

Bosch Rexroth AG, D-97813 Lohr

Magna PT S.p.A.
Via dei Ciclamini, 4
70026 MODUGNO BA
ITALIEN



Committente:
Bosch Rexroth S.p.A.
S.S. Padana Superiore 11, 41
I-20063 CERNUSCO SUL NAVIGLIO MI

Bolla di consegna

Luogo di sped.	Bosch Rexroth AG Bgm. - Dr. - Nebel - Str. 2 97816 Lohr
N° documento/Data:	8027754809 / 10.03.2023
N° ordine/Data:	1014552681 / 07.03.2023
Ordine di:	Massimo Cesati
Cod. fornitore:	368432
Cod. cliente:	6126162
Vs. p. IVA:	IT00744460155
Contatto:	Cirino Castiglia
Tel.:	09352/18-5136
Fax:	0711/811-5171372

Tipo di ordine: riparazione

N° colli: 1

VERPACKUNG-KT DKCXX.X-100 KARTON 1 480x330x190 MM HU: 342515551108838692

Spedizioniere: UPS Süd/Ostdeutschland Distrikt

Condizioni di fornitura: DAP (INCOTERMS 2020) per quanto riguarda il trasfer. del rischio benante Lieferadresse, incluse spese di imballaggio

Peso lordo complessivo: 5,420 KG
Peso netto complessivo: 4,620 KG

NOTE:

PLEASE FIND THE REPAIR-REPORT(S) FOR THE REPAIRITEMS TOGETHER WITH THE DELIVERY-NOTE IN THE CORRESPONDING DOCUMENT-BAG!

Pos.	Materiale/Definizione	Qtà	Peso
000103	R911340085 CONVERTITORE COMPATTO HCS01.1E-W0054-A-03-B-ET-EC-NN-S4-NN-FW N° di serie: (7260408074693) Con la seguente configurazione: Partnumber_01 N° d`ordine WE/Posiz: N° d`ordine AG/Pos.: Data d`ordine AG:	1 PZ	4,620 KG
	R911340085		
	4500655088 del 01.02.2023		
	4509291656		
	17.02.2023		

Firmensitz/Headquarters: Stuttgart; Registrierung/Registration: Amtsgericht Stuttgart HRB 23192
Vorstand/Executive Board: Dr. Steffen Haack (Vorsitzender/President),
Thomas Donato; Holger von Hebel; Reinhard Schäfer
Vorsitzender des Aufsichtsrats/Chairman of the Supervisory Board: Filiz Albrecht

Commerzbank AG, Konto-Nr. 508271700, BLZ 505 800 05
IBAN DE92 5058 0005 0508 2717 00, BIC DRESDEFF505

320314

Bolla di consegna

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10.03.2023

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Pos.	Materiale/Definizione	Qtà	Peso
	Ordine di:		Massimo Cesati
	N° merci statistico.:		85044095
	Paese produttore:		DE

This spare part or replacement device is only intended for use in and systems already in operation.

The technical status at the time of placing the machine or system on the market applies.

Observe the directives and standards applicable to the product and the application as well as local regulations at the place of operation.

~~It is absolutely necessary to check each shipment immediately upon receipt. All transportation damages must be documented at once on the carriers freight papers. Concealed damages must be reported within 5 days after receipt of the merchandise.~~

Bosch Rexroth .Electric Drives and Controls. offre un supporto Service professionale con presenza in quasi tutti i paesi del mondo. Chiediamo il Vostro aiuto e cooperazione per far modo che il nostro supporto Service possa essere ottimizzato ed adeguato alle necessità dei nostri clienti in tutto il mondo. Vi preghiamo di informarci al seguente indirizzo www.boschrexroth.com/endverbleibsmeldung dove e quali Vostre macchine, dotate dei nostri componenti e sistemi nel settore degli azionamenti elettrici e controlli, vengono utilizzate nei diversi paesi del mondo.

Please note that from 1 April 2015, orders under 100 Euro becomes a minimum quantity surcharge in the amount of 30 Euro will be charged.

Per evitare tale costo, utilizzate le possibilità offerte dall Rexroth Store all'indirizzo https://store.boschrexroth.com/?cclcl=de_DE.

5012552010

MAGNA
Cod.For. <u>91015051</u>
20 MAR. 2023
"Ricevuto con riserva e verifica"
Firma <u>Di Meo</u>

Bosch Rexroth AG - D-97813 Lohr

Result Report / 13.03.2023

Bosch Rexroth S.p.A.
S.S. Padana Superiore 11, 41
20063 CERNUSCO SUL NAVIGLIO MI
ITALIEN

Serv.not./date: 941291069 /21.02.2023
Number/Pos.: 1014552681 /000103
Order no./date: 4509291656 /17.02.2023
Customer no: 6644206
Order: SDD
Referenz-Nr.:
Analyzing dep.: DC-AE/SVC432
Processed by: Cirino Castiglia
Tel: 09352/18-5136
Fax: 0711/811-5171372
Email: cirino.castiglia2@boschrexroth.de

Page 1 / 2

We hereby notify you of the finding with regard to the following items:

Quant.	Material Orig. material code addl. customer info	Description FD	Serial no.
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0000001	R91-1340085	HCS01-1E-W0054-A-03-B-ET-EG-NN	07.02.2017 7260408074693
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Customer material no.:

Order reason: IA-elec.drivesrepairing and product overhaul contr.-repairing in-house
Order description:
Customer report: without fault note
Report description: without error discription
Delivery condition : Visually OK

Fault location: Printed-Board Assembly
Type of fault: other electrical failure
ICS11 circuit board electrically faulty.
-> Error message F8351 in display.
-> The ICS11 circuit board had to be replaced.
We carried out a product overhaul with the above mentioned component.
During the product overhaul all wearing parts were renewed.
The product is technically as good as new.

Calculation type: Repair

Result report / 13.03.2023

Serv.not./date: 941291069 /21.02.2023
Order no./Pos.: 1014552681 /000103

Page 2 / 2

The following standardized repair process has been carried out:

- Reproduction of error notification (if data is available), by visual inspection and function test with control voltage
- Compare current device configuration with default configuration and record deviations
- As required:
 - Mechanical cleaning with vacuum drying
 - Replacement of defective components
 - Implementation of hardware modifications
 - Firmware release update
- Check of the control section
- Check of the data amplifier and reloading
- Check of the power electronics and, if required, perform power balance
- Checked protection monitoring and readjusted
- Load test of the controller on the appropriate generation of motor
- Voltage and insulation test according to VDE 0160 if specified
- Long-time heat test over several hours
- Resetting of user parameters to specified basic parameters
- Documentation and archiving of all repair and quality-related data
- Documentation of the repair work on the name plate

Additional activities in the context of a product overhaul (PO):

Replacement of electronic and mechanical wearing parts with new parts:

- Fans
- Power semiconductors
- Output buffers (electrolytic capacitors)
- Electromechanical switching elements

Finally, a PO label for identifying the device as having been revised will be applied near the device name plate.

Incoming goods: 21.02.2023
Completion of repair procedure: 10.03.2023