43. <i>What are the glossary?</i> 44. <i>What are the abbreviations?</i> 45. <i>What are the symbols?</i> 46. <i>What are the units?</i> 47. <i>What are the variables?</i> 48. <i>What are the methods?</i> 49. <i>What are the results?</i> 50. <i>What are the discussions?</i> 51. <i>What are the conclusions?</i> 52. <i>What are the implications?</i> 53. <i>What are the future research directions?</i> 54. <i>What are the contributions?</i> 55. <i>What are the strengths?</i> 56. <i>What are the weaknesses?</i> 57. <i>What are the ethical considerations?</i> 58. <i>What are the funding sources?</i> 59. <i>What are the acknowledgments?</i> 60. <i>What are the references?</i> 61. <i>What are the appendices?</i> 62. <i>What are the tables?</i> 63. <i>What are the figures?</i> 64. <i>What are the footnotes?</i> 65. <i>What are the endnotes?</i> 66. <i>What are the glossary?</i> 67. <i>What are the abbreviations?</i> 68. <i>What are the symbols?</i> 69. <i>What are the units?</i> 70. <i>What are the variables?</i> 71. <i>What are the methods?</i> 72. <i>What are the results?</i> 73. <i>What are the discussions?</i> 74. <i>What are the conclusions?</i> 75. <i>What are the implications?</i> 76. <i>What are the future research directions?</i> 77. <i>What are the contributions?</i> 78. <i>What are the strengths?</i> 79. <i>What are the weaknesses?</i> 80. <i>What are the ethical considerations?</i> 81. <i>What are the funding sources?</i> 82. <i>What are the acknowledgments?</i> 83. <i>What are the references?</i> 84. <i>What are the appendices?</i> 85. <i>What are the tables?</i> 86. <i>What are the figures?</i> 87. <i>What are the footnotes?</i> 88. <i>What are the endnotes?</i> 89. <i>What are the glossary?</i> 90. <i>What are the abbreviations?</i> 91. <i>What are the symbols?</i> 92. <i>What are the units?</i> 93. <i>What are the variables?</i> 94. <i>What are the methods?</i> 95. <i>What are the results?</i> 96. <i>What are the discussions?</i> 97. <i>What are the conclusions?</i> 98. <i>What are the implications?</i> 99. <i>What are the future research directions?</i> 100. <i>What are the contributions?</i> 101. <i>What are the strengths?</i> 102. <i>What are the weaknesses?</i> 103. <i>What are the ethical considerations?</i> 104. <i>What are the funding sources?</i> 105. <i>What are the acknowledgments?</i> 106. <i>What are the references?</i> 107. <i>What are the appendices?</i> 108. <i>What are the tables?</i> 109. <i>What are the figures?</i> 110. <i>What are the footnotes?</i> 111. <i>What are the endnotes?</i> 112. <i>What are the glossary?</i> 113. <i>What are the abbreviations?</i> 114. <i>What are the symbols?</i> 115. <i>What are the units?</i> 116. <i>What are the variables?</i> 117. <i>What are the methods?</i> 118. <i>What are the results?</i> 119. <i>What are the discussions?</i> 120. <i>What are the conclusions?</i> 121. <i>What are the implications?</i> 122. <i>What are the future research directions?</i> 123. <i>What are the contributions?</i> 124. <i>What are the strengths?</i> 125. <i>What are the weaknesses?</i> 126. <i>What are the ethical considerations?</i> 127. <i>What are the funding sources?</i> 128. <i>What are the acknowledgments?</i> 129. <i>What are the references?</i> 130. <i>What are the appendices?</i> 131. <i>What are the tables?</i> 132. <i>What are the figures?</i> 133. <i>What are the footnotes?</i> 134. <i>What are the endnotes?</i> 135. <i>What are the glossary?</i> 136. <i>What are the abbreviations?</i> 137. <i>What are the symbols?</i> 138. <i>What are the units?</i> 139. <i>What are the variables?</i> 140. <i>What are the methods?</i> 141. <i>What are the results?</i> 142. <i>What are the discussions?</i> 143. <i>What are the conclusions?</i> 144. <i>What are the implications?</i> 145. <i>What are the future research directions?</i> 146. <i>What are the contributions?</i> 147. <i>What are the strengths?</i> 148. <i>What are the weaknesses?</i> 149. <i>What are the ethical considerations?</i> 150. <i>What are the funding sources?</i> 151. <i>What are the acknowledgments?</i> 152. <i>What are the references?</i> 153. <i>What are the appendices?</i> 154. <i>What are the tables?</i> 155. <i>What are the figures?</i> 156. <i>What are the footnotes?</i> 157. <i>What are the endnotes?</i> 158. <i>What are the glossary?</i> 159. <i>What are the abbreviations?</i> 160. <i>What are the symbols?</i> 161. <i>What are the units?</i> 162. <i>What are the variables?</i> 163. <i>What are the methods?</i> 164. <i>What are the results?</i> 165. <i>What are the discussions?</i> 166. <i>What are the conclusions?</i> 167. <i>What are the implications?</i> 168. <i>What are the future research directions?</i> 169. <i>What are the contributions?</i> 170. <i>What are the strengths?</i> 171. <i>What are the weaknesses?</i> 172. <i>What are the ethical considerations?</i> 173. <i>What are the funding sources?</i> 174. <i>What are the acknowledgments?</i> 175. <i>What are the references?</i> 176. <i>What are the appendices?</i> 177. <i>What are the tables?</i> 178. <i>What are the figures?</i> 179. <i>What are the footnotes?</i> 180. <i>What are the endnotes?</i> 181. <i>What are the glossary?</i> 182. <i>What are the abbreviations?</i> 183. <i>What are the symbols?</i> 184. <i>What are the units?</i> 185. <i>What are the variables?</i> 186. <i>What are the methods?</i> 187. <i>What are the results?</i> 188. <i>What are the discussions?</i> 189. <i>What are the conclusions?</i> 190. <i>What are the implications?</i> 191. <i>What are the future research directions?</i> 192. <i>What are the contributions?</i> 193. <i>What are the strengths?</i> 194. <i>What are the weaknesses?</i> 195. <i>What are the ethical considerations?</i> 196. <i>What are the funding sources?</i> 197. <i>What are the acknowledgments?</i> 198. <i>What are the references?</i> 199. <i>What are the appendices?</i> 200. <i>What are the tables?</i> 201. <i>What are the figures?</i> 202. <i>What are the footnotes?</i> 203. <i>What are the endnotes?</i> 204. <i>What are the glossary?</i> 205. <i>What are the abbreviations?</i> 206. <i>What are the symbols?</i> 207. <i>What are the units?</i> 208. <i>What are the variables?</i> 209. <i>What are the methods?</i> 210. <i>What are the results?</i> 211. <i>What are the discussions?</i> 212. <i>What are the conclusions?</i> 213. <i>What are the implications?</i> 214. <i>What are the future research directions?</i> 215.
--

—

1

1



SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Plattenberg

Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 7.GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1093.90
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30002069
(order no. / No. De commande)
Schmelzen-Nr. 617984
(heat number / No. de Coulee)
Werkstoff 20MNCRS5
(steel grade / Qualité)

HBS-Teile.-Nr. 035307-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex A
(draw. notice, index / Indice du plan)
Lieferschein-Nr. 80655922/000010
(shipping advice no. / Bulletin de livraison)
Schmelzen-Knz.
(heat code / Repère de Coulee)
Herstellprozess EVD/CC
(process flow / Procédé fabrication)

Auftrag 1019682
(order no./ordre no.)
SAP UC-Material L077860010
(SAP UC-material/SAP UC-material)
Lieferdatum 09/17/2019
(shipping date / Date de livraison)

Stückzahl 11,100
(quantity / Quantité)

Stahlhersteller Lech-Stahlwerke GmbH
(steel mill / Acierie)
Lieferspezifikation GCG_805000_02
(technical specification / Spécification de livraison)

Gießformat 240X240
(casting dim. / Dimension coulée)
Lieferzustand +FP Glühen isotherma
(delivery condition / Etat de livraison)

Rohmat.-abm. 40 Rund
(raw material dim. / Barre diamètre)
Umformgrad 45.8:1
(Diameter / diamètre)

Schmelzanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.1900	0.1700	1.2700	0.0100	0.0220	1.0500	0.0400	0.1100	0.1500	0.0080	0.0250	0.0100	0.0003	0.0060	0.0040	0.0000	0.0000	0.0022	0.0000	0.0000	0.0000	0.0014	0.0117	1.9000	15.0000

Härtbarkeit (hardenability / valeurs de trempabilité)

mm	1	1,5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50		
HRC	0.00	45.10	0.00	44.50	0.00	41.90	0.00	38.00	0.00	34.80	0.00	32.40	0.00	29.20	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																				
							DI-Wert (DI value / diamètre idéal)	0.00															

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Getüfte (part name / Désignation pièce)	FERRIT-PERLIT	Randentkohlung (decarburation / Décarburation)	0.000
Korngröße (grain size / grosseur de grain)	Prim. 6	- 8	Sek. 8 10

Reinheitsgrad (degree of purity / Degre de Pureté)	K3-OXIDE=0
0.00	- 0.00

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)
0.00 - 0.00	0.00 - 0.00

A(%)	Z(%)
0.00 - 0.00	0.00 - 0.00

Av(J)	bei T(°C)
0.00 - 0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	-	201.0	HB
Ergebnis (result / Résultat)	161.0	-	182.0	HB

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	-	0.00
Ergebnis (result / Résultat)	0.00	-	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	-	0.00	mm
Ergebnis (result / Résultat)	0.00	-	0.00	mm



Seit über ...

50
Jahre**CMR-Frachtbrief**

Sendung-Nr.: 19-009230 vom 02.10.2019



19-009230

Ludwigsburg, 02.10.2019
Seite 1 von 1

1 Absender / Expéditeur SEISSENSCHMIDT GMBH DAIMLERSTRASSE 11 58840 PLETTENBERG		INTERNATIONALER FRACHTBRIEF LETTRE DE VOITURE INTERNATIONAL CMR Diese Beförderung unterliegt trotz einer genteiligen Abmachung den Bestimmungen des Übereinkommens über den Beförderungsvertrag im intern. Straßengüterverkehr (CMR). Ce transport est soumis, nonobstant toute clause contraire, à la Convention relative au contrat de transport international des marchandises par route (MR).				
2 Empfänger / Destinataire MAGNA PT S.p.A. VIA DEI CICLAMINI, 4 70026 MODUGNO ITALIEN		6 Frachtführer / Transporteur SCHWEITZER GmbH & Co. Intern. Spedition KG Carl-Benz-Straße 23 71634 Ludwigsburg Benutzte Gen.-Nr.: D-08-019-G-0158				
3 Auslieferungsort des Gutes / Lieu prévu pour la livraison de la marchandise Ort / Lieu MODUGNO Land / Pays Italien Datum / Date 08.10.2019 Zeit / Temps		7 Nachfolgender Frachtführer / Transporteurs successifs Benutzte Gen.-Nr.:				
4 Ort und Tag der Übernahme / Lieu et date de la prise en charge de la marchandise Ort / Lieu PLETTENBERG Land / Pays Deutschland Datum / Date 02.10.2019 Zeit / Temps		8 Vorbehalte und Bemerkungen des Frachtführer / Réserves et observations des transporteurs				
5 Beigefügte Dokumente / Documents annexes						
9 Pos. No.	10 Zeichen/Nr. Marques et numéros	11 Anzahl der LM Nombre des colis	12 Art der Verpackung Mode d'emballage	13 Bezeichnung des Gutes Nature de la marchandise	14 Gewicht, kg Poids, kg	15 Umfang cbm
1	80653874 + 80660709	26	COLLI	Getriebeteile	24.566	
2	80655922					
3	80655934					
Summe: Total				26,00 COLLI	24.566,00	
16 Anweisungen des Absenders		17 Angaben zur Ermittlung der Tarifkilometer mit Grenzübergängen von bis km				
18 Frachtlzahlungsanweisung / Prescription d'affranchissement unfrei - Rechnung an Empfänger		21 Besondere Vereinbarungen / Conventions particulières Übernahmebestätigung des Fahrers: Die Sendung wurde vollständig und in äußerlich guter Beschaffenheit übernommen. Die Ladungssicherung ist gemäss der gesetzlichen Vorgaben durch den Fahrer erfolgt.				
19 Kfz	Amliches Kennzeichen	Nutzlast in t				
Anhängen						
Fahrer						
22 Benutzter Grenzübergang		KU 127 19-009230 Empfänger: MAGNA PT S.p.A. Via dei Ciclamini, 4 70026 Modugno (BA) Datum / Date 02.10.2019				
20 SEISSENSCHMIDT GMBH D-58840 PLETTENBERG Unterschrift und Stempel des Absenders Signature et timbre l'expéditeur		23 SCHWEITZER GmbH & Co. D-71634 Ludwigsburg Unterschrift und Stempel des Frachtführers Signature et timbre du transporteur				

SCHWEITZER GmbH & Co. Intern. Spedition KG
Carl-Benz-Straße 23
71634 Ludwigsburg
Telefon (0 71 41) 24 51-0
Telefax (0 71 41) 24 51-22Geschäftsführer: Axel, Friedrich, Ingrid und Jens Schweitzer
Amtsgericht: Ludwigsburg
Handelsregister: Stuttgart HRA 200856
Internet: www.schweitzer-logistik.deCOMMERZBANK
Konto: 0501540600
BLZ: 604 800 08
IBAN: DE13 6048 0008 0501 5406 00
SWIFT: DRESDEFF604