

EDI - ASN Note

Load-No.: 56195

13.06.2018 - 19:15
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Vendor -Plant: 0100
-No: 91001108
Firma
SEISSENSCHMIDT GmbH
Daimlerstr. 11
D-58840 PLETTENBERG

Receiver -Plant: 100
-No.: 14550700
GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 MODUGNO

Unloading Area: 14248
place of storage:
Consumption:
Dispatch Type: Truck
Forw. Agent Name: Schweitzer GmbH & Co.
-Number: 16070077
Gross Weight: 24.206 KG

VAT-No.: DEL123840478

VAT-No.: IT04886850728

Furch. Ord. Nr.

Consignment

Quant. Name of delivery
Add. Data Vendor
-Number Vendor

Sup. Ref. No. Cust.
Suppl. Ref. No. Vend.
Pack. Mat. -Quant.

-Pos -Plant: 0100
-No: 91001108

ASN-No	-Date	-Pos	-Plant	-No	Sup. Ref. No. Cust.	Suppl. Ref. No. Vend.	Pack. Mat.	-Quant.	Quant.	UM	V/G	Name of delivery	Add. Data Vendor	-Number Vendor	Consignment
80494740	13.06.2018	000010	0100	91001108	2511109290	035306-900		4.050	4.050	PC	M	SCHALTRAD 6.GANG		550003915801	550003915801
					CC: 180056710			1.350	1.350	PC	M			nt. wt.: 2.588	KG, gr. wt.: 2.845
					CC: 180056706			1.350	1.350	PC	M				
					CC: 180055383			1.350	1.350	PC	M				
					CC: 3			DCT300	DCT300	PC					
					Cast-Number: 606051										
					UC-Material: L045380010										
					Text: Engineering Change Status A										
					Text: Customer Change No.										
					Text: Supplier Index										

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3830

500826

ASN-No	-Date	-Pos	-Plant	-No	Sup. Ref. No. Cust.	Suppl. Ref. No. Vend.	Pack. Mat.	-Quant.	Quant.	UM	V/G	Name of delivery	Add. Data Vendor	-Number Vendor	Consignment
80497674	13.06.2018	000010	0100	91001108	2511108890	035310-900		1.280	1.280	PC	S	SCHALTRAD 4.GANG		550003916001	550003916001
					CC: 180056739			640	640	PC	S			nt. wt.: 1.788	KG, gr. wt.: 1.959
					CC: 180056735			640	640	PC	S				
					CC: 2			DCT300	DCT300	PC					
					Cast-Number: 236638										
					UC-Material: G041700050										
					Text: Engineering Change Status A										
					Text: Customer Change No.										
					Text: Supplier Index										

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ASN-No	-Date	-Pos	-Plant	-No	Sup. Ref. No. Cust.	Suppl. Ref. No. Vend.	Pack. Mat.	-Quant.	Quant.	UM	V/G	Name of delivery	Add. Data Vendor	-Number Vendor	Consignment
80497679	13.06.2018	000010	0100	91001108	2511108490	035309-900		5.316	5.316	PC	S	ZAHNRAD 2.GANG		550003916201	550003916201
					CC: 180056899			16	16	PC	S			nt. wt.: 8.861	KG, gr. wt.: 9.798
					CC: 180056894			530	530	PC	S				
					CC: 180056877			530	530	PC	S				
					CC: 180056867			530	530	PC	S				
					CC: 180056859			530	530	PC	S				
					CC: 180056849			530	530	PC	S				
					CC: 180056832			530	530	PC	S				
					CC: 180056826			530	530	PC	S				
					CC: 180056820			530	530	PC	S				
					CC: 180056807			530	530	PC	S				

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3832

500826

GR:

Quant. Check:

Rating Check:

Vendor -Plant: 0100 -No: 91001108 Receiver -Plant: 100 -No.: 14550700
 Firma SEISSENSCHMIDT GmbH Daimlerstr. 11 D-58840 PLETTENBERG
 Unloading Area: 14248
 Place of storage: Truck
 Consumption: Schweitzer GmbH & Co.
 Dispatch Type: 16070077
 Forw. Agent Name: 24.206 KG
 -Number: 16070077
 Gross Weight: 24.206 KG
 VAT-No.: DEL123840478 VAT-No.: IT048886850728

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of delivery	Purch. Ord. Nr.
-Date		Suppl. Ref. No. Vend.	- Number Cust.			Add. Data Vendor	Consignment
		Pack. Mat. -Quant.				-Number Vendor	

80497682	000010	2511109090	1.940	PC	M	SCHALTRAD 5.GANG	550003915901
13.06.2018		035305-900	970	PC	M		nt. wt.: 1.775 KG , gr. wt.: 1.946 KG
<i>203690</i>		CC: 180056786	970	PC	M		
		CC: 180056774	DCT300	PC		DCT300/P01850	
		CC: 2					
		Cast-Number: 237898					
		UC-Material: G050240010					
		Text: Engineering Change Status A					
		Text: Customer Change No.					
		Text: Supplier Index -					

80497686	000010	2501364591	1.500	PC	S	SCHALTRAD 5.GANG	550002776010
13.06.2018		033917-900	1.500	PC	S		nt. wt.: 1.015 KG , gr. wt.: 1.071 KG
<i>203693</i>		CC: 180056720	HESON KLEIN	PC		HESON KLEIN/P01590	
		CC: 1					
		Cast-Number: 237452					
		UC-Material: G042100010					
		Text: Engineering Change Status -					
		Text: Customer Change No. -					
		Text: Supplier Index -					

80497695	000010	2501364391	700	PC	S	SCHALTRAD 4.GANG	550002776008
13.06.2018		033916-900	700	PC	S		nt. wt.: 962 KG , gr. wt.: 1.017 KG
<i>203694</i>		CC: 180055619	HESON KLEIN	PC		HESON KLEIN/P01590	
		CC: 1					
		Cast-Number: 237060					
		UC-Material: G048470020					

GR: Quant. Check: Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certifi



SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Pleitenberg

Company
GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel ZAHNRAD 2.GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1084.90
(Customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30002077
(Order no. / No. De commande)
Schmelzen-Nr. 237059
(Heat number / No. de coulée)
Werkstoff 20MNCRS5
(Steel grade / Qualité)

HBS-Teile.-Nr. 035309-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex A
(Draw. notific. index / indice du plan)
Lieferschein-Nr. 80497679/000010
(Shipping advice no. / Bulletin de livraison)
Schmelzen-Knz.
(Heat code / Rèpre de coulée)
Herstellprozess E/VD/CC
(Process flow / Procédé fabrication)

Auftrag 1009375
(Order no./ordre no.)
SAP UC-Material G048470010
(SAP UC-material/SAP UC-material)
Lieferdatum 06/05/2018
(Shipping date / Date de livraison)

Stahlhersteller Georgsmarienhütte GmbH
(Steel mill / Acierie)
Lieferspezifikation GCG_805000_02
(Technical specification / Spécification de livraison)

Gießformat 240X240
(Casting dim. / Dimension coulée)
Lieferzustand BG-Geglüht/+FP
(Delivery condition / Etat de livraison)

Rohmat.-abm. 55 Rund
(Raw material dim. / Barre diamètre)

Stückzahl 5,316
(Quantity / Quantité)

Schmelzeanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2000	0.1300	1.2300	0.0150	0.0220	1.1600	0.0500	0.1500	0.1800	0.0120	0.0330	0.0070	0.0003	0.0010	0.0080	0.0000	0.0000	0.0020	0.0090	0.0007	0.0000	0.0005	0.0120	2.2000	7.0000

Härtbarkeit (hardnability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.50	0.00	44.90	0.00	43.40	0.00	40.30	0.00	36.90	0.00	34.70	32.80	31.80	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge	FERRIT-PERLIT	Randentkohlung	0.000
Korngröße	Prim. 6 - Sek. 7	8 9	

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)	A(%)	Z(%)
0.00	0.00	0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift	152.0	201.0	HB
Ergebnis	167.0	179.0	HB

Kernhärte (core hardness / dureté centre)

Vorschrift	0.00	0.00
Ergebnis	0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift	0.00	0.00
Ergebnis	0.00	0.00

Reinheitsgrad	K3=0
Umformgrad	24,2-fach

