

Vendor -Plant: 0100 91001108
 -No: 91001108
 Kinnamar Plettenberg GmbH
 Daimlerstr. 11
 58840 PLETTENBERG
 DEUTSCHLAND
 Magna PT S-P.A.
 Via del Ciclamini, 4
 Zona Industriale
 I-70026 MODUGNO
 DEUTSCHLAND
 VAT-No.: DE123840478 VAT-No.: IT04886850728
 Unloading Area: 14248
 Place of storage:
 Consumption:
 Dispatch Type: Truck Company
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross weight: 23.602 KG

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of delivery	Purch. Ord. Nr.
		Suppl. Ref. No. Vend.				Add. Data Vendor	
		Pack. Mat. -Quant.	- Number Cust.			- Nummer Vendor	Consignment

CC: 230007680	640	PC	S				
CC: 230007663	640	PC	S				
CC: 230007656	640	PC	S				
CC: 230007645	640	PC	S				
CC: 230007634	640	PC	S				
CC: 230007626	640	PC	S				
CC: 230007621	640	PC	S				
CC: 230006665	640	PC	S				
CC: 230006658	640	PC	S				
CC: 230006645	640	PC	S				
CC: 230005119	640	PC	S				
CC: 230007833	640	PC	S				
CC: 230007825	640	PC	S				
CC: 14,000		PC	S				
Cast-Number: 264753							
UC-Material: G014393X20							
Text: Engineering Change Status C							
Text: Customer Change No. C018986_MIP_1							
Text: Supplier Index -							

81052388	000010	2511108490	3.180	PC	S	ZAHNRAD 2.GANG	
31.01.2023		035309-900		PC	S		
		CC: 230007553	530	PC	S		
		CC: 230007472	530	PC	S		
		CC: 230007466	530	PC	S		
		CC: 230007460	530	PC	S		
		CC: 230007456	530	PC	S		
		CC: 230007450	530	PC	S		
		CC: 6,000		PC	S		
		Cast-Number: 264754					
		UC-Material: G014393X10					
		Text: Engineering Change Status C					
		Text: Customer Change No. C018986_MIP_1					
		Text: Supplier Index -					

GR: Quant. Check: Rating Check:

KUEHNE+NAGEL S.r.l.
 ACCETTAZIONE MERCE
 550903916202
 15 MAGHEL S.r.l.: 5.884 KG
 Quantità dichiarata: 3180
 Quantità effettiva: 180333734
 Tipo Imballaggio: 6
 Quantità Imballi: 6
 Conformità alle schede d'imballi: NO
 Data/controllo: 06.02.23
 Firme: 310551
 310551
 310551

Quantità dichiarata: 3180
 Quantità effettiva: 180333734
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(VDA 4912)

Vendor -Plant: 0100 91001108 Receiver -Plant: 100 14550700 Unloading Area: 14248

-No: 91001108 Linamar Plettenberg GmbH Magna PT S.P.A. Consumption: Truck Company
 Daimlerstr. 11 58840 PLETTENBERG Zona Industriale 4 Dispatch Type: Schweitzer GmbH & Co.
 DEUTSCHLAND I-70026 MODUGNO Forw. Agent Name: 16070077
 VAT-No.: DE123840478 VAT-No.: IT04886850728 -Number: Gross Weight: 23.602 KG

ASN-No	-Pos	Sup. Ref. No.	Cust.	Quant.	UM	V/g	Name of delivery	Purch. Ord. Nr.
-Date		Suppl. Ref. No.	Vend.				Add. Data Vendor	
		Pack. Mat.	-Quant.	- Number	Cust.		-Number Vendor	Consignment

***** E N D *****

Abnahmezeugnis 3.1-EN 10204 (Test certificate: / Certificat:)

Linamar Plettenberg GmbH, Postfach 1520, D-58815 Plettenberg



Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel ZAHNRAD 2 GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1084.90.
(Customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30002077
(order no. / No. De commande)
Schmelzen-Nr. 264754
(heat number / No. de Coulee)

Stahlersteller Georgsmarienhütte GmbH
(steel mill / Aciérie)
Liefer spezifikation GCG_805000_02
(technical specification / Spécification de livraison)

HBS-Teile-Nr. 035309-900
(HBS-Part number / N° du plan HBS)
Änderungsindex C
(draw. notific. index / indice du plan)
Lieferschein-Nr. 81052388/000010
(shipping advice no. / Bulletin de livraison)
Schmelzen-Krz.
(heat code / Repère de Coulee)

Auftrag 1040915
(order no./ordre no.)
SAP UC-Material G014393X10
(SAP UC-material/SAP UC-material)
Lieferdatum 01/20/2023
(shipping date / Date de livraison)

Gießformat 245X245
(casting dim. / Dimension coulee)
Lieferzustand +FP Glühen isotherma
(delivery condition / Etat de livraison)
Rohtmat.-abm. 55 Rund
(raw material dim. / Barre diamètre)
Umformgrad 25:1
(Diameter / diamètre)

Schmelzeanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2000	0.0900	1.2400	0.0170	0.0250	1.1800	0.0600	0.2000	0.1600	0.0080	0.0380	0.0060	0.0003	0.0010	0.0090	0.0000	0.0000	0.0060	0.0003	0.0003	0.0004	0.0110	2.3000	7.0000	

Härtbarkeit (hardenability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.50	0.00	44.60	0.00	43.50	0.00	40.50	0.00	37.30	0.00	35.20	33.40	32.50	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Getrigge	FERRIT - PERLIT GEFÜGE	Randentkohlung	0.000
(part name / Désignation pièce)		(decarburation / Décarburation)	
Korngröße	Prim. 5	Sek. 8	10
(grain size / grosseur de grain)			

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rm0,2(N/mm ²)	AT(%)	Z(%)	AV(J)	bei T(°C)
0.00	0.00	0.00	0.00	0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift	152.0	201.0	HBW
(specification / Spécification)	0	0	HBW
Ergebnis	185.0	197.0	0
(result / Résultat)	0	0	0

Kernhärte (core hardness / dureté centre)

Vorschrift	0.00	0.00
(specification / Spécification)	0.00	0.00
Ergebnis	0.00	0.00
(result / Résultat)	0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift	0.00	0.00
(specification / Spécification)	0.00	0.00
Ergebnis	0.00	0.00
(result / Résultat)	0.00	0.00

