

Load-No.: 104882

EDI - ASN Note

(VDA 4912)

Vendor -Plant: 0100 -Plant: 100
 -No: 91001108 -No.: 14550700
 Linamar Plettenberg GmbH
 Daimlerstr. 11
 58840 PLETTENBERG
 DEUTSCHLAND
 Magna PT S.p.A.
 Via dei Ciclamini, 4
 Zona Industriale
 I-70026 MODUGNO
 Unloading Area: 14248
 place of storage:
 Consumption:
 Dispatch Type: Truck Company
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross Weight: 22.880 KG
 VAT-No.: DE123840478
 VAT-No.: IT04886850728
 Purch. Ord. Nr.

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Nummer Cust. -Nummer Vendor Consignment

81027533	000010	2511122490	2.120	PC	S	ZAHNRAD 2.GANG	550004563901
02.11.2022	035541-900			PC	S		nt. wt.: 3.431 KG, gr. wt.: 3.776 KG
	CC: 220077444		530	PC	S		
	CC: 220077436		530	PC	S		
	CC: 220076374		530	PC	S		
	CC: 220076370		530	PC	S		
	CC: 4,000		TBA-500256	PC		DCT300/P01850	
	Cast-Number: 263740						
	UC-Material: G014340X10						
	Text: Engineering Change Status a						
	Text: Customer Change No. C0_21_002676-01						
	Text: Supplier Index -						

180327153
 501208534

299488

81027535	000010	2511108890	5.120	PC	S	SCHALTRAD 4.GANG	550003916002
02.11.2022	035310-900			PC	S		nt. wt.: 7.118 KG, gr. wt.: 7.807 KG
	CC: 220076911		640	PC	S		
	CC: 220076904		640	PC	S		
	CC: 220076899		640	PC	S		
	CC: 220076895		640	PC	S		
	CC: 220076889		640	PC	S		
	CC: 220076881		640	PC	S		
	CC: 220075893		640	PC	S		
	CC: 220075887		640	PC	S		
	CC: 8,000		TBA-500256	PC		DCT300/P01850	
	Cast-Number: 262330						
	UC-Material: G013737X20						
	Text: Engineering Change Status C						
	Text: Customer Change No. C018986_MTP_1						
	Text: Supplier Index -						

180327154
 CQ 501208532

299489

81027537	000010	2511123190	6.750	PC	S	SCHALTRAD 6.GANG	550004564001
02.11.2022	035539-900			PC	S		nt. wt.: 3.537 KG, gr. wt.: 3.973 KG
	CC: 220077412		1.350	PC	S		
	CC: 220077406		1.350	PC	S		
	CC: 220077402		1.350	PC	S		

180327155
 501208533

29948A

GR: Quant. Check: Rating Check:

Vendor -Plant: 0100 -No: 91001108
 Linamar Plettenberg GmbH
 Daimlerstr. 11
 58840 PLETTENBERG
 DEUTSCHLAND

Receiver -Plant: 100 -No.: 14550700
 Magna PT S.p.A.
 Via dei Ciclamini, 4
 Zona Industriale
 I-70026 MODUGNO

Unloading Area: 14248
 place of storage:
 Consumption:
 Dispatch Type: Truck Company
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross Weight: 22.880 KG

VAT-No.: DE123840478 VAT-No.: IT04888850728

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. -Number Vendor -Number Vendor

CC: 220076806	1.350	FC	S		
CC: 220076368	1.350	PC	S		
CC: 5,000	TBA-500256	PC		DCT300/P01850	
Cast-Number: 636945					
UC-Material: L013897X10					
Text: Engineering Change Status a					
Text: Customer Change No. CO_21_002676-01					
Text: Supplier Index -					

***** E N D *****

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)



Linamar Plettenberg GmbH, Postfach 1520, D-58815 Plettenberg

Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 6.GANG
(Part name: / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1231.90
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30005429
(order no. / No. De commande)
Schmelzen-Nr. 636945
(heat number / No.-de Coulee)
Werkstoff 20MNCRS5
(steel grade / Qualité)

HBS-Teile.-Nr. 035539-900
(HBS-Part number: / N° du plan HBS:)
Anderungsindex a
(draw. notific. index / Indice du plan)
Lieferschein-Nr. 81027537/000010
(shipping advice no. / Bulletin de livraison)
Schmelzen-Knz.
(heat code / Repère de Coulee)
Herstellprozess EAVD/CC
(process flow / Procédé fabrication)

Auftrag 1038882
(order no./ordre no.)
SAP UC-Material L013897X10
(SAP UC-material/SAP UC-material)
Lieferdatum 10/24/2022
(shipping date / Date de livraison)
Stückzahl 6,750
(quantity / Quantité)
Rohmat.-abm. 42 Rund
(raw material dim. / Barre diamètre)
Umformgrad 41,6:1
(Diameter / diamètre)

Stahlersteller Lech-Stahlwerke GmbH
(steel mill / Acierière)
Lieferspezifikation GCG_805000_02
(technical specification / Spécification de livraison)

Schmelzeanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.1900	0.1600	1.2800	0.0100	0.0260	1.0700	0.0400	0.1200	0.1200	0.0080	0.0280	0.0100	0.0002	0.0060	0.0040	0.0000	0.0000	0.0021	0.0060	0.0000	0.0000	0.0011	0.0115	0.9000	11.000

Härtbarkeit (hardenability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.20	0.00	44.40	0.00	42.00	0.00	38.10	0.00	34.90	0.00	32.60	30.80	29.40	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					

DJ-Wert (DJ value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge	FERRIT-PERLIT	Randentkohlung	0.000
(part name / Désignation pièce)		(decarburation / Décarburation)	
Korngröße	Prim. 5	Sek. 8	9
(grain size / grosseur de grain)			

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)	A(%)	Z(%)
0.00	0.00	0.00	0.00

Av(J)	bei T(°C)
0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift	152.0	201.0	HBW
(specification / Spécification)	0	0	0
Ergebnis	164.0	176.0	HBW
(result / Résultat)	0	0	0

Kernhärte (core hardness / dureté centre)

Vorschrift	0.00	0.00
(specification / Spécification)	0.00	0.00
Ergebnis	0.00	0.00
(result / Résultat)	0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation-gravité)

Vorschrift	0.00	0.00	mm
(specification / Spécification)	0.00	0.00	0.00
Ergebnis	0.00	0.00	mm
(result / Résultat)	0.00	0.00	0.00

Reinheitsgrad	K3=0
(degree of purity / Degré de Pureté)	