

Vendor -Plant: 0100 -Plant: 100 Receiver -Plant: 100 Unloading Area: 14248  
 -No: 91001108 -No.: 14550700 -No.: 14550700  
 Linaar Plettenberg GmbH Magna PT S.p.A. Via dei Ciclamini, 4  
 Daimlerstr. 11 Zona Industriale I-70026 MODUGNO  
 DEUTSCHLAND  
 Forw. Agent Name: Schweitzer GmbH & Co, 16070077  
 -Number: 21.263 KG  
 VAT-No.: DE123840478 VAT-No.: IT04886850728

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of Delivery  
 -Date Suppl. Ref. No. Vend. Add. Data Vendor  
 Pack. Mat. -Quant. - Number Cust. -Number Vendor

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of Delivery
81074166	000010	25111123190	4.050	PC	S	SCHALTRAD 6.GANG
31.03.2023	035539-900	CC: 230024895	1.350	PC	S	
	CC: 230024889	CC: 230024889	1.350	PC	S	
	CC: 230024884	CC: 230024884	1.350	PC	S	
	CC: 3,000	TBA-500256		PC		DCT300/P01850

Cast-Number: 640207  
 UC-Material: L014940X10  
 Text: Engineering Change Status a  
 Text: Customer Change No. C0\_21\_002676-01  
 Text: Supplier Index -

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of Delivery
81074184	000010	2511109090	4.850	PC	M	SCHALTRAD 5.GANG
31.03.2023	035305-900	CC: 230024690	970	PC	M	
	CC: 230024676	CC: 230024676	970	PC	M	
	CC: 230024652	CC: 230024652	970	PC	M	
	CC: 230024635	CC: 230024635	970	PC	M	
	CC: 230024617	CC: 230024617	970	PC	M	
	CC: 5,000	TBA-500256		PC		DCT300/P01850

Cast-Number: 265785  
 UC-Material: G014522X10  
 Text: Engineering Change Status C  
 Text: Customer Change No. C018986\_MIP\_1  
 Text: Supplier Index -

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of Delivery
81074191	000010	2511109290	1.350	PC	M	SCHALTRAD 6.GANG
31.03.2023	035306-900	CC: 230022625	1.350	PC	M	
	CC: 1,000	TBA-500256		PC		DCT300/P01850

Cast-Number: 640207  
 UC-Material: L014940X10  
 Text: Engineering Change Status C  
 Text: Customer Change No. C018986\_MIP\_1  
 Text: Supplier Index -

**KUEHNEN + NAGEL S.r.l.**  
 ACCETTAZIONE MERCE  
 Quantita dichiarata: 550004564001  
 nt. wt.: 2.137 kg  
 Quantita effettiva: 2.395 KG  
 Tipo Imballaggio: 650  
 Quantita Imballi: 3  
 Conformita alle schede d'imballo:  NO  
 Data controllo: 5.4.23  
 Firma: Q

**KUEHNEN + NAGEL S.r.l.**  
 ACCETTAZIONE MERCE  
 Quantita dichiarata: 6850  
 Quantita effettiva: 6850  
 Tipo Imballaggio: 5  
 Quantita Imballi: 5  
 Conformita alle schede d'imballo:  NO  
 Data controllo: 5.4.23  
 Firma: Q

**KUEHNEN + NAGEL S.r.l.**  
 ACCETTAZIONE MERCE  
 Quantita dichiarata: 1350  
 Quantita effettiva: 1350  
 Tipo Imballaggio: 1  
 Conformita alle schede d'imballo:  NO  
 Data controllo: 5.4.23  
 Firma: Q

GR: Quant. Check: Rating Check:  NO

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)

Linamar Plettenberg GmbH, Postfach 1520, D-58815 Plettenberg



Company  
Magna PT S.p.A.  
Via dei Ciclamini, 4  
Zona Industriale  
I-70026 Modugno

Artikel SCHALTRAD 6.GANG  
(part name: / Désignation pièce)  
Kd.-Zg.-Nr. 251.1.1092.90  
(customer part number / No. du plan client)  
Kd.-Auftr.-Nr. 30002068  
(order no. / No. De commande)  
Schmelzen-Nr. 640207  
(heat number / No. de Coulée)

HBS-Teile-Nr. 035306-900  
(HBS-Part number: / N° du plan HBS)  
Änderungsindex C  
(draw. notific. index / indice du plan)  
Lieferschein-Nr. 81074191/000010  
(shipping advice no. / Bulletin de livraison)  
Schmelzen-Knz.  
(heat code / Repère de Coulée)

Auftrag 1041765  
(order no./ordre no.)  
SAP UC-Material L014940X10  
(SAP UC-material/SAP UC-material)  
Lieferdatum 03/27/2023  
(shipping date / Date de livraison)

Stahlersteller Lech-Stahlwerke GmbH  
(steel mill / Aciererie)  
Lieferspezifikation GCG\_B05000\_02  
(technical specification / Spécification de livraison)

Herstellprozess EVD  
(process flow / Procédé fabrication)

Gießformat 240X240  
(casting dim. / Dimension coulée)  
Lieferzustand +FP Glühen isotherma  
(delivery condition / Etat de livraison)  
Rohmat.-abm. 42 Rund  
(raw material dim. / Barre diamètre)  
Umformgrad 41,6:1  
(Diameter / diamètre)

Stückzahl 1,350  
(quantity / Quantité)

Schmelzeanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.1900	0.1500	1.2600	0.0100	0.0220	1.1000	0.0300	0.1100	0.1100	0.0090	0.0260	0.0100	0.0001	0.0060	0.0050	0.0000	0.0000	0.0018	0.0060	0.0000	0.0000	0.0010	0.0103	1.0000	15.0000

Härtbarkeit (hardness / valeurs de trempabilité)

mm	1	1,5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50		
HRC	0.00	45.10	0.00	44.30	0.00	42.10	0.00	38.20	0.00	35.10	0.00	32.70	30.80	29.40	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	0.00	0.00																				

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT - PERLIT GEFÜGE	Randentkohlung (decarburation / Décarburation)	0.000
Korngröße (grain size / grosseur de grain)	Prim. 6 - 8 Sek. 9	10	

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm <sup>2</sup> )	Rp0.2(N/mm <sup>2</sup> )	A1(%)	Z(%)
0.00	0.00	0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	201.0	HBW
Ergebnis (result / Résultat)	0	0	179.0

AV(J)	bei T(°C)
0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cimentation gravité)

Vorschrift (specification / Spécification)	0.00	0.00	mm
Ergebnis (result / Résultat)	0.00	0.00	mm

Reinheitsgrad (degree of purity / Degré de Pureté)	K3=0 F. OXIDE