

EDI - ASN Note

(VDA 4912)

Load-No.: 87953

15.02.2021 - 11:25  
page 2/3

Vendor

-Plant: 0100  
-No: 91001108

SEISSENSCHMIDT GmbH  
Daimlerstr. 11  
58840 PLETENBERG  
DEUTSCHLAND

Receiver -Plant: 100  
-No.: 14550700

Magna PT S.p.A.  
Via dei Ciclamini, 4  
Zona Industriale  
I-70026 MODUGNO

Unloading Area: 14248

place of storage:

Consumption:

Dispatch Type:

Truck Company

Forw. Agent Name:

Schweitzer GmbH & Co.

-Number: 16070077

Gross Weight: 24.327 KG

VAT-No.: IT04886850728

ASN-No

-Pos

Sup. Ref. No. Cust.

Suppl. Ref. No. Vend.

Pack. Mat. -Quant.

Quant.

UM

V/G

Name of delivery

Add. Data Vendor

-Number Vendor

Purch. Ord. Nr.

Consignment

80826609	000010	2511109390	5.550	PC	M	SCHALTRAD 7.GANG	550003915702	nt. wt.: 2.700 KG, gr. wt.: 2.960 KG
15.02.2021		035307-900	1.850	PC	M			
180283818		CC: 210013814	1.850	PC	M			
5014038458		CC: 210013808	1.850	PC	M			
		CC: 210013804	1.850	PC	M			
		CC: 3,000	TBA-500256	PC		DCT300/P01850		
		Cast-Number: 626166						
		UC-Material: L010781X10						
		Text: Engineering Change Status A						
		Text: Customer Change No.						
		Text: Supplier Index -						

186 655

80826610	000010	2511109390	1.850	PC	M	SCHALTRAD 7.GANG	550003915702	nt. wt.: 900 KG, gr. wt.: 985 KG
15.02.2021		035307-900	1.850	PC	M			
180283819		CC: 210013798	1.850	PC	M			
5014038459		CC: 1,000	TBA-500256	PC		DCT300/P01850		
		Cast-Number: 626166						
		UC-Material: L010781X10						
		Text: Engineering Change Status A						
		Text: Customer Change No.						
		Text: Supplier Index -						

186 656

80826619	000010	2511109290	5.400	PC	M	SCHALTRAD 6.GANG	550003915802	nt. wt.: 3.473 KG, gr. wt.: 3.816 KG
15.02.2021		035306-900	1.350	PC	M			
180283820		CC: 210014072	1.350	PC	M			
5014038460		CC: 210014064	1.350	PC	M			
		CC: 210014059	1.350	PC	M			
		CC: 210014050	1.350	PC	M			
		CC: 4,000	TBA-500256	PC		DCT300/P01850		
		Cast-Number: 626431						
		UC-Material: L010891X10						
		Text: Engineering Change Status C						
		Text: Customer Change No. C018986_MIP_1						
		Text: Supplier Index -						

186 657

GR:

Quant. Check:

Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)

SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Plettenberg

Company  
Magna PT S.p.A.  
Via dei Ciclamini, 4  
Zona Industriale  
I-70026 Modugno

**Artikel** SCHALTRAD 6.GANG  
(part name: / Désignation pièce)  
**Kd.-Zg.-Nr.** 251.1.1092.90  
(customer part number / No. du plan client)  
**Kd.-Auftr.-Nr.** 30002068  
(order no. / No. De commande)  
**Schmelzen-Nr.** 626431  
(heat number / No. de coulée)  
**Werkstoff** 20MNCRS5  
(steel grade / Qualité)

**HBS-Teile.-Nr.** 035306-900  
(HBS-Part number: / N° du plan HBS:)  
**Änderungsindex** C  
(draw. notific. index / Indice du plan)  
**Lieferschein-Nr.** 80826619/000010  
(shipping advice no. / Bulletin de livraison)  
**Schmelzen-Knz.**  
(heat code / Repère de Coulée)

**Auftrag** 1028959  
(order no./ordre no.)  
**SAP UC-Material** L010891X10  
(SAP UC-material/SAP UC-material)  
**Lieferdatum** 02/09/2021  
(shipping date / Date de livraison)

**Stückzahl** 5,400  
(quantity / Quantité)

**Stahlhersteller** Lech-Stahlwerke GmbH  
(steel mill / Acierie)  
**Lieferspezifikation** GCG 805000\_02  
(technical specification / Spécification de livraison)  
**Schmelzanalyse** (cast analysis / Analyse de coulée)

**Herstellprozess** EVD/CC  
(process flow / Procédé fabrication)

**Gießformat** 240X240  
(casting dim. / Dimension coulée)  
**Lieferzustand** + FP Gießen isotherma  
(delivery condition / Etat de livraison)

**Rohmat.-abm.** 42 Rund  
(raw material dim. / Barre diamètre)  
**Umformgrad** 41,6:1  
(Diameter / diamètre)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2000	0.1800	1.2800	0.0090	0.0230	1.1000	0.0400	0.1300	0.0900	0.0070	0.0260	0.0100	0.0002	0.0060	0.0050	0.0000	0.0000	0.0015	0.0050	0.0010	0.0000	0.0010	0.0129	0.0000	15.000

**Härte** (hardness / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.80	0.00	45.00	0.00	42.80	0.00	39.20	0.00	36.00	0.00	33.80	32.10	30.70	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					

**DI-Wert**  
(DI value / diamètre idéal) 0.00

**Metallographische Prüfungen** (metallographical test / Examens métallographiques)

Gefüge	FERRIT-PERLIT																							
Korngröße	Prim.	5	8	Sek.	8	9	Randentkohlung																	
							(decarburation / Décarburation)			0.000														

**Mechanische Eigenschaften** (mechanical properties / propriétés mécaniques)

RM (N/mm <sup>2</sup> )	Rp0.2(N/mm <sup>2</sup> )	
0.00	-	0.00

**Oberflächenhärte** (surface hardness / dureté superficielle)

Vorschritt	152.0	201.0	HBW
(specification / Spécification)	0	0	
Ergebnis	152.0	158.0	HBW
(result / Résultat)	0	0	

A(%)	
0.00	0.00

**Kernhärte** (core hardness / dureté centre)

Vorschritt	0.00	0.00
(specification / Spécification)	-	0.00
Ergebnis	0.00	0.00
(result / Résultat)	-	0.00

Z(%)	
0.00	0.00

**Einsatzhärtungstiefe** (case hardening depth / cémentation gravité)

Vorschritt	0.00	0.00	mm
(specification / Spécification)	-	-	
Ergebnis	0.00	0.00	mm
(result / Résultat)	-	-	

Reinheitsgrad	K3 = OF.OXIDE
(degree of purity / Degré de Pureté)	

Av(J)	bei T(°C)
0.00	0.00

**Datum** 02/15/2021  
(date / Date)

Maschinell erstellt, daher gültig ohne Unterschrift /  
Computer generated, valid without signature / Délivré par ordinateur sans

Abnahmebeauftragter / Inspector  
WT - i. V. Dillmann, Johannes

EDI - ASN Note

(VDA 4912)

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-No: 91001108  
SEISSENSCHMIDT GmbH  
Daimlerstr. 11  
58840 PLETTENBERG  
DEUTSCHLAND

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