

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat: / ...)



SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Plettenberg

Company
GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel DOPPELRAD 2./RW.GANG
(Part name: / Désignation pièce)
Kd.-Zg.-Nr. 250.1.3639.91
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30000000
(order no. / No. De commande)

Schmelzen-Nr. 607213
(heat number / No. de Coulee)
Werkstoff 20MNCRS5
(steel mill / Acierie)

Lieferspezifikation GCG_805000_02
(technical specification / Spécification de livraison)

HBS-Teile.-Nr. 033913-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex
(draw. notific. index / indice du plan)
Lieferschein-Nr. 80473002/000010
(shipping advice no. / Bulletin de livraison)

Schmelzen-Krz.
(heat code / Repère de Coulee)
Herstellprozess E/V/D/CC
(process flow / Procédé fabrication)

Auftrag 1010819
(order no./ordre no.)
SAP UC-Material L047720010
(SAP UC-material/SAP UC-material)
Lieferdatum 03/20/2018
(shipping date / Date de livraison)

Gießformat 240X240
(casting dim. / Dimension coulée)
Lieferzustand BG-Geglüht/ +FP
(delivery condition / Etat de livraison)

Rohmat.-abm. 50 Rund
(raw material dim. / Barre diamètre)

Stückzahl 2,700
(quantity / Quantité)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2000	0.1700	1.2700	0.0110	0.0280	1.0300	0.0400	0.1200	0.2000	0.0090	0.0300	0.0100	0.0003	0.0070	0.0040	0.0000	0.0000	0.0022	0.0060	0.0012	0.0000	0.0010	0.0111	1.4000	13.000

Härbarkeit (hardenability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.70	0.00	45.30	0.00	43.20	0.00	39.60	0.00	36.40	0.00	33.80	32.10	30.60	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT-PERLIT	Randentkohlung (decarburation / Décarburation)
Korngröße (grain size / grosseur de grain)	Prim. 5 - Sek. 8	7 - 9

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)	A(%)	Z(%)
0.00 - 0.00	0.00 - 0.00	0.00 - 0.00	0.00 - 0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	201.0	HB
Ergebnis (result / Résultat)	0	0	173.0

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	0.00
Ergebnis (result / Résultat)	0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	0.00	mm
Ergebnis (result / Résultat)	0.00	0.00	0.00

Reinheitsgrad (degree of purity / Degre de Pureté)	K3 = 0

1) Sender/vendor SEISSENSCHMIDT GmbH Daimlerstr., 11 58840 Plettenberg VAT Id-No.: DE123840478 EKAER-Nr.:		2) Vendor-no. 91001108		3) Freight order number	
5) Loading point 0100 / SEISSENSCHMIDT GmbH LSF LC		8) Shipment number 53660		4) Sender number at the forwarding agent <h1 style="text-align: center;">Freight Order</h1>	
11) Recipient Company GETRAG S.p.A. Via dei Ciclamini, 4 Zona Industriale I-70026 MODUGNO VAT Id-No.: IT04886850728		12) Customer Number 14550700		6) Date 05.04.2018 7) Relation number 9) Forwarding agent Firma Schweitzer GmbH & Co. Internationale Spedition KG Carl-Benz-Str. 23 D-71634 LUDWIGSBURG	
14) Delivery / unloading point 100-14248 100-14248 100-14248 100-14248 100-14248		15) Sender's comment for the forwarding agent		Telephone Fax 13) Cargo manifest/freight list	
18) Delivery note no.		19) Number		20) Packaging	
22) Contents		23) Tara weight in KG		24) Gross weight in KG	
18) Delivery note no. 0080473002 0080473002 0080473008 0080473008 0080473013 0080473013 0080473019 0080473019 0080473026 0080473026 0080473029 0080473031 0080473768 0080474250 0080475303		19) Number 2 1 1 3 1 1 1 1 1 1 1 1 2 1 8 1		20) Packaging HESON KLEIN TBA-520858 TBA-520858 HESON KLEIN TBA-520858 HESON KLEIN TBA-520858 HESON KLEIN HESON KLEIN HESON KLEIN TBA-520858 TBA-520858 TBA-520858 DCT300 TBA-520858 DCT300 DCT300	
22) Contents DOPPELRAD 2./RW.GANG DOPPELRAD 2./RW.GANG ZAHNRAD 2.GANG ZAHNRAD 2.GANG SCHALTRAD 4.GANG SCHALTRAD 4.GANG SCHALTRAD 5.GANG SCHALTRAD 5.GANG FESTRAD 5.GANG FESTRAD 5.GANG SCHALTRAD 6.GANG SCHALTRAD 5.GANG SCHALTRAD 6.GANG ZAHNRAD 2.GANG SCHALTRAD 7.GANG		23) Tara weight in KG 110 55 44 168 45 55 46 55 47 43 46 160 45 684 85		24) Gross weight in KG 1.988 994 819 2.493 1.028 1.020 1.070 1.080 1.066 1.061 1.002 1.931 1.051 7.799 974	
Total		26		1.688 KG 25.376 KG	
31) Del. term FCA Plettenberg		32) Value of goods 41.027,52 EUR		33) Kind of goods A	
34) Sender cash on delivery		35) Enclosures		36) Order number, customer 38) Means of transport number 39) Truck code LBSC1560 40) Shipping type Truck	
43) Confirmation of receipt by the driver Above delivery received completely, intact and stainless. Ich versichere die Ware ins Gemeinschaftsgebiet zu verbringen.		42) Acknowledgement of receipt from ship-to party Above delivery received completely and intact.		Date Truck signature Name Signature Company stamp / signature	
45) The general German carrier conditions apply (ADSp); Area of jurisdiction is the company headquarters of the dispatch		44) The delivery contains Euro skids Euro wire pal conv		Of which were swapped Euro skids Euro wire pal conv	
46) Für den Empfänger					

