

313019

Process Capability Study Plan

DCT Gears



Side 1

Part -Nr.: 250.1.3654.36

Supplier : ■■■ GETRAG

Creation Date: 20.09.2014

Part Name: Speed gear 5th FIX

Supplier Plant Name: BARI

Revision Date: 18.10.2014

SCIF #	Identification of Characteristics	Specified Tolerance	$C_m/C_{mk} \geq 1,67$	Study #	Scheduled date	$P_{pk} \geq 1,67$	Study #	Scheduled date	Measurement equipment	Results / Comments
1	Measurement over Balls	Max. 87,780 Min. 87,703	7.66			4.67			BENCH TEST	
2	Length	+0,10 -0,10	19.21			12.68			ZEISS 3D	
3	Diameter	-0.016	3.42			2.02			ZEISS 3D	
4										
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