

Load-No.: 59583

EDI - ASN Note
(VDA 4912)

Vendor -Plant: 0100 -No: 91001108
 Firma SEISSENSCHMIDT GmbH
 Daimlerstr. 11
 D-58840 FLETTENBERG

Receiver -Plant: 100 -No.: 14550700
 GETRAG S.p.A.
 Via dei Ciclamini, 4
 Zona Industriale
 I-70026 MODUGNO

VAT-No.: DE123840478
 VAT-No.: IT04886850728

Unloading Area: 14248
 Place of storage:
 Consumption:
 Dispatch Type: Truck
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross Weight: 13.580 KG

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of delivery	Purch. Ord. Nr.
-Date		Suppl. Ref. No. Vend.				Add. Data Vendor	
		Pack. Mat. -Quant.				-Nummer Vendor	Consignment

		CC: 1	DCT300	PC		DCT300/P01850	
		Cast-Number: 610449					
		UC-Material: L058110010					
		Text: Engineering Change Status A					
		Text: Customer Change No. -					
		Text: Supplier Index -					

80525820 9	000010	2501364591	4.066	PC	S	SCHALTRAD 5.GANG	550002776015
19.09.2018		033917-900					nt. wt.: 2.728 KG , gr. wt.: 2.894 KG
		CC: 180086502	1.066	PC	S		
		CC: 180086491	1.500	PC	S		
		CC: 180086475	1.500	PC	S		
		CC: 3					
		Cast-Number: 238109					
		UC-Material: G049290010					
		Text: Engineering Change Status -					
		Text: Customer Change No. -					
		Text: Supplier Index -					

216452

80526628 4	000010	25111109390	1.850	PC	M	SCHALTRAD 7.GANG	550003915701
19.09.2018		035307-900					nt. wt.: 894 KG , gr. wt.: 979 KG
		CC: 180085436	1.850	PC	M		
		CC: 1	DCT300	PC		DCT300/P01850	
		Cast-Number: 611024					
		UC-Material: L060540010					
		Text: Engineering Change Status A					
		Text: Customer Change No. -					
		Text: Supplier Index -					

216453

80526973 4	000010	25111108890	1.280	PC	S	SCHALTRAD 4.GANG	550003916001
19.09.2018		035310-900					nt. wt.: 1.802 KG , gr. wt.: 1.971 KG
		CC: 180086389	640	PC	S		
		CC: 180086385	640	PC	S		
		CC: 2	DCT300	PC		DCT300/P01850	
		Cast-Number: 238759					

216455

GR: Quant. Check: Rating Check:

EDI - ASN Note (VDA 4912) Load-No.: 59583

Vendor -Plant: 0100 -No: 91001108 Receiver -Plant: 100 -No.: 14550700 Unloading Area: 14248
Firma SEISSNSCHMIDT GmbH Daimlerstr. 11 D-58840 PLETTENBERG
GETRAG S.p.A. Via dei Ciclamini, 4 Zona Industriale I-70026 MODUGNO
VAT-No.: DE123840478 VAT-No.: IT04886850728

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
-Date Suppl. Ref. No. Vend. Add. Data Vendor
Pack. Mat. -Quant. - Number Cust. -Nunmer Vendor

UC-Material: G051740010
Text: Engineering Change Status A
Text: Customer Change No.
Text: Supplier Index -

Table with columns: Material No., Date, Quantity, Unit, Vendor, Name, Weight. Includes handwritten 'Y' and '500859 7168'.

***** E N D *****
GR: Quant. Check: Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)



SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Plettenberg

Company
GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 4-GANG
(Part name: / Désignation pièce)

Kd.-Zg.-Nr. 251.1.1088.90
(customer part number / No. du plan client)

Kd.-Auftr.-Nr. 30002076
(order no. / No. De commande)

Schmelzen-Nr. 238759
(heat number / No. de coulée)

Werkstoff 20MNCRS5
(steel grade / Qualité)

HBS-Teile.-Nr. 035310-900
(HBS-Part number: / N° du plan HBS)

Änderungsindex A
(draw. notific. index / Indice du plan)

Lieferschein-Nr. 80526973/000010
(shipping advice no. / Bulletin de livraison)

Schmelzen-Knz.
(heat code / Répère de Coulées)

Herstellprozess E/VAK./CC
(process flow / Procédé fabrication)

Auftrag 1012742
(order no./ordre no.)

SAP UC-Material G051740010
(SAP UC-material/SAP UC-material)

Lieferdatum 09/12/2018
(shipping date / Date de livraison)

Stückzahl 1,280
(quantity / Quantité)

Rohmat.-abm. 55 Rund
(raw material dim. / Barre diamètre)

Gießformat 240X240
(casting dim. / Dimension coulée)

Lieferzustand BG-Geglüht/+FP isoth
(delivery condition / Etat de livraison)

Stahlersteller Georgsmarienhütte GmbH
(steel mill / Aciérie)

Lieferspezifikation GCG_805000_02
(technical specification / Spécification de livraison)

Schmelzanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2100	0.1600	1.2300	0.0120	0.0260	1.1800	0.0500	0.1800	0.1700	0.0090	0.0330	0.0050	0.0004	0.0010	0.0090	0.0000	0.0000	0.0010	0.0070	0.0010	0.0000	0.0004	0.0120	2.5000	7.0000

Härtbarkeit (hardnability / valeurs de trempabilité)

mm	1	1,5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	46.20	0.00	45.50	0.00	44.60	0.00	41.80	0.00	38.70	0.00	36.40	34.70	33.50	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00							0.00														

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT-PERLIT GEFÜGE	Randentkohlung (decarburation / Décaburation)	0.000
Korngröße (grain size / grosseur de grain)	Prim. 5 - 8 Sek. 8 - 9		

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)	HB
0.00 - 0.00	0.00 - 0.00	201.0 HB

Oberflächenhärte (surface hardness / duraté superficié)

Vorschrift (specification / Spécification)	152.0	201.0	HB
Ergebnis (result / Résultat)	164.0	191.0	HB

Average (Av)	Z (%)
0.00 - 0.00	0.00 - 0.00

Kernhärte (core hardness / duraté centre)

Vorschrift (specification / Spécification)	0.00	0.00
Ergebnis (result / Résultat)	0.00	0.00

Reinheitsgrad (degree of purity / Degré de Pureté)	K3=0
Umformgrad 24,2 - fach	

Av(J)	bei T(°C)
0.00 - 0.00	0.00

Einsatzhärtungstiefe (case hardening depth / édméntation gravité)

Vorschrift (specification / Spécification)	0.00	0.00	mm
Ergebnis (result / Résultat)	0.00	0.00	mm

