

Vendor -Plant: 0100 -Plant: 100 Receiver -Plant: 100 Unloading Area: 14248  
 -No: 91001108 -No.: 14550700 -No.: 14550700 place of storage:  
 Linamar Plettenberg GmbH Magna FT S.p.A. Consumption: Truck Company  
 Daimlerstr. 11 Via dei Ciclamini, 4 Dispatch Type: Schweitzer GmbH & Co.  
 58840 PLETTENBERG Zona Industriale I-70026 MODUGNO Forw. Agent Name: 16070077  
 DEUTSCHLAND I-70026 MODUGNO -Number: 23.508 KG  
 VAT-No.: DE123840478 VAT-No.: IT04886850728 Gross Weight: 23.508 KG

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.  
 -Date Suppl. Ref. No. Vend. Add. Data Vendor  
 Pack. Mat. -Quant. -Number Cust. -Number Vendor

UC-Material: G015613X10  
 Text: Engineering Change Status C  
 Text: Customer Change No. C018986\_MIP\_1  
 Text: Supplier Index -

|            |        |   |            |    |   |                   |  |
|------------|--------|---|------------|----|---|-------------------|--|
| 81121492   | 000010 | 2511109090                              | 970        | PC | S | SCHALTRAD 5. GANG | Quantità dichiarata: 970   |
| 25.08.2023 |        | 035305-900                              |            |    |   |                   | Quantità effettiva: 550003915902   |
|            |        | CC: 230062158                           | 970        | PC | S |                   | nt. wt.: 881 KG, gr. wt.: 967 KG   |
|            |        | CC: 1,000                               | TBA-500256 | PC |   |                   | Quantità imballaggio: 1  |
|            |        | Cast-Number: 268862                     |            |    |   |                   | Quantità imballi: 1  |
|            |        | UC-Material: G015406X11                 |            |    |   |                   | Conformità alle schede d'imballo: <input checked="" type="checkbox"/> NO |
|            |        | Text: Engineering Change Status C       |            |    |   |                   | Firma: <i>SOLZBOREN</i>  |
|            |        | Text: Customer Change No. C018986_MIP_1 |            |    |   |                   | Quantità dichiarata: 530   |
|            |        | Text: Supplier Index -                  |            |    |   |                   | Quantità effettiva: 530  |

|            |        |   |            |    |   |                 |  |
|------------|--------|---|------------|----|---|-----------------|--|
| 81121495   | 000010 | 2511108490                              | 530        | PC | S | ZAHNRAD 2. GANG | Quantità dichiarata: 530   |
| 25.08.2023 |        | 035309-900                              |            |    |   |                 | Quantità effettiva: 530  |
|            |        | CC: 230062204                           | 530        | PC | S |                 | nt. wt.: 893 KG, gr. wt.: 981 KG   |
|            |        | CC: 1,000                               | TBA-500256 | PC |   |                 | Quantità imballaggio: 1  |
|            |        | Cast-Number: 269170                     |            |    |   |                 | Quantità imballi: 1  |
|            |        | UC-Material: G015613X10                 |            |    |   |                 | Conformità alle schede d'imballo: <input checked="" type="checkbox"/> NO |
|            |        | Text: Engineering Change Status C       |            |    |   |                 | Data controllo: 1.8.23   |
|            |        | Text: Customer Change No. C018986_MIP_1 |            |    |   |                 | Firma: <i>SOLZBOREN</i>  |
|            |        | Text: Supplier Index -                  |            |    |   |                 |  |

|            |        |   |            |    |   |                   |  |
|------------|--------|---|------------|----|---|-------------------|--|
| 81121500   | 000010 | 2511123290                                | 3.700      | PC | S | SCHALTRAD 7. GANG | Quantità dichiarata: 3700  |
| 25.08.2023 |        | 035540-900                                |            |    |   |                   | Quantità effettiva: 3700   |
|            |        | CC: 230062286                             | 1.850      | PC | S |                   | Tipo imballaggio: 2  |
|            |        | CC: 230062279                             | 1.850      | PC | S |                   | Quantità imballi: 2  |
|            |        | CC: 2,000                                 | TBA-500256 | PC |   |                   | Conformità alle schede d'imballo: <input checked="" type="checkbox"/> NO |
|            |        | Cast-Number: 278154                       |            |    |   |                   |  |
|            |        | UC-Material: AB14589X10                   |            |    |   |                   |  |
|            |        | Text: Engineering Change Status a         |            |    |   |                   |  |
|            |        | Text: Customer Change No. C0_21_002676-01 |            |    |   |                   |  |
|            |        | Text: Supplier Index -                    |            |    |   |                   |  |

GR: Quant. Check: Rating Control: *Q*

EDI - ASN Note

(VDA 4912)

Vendor -Plant: 0100  
-No: 91001108  
Linamar Plettenberg GmbH  
Daimlerstr. 11  
58840 PLETTENBERG  
DEUTSCHLAND

VAT-No.: DE123840478

Receiver -Plant: 100  
-No.: 14550700  
Magna PT S.p.A.  
Via dei Ciclamini, 4  
Zona Industriale  
I-70026 MODUGNO

VAT-No.: IT04886850728

Unloading Area: 14248  
place of storage:  
Consumption:  
Dispatch Type: Truck Company  
Forw. Agent Name: Schweitzer GmbH & Co.  
-Number: 16070077  
Gross Weight: 23.508 KG

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery  
-Date Suppl. Ref. No. Vend. Add. Data Vendor  
Pack. Mat. -Quant. - Number Cust. -Nummer Vendor

Purch. Ord. Nr.  
Consignment

\*\*\*\*\* E N D \*\*\*\*\*

Load-No.: 112604

25.08.2023 - 14:04

page 4/4

GR:

Quant. Check:

Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)

Linamar Plettenberg GmbH, Postfach 1520, D-58815 Plettenberg



Company

Magna PT S.p.A.  
Via dei Ciclamini, 4  
Zona Industriale  
I-70026 Modugno

Artikel SCHALTRAD 7.GANG  
(Part name / Désignation pièce)  
Kd.-Zg.-Nr. 251.1.1.1232.90  
(customer part number / No. du plan client)  
Kd.-Auftr.-Nr. 30005430  
(order no. / No. De commande)

Schmelzen-Nr. 278154  
(heat number / No. de Coulee)  
Werkstoff 20MNCRS5  
(steel grade / Qualité)

Stahlersteller Acciaierie Bertoli Safau  
(steel mill / Acierrie)  
Lieferspezifikation GCG\_805000\_02  
(technical specification / Spécification de livraison)

HBS-Teile.-Nr. 035540-900  
(HBS-Part number: / N° du plan HBS)  
Änderungsindex a  
(draw. notific. index / indice du plan)  
Lieferschein-Nr. 81121500/000010  
(shipping advice no. / Bulletin de livraison)

Schmelzen-Knz.  
(heat code / Repère de Coulee)  
Herstellprozess E/VAC.  
(process flow / Procédé fabrication)

Auftrag 1040558  
(order no./ordre no.)  
SAP UC-Material AB14589X10  
(SAP UC-material/SAP UC-material)  
Lieferdatum 08/22/2023  
(shipping date / Date de livraison)

Stückzahl 3,700  
(quantity / Quantité)

Gießformat 38 Rund  
(casting dim. / Dimension coulee)  
Lieferzustand +FP Glühen isotherma  
(delivery condition / Etat de livraison)

Rohmat.-abm. 38 Rund  
(raw material dim. / Barre diamètre)  
Umformgrad 50  
(Diameter / diamètre)

Schmelzeanalyse (cast analysis / Analyse de coulée)

| %C     | %Si    | %Mn    | %P     | %S     | %Cr    | %Mo    | %Ni    | %Cu    | %Sn    | %Al    | %V     | %B     | %Ti    | %Nb    | %W     | %Co    | %Sb    | %As    | %Pb    | %Te    | %Ca    | %N     | ppm H  | ppm O  |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 0.1970 | 0.2200 | 1.1100 | 0.0110 | 0.0250 | 1.1200 | 0.0400 | 0.1100 | 0.2000 | 0.0090 | 0.0200 | 0.0040 | 0.0001 | 0.0029 | 0.0030 | 0.0000 | 0.0090 | 0.0010 | 0.0050 | 0.0001 | 0.0000 | 0.0050 | 0.0090 | 1.0000 | 12.000 |

Härtbarkeit (hardenability / valeurs de trempabilité)

| mm   | 1    | 1.5   | 2    | 3     | 4    | 5     | 6    | 7     | 8    | 9     | 10   | 11    | 13    | 15    | 20    | 25    | 30   | 35   | 40   | 45   | 50   |      |  |  |
|------|------|-------|------|-------|------|-------|------|-------|------|-------|------|-------|-------|-------|-------|-------|------|------|------|------|------|------|--|--|
| HRC  | 0.00 | 45.20 | 0.00 | 44.60 | 0.00 | 42.80 | 0.00 | 39.30 | 0.00 | 35.80 | 0.00 | 33.30 | 31.40 | 30.00 | 27.80 | 26.20 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |  |  |
| Fdyn | 0.00 | -     | 0.00 |       |      |       |      |       |      |       |      |       |       |       |       |       |      |      |      |      |      |      |  |  |

DI-Wert  
(DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

| Gefüge<br>(part name / Désignation pièce)    | FERRIT - PERLIT | Randentkohlung<br>(decarburation / Décarburation) | 0.000 |
|--|-----------------|---|-------|
| Korngröße<br>(grain size / grossur de grain) | Prim. 9         | Sek. 0  | 0     |

| Reinheitsgrad<br>(degree of purity / Degré de Pureté) | K4=0;K3=7 |
|---|-----------|
| 0.00  | 0.00      |

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

| RM (N/mm <sup>2</sup> ) | Rp0.2(N/mm <sup>2</sup> ) |
|-------------------------|---------------------------|
| 0.00                    | 0.00                      |

| A(%) | Z(%) |
|------|------|
| 0.00 | 0.00 |

Oberflächenhärte (surface hardness / dureté superficie)

| Vorschrift<br>(specification / Spécification) | 152.0<br>0 | 201.0<br>0 | HBW |
|---|------------|------------|-----|
| Ergebnis<br>(result / Résultat)               | 170.0<br>0 | 185.0<br>0 | HBW |

Kernhärte (core hardness / dureté centre)

| Vorschrift<br>(specification / Spécification) | 0.00 | 0.00 |
|---|------|------|
| Ergebnis<br>(result / Résultat)               | 0.00 | 0.00 |

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

| Av(J) | bei T(°C) |
|-------|-----------|
| 0.00  | 0.00      |

| Vorschrift<br>(specification / Spécification) | 0.00 | 0.00 | mm |
|---|------|------|----|
| Ergebnis<br>(result / Résultat)               | 0.00 | 0.00 | mm |

Datum  
(date / Date)

08/25/2023

Maschinell erstellt, daher gültig ohne Unterschrift /

Computer generated, valid without signature / Délivré par ordinateur sans

Abnahmebeauftragter / Inspector

WT - i. A. Dillmann, Johannes

Page 1 of 1

