

Vendor -Plant: 0100 Receiver -Plant: 100 Unloading Area: 14248
 -No: 91001108 -No.: 14550700 Place of storage:
 Firma GETRAG S.p.A. Consumption:
 SEISSENSCHMIDT GmbH Via dei Ciclamini, 4 Dispatch Type: Truck
 Daimlerstr. 11 Zona Industriale Forw. Agent Name: Schweitzer GmbH & Co.
 D-58840 PLETTENBERG I-70026 MODUGNO -Number: 16070077
 VAT-No.: DE123840478 VAT-No.: IT04886850728 Gross Weight: 27.814 KG

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. -Number Vendor Consignment

| | | | | | | | |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------|------------|--------|----|---|------------------|---------------------------------------|
| 80532187 | 000010 | 2511109290 | 5.550 | PC | M | SCHALTRAD 7.GANG | 550003915702 |
| 17.10.2018 | 035307-900 | | | | | | nt. wt.: 2.693 KG , gr. wt.: 2.948 KG |
| 180206275 | CC: 180095885 | F | 1.850 | PC | M | | |
| | CC: 180095878 | | 1.850 | PC | M | | |
| | CC: 180094442 | | 1.850 | PC | M | | |
| | CC: 3 | | DCT300 | PC | | DCT300/P01850 | |
| 5008680253 | Cast-Number: 611024 UC-Material: L060540010 Text: Engineering Change Status A Text: Customer Change No. Text: Supplier Index - | | | | | | |

2185kg

| | | | | | | | |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------|------------|--------|----|---|------------------|---------------------------------------|
| 80532291 | 000010 | 2511109290 | 5.400 | PC | M | SCHALTRAD 6.GANG | 550003915802 |
| 17.10.2018 | 035306-900 | | | | | | nt. wt.: 3.544 KG , gr. wt.: 3.878 KG |
| 180206276 | CC: 180095941 | H | 1.350 | PC | M | | |
| | CC: 180095933 | | 1.350 | PC | M | | |
| | CC: 180095924 | | 1.350 | PC | M | | |
| | CC: 180095909 | | 1.350 | PC | M | | |
| | CC: 4 | | DCT300 | PC | | DCT300/P01850 | |
| 5008680234 | Cast-Number: 610449 UC-Material: L058110010 Text: Engineering Change Status A Text: Customer Change No. Text: Supplier Index - | | | | | | |

2185kg

| | | | | | | | |
|------------|-------------------------------------------------------------------------------------|------------|--------|----|---|------------------|---------------------------------------|
| 80534918 | 000010 | 2511108890 | 2.560 | PC | S | SCHALTRAD 4.GANG | 550003916002 |
| 17.10.2018 | 035310-900 | | | | | | nt. wt.: 3.616 KG , gr. wt.: 3.948 KG |
| 180206277 | CC: 180096256 | I | 640 | PC | S | | |
| | CC: 180096247 | | 640 | PC | S | | |
| | CC: 180096242 | | 640 | PC | S | | |
| | CC: 180096237 | | 640 | PC | S | | |
| | CC: 4 | | DCT300 | PC | | DCT300/P01850 | |
| 5008680258 | Cast-Number: 239599 UC-Material: G058700020 Text: Engineering Change Status A | | | | | | |

2185kg

GR: Quant. Check: Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)

**LINAMAR
SEISSENSCHMIDT
FORGING**

SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Plettenberg

Company
GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 7.GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1093.90
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30002069
(order no. / No. De commande)

Schmelzen-Nr. 611024
(heat number / No. de Coules)
Werkstoff 20MnCRS5
(steel grade / Qualité)

Stahlhersteller Lech-Stahlwerke GmbH
(steel mill / Aciérie)
Liefer spezifikation GCG_805000_02
(technical specification / Spécification de livraison)

HBS-Teile.-Nr. 035307-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex A
(draw. notific. index / indice du plan)
Lieferschein.-Nr. 80532187/000010
(shipping advice no. / Bulletin de livraison)

Schmelzen-Knz.
(heat code / Règne de Coules)
Herstellprozess E/VD/CC
(process flow / Procédé fabrication)

Auftrag 1014381
(order no./ordre no.)
SAP UC-Material L060540010
(SAP UC-material/SAP UC-matériau)
Lieferdatum 09/28/2018
(shipping date / Date de livraison)

Gießformat 240X240
(casting dim. / Dimension coulée)
Lieferzustand +FP Glühen isotherma
(delivery condition / Etat de livraison)
Rohmat.-abm. 40 Rund
(raw material dim. / Barre diamètre)
Umformgrad 45,8-FACH
(Diameter / diamètre)

Stückzahl 5,560
(quantity / Quantité)

Schmelzeanalyse (cast analysis / Analyse de coulées)

| %C | %Si | %Mn | %P | %S | %Cr | %Mo | %Ni | %Cu | %Sn | %Al | %V | %Ti | %Nb | %W | %Co | %Sb | %As | %Pb | %Te | %Ca | %N | ppm H | ppm O |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 0.2000 | 0.1800 | 1.2500 | 0.0090 | 0.0250 | 1.1100 | 0.0700 | 0.1200 | 0.1000 | 0.0060 | 0.0280 | 0.0100 | 0.0002 | 0.0040 | 0.0000 | 0.0000 | 0.0019 | 0.0090 | 0.0000 | 0.0000 | 0.0010 | 0.0095 | 1.7000 | 17.300 |

Härtbarkeit (hardenability / valeurs de trempabilité)

| mm | 1 | 1,5 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 13 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | | |
|------|------|-------|------|-------|------|-------|------|-------|------|-------|------|-------|-------|-------|------|------|------|------|------|------|------|--|--|
| HRC | 0.00 | 45.70 | 0.00 | 44.90 | 0.00 | 43.30 | 0.00 | 40.40 | 0.00 | 36.60 | 0.00 | 34.20 | 32.40 | 30.90 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | | |
| Fdyn | 0.00 | - | 0.00 | | | | | | | | | | | | | | | | | | | | |

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

| Gefüge | FERRIT-PERLIT | Randentkohlung | 0.000 |
|-----------|------------------------|----------------|-------|
| Korngröße | Prim. 5 - 8 Sek. 7 - 8 | | |

Mechanische Eigenschaften (mechanical properties / propriétés mécanique)

| RM (N/mm ²) | Rp0,2(N/mm ²) | A1(%) | Z1(%) |
|-------------------------|---------------------------|-------------|-------------|
| 0.00 - 0.00 | 0.00 - 0.00 | 0.00 - 0.00 | 0.00 - 0.00 |

Oberflächenhärte (surface hardness / dureté superficie)

| Vorschrift | 152.0 | 201.0 | HB |
|---------------------------------|-------|-------|----|
| (specification / Spécification) | 0 | 0 | 0 |
| Ergebnis | 152.0 | 170.0 | HB |
| (result / Résultat) | 0 | 0 | 0 |

Kernhärte (core hardness / dureté centre)

| Vorschrift | 0.00 | 0.00 |
|---------------------------------|--------------------|------|
| (specification / Spécification) | - | 0.00 |
| Ergebnis | 0.00 <td>0.00</td> | 0.00 |
| (result / Résultat) | - | 0.00 |

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

| Vorschrift | 0.00 | 0.00 |
|---------------------------------|--------------------|------|
| (specification / Spécification) | - | 0.00 |
| Ergebnis | 0.00 <td>0.00</td> | 0.00 |
| (result / Résultat) | - | 0.00 |

| Reinheitsgrad | K3=0 |
|--------------------------------------|------|
| (degree of purity / Degré de Pureté) | |

| Av(J) | bei T(°C) |
|-------------|-----------|
| 0.00 - 0.00 | 0.00 |

| | | | | | |
|-----------------------------------------------------------------------------------------------------------------------------|-----------------|----------------------------------------------------------------------------------------------------------|------------------|----------------------------------------------------------------------------------------------------------------------|------------------------|
| 1) Sender/vendor SEISSENSCHMIDT GmbH Daimlerstr. 11 58840 Plettenberg | | 2) Vendor-no. 91001108 | | 3) Freight order number | |
| VAT Id-No.: DE123840478 EKAER-Nr.: | | 4) Sender number at the forwarding agent | | Freight Order | |
| 5) Loading point 0100 / SEISSENSCHMIDT GmbH LSF LC | | 6) Date 17.10.2018 | | | |
| 8) Shipment number 60528 | | 9) Forwarding agent | | 10) Forwarding 16070077 | |
| 11) Recipient Company GETRAG S.p.A. Via dei Ciclamini, 4 Zona Industriale I-70026 MODUGNO | | 12) Customer Number 14550700 | | Firma Schweitzer GmbH & Co. Internationale Spedition KG Carl-Benz-Str. 23 D-71634 LUDWIGSBURG | |
| VAT Id-No.: IT04886850728 | | Telephone | | Fax | |
| 14) Delivery / unloading point 100-14248 100-14248 100-14248 100-14248 100-14248 | | 13) Cargo manifest/freight list | | 15) Sender's comment for the forwarding agent | |
| 16) Receipt date 17.10.2018 | | 17) Receipt time 16:33:00 | | | |
| 18) Delivery note no. | 19) Number | 20) Packaging | 22) Contents | 23) Tara weight in KG | 24) Gross weight in KG |
| 0080511157 | 1 | Karton | Zahnrad Rw. Gang | 1 | 6 |
| 0080527502 | 1 | DCT300 | Zahnrad Rw. Gang | 85 | 366 |
| 0080532183 | 6 | DCT300 | SCHALTRAD 5.GANG | 526 | 5.825 |
| 0080532187 | 3 | DCT300 | SCHALTRAD 7.GANG | 255 | 2.948 |
| 0080533291 | 4 | DCT300 | SCHALTRAD 6.GANG | 334 | 3.878 |
| 0080534918 | 4 | DCT300 | SCHALTRAD 4.GANG | 332 | 3.948 |
| 0080538087 | 11 | DCT300 | ZAHNRAD 2.GANG | 940 | 10.843 |
| Total | 30 | | | 2.473 KG | 27.814 KG |
| 31) Del. term FCA Plettenberg | | 32) Value of goods 48.003,87 EUR | | 33) kind of goods A | |
| 34) Sender cash on delivery | | 35) Enclosures | | 36) Order number, customer | |
| 37) Means of transport number | | 38) Truck code LBSC1835 | | 39) Shipping type Truck | |
| 40) Acknowledgement of receipt from ship-to party | | 41) Confirmation of receipt by the driver | | 42) Company stamp / signature | |
| Above delivery received completely, intact and stainless. Ich versichere die Ware ins Gemeinschaftsgebiet zu verbringen. | | Above delivery received completely, intact and stainless. Via dei Ciclamini, snc - 70025 Modugno (BA) | | 19 OTT 2018 "Ricevuto con riserva di verifica su qualità e quantità" | |
| Date | Truck signature | Name | Signature | | |
| 45) The general German carrier conditions apply (ADSp); Area of jurisdiction is the company headquarters of the dispatch | | 44) The delivery contains Euro skids Euro wire pal conv | | 46) Für die Ablage Of which were swapped Euro skids Euro wire pal conv | |