

Vendor -Plant: 0100
-No: 91001108
Firma
SEISSENSCHMIDT GmbH
Daimlerstr. 11
D-58840 PLETTENBERG

Receiver -Plant: 100
-No.: 14550700
GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 MODUGNO

Unloading Area: 14248
place of storage:
Consumption:
Dispatch Type: Truck
Forw. Agent Name: Schweitzer GmbH & Co.
-Number: 16070077
Gross Weight: 24.284 KG

VAT-No.: DE123840478

VAT-No.: IT04886850728

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Furch. Ord. Nr.
-Date -Plant: 0100 -No: 91001108
Suppl. Ref. No. Vend. Add. Data Vendor
Pack. Mat. -Quant. -Number Cust. -Number Vendor

80480835 000010 2511109290 1.350 PC M SCHALTRAD QUERUNG dichiarata: 125.9 550003915801
25.04.2018 035305-900 035305-900 Quantità effettiva: A nt. wt.: 860 KG , gr. wt.: 945 KG
CC: 180040255 F CC: 180040255 Tipo Imballaggio: WESON
CC: 1 CC: 1 DCT300/P01850 Quantità Imballi: 1 SI NO
Cast-Number: 606051 Conformità alle schede d'imballo: SI NO
UC-Material: L045380010 Data controllo: 30/09/2018
Text: Engineering Change Status A Firma
Text: Customer Change No. -
Text: Supplier Index -
200 965

80480841 000010 2511108490 1.590 PC S ZAHNRAD 2.GANG KUEHNE+NAGEL s.r.l.
25.04.2018 035309-900 035309-900 Quantità effettiva: A ACCETTAZIONE MERCE
CC: 180040782 F CC: 180040782 Tipo Imballaggio: WESON wt.: 2.927 KG
CC: 180040775 CC: 180040775 Quantità Imballi: 3 SI NO
CC: 180040761 CC: 180040761 Conformità alle schede d'imballo: SI NO
CC: 3 CC: 3 Data controllo: 30/09/2018
Cast-Number: 237059 Firma
UC-Material: G048470010
Text: Engineering Change Status A
Text: Customer Change No. -
Text: Supplier Index -
200 966

80480843 000010 2511108890 1.280 PC S SCHALTRAD 4. KUEHNE+NAGEL s.r.l.
25.04.2018 035310-900 035310-900 Quantità effettiva: A ACCETTAZIONE MERCE
CC: 180040813 E CC: 180040813 Tipo Imballaggio: WESON wt.: 1.883 KG
CC: 180040811 CC: 180040811 Quantità Imballi: 2 SI NO
CC: 2 CC: 2 Data controllo: 30/09/2018
Cast-Number: 237059 Firma
UC-Material: G048470010
Text: Engineering Change Status A
Text: Customer Change No. -
Text: Supplier Index -
200 967

80483451 000010 2511109090 3.880 PC M SCHALTRAD 5.GANG
25.04.2018 035305-900 035305-900 Quantità effettiva: A ACCETTAZIONE MERCE
CC: 180040813 E CC: 180040813 Tipo Imballaggio: WESON wt.: 3.905 KG
CC: 180040811 CC: 180040811 Quantità Imballi: 2 SI NO
CC: 2 CC: 2 Data controllo: 30/09/2018
Cast-Number: 237059 Firma
UC-Material: G048470010
Text: Engineering Change Status A
Text: Customer Change No. -
Text: Supplier Index -
Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certif



SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Plettenberg.

Company
GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 6.GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1092.90
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30002068
(order no. / No. de commande)

Schmelzen-Nr. 606051
(heat number / No. de Coulee)

Werkstoff 20MNCRS5
(steel grade / Qualité)

Lieferspezifikation GCG_805000_02
(technical specification / Spécification de livraison)

HBS-Teile.-Nr. 035306-900
(HBS-Part number / N° du plan HBS)

Änderungsindex A
(draw, notific. index / indice du plan)

Lieferschein-Nr. 8048035/000010
(shipping advice no. / Bulletin de livraison)

Schmelzen-Krz.
(heat code / Repère de Coulee)

Herstellprozess E/VD
(process flow / Procédé fabrication)

Auftrag 1009666
(order no./ordre no.)

SAP UC-Material L045380010
(SAP UC-material/SAP UC-material)

Lieferdatum 04/13/2018
(shipping date / Date de livraison)

Lieferzustand ohne
(delivery condition / Etat de livraison)

Gießformat 240X240
(casting dim. / Dimension coulée)

Lieferzustand ohne
(delivery condition / Etat de livraison)

Stückzahl 1,350
(quantity / Quantité)

Rohmat.-abm. 42 Rund
(raw material dim. / Barre diamètre)

Schmelzeanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.1900	0.1700	1.2800	0.0090	0.0230	1.0600	0.0500	0.1200	0.1200	0.0110	0.0290	0.0100	0.0004	0.0070	0.0040	0.0000	0.0000	0.0018	0.0060	0.0004	0.0000	0.0009	0.0110	1.9000	15.300

Härbarkeit (hardenability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50		
HRC	0.00	45.20	0.00	44.40	0.00	42.00	0.00	38.30	0.00	35.00	0.00	32.60	30.90	29.40	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																				

DI-Wert 0.00
(DI value / diamètre idéal)

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge	Part name / Désignation pièce	Randentkohlung	0.000
Korngröße	(grain size / grosseur de grain)	(decarburation / Décarburation)	
Prim.	5	Sek.	0

Reinheitsgrad	K3-OXIDE = 0
(degree of purity / Degré de Pureté)	
Umformgrad = 41,6:1	

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0,2(N/mm ²)	A1(%)	Z(%)
0.00	0.00	0.00	0.00

Av(J)	bei T(°C)
0.00	0.00

Oberflächenhärte (surface hardness / duréte superficielle)

Vorschrift	0.00
(specification / Spécification)	
Ergebnis	0.00
(result / Résultat)	

Kernhärte	0.00
(core hardness / duréte centre)	
Vorschrift	0.00
(specification / Spécification)	
Ergebnis	0.00
(result / Résultat)	

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift	0.00	mm
(specification / Spécification)		
Ergebnis	0.00	0.00
(result / Résultat)		

