

Load-No.: 71309

EDI - ASN Note
(VDA 4912)

Vendor -Plant: 0100 -No: 91001108
 SEIJSSENSCHMIDT GmbH
 Daimlerstr. 11
 D-58840 PLEITENBERG
 DEUTSCHLAND

Receiver -Plant: 100 -No.: 14550700
 Magna PT S.P.A.
 Via del Ciclamini, 4
 Zona Industriale
 I-70026 MODUGNO

Unloading Area: 14248
 place of storage:
 Consumption:
 Dispatch Type: Truck
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross Weight: 9.800 KG

VAT-No.: DE123840478
 VAT-No.: IT04886850728

ASN-No -Pos -Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. - Numer Vendor Consignment

80643569 000010 2511109390 7.400 PC M SCHALTRAD 7.GANG 550003915702
 02.09.2019 035307-900 mt. wt.: 3.552 KG , gr. wt.: 3.895 KG
 CC: 190080777
 CC: 190079537
 CC: 190079533
 CC: 190079527
 CC: 4
 Cast-Number: 616634
 UC-Material: L075030010
 Text: Engineering Change Status A
 Text: Customer Change No.
 Text: Supplier Index -

M
 180241346
 5009678551
 143885

80643572 000010 2511108890 3.840 PC S SCHALTRAD 4.GANG 550003916002
 02.09.2019 035310-900 mt. wt.: 5.389 KG , gr. wt.: 5.905 KG
 CC: 190080811
 CC: 190080805
 CC: 190080800
 CC: 190080795
 CC: 190080793
 CC: 190080788
 CC: 6
 Cast-Number: 245814
 UC-Material: G078060010
 Text: Engineering Change Status A
 Text: Customer Change No.
 Text: Supplier Index -

X
 180241347
 5009678552
 143886

***** E N D *****

GR: Quant. Check: Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)



SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Plettenberg

Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 7.GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1.1093.90
(customer part number / No. du plan client)

Kd.-Auftr.-Nr. 30002069
(order no. / No. De commande)
Schmelzen-Nr. 616634
(heat number / No. de Coulee)

Stahlersteller Lech-Stahlwerke GmbH
(steel mill / Aclérie)
Lieferspezifikation GCG_805000_02
(technical specification / Spécification de livraison)

HBS-Teile.-Nr. 035307-900
(HBS-Part number; / N° du plan HBS:)

Änderungsindex A
(draw, notific. index / Indice du plan)

Lieferschein-Nr. 80643569/000010
(shipping advice no. / Bulletin de livraison)

Schmelzen-Knz.

Herstellprozess EVD/CC
(process flow / Procédé fabrication)

Auftrag 1018954
(order no./ordre no.)

SAP UC-Material L075030010
(SAP UC-material/SAP UC-material)

Lieferdatum 08/13/2019
(shipping date / Date de livraison)

Stückzahl 7.400
(quantity / Quantité)

Gießformat 240X240
(casting dim. / Dimension coulée)

Lieferzustand +FP Glühen (HBS: +N)
(delivery condition / Etat de livraison)

Rohmat.-abm. 40 Rund
(raw material dim. / Barre diamètre)

Umformgrad 45,8:1
(Diameter / diamètre)

Schmelzeanalyse (cast analysis / Analyse de coulée)

| %C | %Si | %Mn | %P | %S | %Cr | %Mo | %Ni | %Cu | %Sn | %Al | %V | %B | %Ti | %Nb | %W | %Co | %Sb | %As | %Pb | %Te | %Ca | %N | ppm H | ppm O |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 0.1900 | 0.1600 | 1.2600 | 0.0120 | 0.0210 | 1.0600 | 0.0500 | 0.1200 | 0.1100 | 0.0070 | 0.0290 | 0.0100 | 0.0003 | 0.0060 | 0.0040 | 0.0000 | 0.0000 | 0.0020 | 0.0060 | 0.0000 | 0.0000 | 0.0011 | 0.0097 | 1.8000 | 11.300 |

Härbarkeit (hardenability / valeurs de trempabilité)

| mm | 1 | 1.5 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 13 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | | | |
|------|------|-------|------|-------|------|-------|------|-------|------|-------|------|-------|-------|-------|------|------|------|------|------|------|------|------|--|--|
| HRC | 0.00 | 45.10 | 0.00 | 44.30 | 0.00 | 42.00 | 0.00 | 38.20 | 0.00 | 34.90 | 0.00 | 32.50 | 30.60 | 29.30 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | | |
| Fdyn | 0.00 | - | 0.00 | | | | | | | | | | | | | | | | | | | | | |

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

| Gefüge (part name / Désignation pièce) | FERRIT-PERLIT | Randentkohlung (decarburation / Décarburation) | 0.000 |
|--|---------------|--|-------|
| Korngröße (grain size / grosseur de grain) | Prim. 5 | 8 | 10 |

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

| RM (N/mm ²) | Rp0,2(N/mm ²) | A(%) | ZI(%) |
|-------------------------|---------------------------|------|-------|
| 0.00 | 0.00 | 0.00 | 0.00 |

Oberflächenhärte (surface hardness / dureté superficielle)

| Vorschrift (specification / Spécification) | 152.0 | 201.0 | HB |
|--|-------|-------|----|
| Ergebnis (result / Résultat) | 0 | 0 | HB |

Kernhärte (core hardness / dureté centre)

| Vorschrift (specification / Spécification) | 0.00 | 0.00 |
|--|------|------|
| Ergebnis (result / Résultat) | 0.00 | 0.00 |

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

| Av(J) | bei T(°C) |
|-------|-----------|
| 0.00 | 0.00 |

| Vorschrift (specification / Spécification) | 0.00 | 0.00 | mm |
|--|------|------|----|
| Ergebnis (result / Résultat) | 0.00 | 0.00 | mm |

| Reinheitsgrad (degree of purity / Degre de Pureté) | K3-OXIDE=0 |
|--|------------|
| | |

| | | | | | |
|---|---------------------------------|--|---|--|---|
| 1) Sender/vendor 2) Vendor-no. 91001108 SEISSENSCHMIDT GmbH Daimlerstr. 11 58840 Plettenberg VAT Id-No.: DE123840478 EKAER-Nr.: | | 3) Freight order number 4) Sender number at the forwarding agent | | | |
| 5) Loading point 0100 / SEISSENSCHMIDT GmbH LSF LC 8) Shipment number 71309 | | <h1>Freight Order</h1> | | | |
| 11) Recipient 12) Customer Number 14550700 Company Magna PT S.p.A. Via dei Ciclamini, 4 Zona Industriale I-70026 MODUGNO VAT Id-No.: IT04886850728 | | 6) Date 02.09.2019 7) Relation number 9) Forwarding agent 10) Forwarding 16070077 Firma Schweitzer GmbH & Co. Internationale Spedition KG Carl-Benz-Str. 23 D-71634 LUDWIGSBURG DEUTSCHLAND Telephone Fax 13) Cargo manifest/freight list | | | |
| 14) Delivery / unloading point 100-14248 100-14248 | | 15) Sender's comment for the forwarding agent 16) Receipt date 02.09.2019 17) Receipt time 12:46:00 | | | |
| 18) Delivery note no. 0080643569 0080643572 | 19) Number 4 6 | 20) Packaging DCT300 DCT300 | 22) Contents SCHALTRAD 7.GANG SCHALTRAD 4.GANG | 23) Tara weight in KG 343 516 | 24) Gross weight in KG 3.895 5.905 |
| Total | | 10 | | 859 KG | 9.800 KG |
| 31) Del. term 32) Value of goods 33) kind of goods 34) Sender cash on delivery FCA Plettenberg 16.886,00 EUR A | | 35) Enclosures 36) Order number, customer 38) Means of transport number 39) Truck code LBSC1915 40) Shipping type Truck | | | |
| 43) Confirmation of receipt by the driver Above delivery received completely, intact and stainless. Ich versichere die Ware ins Gemeinschaftsgebiet zu verbringen. Date Truck signature Name Signature | | 42) Acknowledgement of receipt from ship-to party Above delivery received completely and intact. Company stamp / signature | | | |
| 45) The general German carrier conditions apply (ADSp); Area of jurisdiction is the company headquarters of the dispatch | | 44) The delivery contains Euro skids Euro wire pal conv | Of which were swapped Euro skids Euro wire pal conv | 46) Für die Ablage | |

