

Load-No.: 56351

EDI - ASN Note

Vendor (VDA 4912) -Plant: 0100 -No: 91001108 Receiver -Plant: 100 -No.: 14550700
 Firma SEISSENSCHMIDT GmbH Daimlerstr. 11 D-58840 PLETTENBERG
 Unloading Area: 14248
 place of storage: Consumption: Truck
 Dispatch Type: Schweitzer GmbH & Co.
 Forw. Agent Name: 16070077
 -Number: 24.223 KG
 Gross Weight: 24.223 KG
 VAT-No.: DE123840478
 VAT-No.: IT04886850728

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. -Number Vendor
 - Number Cust. Consignment

80497701 000010 2501422091 2.250 PC S ZAHNRAD 2.GANG 550002776007
 18.06.2018 033914-900 4750 PC S nt. wt.: 2.304 KG , gr. wt.: 2.452 KG
 CC: 180058125 750 PC S
 CC: 180058121 750 PC S
 CC: 180058100 750 PC S
 CC: 1 HESON KLEIN HESON KLEIN/P01590
 CC: 2 TBA-520858 TBA-520858/P01720
 Cast-Number: 236638
 UC-Material: G041700050
 Text: Engineering Change Status -
 Text: Customer Change No. -
 Text: Supplier Index -

80498109 000010 2501364793 1.400 PC S SCHALTRAD 6.GANG 550003288503
 18.06.2018 035147-900 1.400 PC S nt. wt.: 958 KG , gr. wt.: 1.014 KG
 CC: 180058273 1.400 PC S
 CC: 1 HESON KLEIN HESON KLEIN/P01590
 Cast-Number: 607111
 UC-Material: I045390010
 Text: Engineering Change Status -
 Text: Customer Change No. -
 Text: Supplier Index A

80498117 000010 2511109390 3.700 PC M SCHALTRAD 7.GANG 550003915701
 18.06.2018 035307-900 1.850 PC M nt. wt.: 1.799 KG , gr. wt.: 1.970 KG
 CC: 180058357 1.850 PC M
 CC: 180051890 1.850 PC M
 CC: 2 DCT300 DCT300/P01850
 Cast-Number: 607821
 UC-Material: L049060010
 Text: Engineering Change Status A
 Text: Customer Change No.
 Text: Supplier Index -

GR: Quant. Check: Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)



SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Plettenberg

Company
GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 6.GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 250.1.3647.93
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30000851
(order no. / No. De commande)
Schmelzen-Nr. 607111
(heat number / No. de Coules)

HBS-Teile.-Nr. 035147-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex -
(draw. notific. index / Indice du plan)
Lieferschein-Nr. 80498109/000010
(shipping advice no. / Bulletin de livraison)
Schmelzen-Knz.
(heat code / Repère de Coulee)

Auftrag 1009668
(order no./ordre no.)
SAP UC-Material L045390010
(SAP UC-material/SAP UC-material)
Lieferdatum 06/06/2018
(shipping date / Date de livraison)

Stückzahl 1,400
(quantity / Quantité)

Stahlersteller Lech-Stahlwerke GmbH
(steel mill / Acierrie)
Lieferspezifikation GCG_805000_02
(technical specification / Spécification de livraison)

Herstellprozess E/VD/CC
(process flow / Procédé fabrication)

Gießformat 240X240
(casting dim. / Dimension cotee)
Lieferzustand BG-Geglüht/+FP
(delivery condition / Etat de livraison)

Rohmat.-abm. 42 Rund
(raw material dim. / Barre diamètre)

Schmelzanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2000	0.1600	1.2900	0.0080	0.0240	1.0400	0.0800	0.1900	0.1200	0.0080	0.0280	0.0100	0.0004	0.0060	0.0050	0.0000	0.0000	0.0016	0.0050	0.0008	0.0000	0.0013	0.0101	2.0000	15.000

Härtbarkeit (hardnability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.80	0.00	44.90	0.00	43.00	0.00	40.00	0.00	36.60	0.00	34.20	32.70	31.10	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT-PERLIT-GEFÜGE	Randentkohlung (decarburation / Décarburation)	0.000
Korngröße (grain size / grossueur de grain)	Prim. 5 - 8 Sek. 9		

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)	HB
0.00 - 0.00	0.00 - 0.00	

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	201.0	HB
Ergebnis (result / Résultat)	161.0	191.0	HB

A1(%)	Z1(%)
0.00 - 0.00	0.00 - 0.00

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	0.00
Ergebnis (result / Résultat)	0.00	0.00

Reinheitsgrad (degree of purity / Degré de Pureté)	K3 = 0

Av(J)	bei T(°C)
0.00 - 0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	0.00	mm
Ergebnis (result / Résultat)	0.00	0.00	mm

1) Sender/vendor SEISSENSCHMIDT GmbH Daimlerstr. 11 58840 Plettenberg		2) Vendor-no. 91001108		3) Freight order number	
5) Loading point 0100 / SEISSENSCHMIDT GmbH LSF LC		8) Shipment number 56351		4) Sender number at the forwarding agent	
11) Recipient Company GETRAG S.p.A. Via dei Ciclamini, 4 Zona Industriale I-70026 MODUGNO		12) Customer Number 14550700		6) Date 18.06.2018 7) Relation number	
VAT Id-No.: DE123840478 EKAER-Nr.:		VAT Id-No.: IT04886850728		9) Forwarding agent Firma Schweitzer GmbH & Co. Internationale Spedition KG Carl-Benz-Str. 23 D-71634 LUDWIGSBURG	
14) Delivery / unloading point 100-14248 100-14248 100-14248 100-14248 100-14248		15) Sender's comment for the forwarding agent		10) Forwarding 16070077	
18) Delivery note no.		19) Number		20) Packaging	
0080497688		1		TBA-520858	
0080497688		1		HESON KLEIN	
0080497691		3		TBA-520858	
0080497697		3		HESON KLEIN	
0080497701		1		HESON KLEIN	
0080497701		2		TBA-520858	
0080498109		1		HESON KLEIN	
0080498117		2		DCT300	
0080500234		4		DCT300	
0080501152		6		DCT300	
0080501588		2		DCT300	
Total		26			
22) Contents		23) Tara weight in KG		24) Gross weight in KG	
SCHALTRAD 5.GANG		47		1.060	
SCHALTRAD 5.GANG		55		1.070	
FESTRAD 5.GANG		134		3.182	
SCHALTRAD 4.GANG		177		3.083	
ZAHNRAD 2.GANG		57		824	
ZAHNRAD 2.GANG		91		1.628	
SCHALTRAD 6.GANG		56		1.014	
SCHALTRAD 7.GANG		171		1.970	
SCHALTRAD 6.GANG		341		3.247	
SCHALTRAD 5.GANG		509		5.820	
SCHALTRAD 4.GANG		167		1.325	
		1.805 KG		24.223 KG	
31) Del. term FCA Plettenberg		32) Value of goods 39.563,05 EUR		33) kind of goods A	
34) Sender cash on delivery		35) Enclosures		36) Order number, customer	
				37) Means of transport number	
				38) Truck code LB SC 1463	
				39) Shipping type Truck	
43) Confirmation of receipt by the driver Above delivery received completely, intact and stainless. Ich versichere die Ware ins Gemeinschaftsgebiet zu verbringen.		44) Acknowledgement of receipt from ship-to party Above delivery received completely and intact. KUEHNE-NAGEL snc. Via dei Ciclamini, snc - 70026 Modugno (BA) 21 GIU 2018 "Ricevuto con riserva di verifica su qualità e quantità"		45) The general German carrier conditions apply (ADSp); Area of jurisdiction is the company headquarters of the dispatch	
Date		Truck signature		Name	
Signature		Company stamp		46) Für den Empfänger	
44) The delivery contains Euro skids Euro wire pal conv		Of which were swapped Euro skids Euro wire pal conv			

