



Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

312759

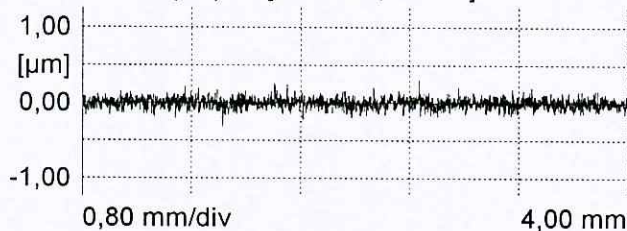
Oggetto:	OS1
Numero:	3974/ PPAP PEZZO 1
Operatore:	TURNO A
Data, ora:	20/05/2014, 12:01
Nota:	RZ Ø35.5/40F/40E/40D/37/25

Tastatore:

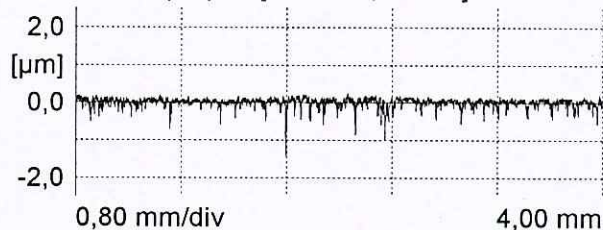
MACCHINA:

MOA 416121 002

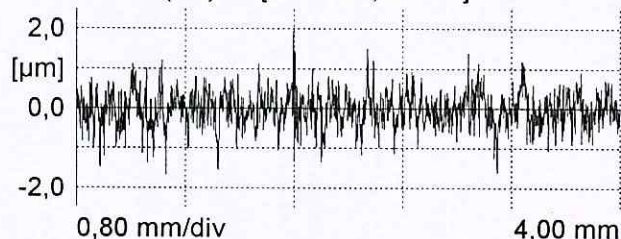
Profilo (1/6): R [LC GS 0,80 mm]



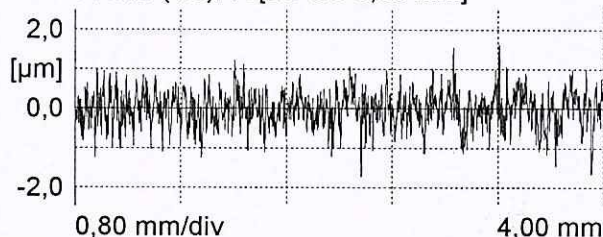
Profilo (2/6): R [LC GS 0,80 mm]



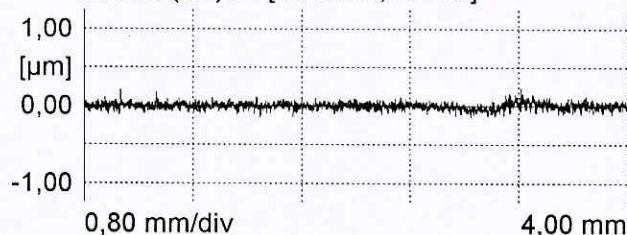
Profilo (3/6): R [LC GS 0,80 mm]



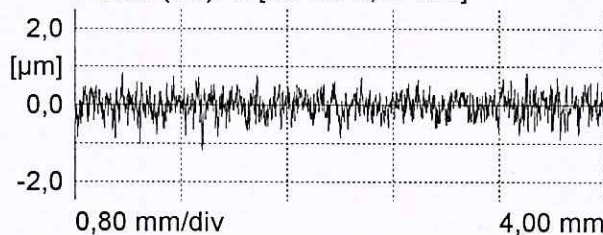
Profilo (4/6): R [LC GS 0,80 mm]



Profilo (5/6): R [LC GS 0,80 mm]



Profilo (6/6): R [LC GS 0,80 mm]



1: LC (GS)	0,80	mm
1: LT	5,60	mm
1: LM	4,00	mm
1: Z	5	
1: VB	±250	µm
1: Ra	0,05	µm
1: Rmax	0,59	µm
1: Rz	0,46	µm
2: Ra	0,08	µm
2: Rmax	1,58	µm
2: Rz	1,06	µm
3: Ra	0,34	µm
3: Rmax	3,48	µm
3: Rz	2,90	µm
4: Ra	0,33	µm
4: Rmax	3,29	µm
4: Rz	2,71	µm
5: Ra	0,03	µm
5: Rmax	0,34	µm
5: Rz	0,29	µm
6: Ra	0,21	µm
6: Rmax	1,96	µm
6: Rz	1,70	µm

PERTHOMETER CONCEPT



Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

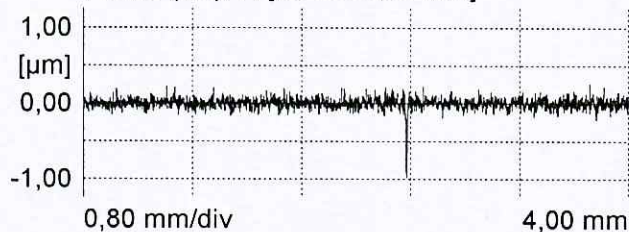
Oggetto: OS1
Numero: 3974/ PPAP PEZZO 2
Operatore: TURNO A
Data, ora: 20/05/2014, 12:08
Nota: RZ Ø35.5/40F/40E/40D/37/25

Tastatore:

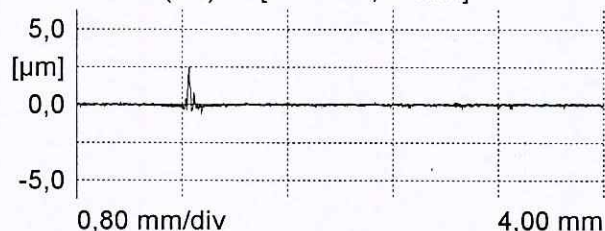
MACCHINA:

MOA 416121 002

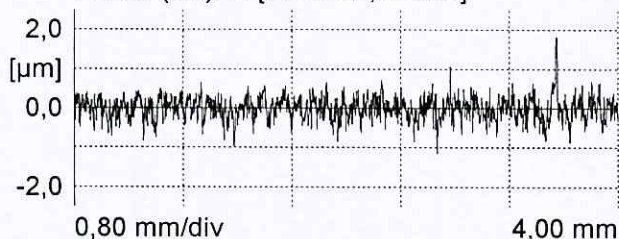
Profilo (1/6): R [LC GS 0,80 mm]



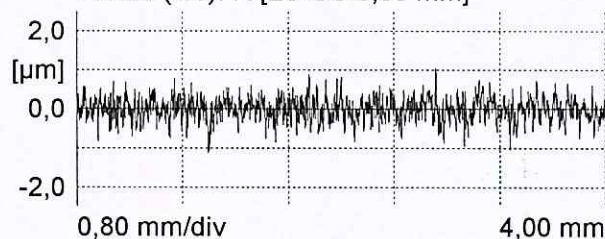
Profilo (2/6): R [LC GS 0,80 mm]



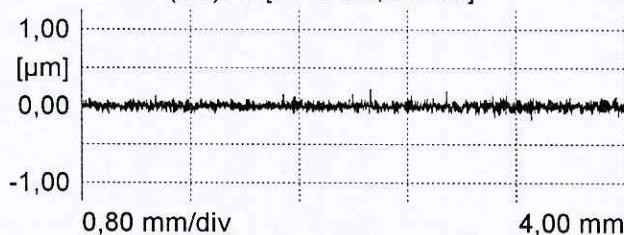
Profilo (3/6): R [LC GS 0,80 mm]



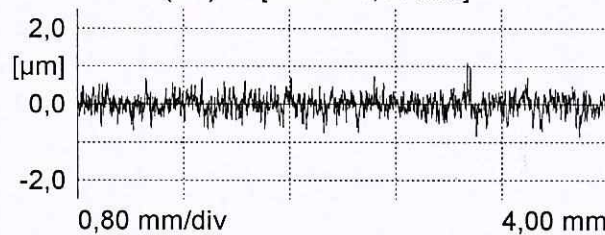
Profilo (4/6): R [LC GS 0,80 mm]



Profilo (5/6): R [LC GS 0,80 mm]



Profilo (6/6): R [LC GS 0,80 mm]



1: LC (GS)	0,80	mm
1: LT	5,60	mm
1: LM	4,00	mm
1: Z	5	
1: VB	±250	µm
1: Ra	0,05	µm
1: Rmax	1,19	µm
1: Rz	0,57	µm
2: Ra	0,06	µm
2: Rmax	3,10	µm
2: Rz	0,95	µm
3: Ra	0,22	µm
3: Rmax	2,70	µm
3: Rz	1,89	µm
4: Ra	0,22	µm
4: Rmax	1,99	µm
4: Rz	1,78	µm
5: Ra	0,03	µm
5: Rmax	0,35	µm
5: Rz	0,30	µm
6: Ra	0,18	µm
6: Rmax	1,94	µm
6: Rz	1,55	µm

PERTHOMETER CONCEPT



Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

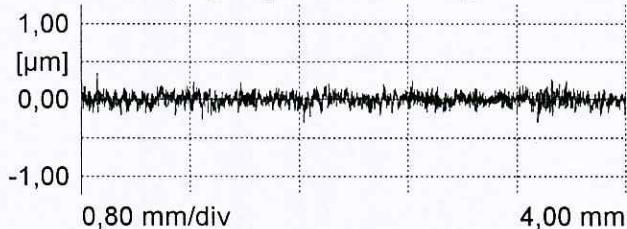
Oggetto: OS1
Numero: 3974/ PPAP PEZZO 3
Operatore: TURNO A
Data, ora: 20/05/2014, 12:14
Nota: RZ Ø35.5/40F/40E/40D/37/25

Tastatore:

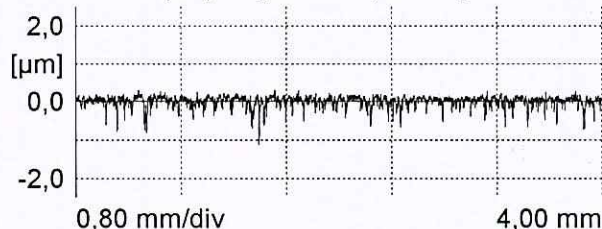
MACCHINA:

MOA 416121 002

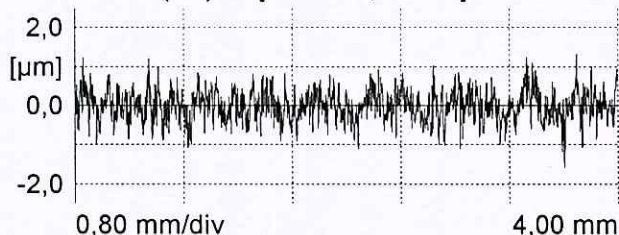
Profilo (1/6): R [LC GS 0,80 mm]



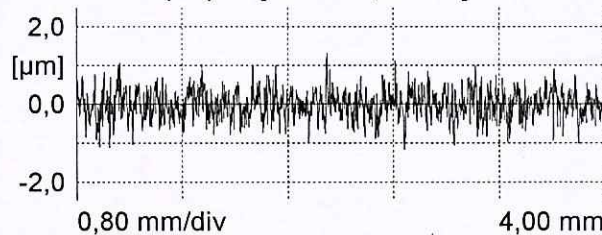
Profilo (2/6): R [LC GS 0,80 mm]



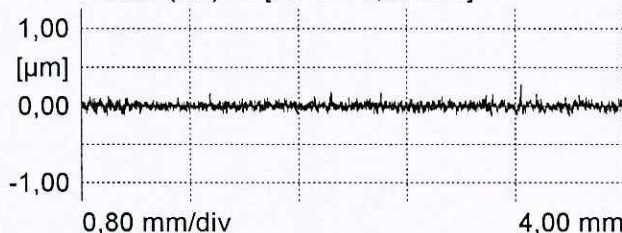
Profilo (3/6): R [LC GS 0,80 mm]



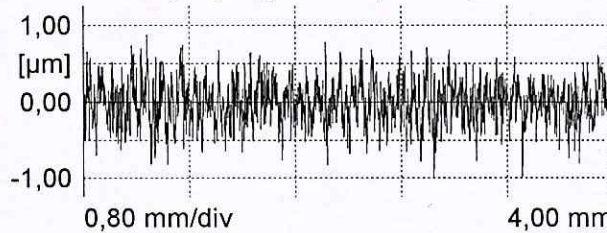
Profilo (4/6): R [LC GS 0,80 mm]



Profilo (5/6): R [LC GS 0,80 mm]



Profilo (6/6): R [LC GS 0,80 mm]



1: LC (GS)	0,80	mm
1: LT	5,60	mm
1: LM	4,00	mm
1: Z	5	
1: VB	±250	µm
1: Ra	0,05	µm
1: Rmax	0,56	µm
1: Rz	0,51	µm
2: Ra	0,10	µm
2: Rmax	1,42	µm
2: Rz	1,08	µm
3: Ra	0,29	µm
3: Rmax	2,89	µm
3: Rz	2,24	µm
4: Ra	0,27	µm
4: Rmax	2,31	µm
4: Rz	2,11	µm
5: Ra	0,03	µm
5: Rmax	0,41	µm
5: Rz	0,31	µm
6: Ra	0,21	µm
6: Rmax	1,71	µm
6: Rz	1,61	µm

PERTHOMETER CONCEPT

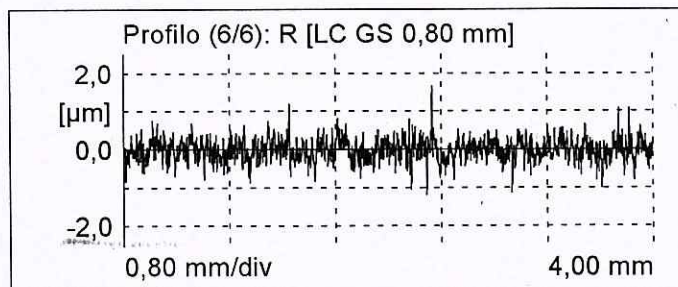
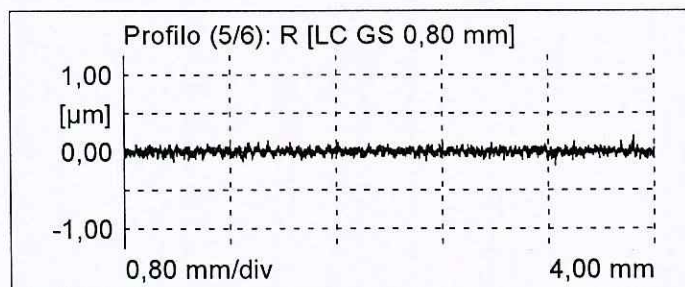
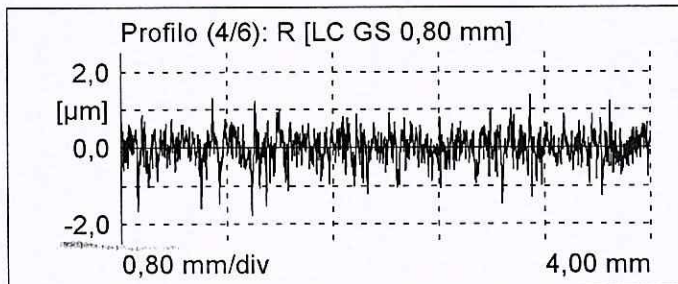
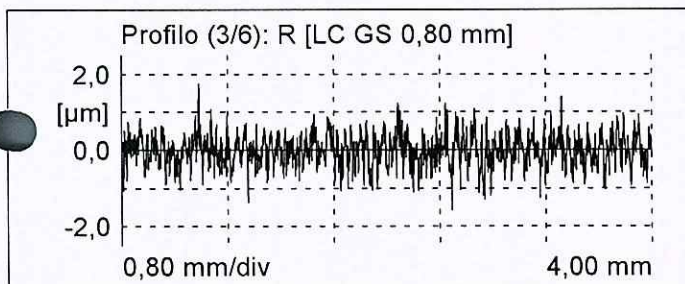
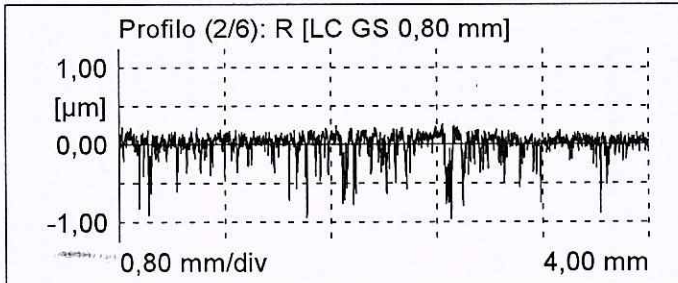
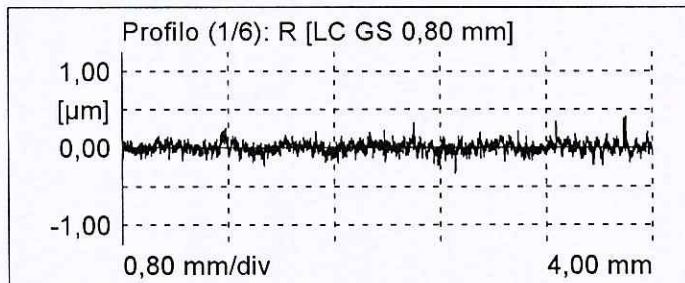


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/PPAP PPEZZO 4
Operatore: TURNO A
Nota: RZ Ø35.5/40F/40E/40D/37/25
Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



1: LS	2,5	µm
1: LT	5,60	mm
1: LM	4,00	mm
1: VB	±250,0	µm
1: Ra	0,05	µm
1: Rmax	0,62	µm
1: Rz	0,52	µm
2: Ra	0,10	µm
2: Rmax	1,22	µm
2: Rz	1,12	µm
3: Ra	0,32	µm
3: Rmax	2,81	µm
3: Rz	2,54	µm
4: Ra	0,30	µm
4: Rmax	3,01	µm
4: Rz	2,69	µm
5: Ra	0,03	µm
5: Rmax	0,39	µm
5: Rz	0,27	µm
6: Ra	0,22	µm
6: Rmax	2,85	µm
6: Rz	2,05	µm

PERTHOMETER CONCEPT



Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

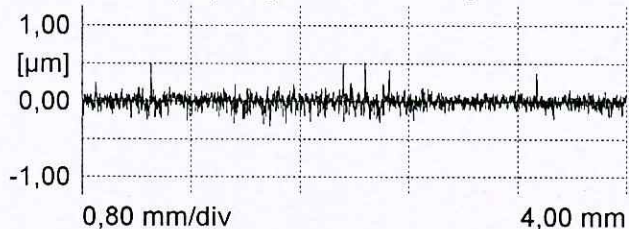
Oggetto: OS1
Numero: 3974/ PPAP PEZZO 5
Operatore: TURNO A
Data, ora: 20/05/2014, 12:26
Nota: RZ Ø35.5/40F/40E/40D/37/25

Tastatore:

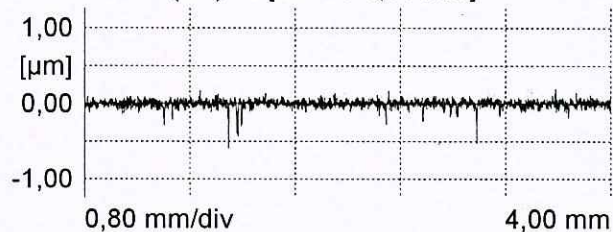
MACCHINA:

MOA 416121 002

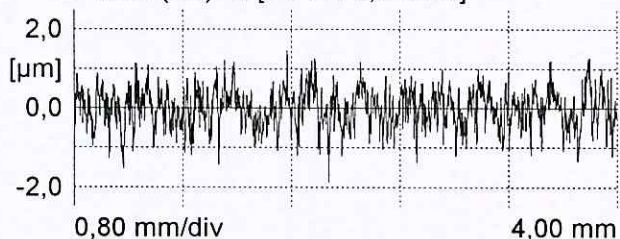
Profilo (1/6): R [LC GS 0,80 mm]



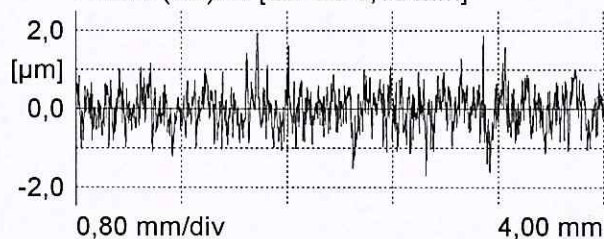
Profilo (2/6): R [LC GS 0,80 mm]



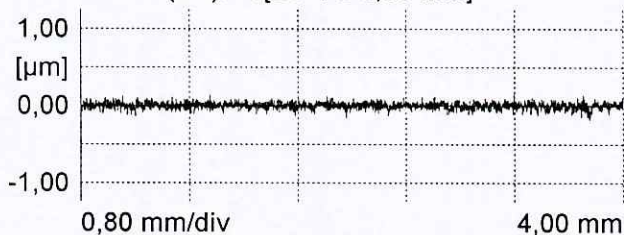
Profilo (3/6): R [LC GS 0,80 mm]



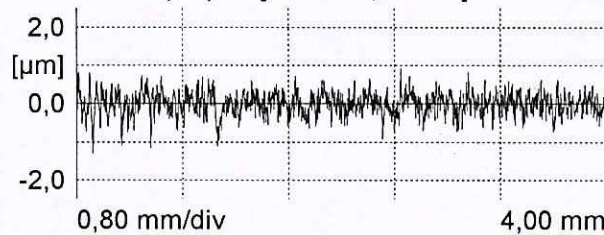
Profilo (4/6): R [LC GS 0,80 mm]



Profilo (5/6): R [LC GS 0,80 mm]



Profilo (6/6): R [LC GS 0,80 mm]



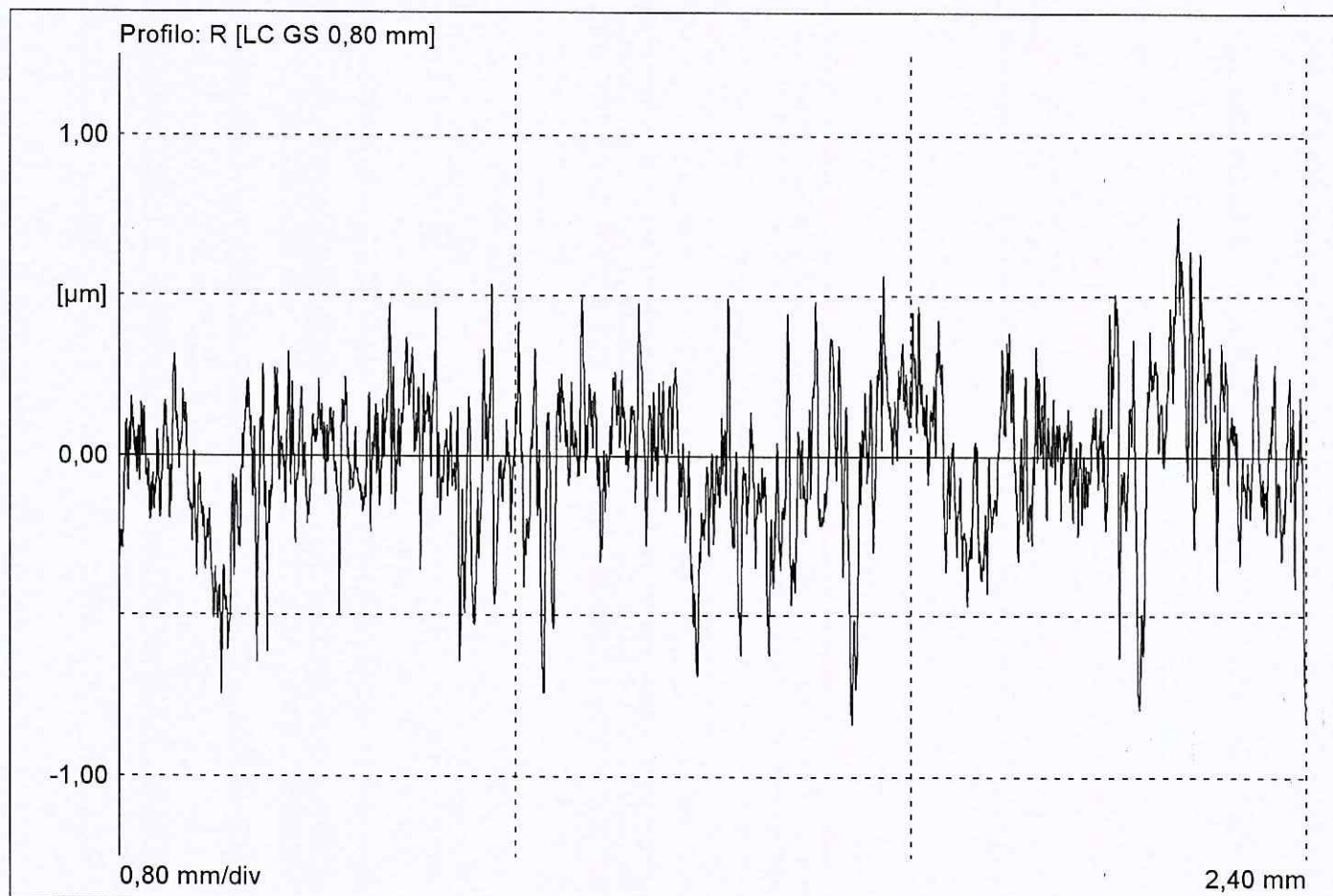
1: LC (GS)	0,80	mm
1: LT	5,60	mm
1: LM	4,00	mm
1: Z	5	
1: VB	±250	µm
1: Ra	0,05	µm
1: Rmax	0,79	µm
1: Rz	0,63	µm
2: Ra	0,03	µm
2: Rmax	0,76	µm
2: Rz	0,52	µm
3: Ra	0,38	µm
3: Rmax	3,14	µm
3: Rz	2,74	µm
4: Ra	0,36	µm
4: Rmax	3,58	µm
4: Rz	2,97	µm
5: Ra	0,03	µm
5: Rmax	0,32	µm
5: Rz	0,27	µm
6: Ra	0,22	µm
6: Rmax	2,13	µm
6: Rz	1,71	µm

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1
 Numero: 3974/ PPAP PEZZO 1
 Operatore: TURNO B
 Data, ora: 20/05/2014, 13:07
 Nota: RZ SPALLAMENTO DENT. Z19
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250,0	μm
Ra	0,18	μm
Rmax	1,57	μm
Rz	1,42	μm

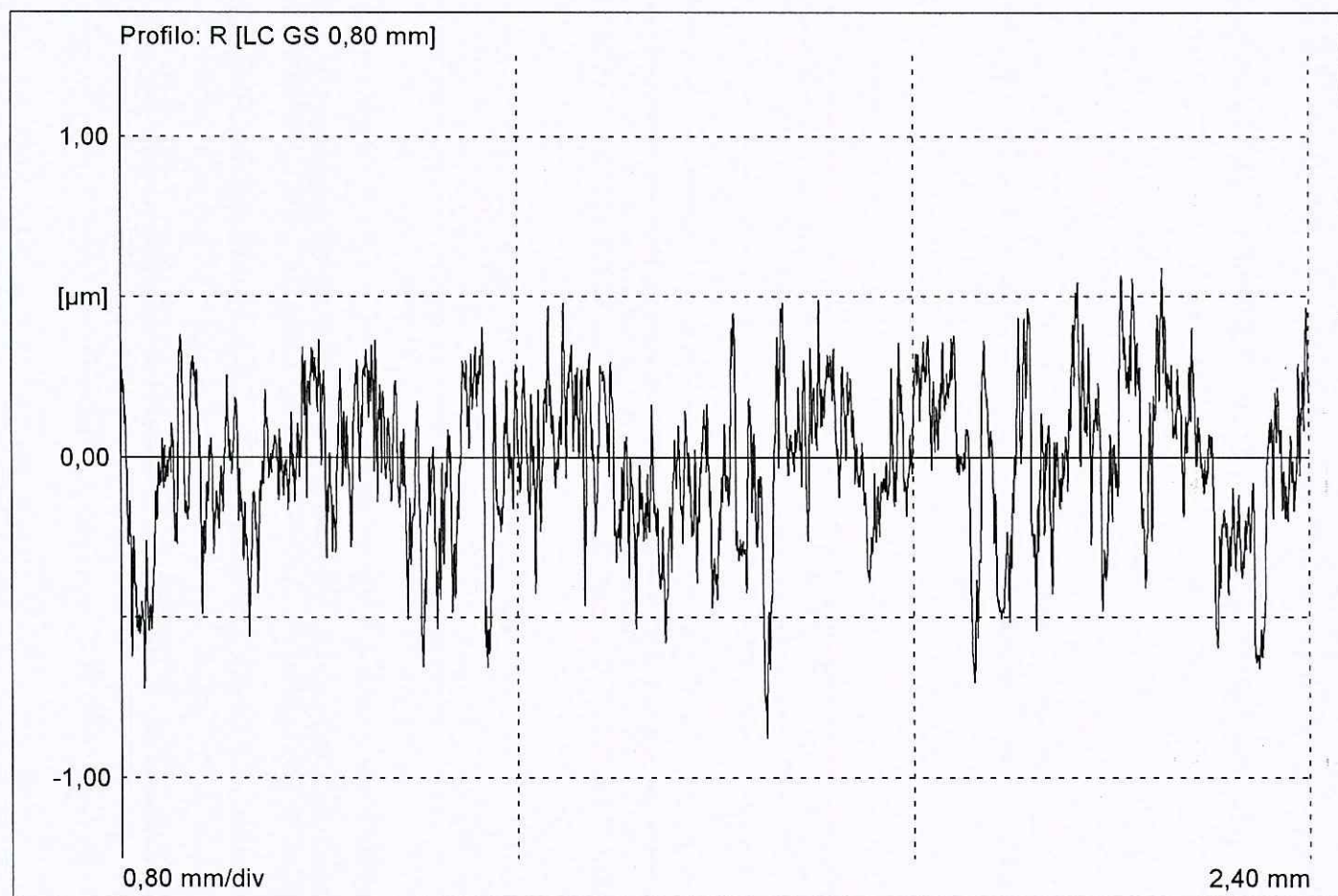
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OS1
Numero:	3974/ PPAP PEZZO 2
Operatore:	TURNO B
Data, ora:	20/05/2014, 13:05
Nota:	RZ SPALLAMENTO DENT. Z19
Tastatore:	MFW-250 40

MACCHINA:	MOA 416121 001
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LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250,0	μm
Ra	0,19	μm
Rmax	1,36	μm
Rz	1,26	μm

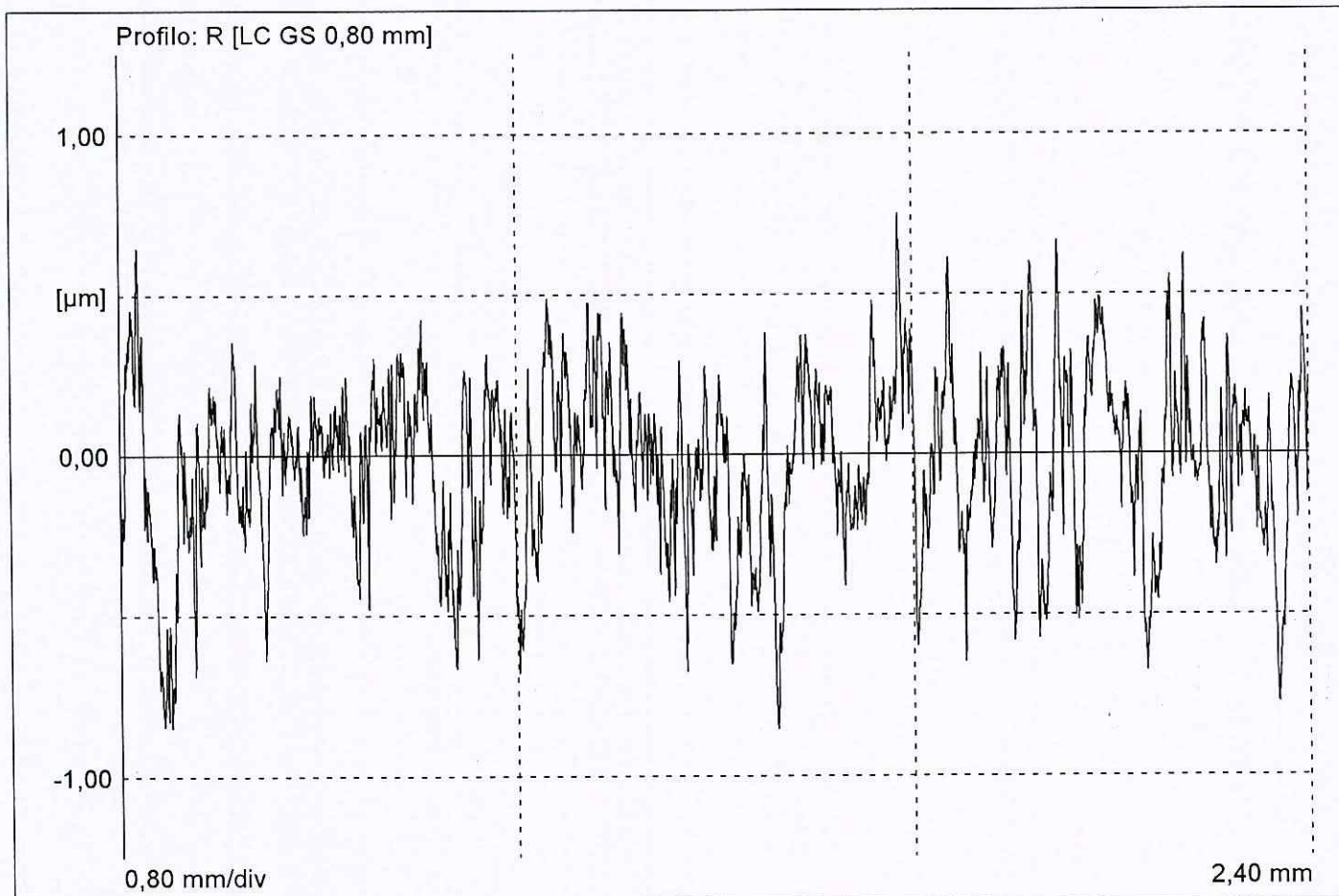
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1
 Numero: 3974/ PPAP PEZZO 3
 Operatore: TURNO B
 Data, ora: 20/05/2014, 13:02
 Nota: RZ SPALLAMENTO DENT. Z19
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250,0	µm
Ra	0,21	µm
Rmax	1,60	µm
Rz	1,51	µm

PERTHOMETER CONCEPT



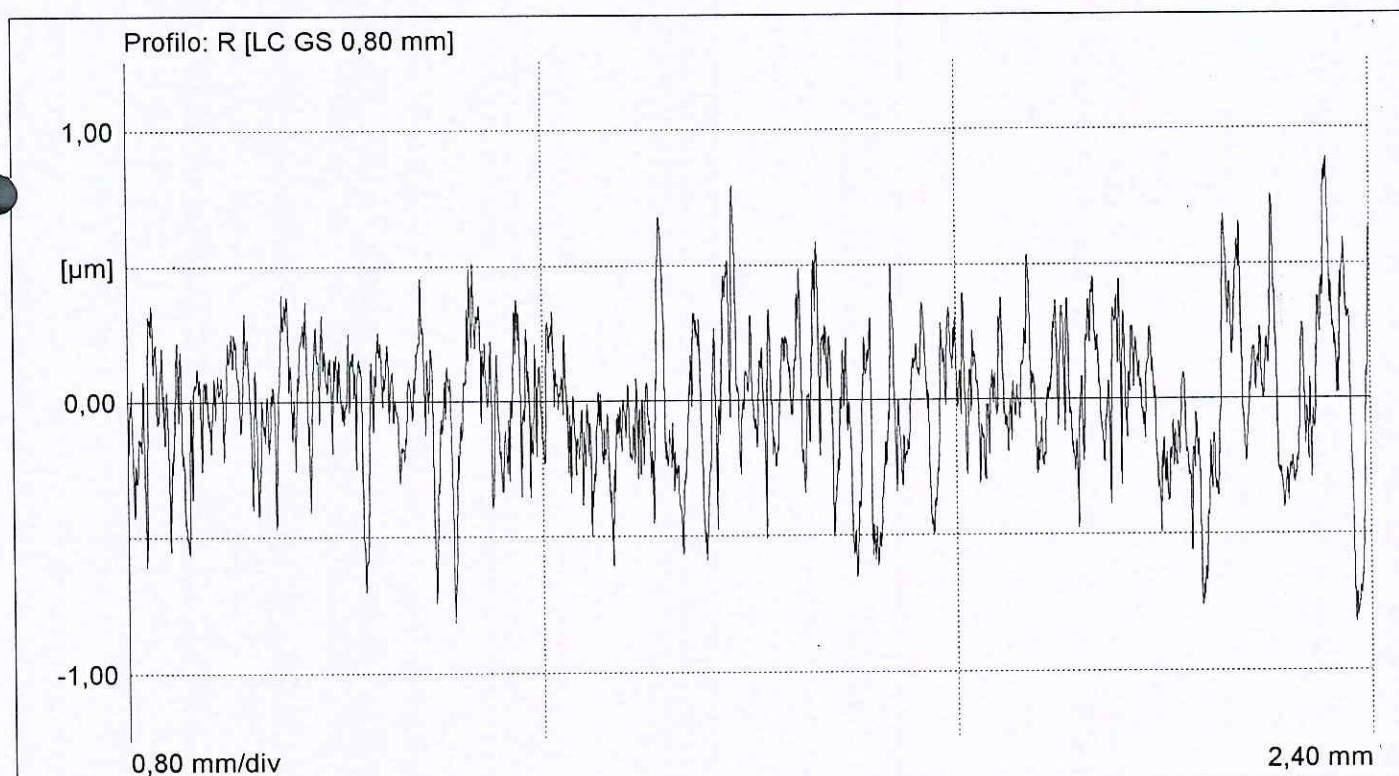
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 4
Operatore: TURNO A
Data, ora: 20/05/2014, 12:56
Nota: RZ SPALLAMENTO DENT. Z19

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250	µm
Ra	0,20	µm
Rmax	1,71	µm
Rz	1,49	µm

PERTHOMETER CONCEPT



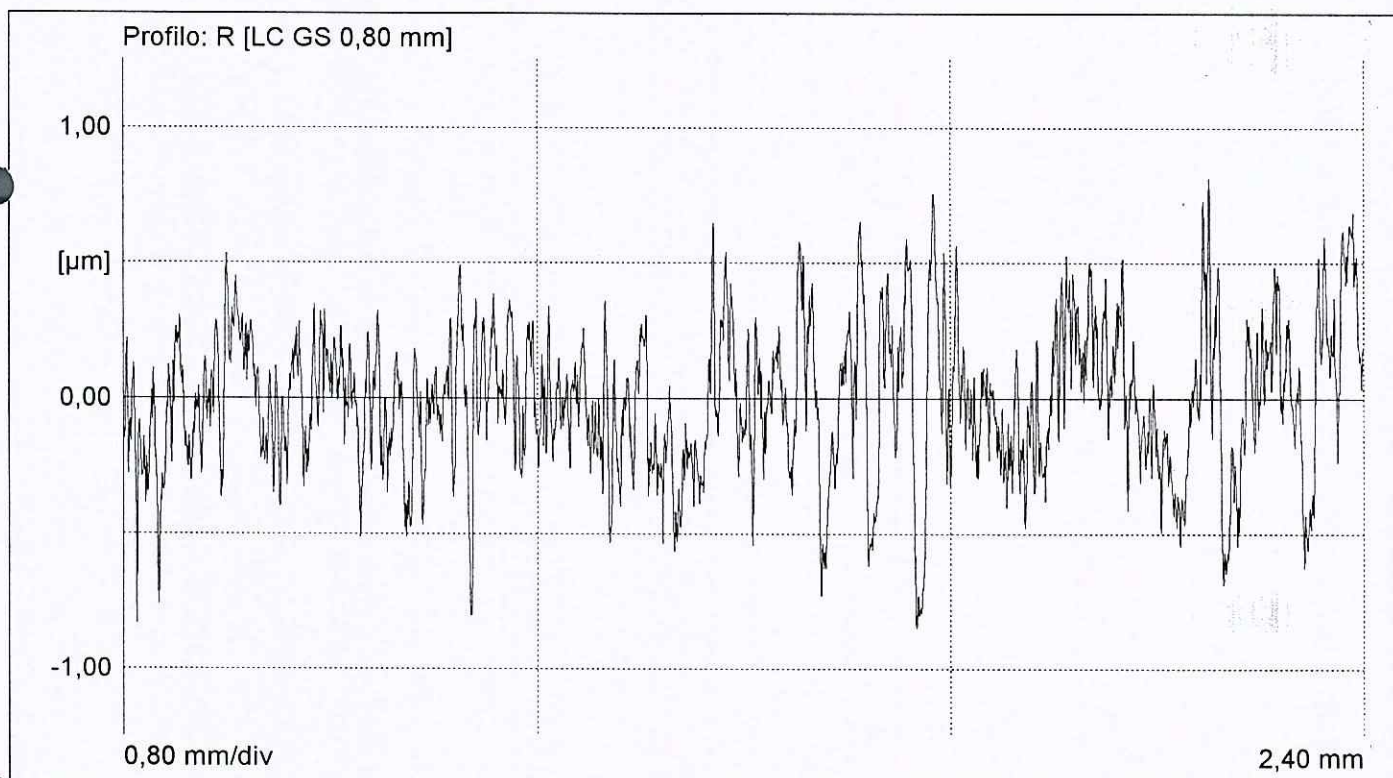
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 5
Operatore: TURNO A
Data, ora: 20/05/2014, 12:54
Nota: RZ SPALLAMENTO DENT. Z19

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250	µm
Ra	0,21	µm
Rmax	1,60	µm
Rz	1,49	µm

PERTHOMETER CONCEPT



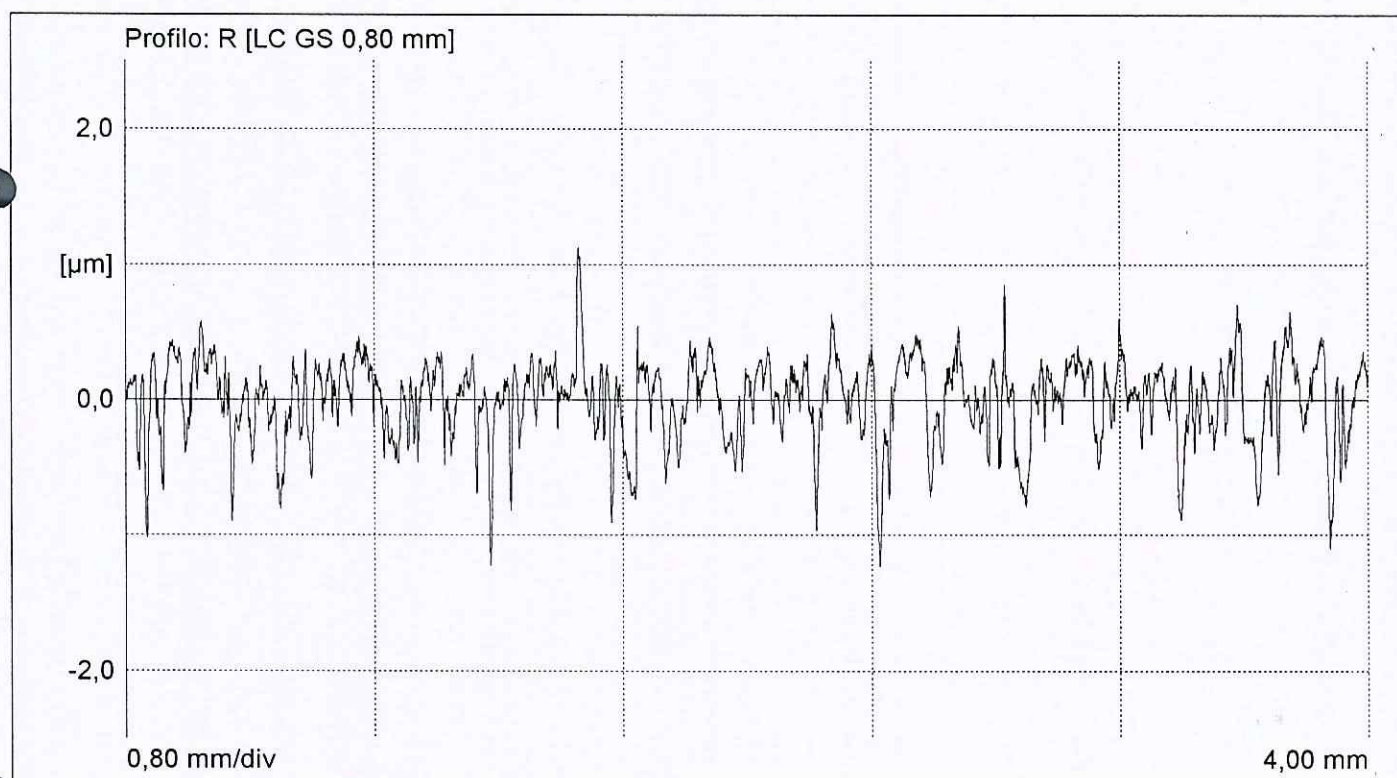
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 1
Operatore: TURNO A
Data, ora: 20/05/2014, 12:46
Nota: RZ SPALLAMENTO Ø25

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,23	µm
Rmax	2,36	µm
Rz	1,89	µm

PERTHOMETER CONCEPT



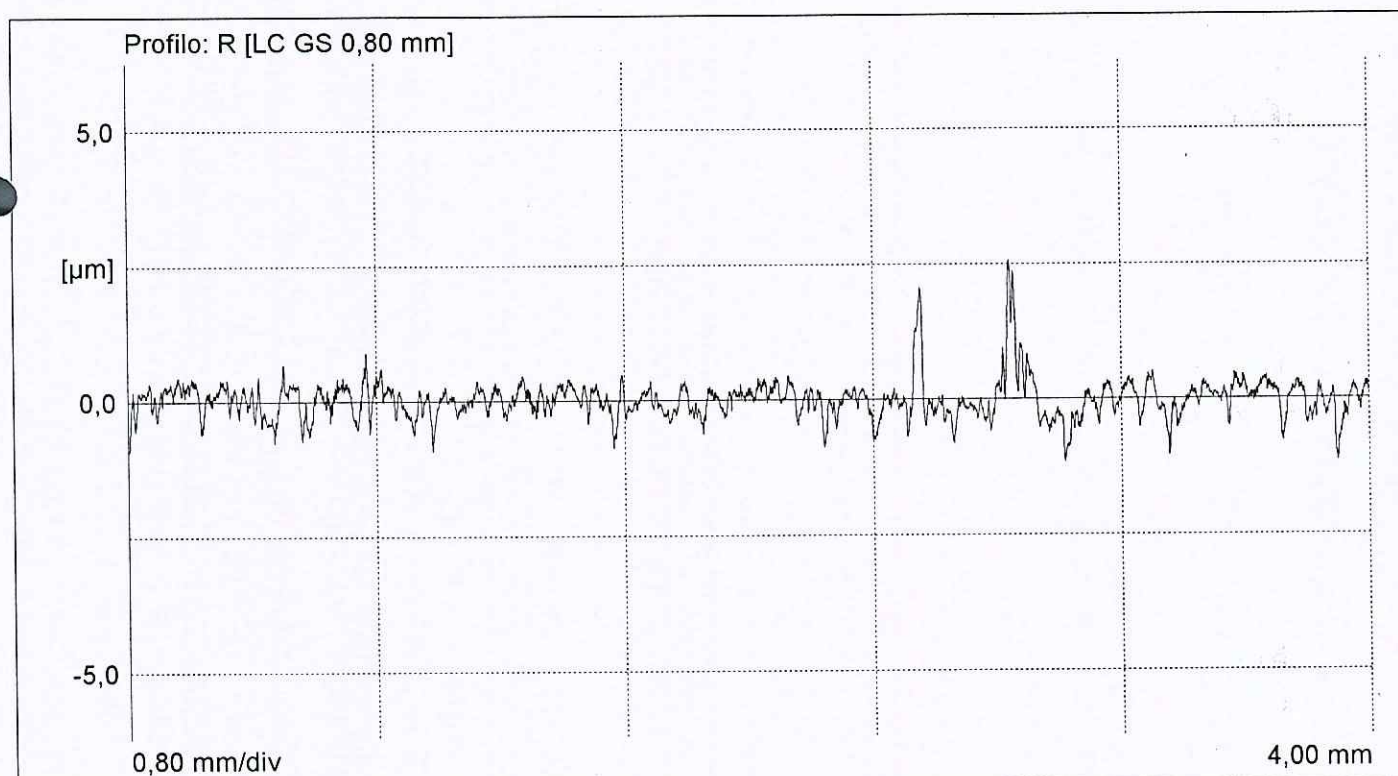
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 2
Operatore: TURNO A
Data, ora: 20/05/2014, 12:47
Nota: RZ SPALLAMENTO Ø25

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,25	µm
Rmax	3,73	µm
Rz	2,03	µm

PERTHOMETER CONCEPT



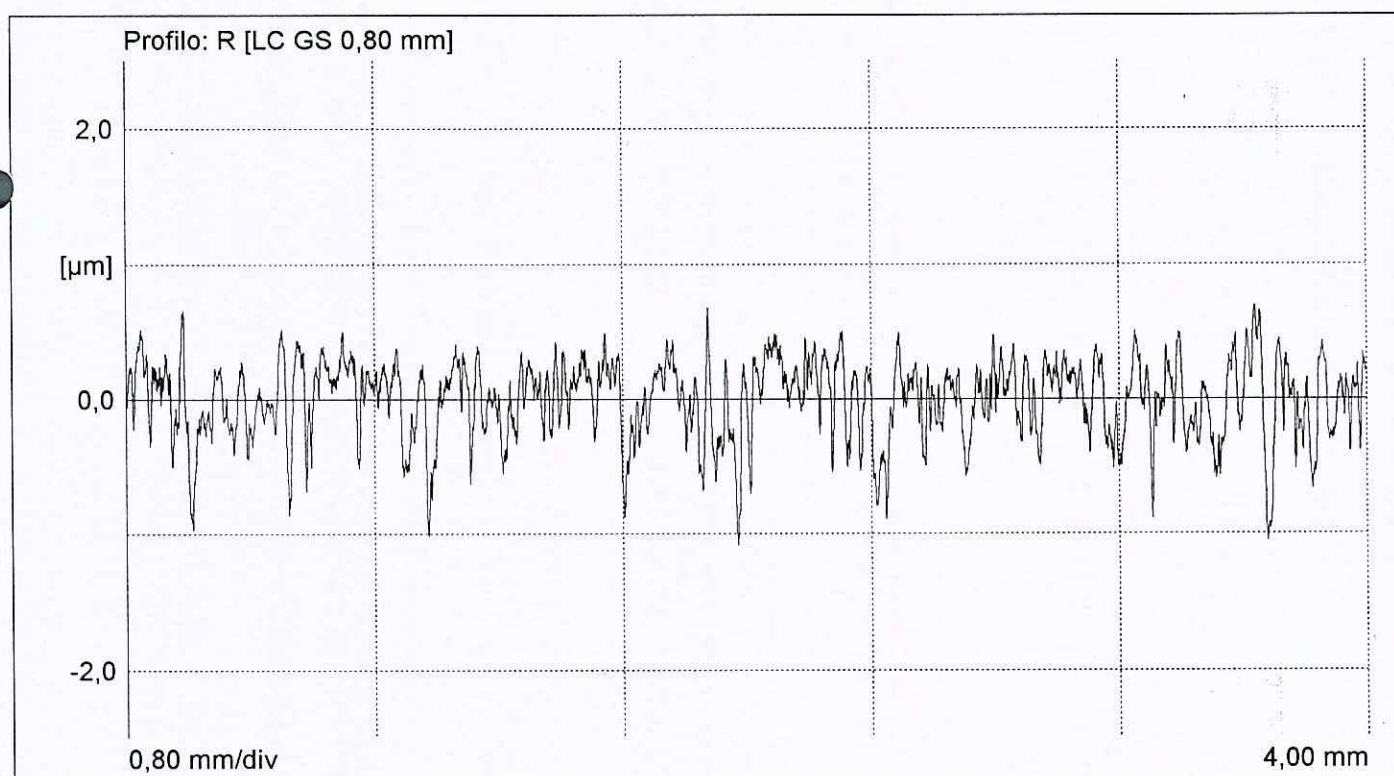
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 3
Operatore: TURNO A
Data, ora: 20/05/2014, 12:48
Nota: RZ SPALLAMENTO Ø25

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,24	µm
Rmax	1,77	µm
Rz	1,61	µm

PERTHOMETER CONCEPT



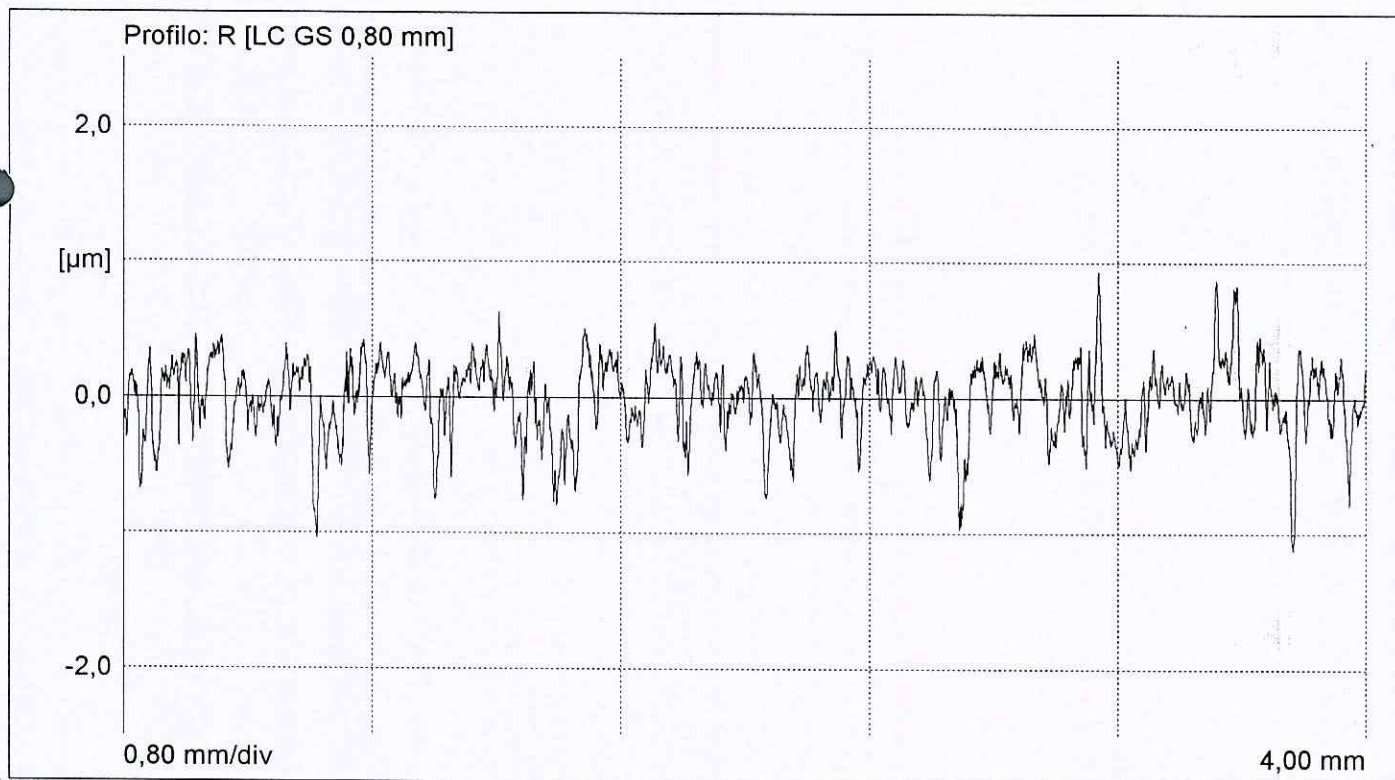
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 4
Operatore: TURNO A
Data, ora: 20/05/2014, 12:49
Nota: RZ SPALLAMENTO Ø25

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,21	µm
Rmax	2,00	µm
Rz	1,63	µm

PERTHOMETER CONCEPT



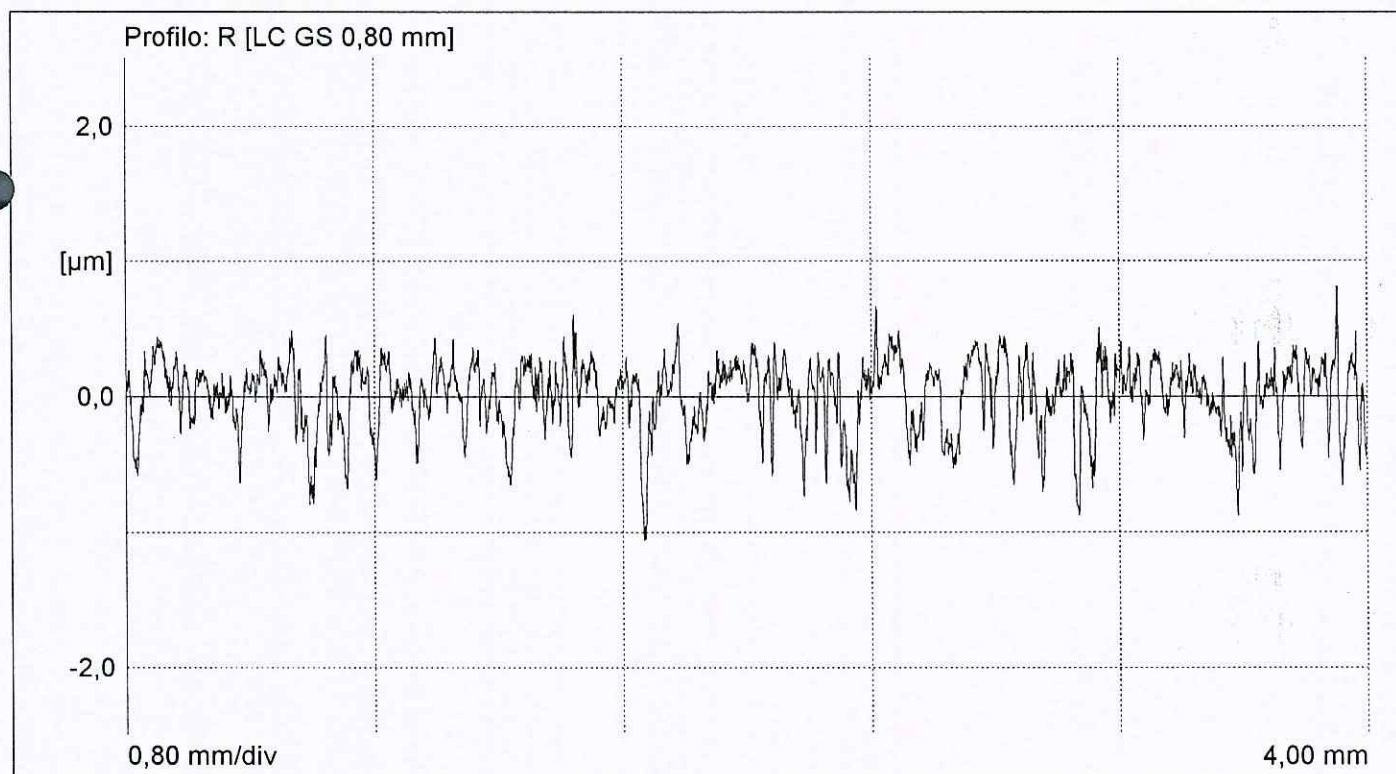
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 5
Operatore: TURNO A
Data, ora: 20/05/2014, 12:51
Nota: RZ SPALLAMENTO Ø25

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,21	µm
Rmax	1,69	µm
Rz	1,47	µm

PERTHOMETER CONCEPT



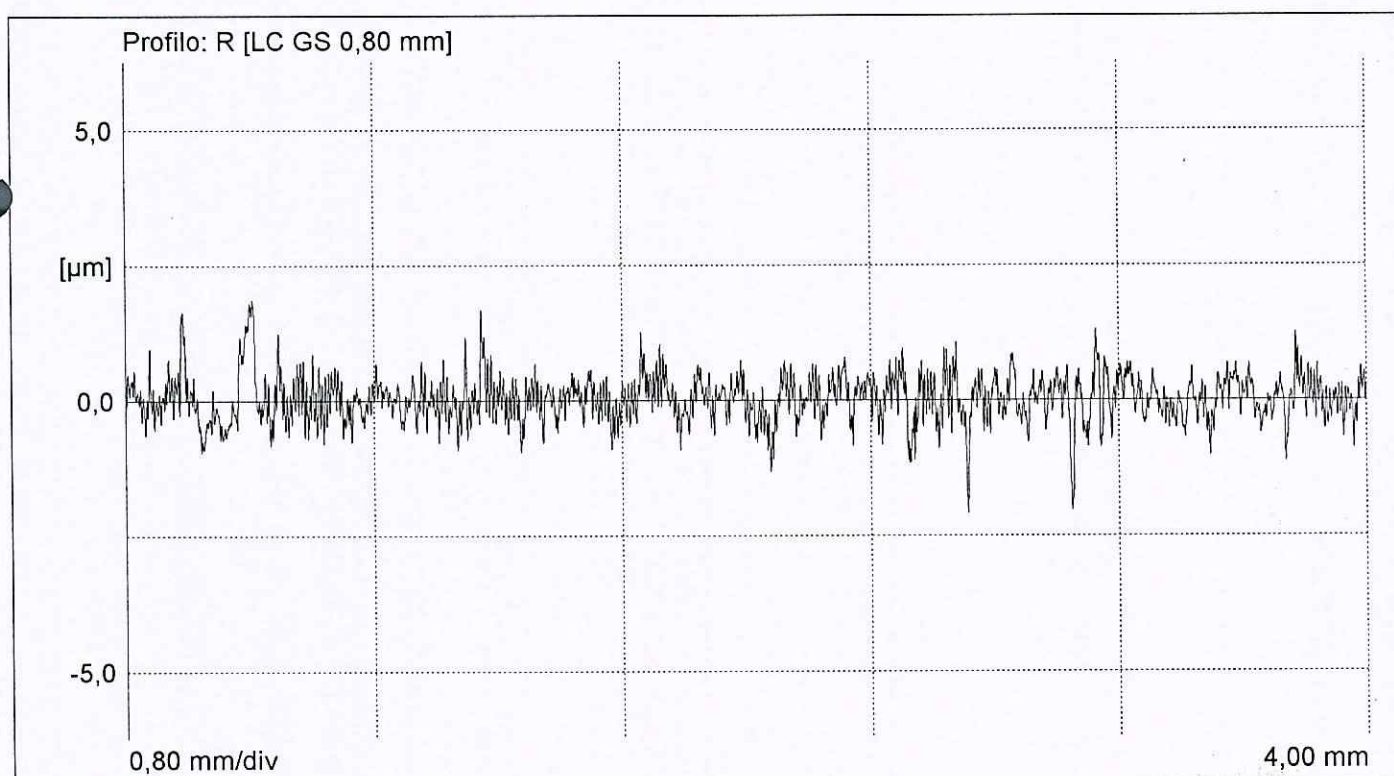
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 1
Operatore: TURNO A
Data, ora: 20/05/2014, 12:35
Nota: RZ DENTE

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,33	µm
Rmax	3,42	µm
Rz	2,78	µm

PERTHOMETER CONCEPT



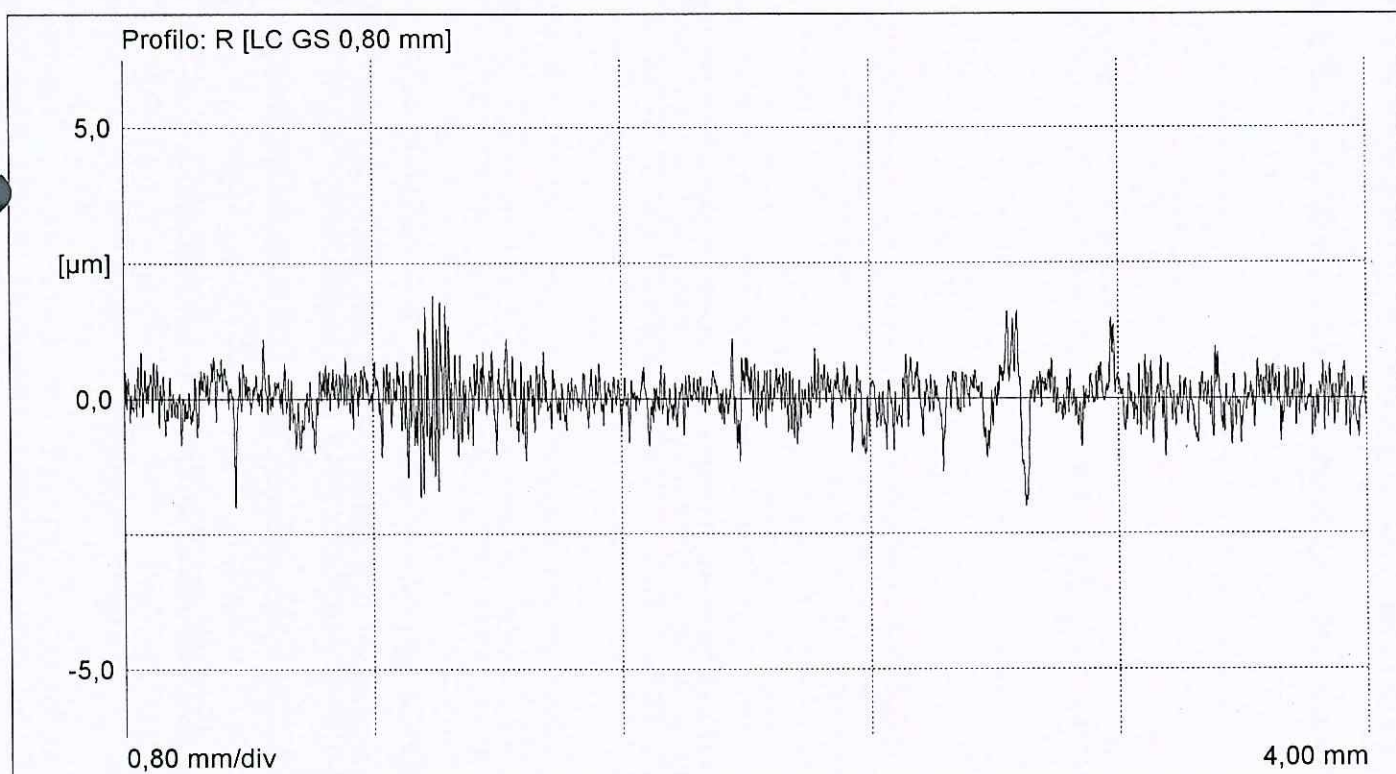
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 2
Operatore: TURNO A
Data, ora: 20/05/2014, 12:36
Nota: RZ DENTE

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	μm
Ra	0,32	μm
Rmax	3,74	μm
Rz	2,96	μm

PERTHOMETER CONCEPT



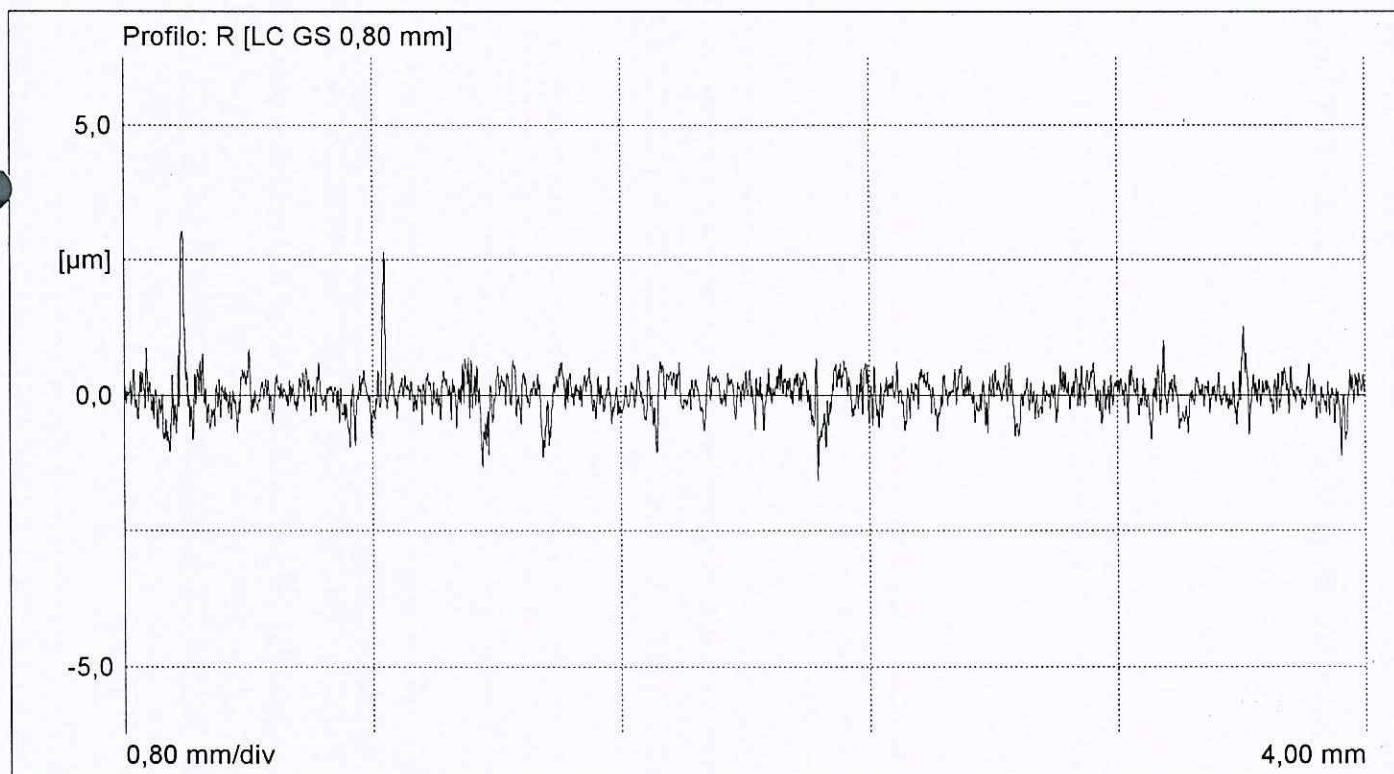
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 3
Operatore: TURNO A
Data, ora: 20/05/2014, 12:38
Nota: RZ DENTE

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	μm
Ra	0,25	μm
Rmax	4,05	μm
Rz	2,82	μm

PERTHOMETER CONCEPT



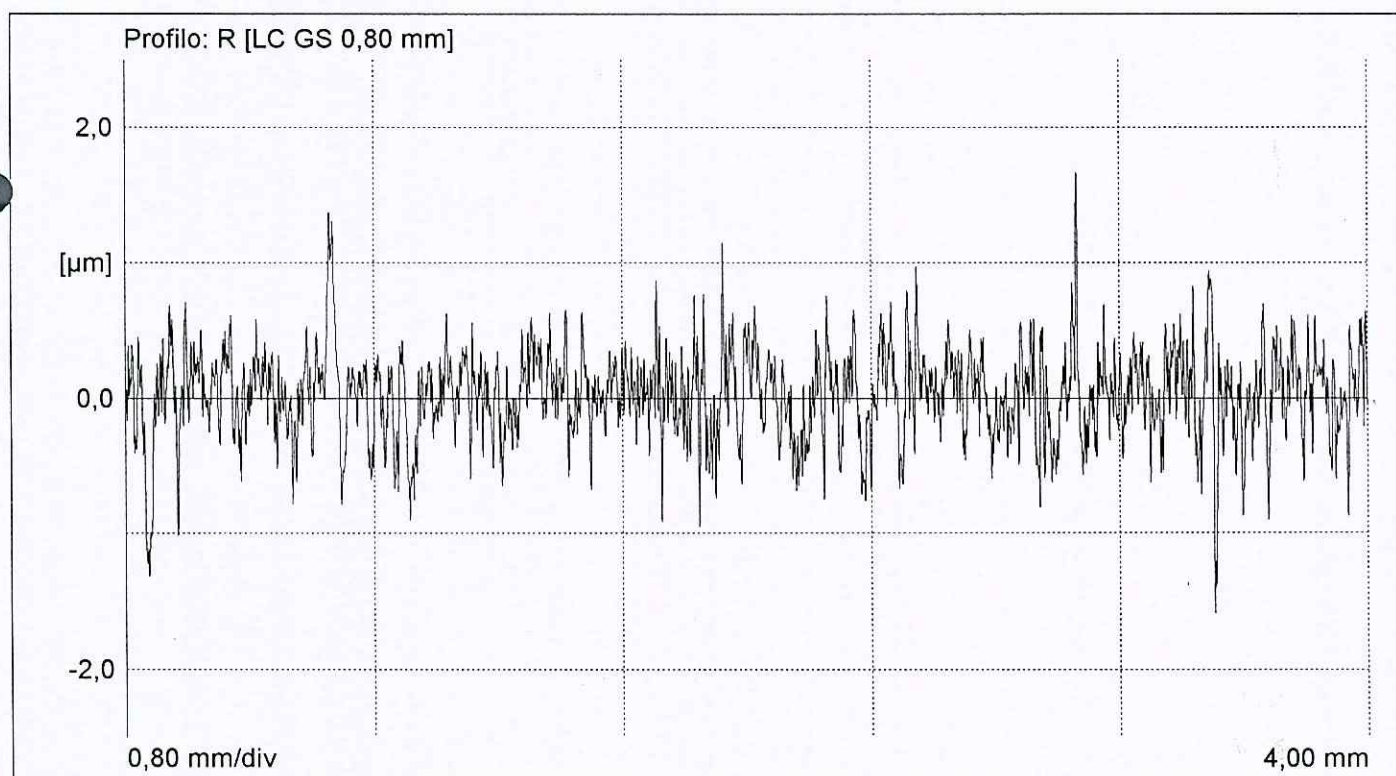
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 4
Operatore: TURNO A
Data, ora: 20/05/2014, 12:41
Nota: RZ DENTE

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,26	µm
Rmax	2,69	µm
Rz	2,27	µm

PERTHOMETER CONCEPT



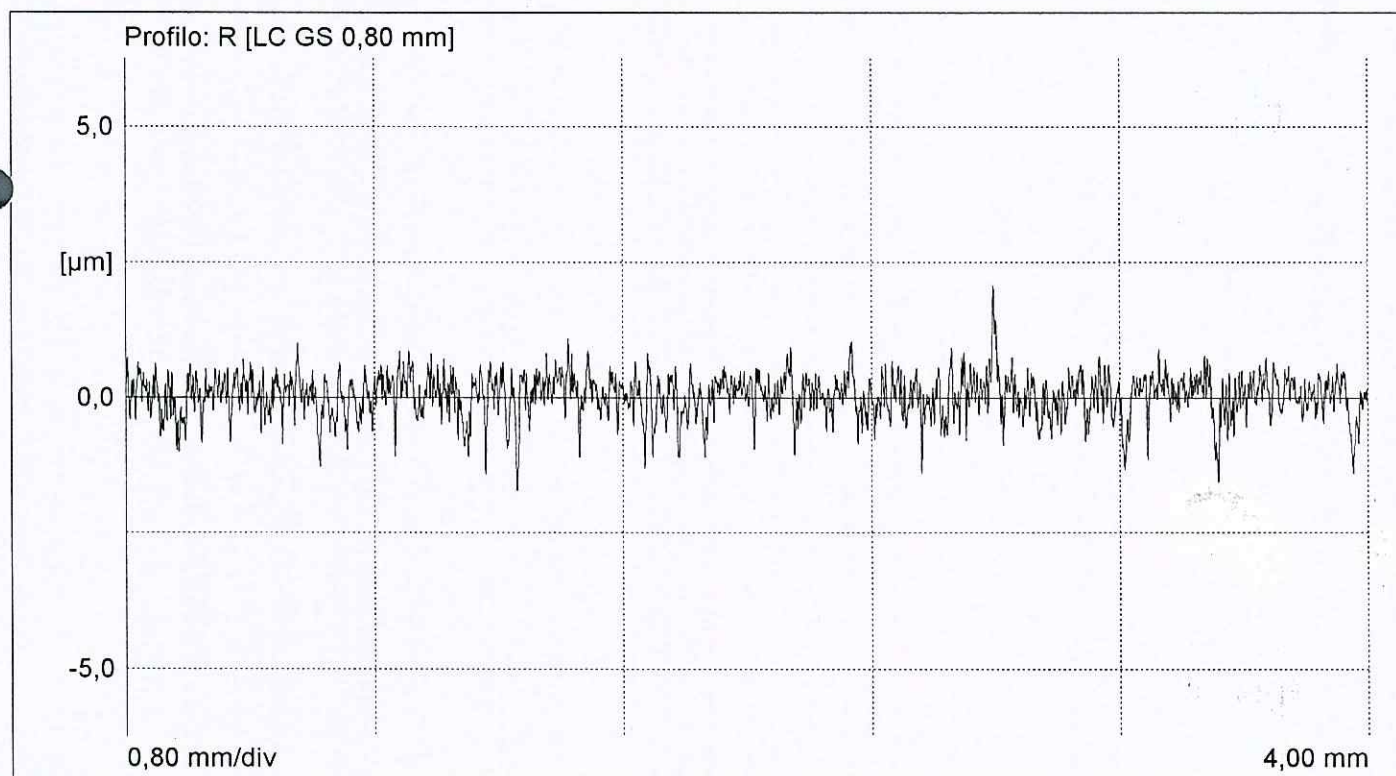
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1
Numero: 3974/ PPAP PEZZO 5
Operatore: TURNO A
Data, ora: 20/05/2014, 12:33
Nota: RZ DENTE

Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	μm
Ra	0,31	μm
Rmax	3,47	μm
Rz	2,68	μm

PERTHOMETER CONCEPT

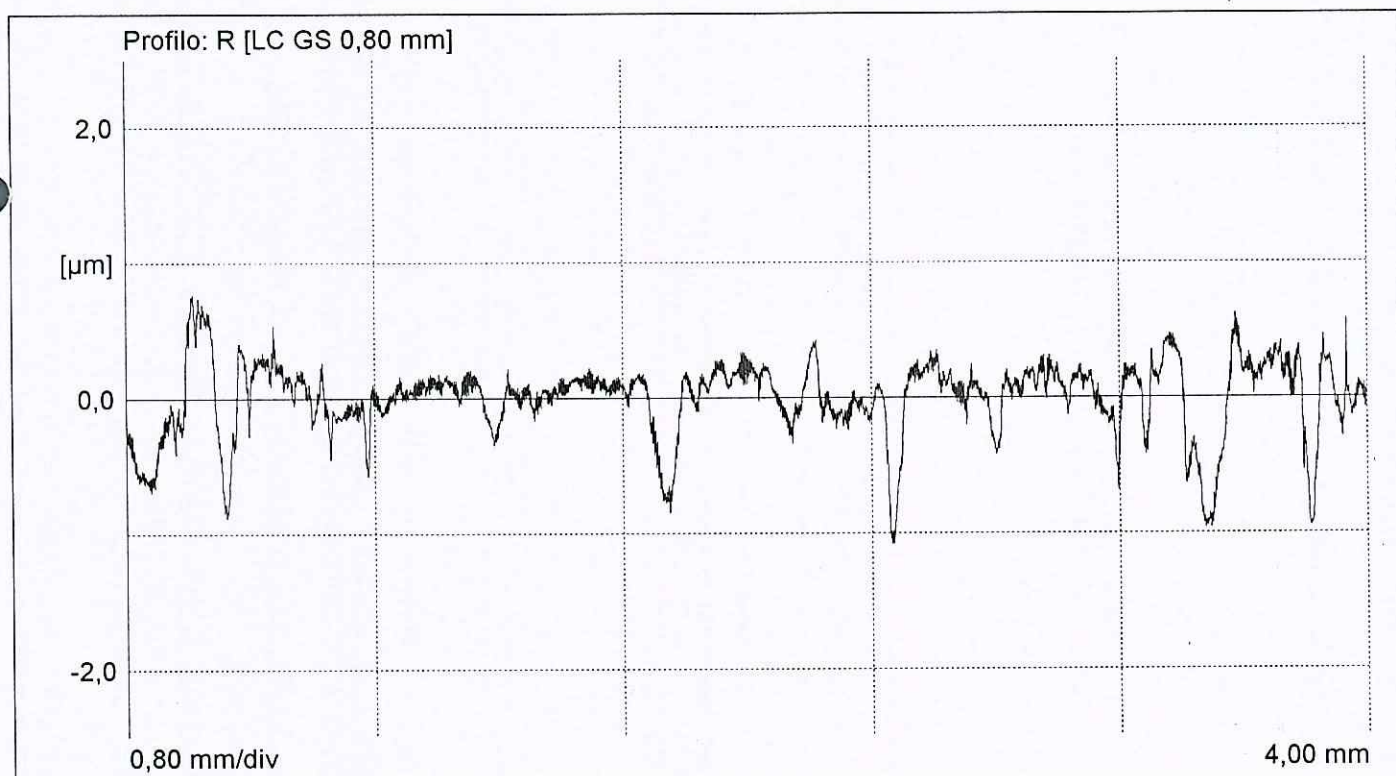


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3974----	
Numero:	PPAP PEZZO 1	
Operatore:	TURNO A	
Data, ora:	22/05/2014, 08:49	
Nota:	RZ GOLA V -LATO ØD	
Tastatore:	MFW-250 GOLE	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,21	µm
Rmax	1,65	µm
Rz	1,30	µm

PERTHOMETER CONCEPT

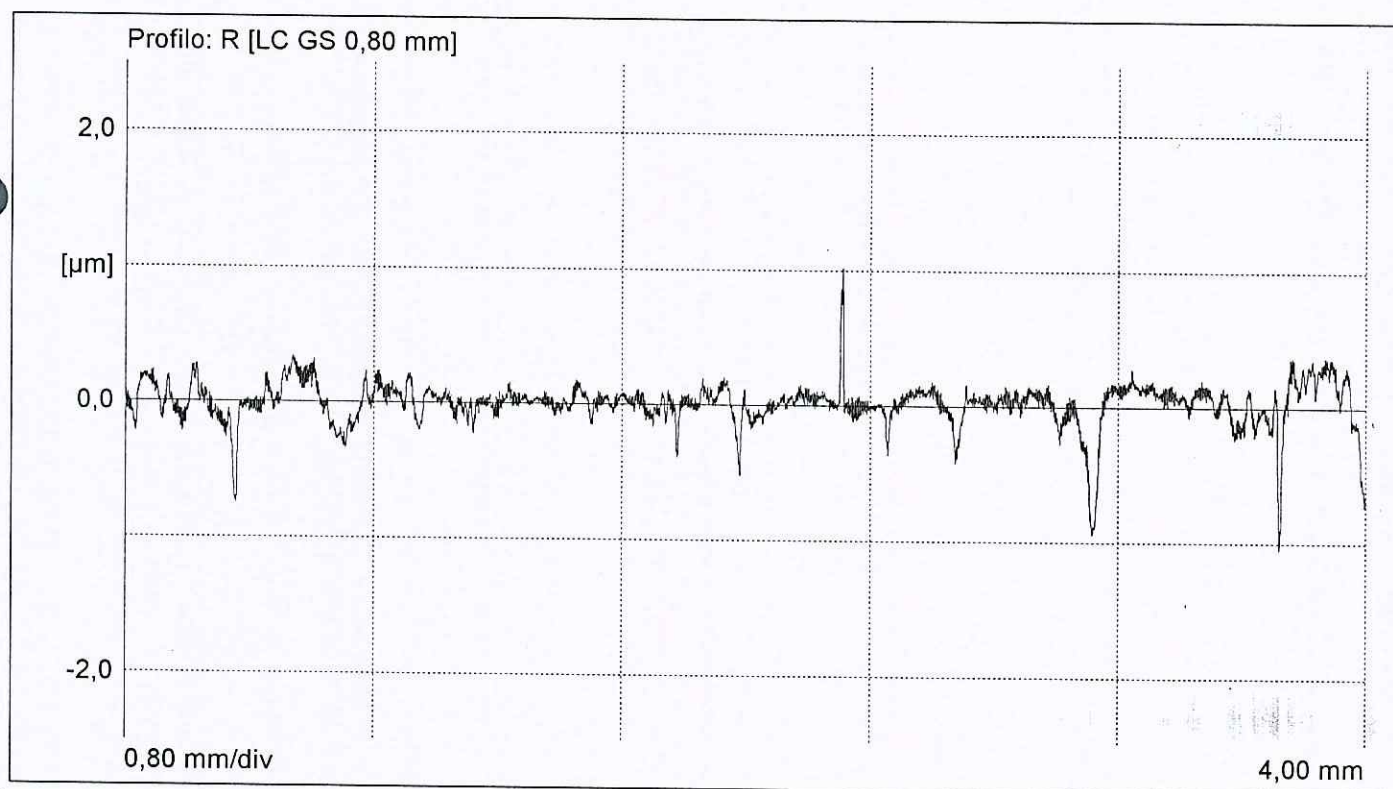


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3974----
Numero:	PPAP PEZZO 2
Operatore:	TURNO A
Data, ora:	22/05/2014, 08:47
Nota:	RZ GOLA V -LATO ØD
Tastatore:	MFW-250 GOLE
	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,11	µm
Rmax	1,54	µm
Rz	1,13	µm

PERTHOMETER CONCEPT

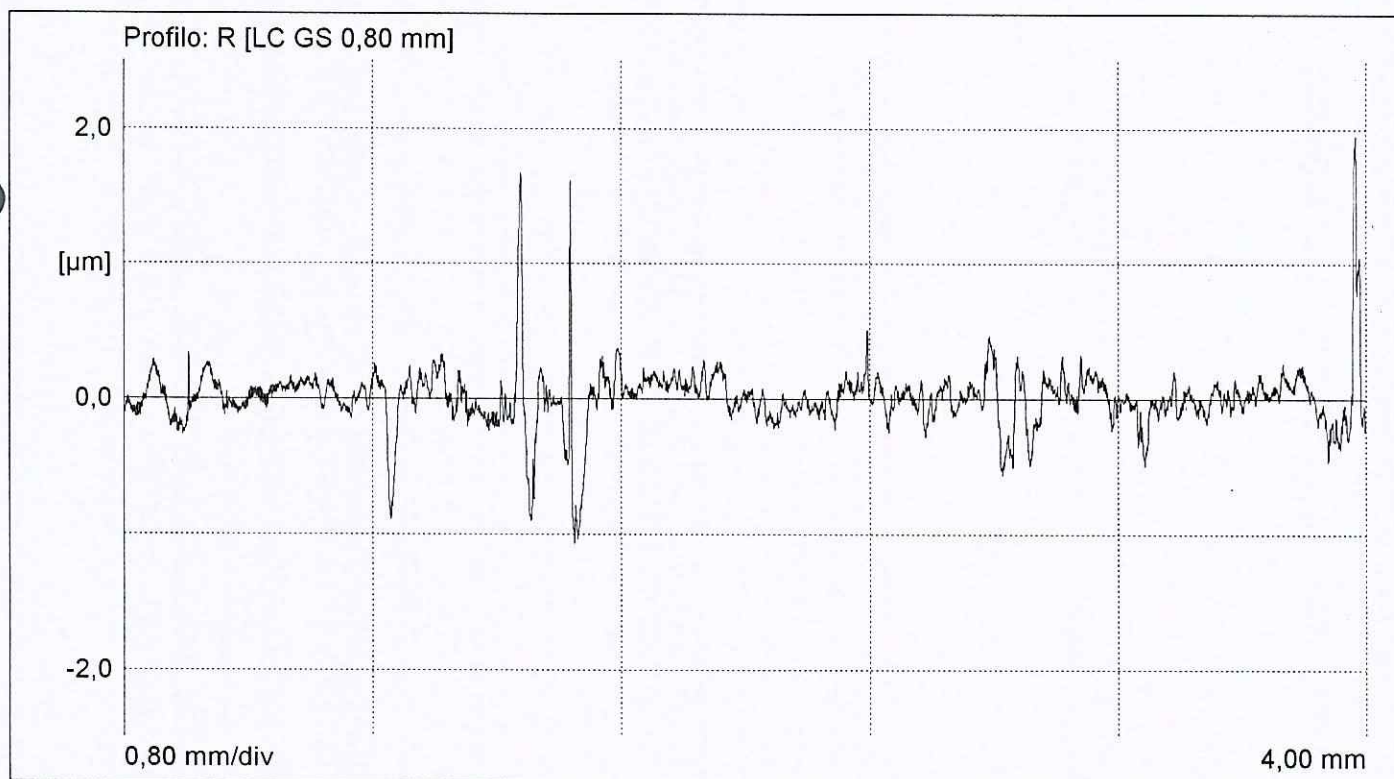


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3974----
Numero:	PPAP PEZZO 3
Operatore:	TURNO A
Data, ora:	22/05/2014, 08:45
Nota:	RZ GOLA V -LATO ØD
Tastatore:	MFW-250 GOLE
	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,14	µm
Rmax	2,74	µm
Rz	1,51	µm

PERTHOMETER CONCEPT

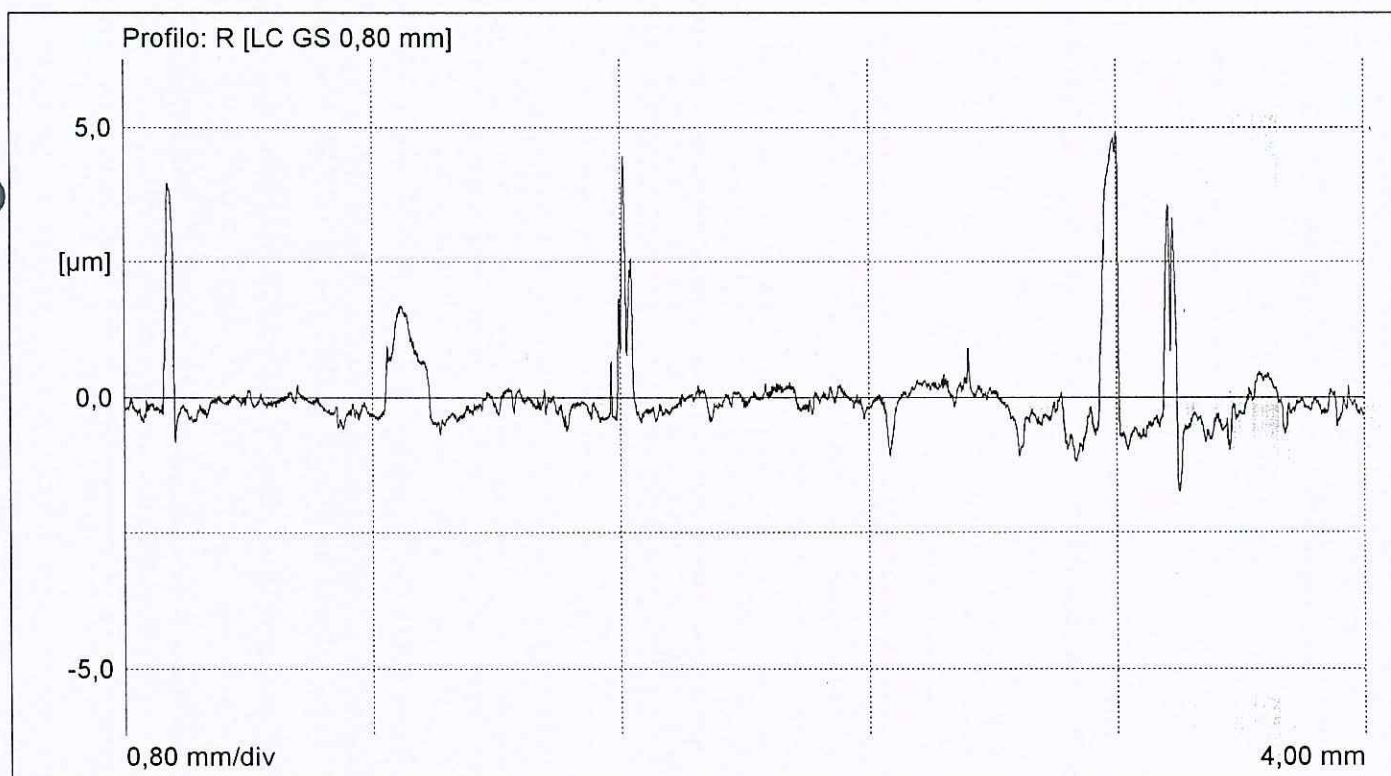


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3974---
Numero: PPAP PEZZO 4
Operatore: TURNO A
Data, ora: 22/05/2014, 08:43
Nota: RZ GOLA V -LATO ØD
Tastatore: MFW-250 GOLE CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,39	µm
Rmax	6,66	µm
Rz	4,99	µm

PERTHOMETER CONCEPT

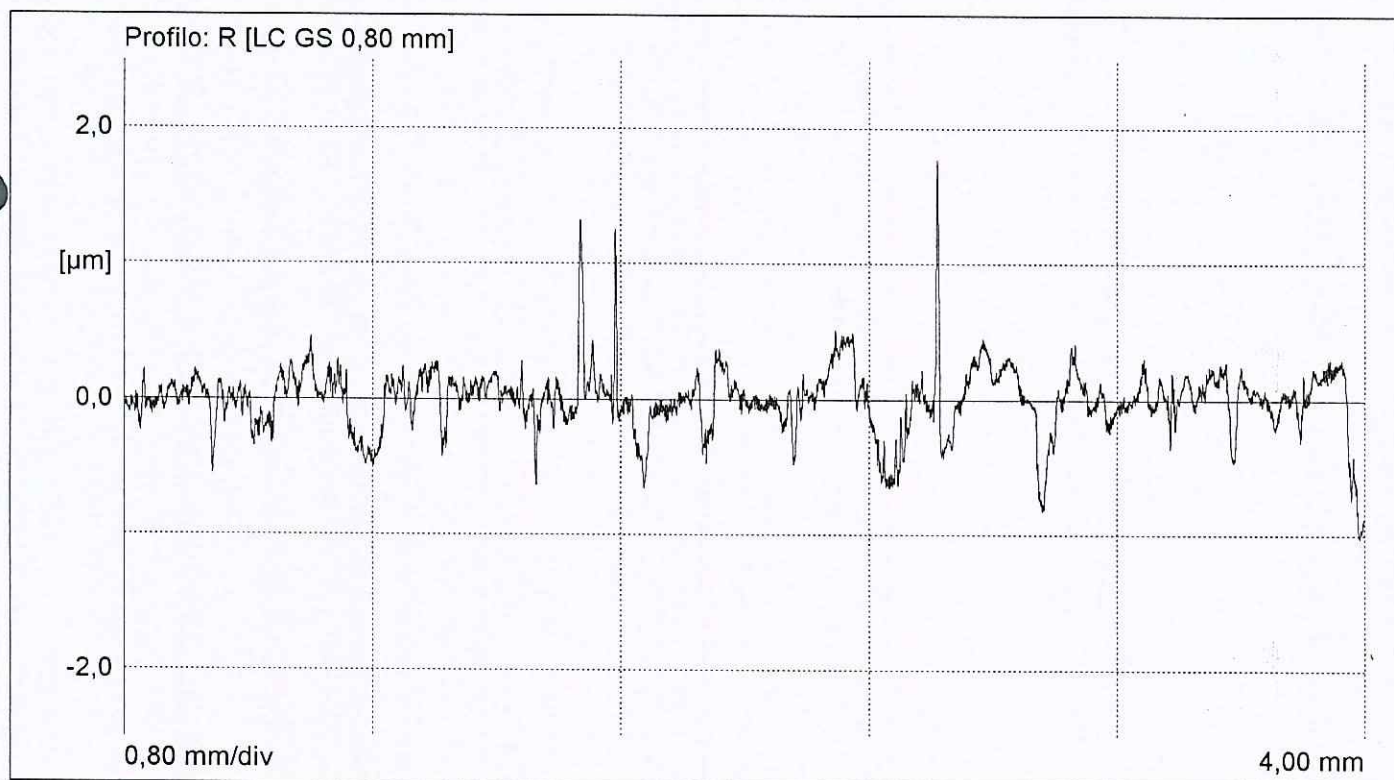


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3974----
Numero: PPAP PEZZO 5
Operatore: TURNO A
Data, ora: 22/05/2014, 08:52
Nota: RZ GOLA V -LATO ØD
Tastatore: MFW-250 GOLE CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,17	µm
Rmax	2,60	µm
Rz	1,61	µm

PERTHOMETER CONCEPT

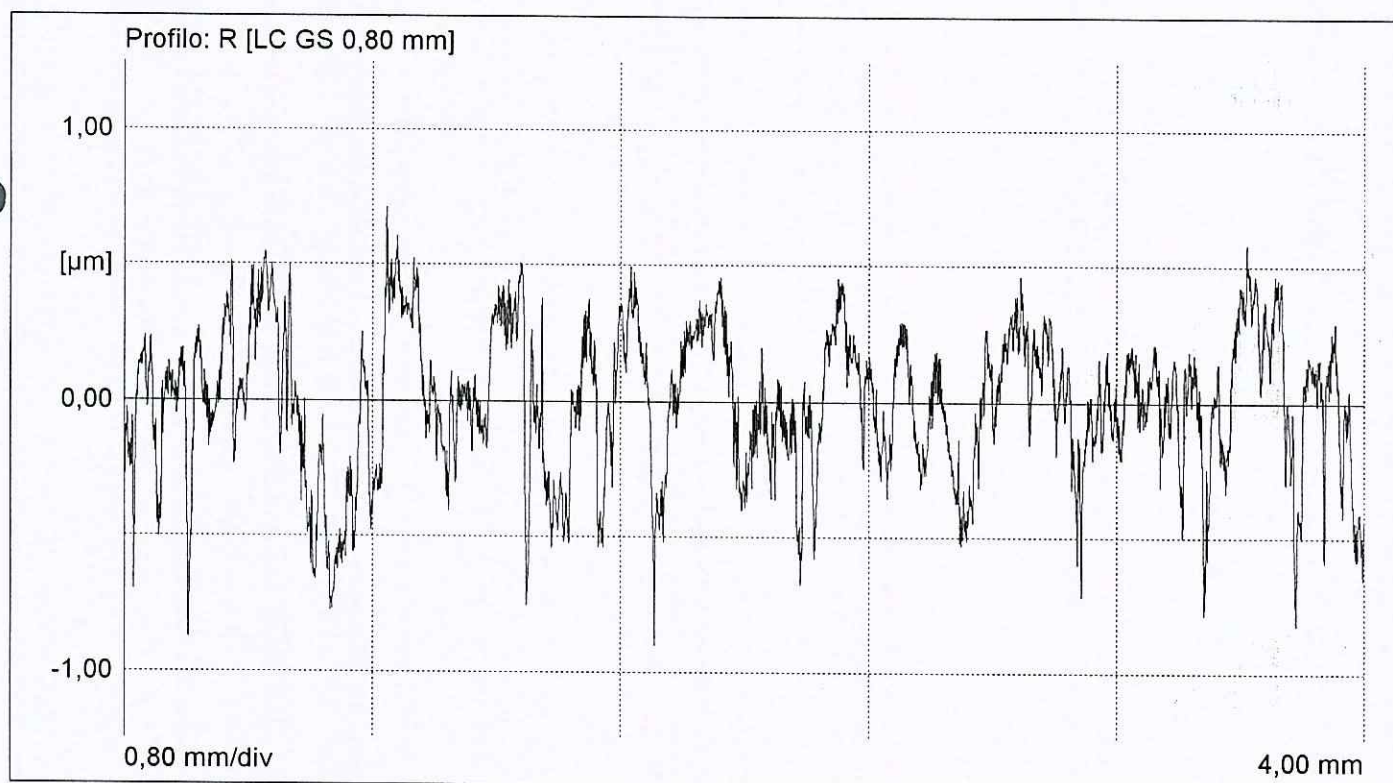


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3974----
Numero:	PPAP PEZZO 1
Operatore:	TURNO A
Data, ora:	22/05/2014, 08:23
Nota:	RZ GOLA V -LATO ØE
Tastatore:	MFW-250 GOLE
	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	μm
Ra	0,22	μm
Rmax	1,47	μm
Rz	1,37	μm

PERTHOMETER CONCEPT

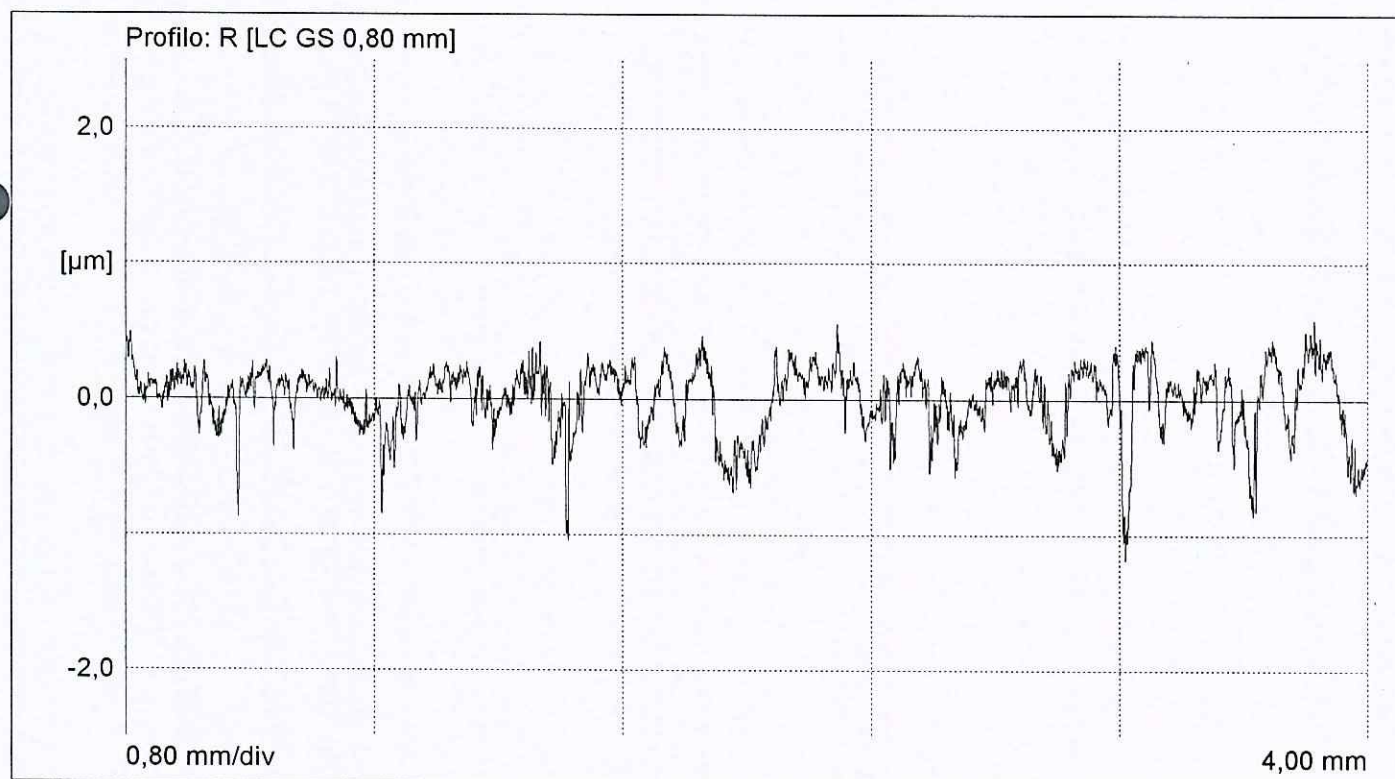


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3974----
Numero:	PPAP PEZZO 2
Operatore:	TURNO A
Data, ora:	22/05/2014, 08:29
Nota:	RZ GOLA V -LATO ØE
Tastatore:	MFW-250 GOLE
	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,19	µm
Rmax	1,77	µm
Rz	1,36	µm

PERTHOMETER CONCEPT

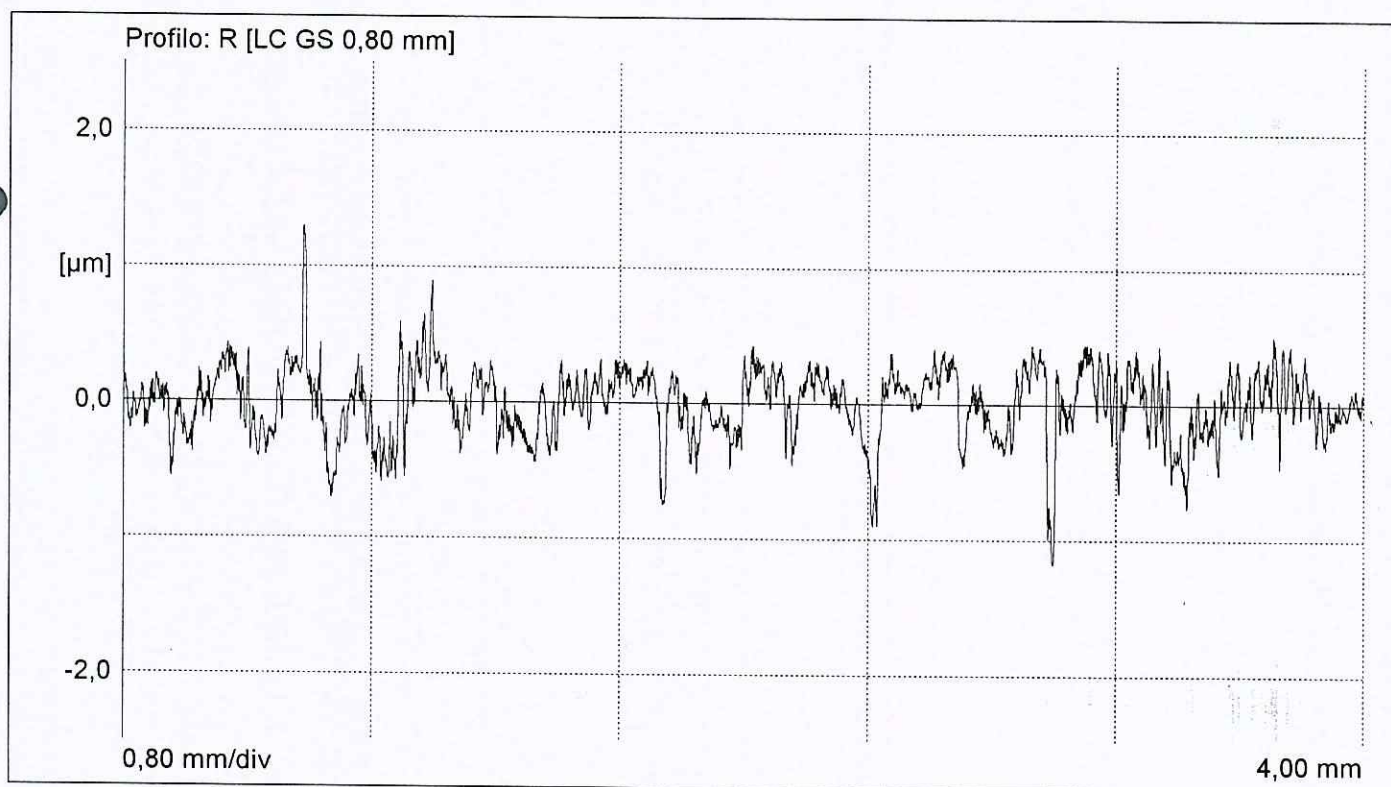


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3974----
Numero:	PPAP PEZZO 3
Operatore:	TURNO A
Data, ora:	22/05/2014, 08:30
Nota:	RZ GOLA V -LATO ØE
Tastatore:	MFW-250 GOLE
	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,20	µm
Rmax	2,01	µm
Rz	1,51	µm

PERTHOMETER CONCEPT

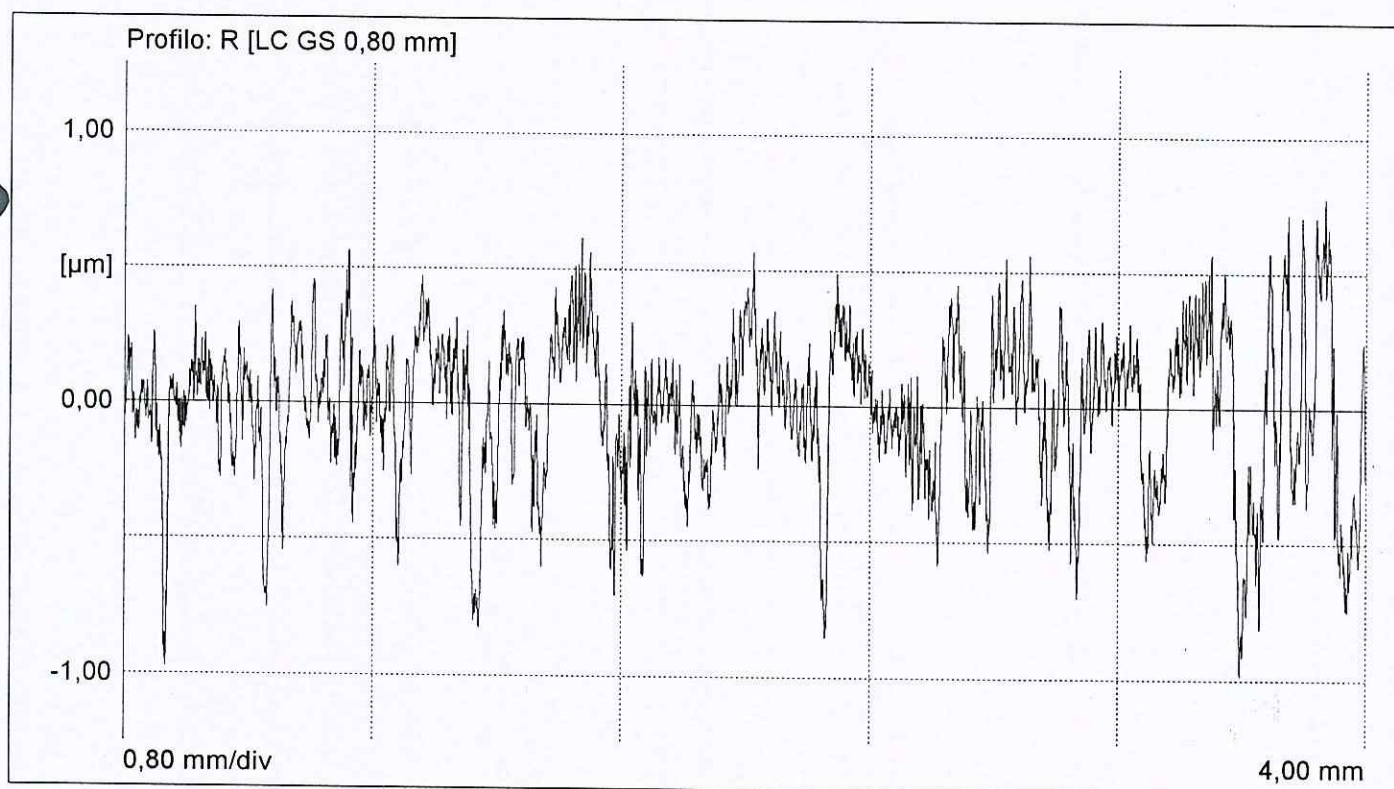


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3974----
Numero: PPAP PEZZO 5
Operatore: TURNO A
Data, ora: 22/05/2014, 08:34
Nota: RZ GOLA V -LATO ØE
Tastatore: MFW-250 GOLE CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,22	µm
Rmax	1,76	µm
Rz	1,48	µm

PERTHOMETER CONCEPT

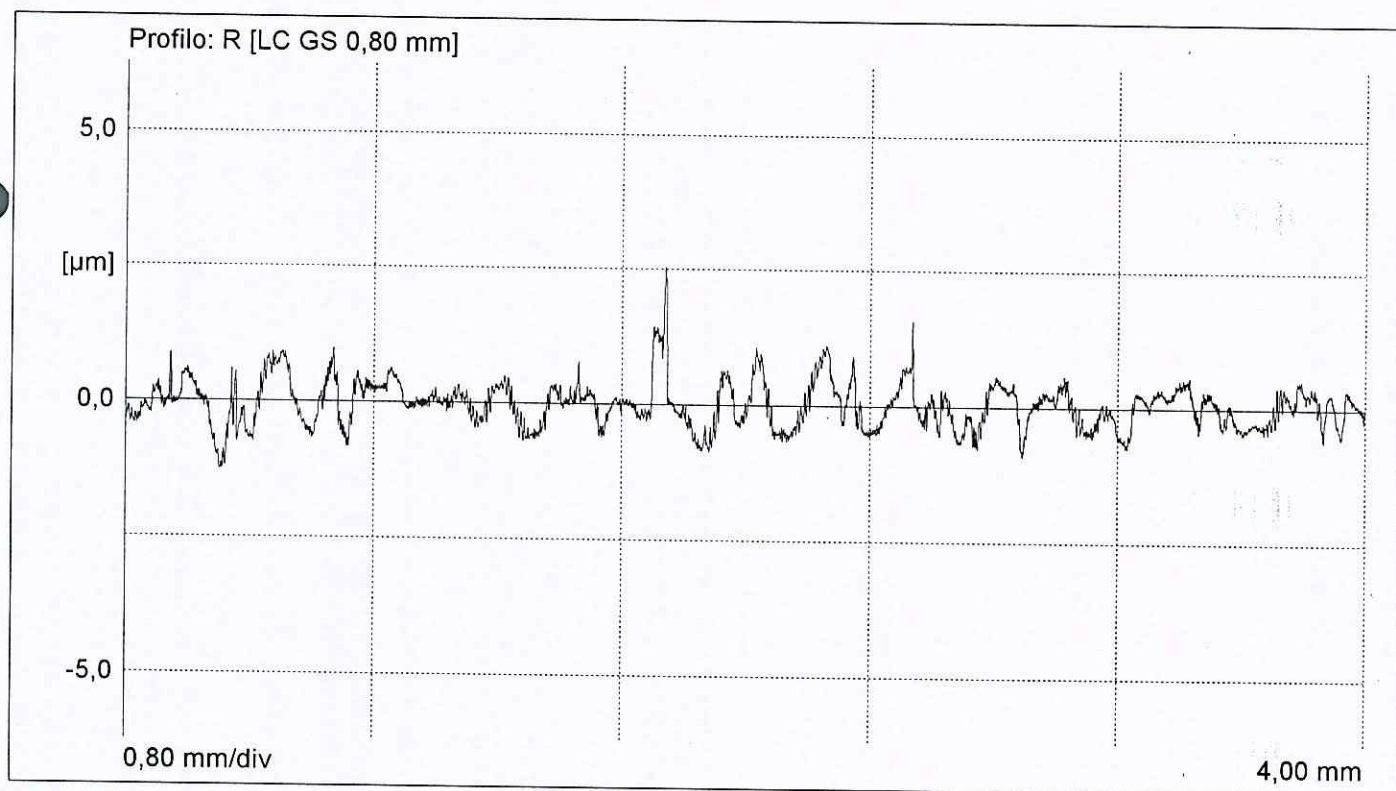


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3974----
Numero: PPAP PEZZO 4
Operatore: TURNO A
Data, ora: 22/05/2014, 08:32
Nota: RZ GOLA V -LATO ØE
Tastatore: MFW-250 GOLE CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,32	µm
Rmax	3,40	µm
Rz	2,18	µm

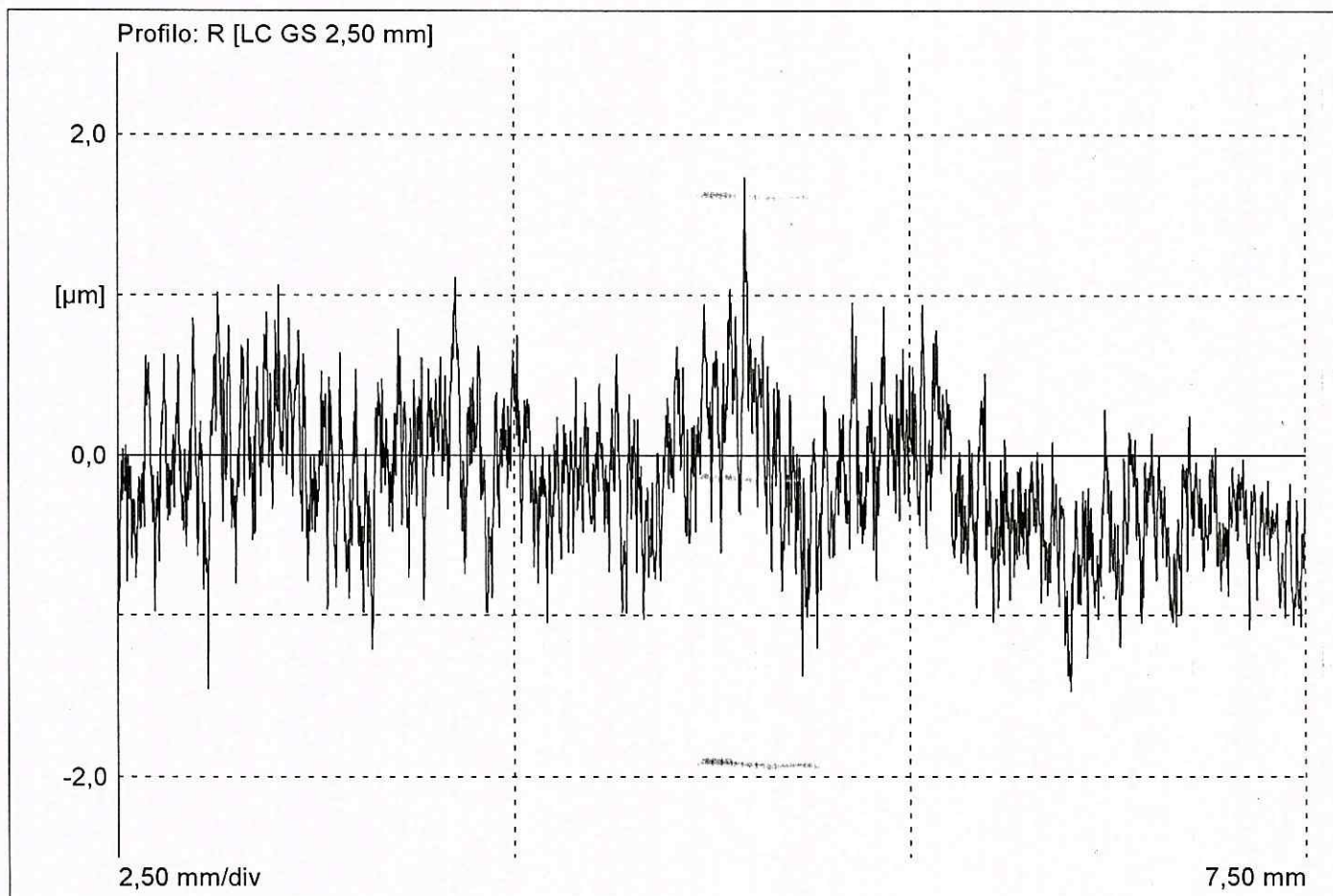
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
 Numero: PPAP 1
 Operatore: TURNO c
 Data, ora: 05/06/2014, 11:20
 Nota: RZ SPLINE IIIa
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	μm
Ra	0,37	μm
Rmax	3,11	μm
Rz	2,70	μm

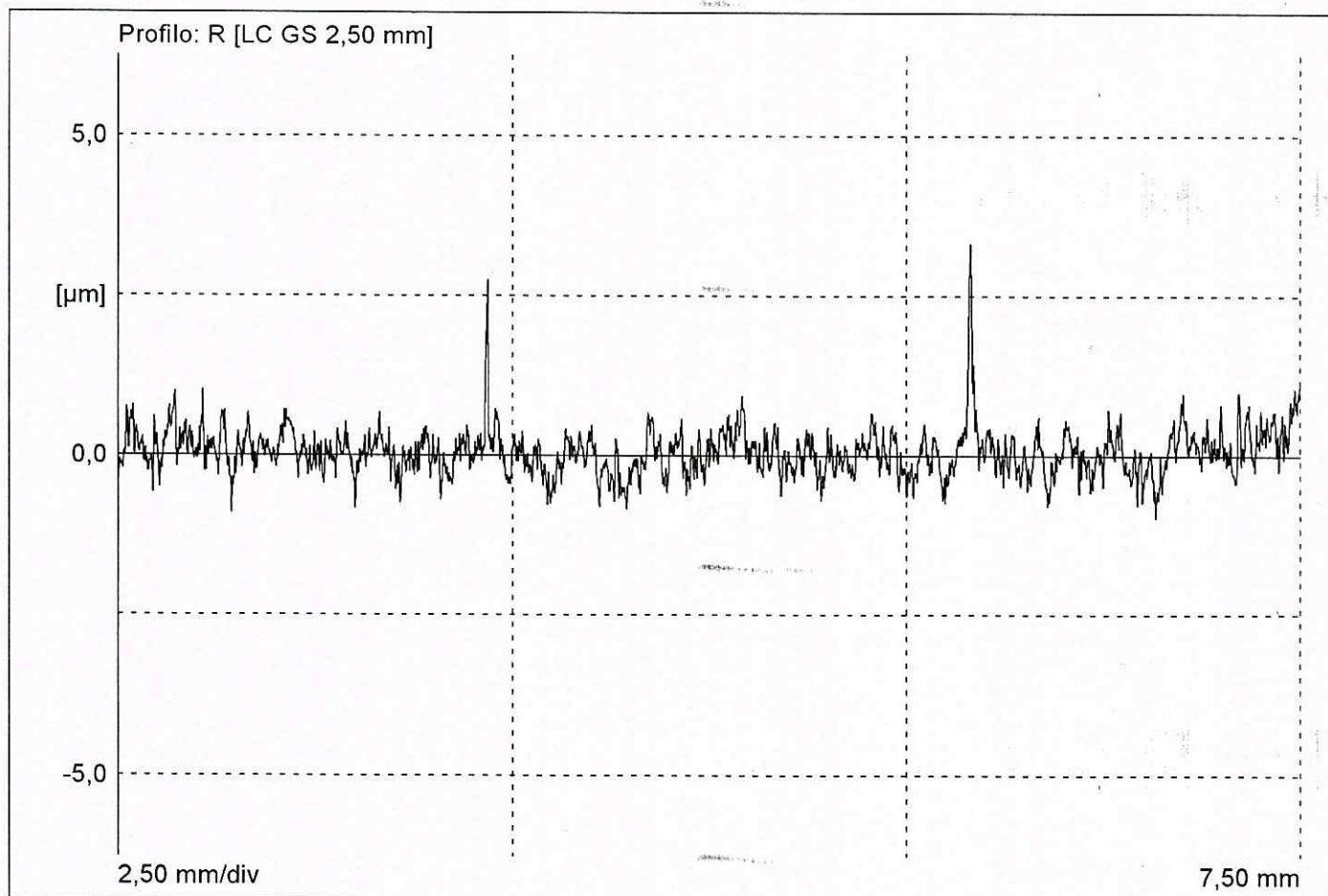
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
 Numero: PPAP 2
 Operatore: TURNO c
 Data, ora: 05/06/2014, 11:22
 Nota: RZ SPLINE IIIa
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	µm
Ra	0,27	µm
Rmax	4,29	µm
Rz	3,24	µm

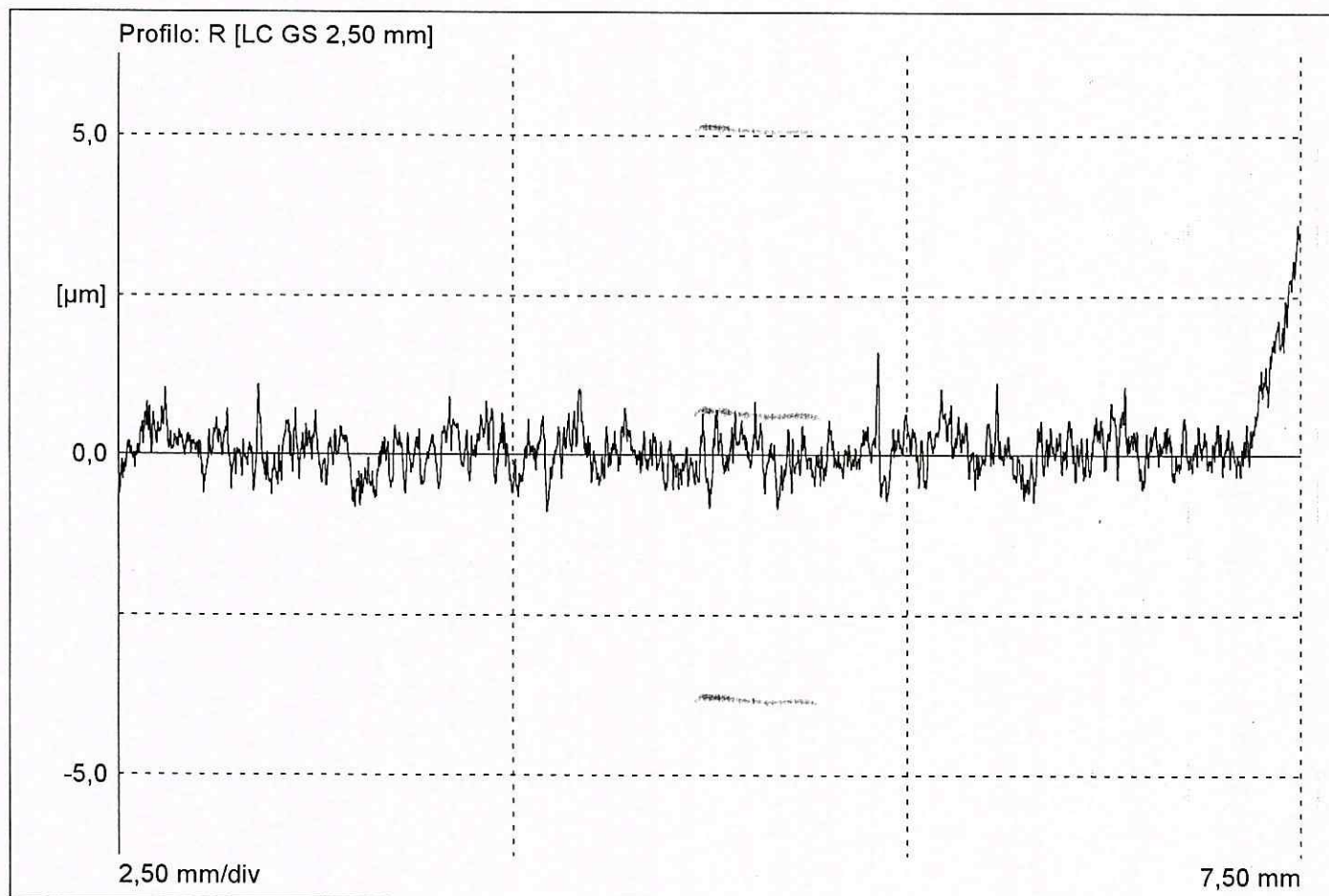
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
 Numero: PPAP 3
 Operatore: TURNO c
 Data, ora: 05/06/2014, 11:24
 Nota: RZ SPLINE IIIa
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	µm
Ra	0,32	µm
Rmax	4,35	µm
Rz	2,92	µm

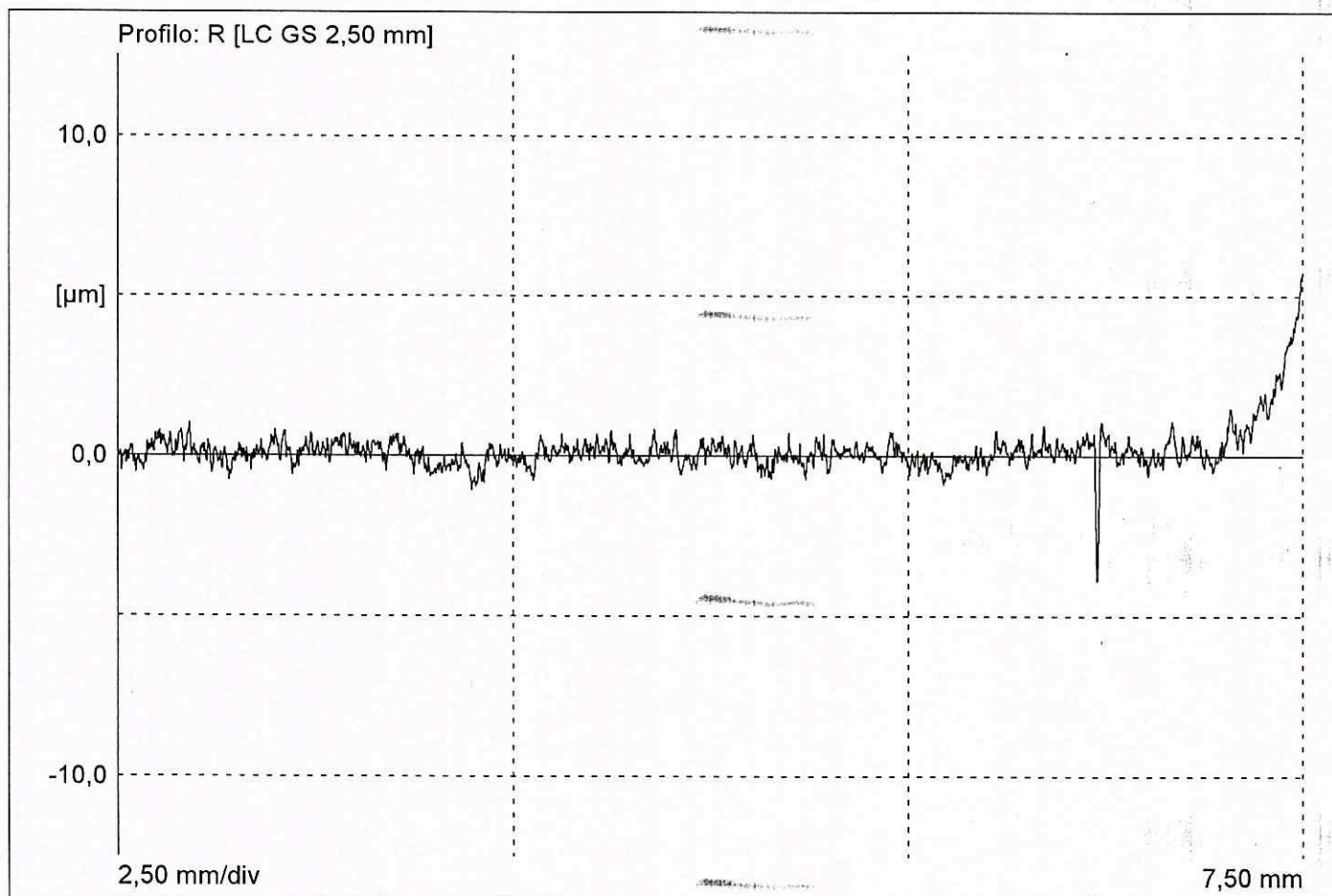
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
 Numero: PPAP 4
 Operatore: TURNO c
 Data, ora: 05/06/2014, 11:26
 Nota: RZ SPLINE IIIa
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	µm
Ra	0,38	µm
Rmax	9,50	µm
Rz	4,39	µm

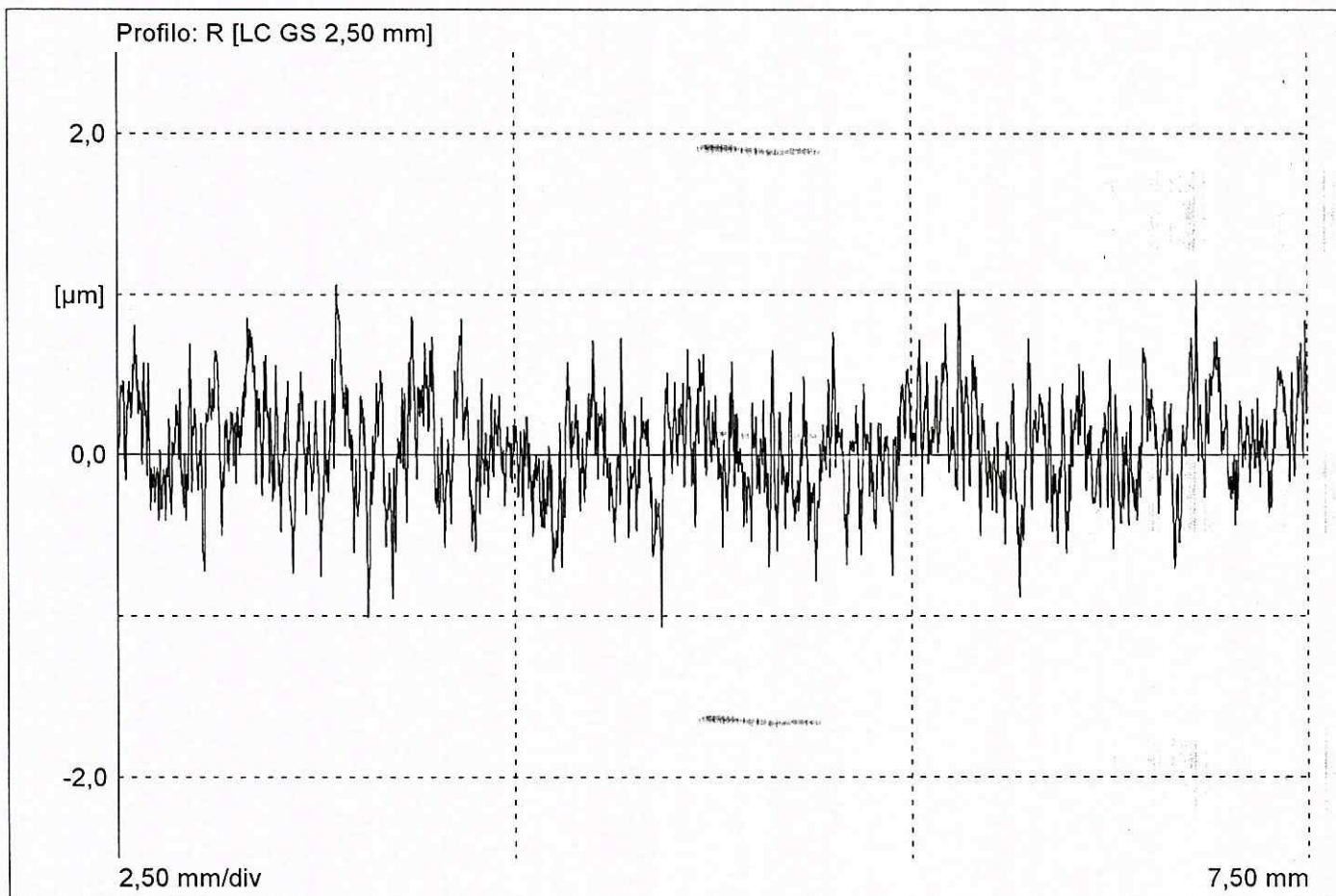
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
 Numero: PPAP 5
 Operatore: TURNO c
 Data, ora: 05/06/2014, 11:28
 Nota: RZ SPLINE IIIa
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	μm
Ra	0,25	μm
Rmax	2,07	μm
Rz	1,96	μm

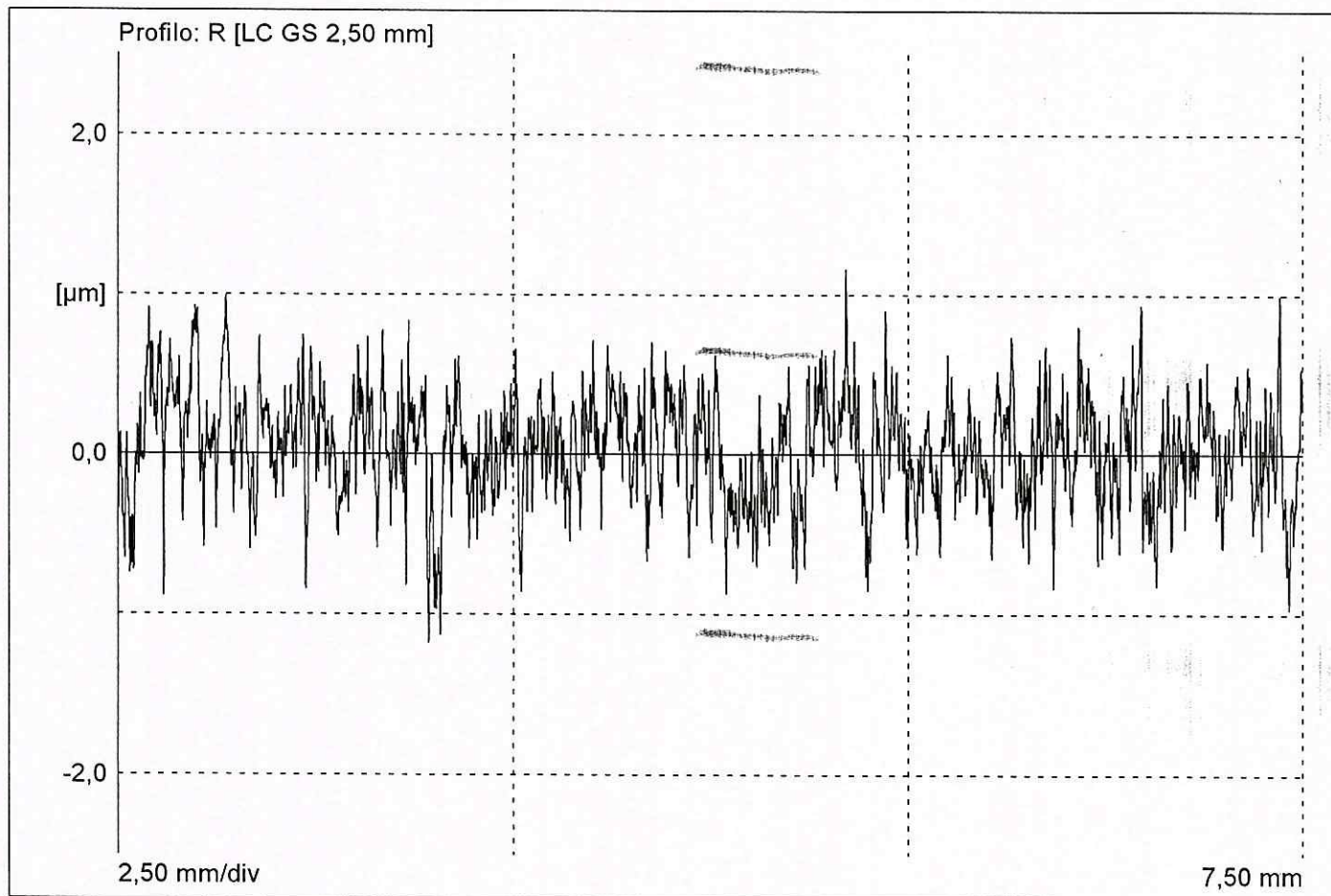
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
 Numero: PPAP 1
 Operatore: TURNO c
 Data, ora: 05/06/2014, 11:04
 Nota: RZ SPLINE ||a
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	µm
Ra	0,27	µm
Rmax	2,16	µm
Rz	2,05	µm

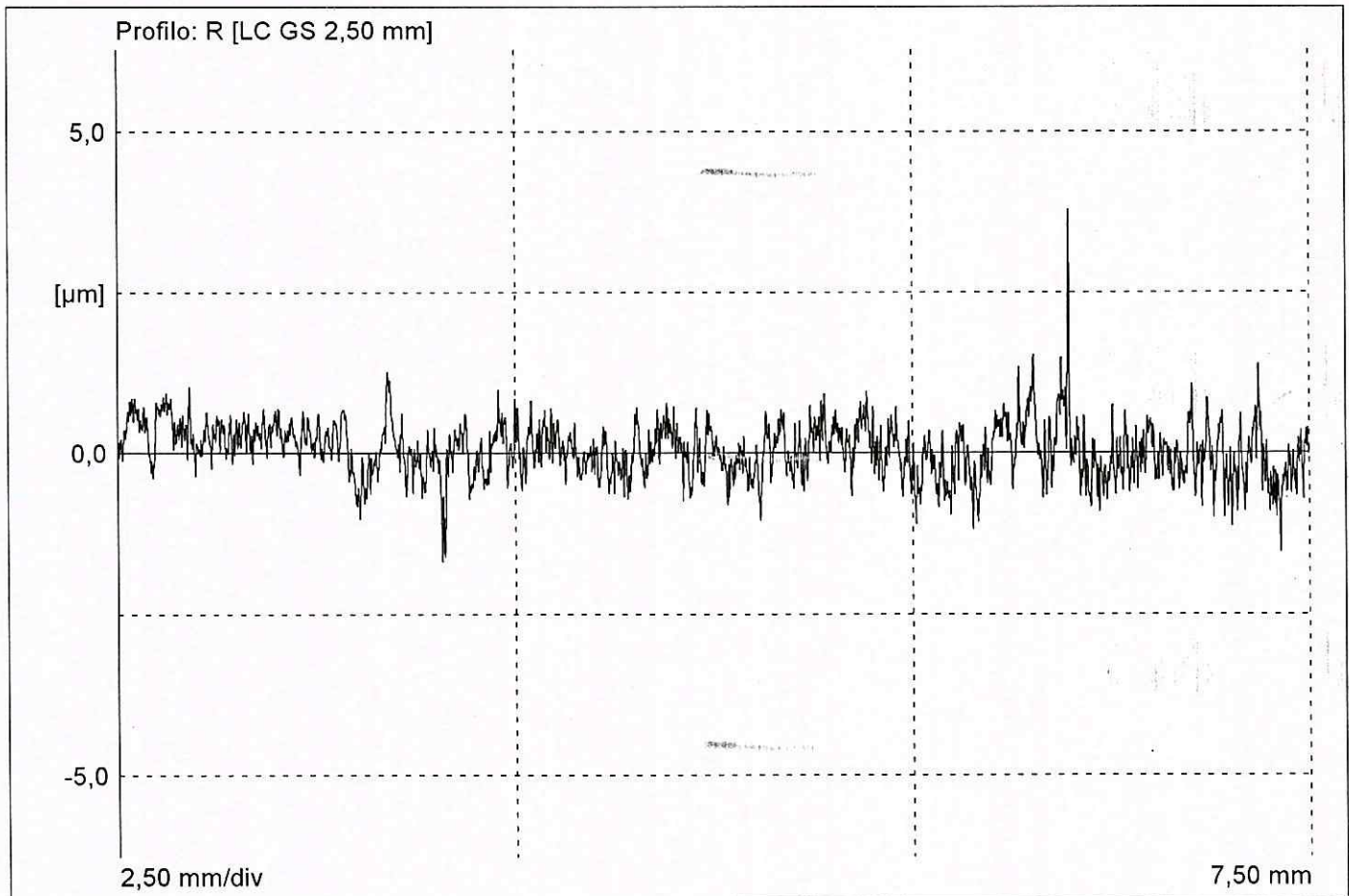
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
 Numero: PPAP 2
 Operatore: TURNO c
 Data, ora: 05/06/2014, 11:06
 Nota: RZ SPLINE ||a
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	µm
Ra	0,33	µm
Rmax	5,31	µm
Rz	3,41	µm

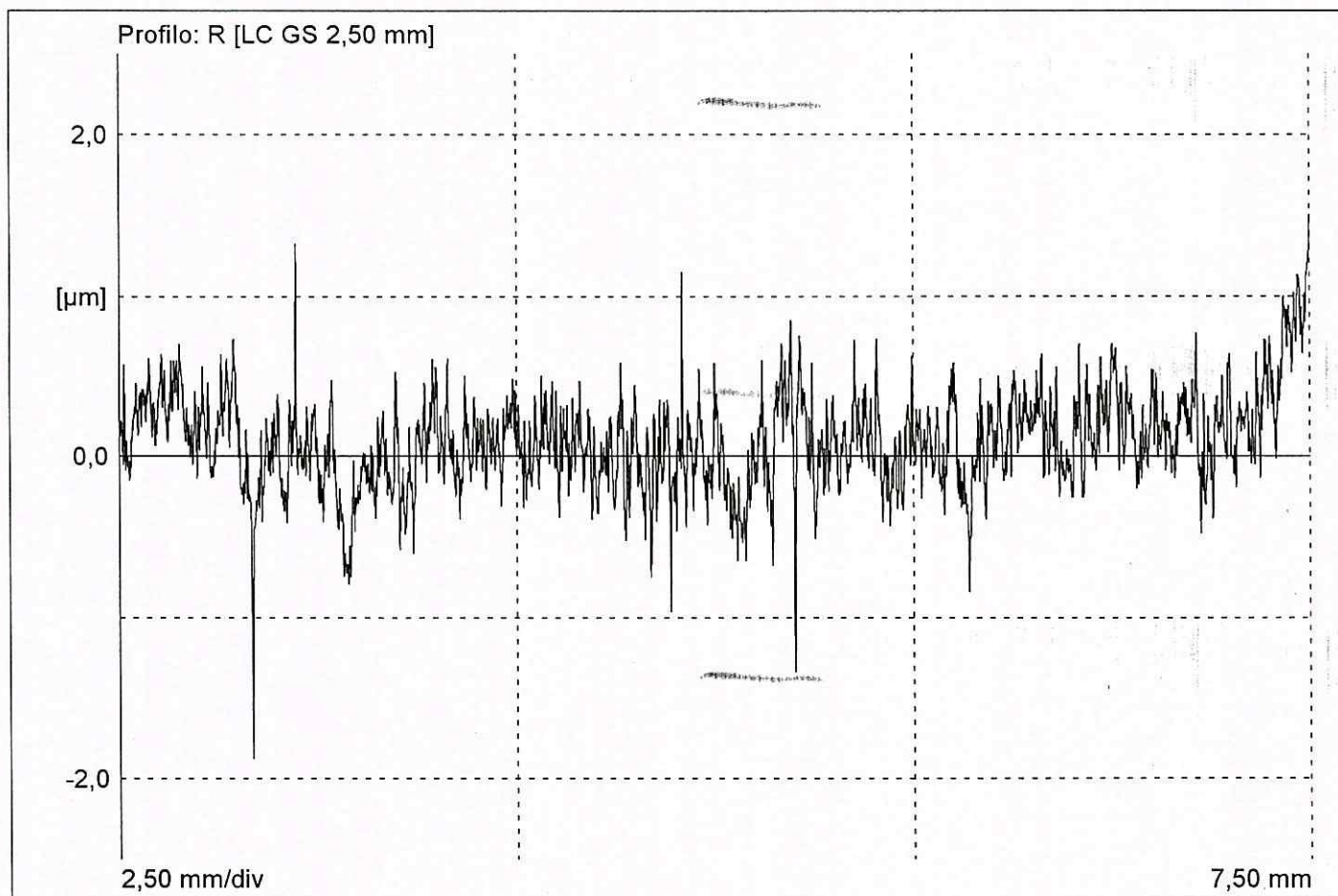
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
 Numero: PPAP 3
 Operatore: TURNO c
 Data, ora: 05/06/2014, 11:08
 Nota: RZ SPLINE ||a
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	µm
Ra	0,24	µm
Rmax	3,20	µm
Rz	2,68	µm

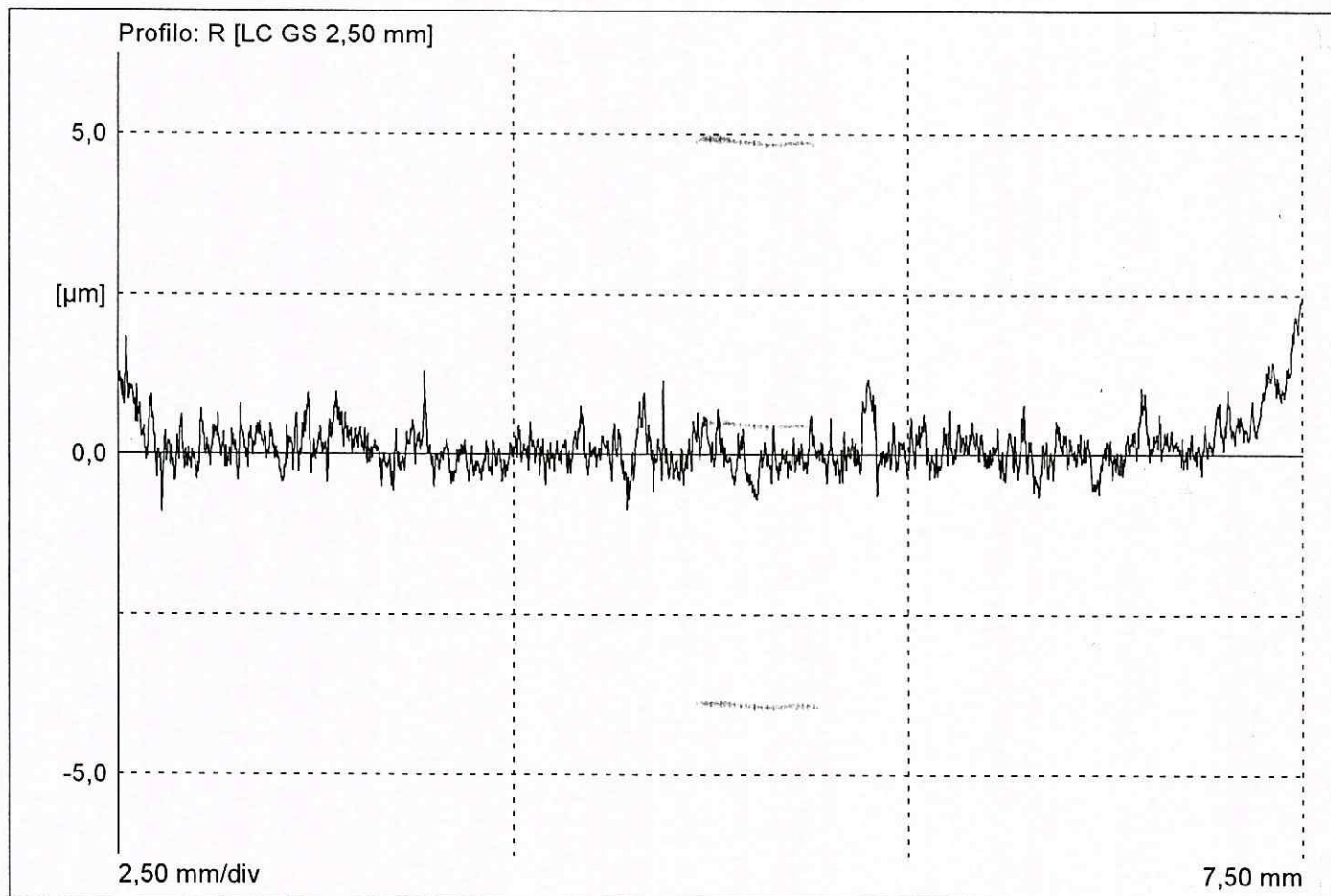
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
 Numero: PPAP 4
 Operatore: TURNO c
 Data, ora: 05/06/2014, 11:13
 Nota: RZ SPLINE ||a
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	μm
Ra	0,28	μm
Rmax	3,11	μm
Rz	2,62	μm

PERTHOMETER CONCEPT

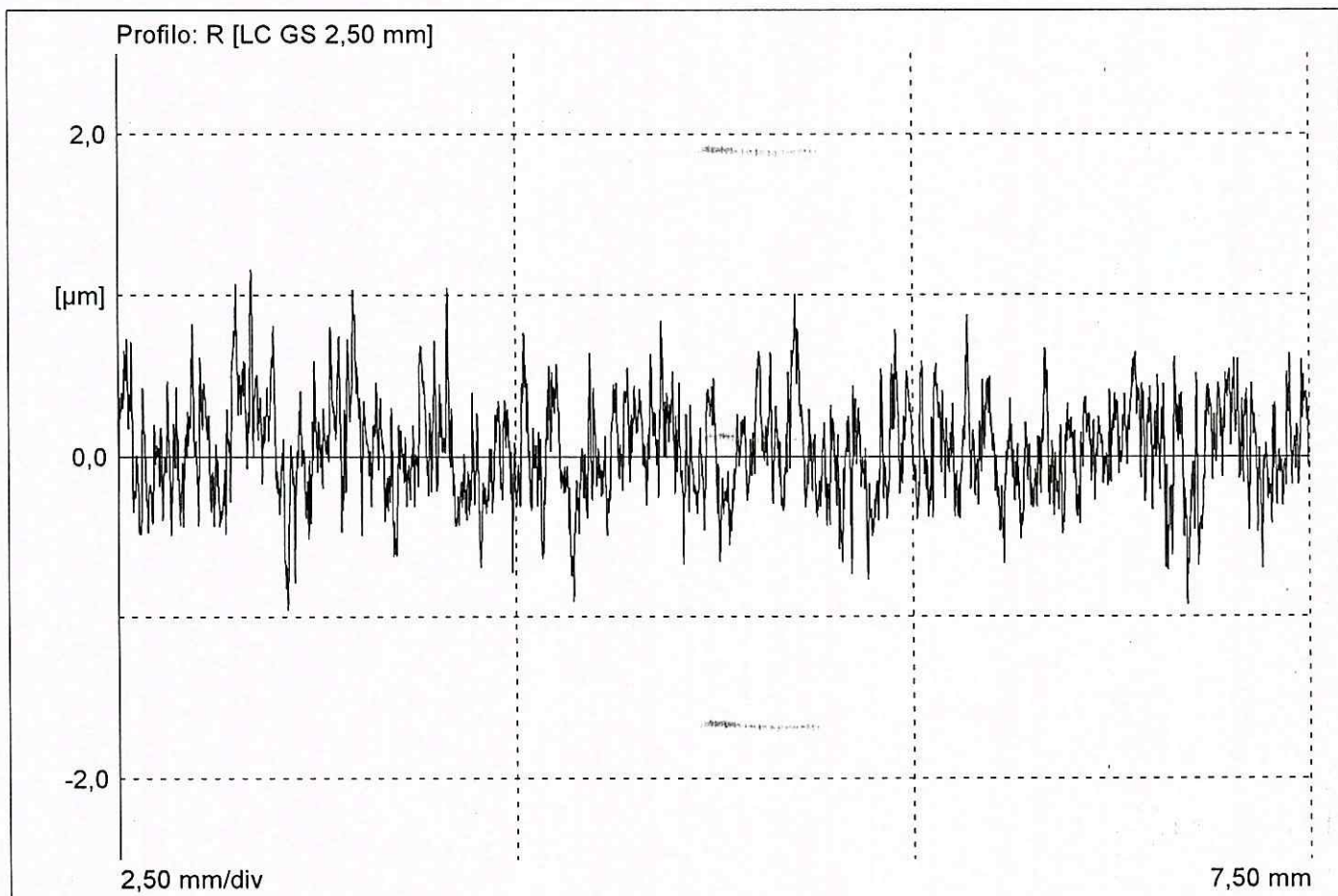


Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3974
Numero: PPAP 5
Operatore: TURNO c
Data, ora: 05/06/2014, 11:14
Nota: RZ SPLINE ||a
Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	12,50	mm
LM	7,50	mm
Z	3	
VB	±250,0	µm
Ra	0,25	µm
Rmax	2,11	µm
Rz	1,94	µm

PERTHOMETER CONCEPT



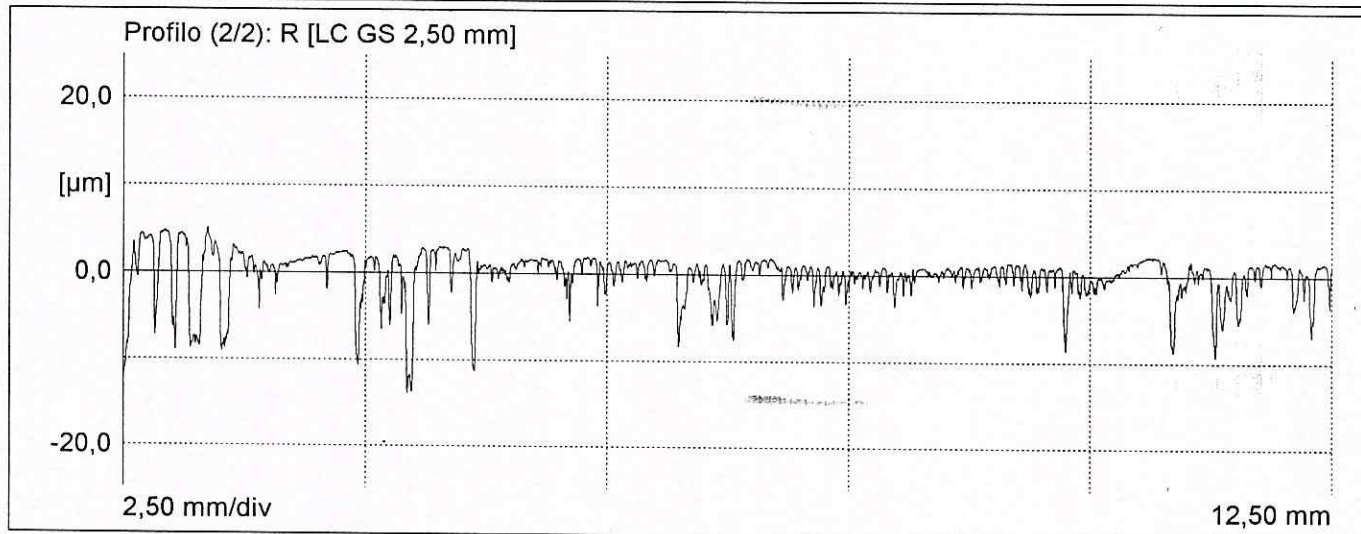
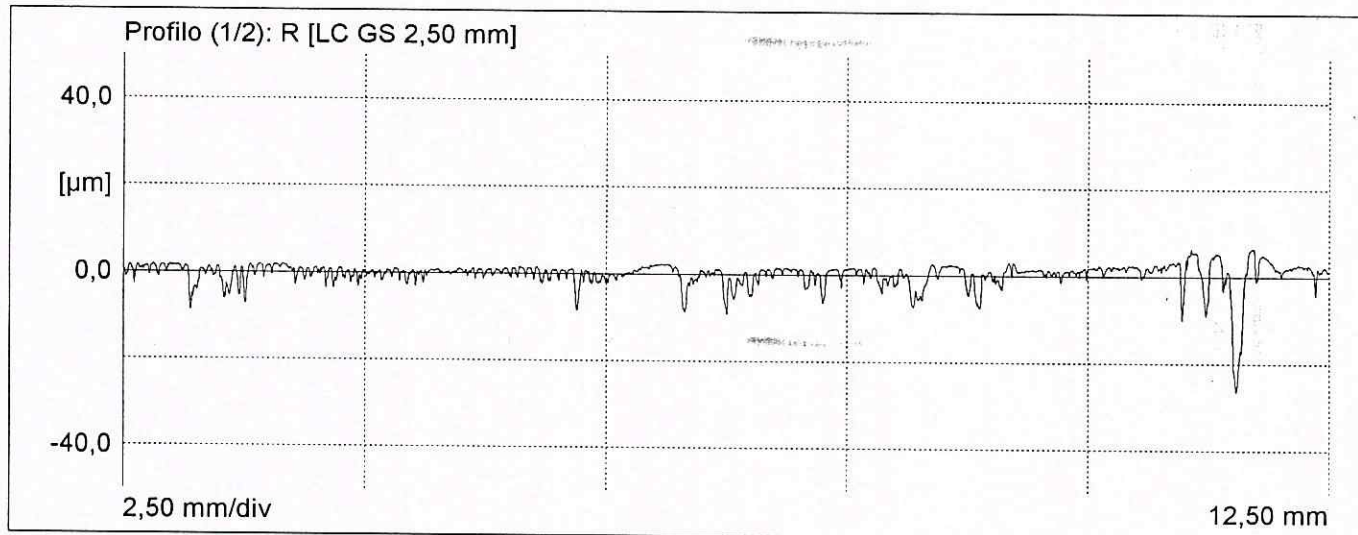
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: 0S1 3974
Numero: PPAP 1
Operatore: TURNO C
Data, ora: 05/06/2014, 09:57
Nota: RZ Ø18.3/15
Tastatore: MFW-250 x 2.0 30

MACCHINA:

MOA 416121 002



1: LC (GS)	2,50	mm
1: LT	17,50	mm
1: LM	12,50	mm
1: Z	5	
1: VB	±500	µm
1: Ra	1,8	µm
1: Rmax	32,7	µm
1: Rz	15,1	µm
2: Ra	1,8	µm
2: Rmax	17,0	µm
2: Rz	13,2	µm

PERTHOMETER CONCEPT



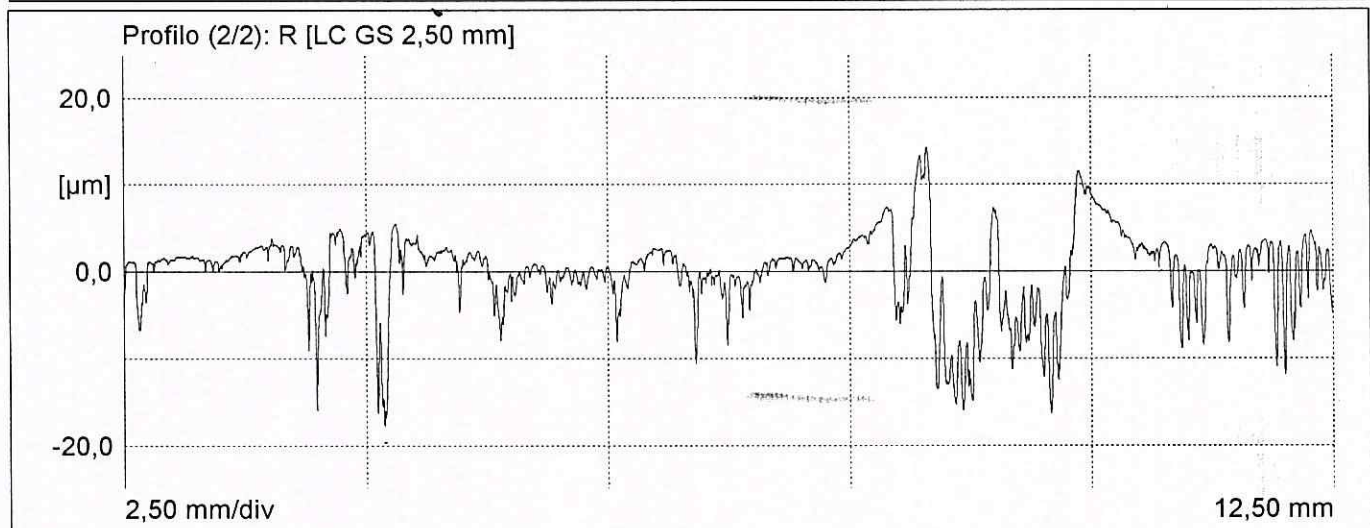
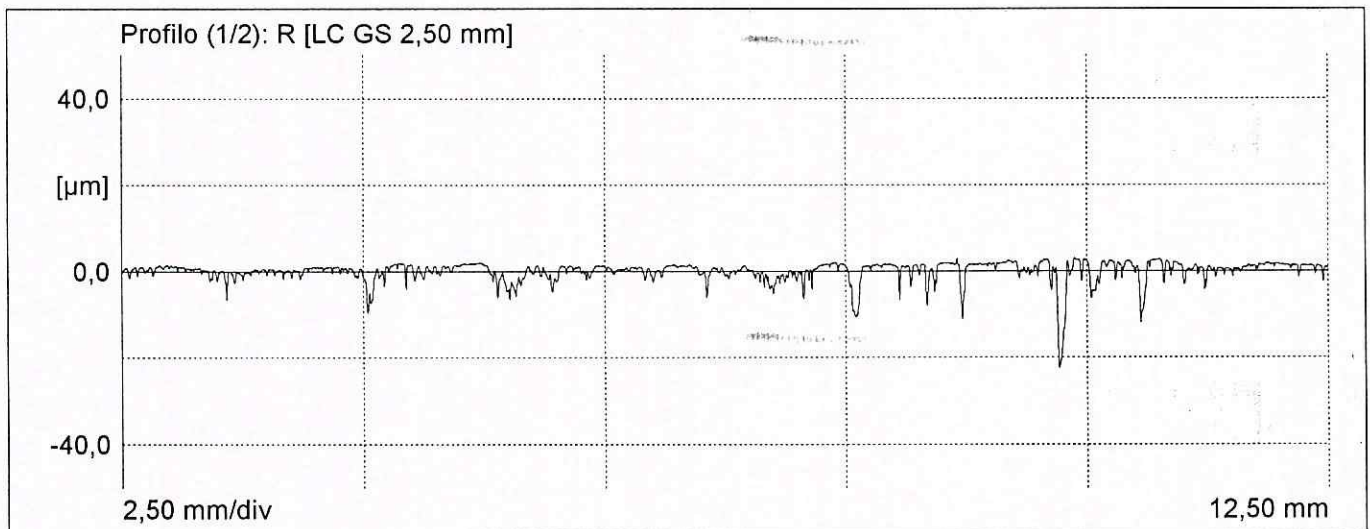
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: 0S1 3974
Numero: PPAP 2
Operatore: TURNO C
Data, ora: 05/06/2014, 10:01
Nota: RZ Ø18.3/15
Tastatore: MFW-250 x 2.0 30

MACCHINA:

MOA 416121 002



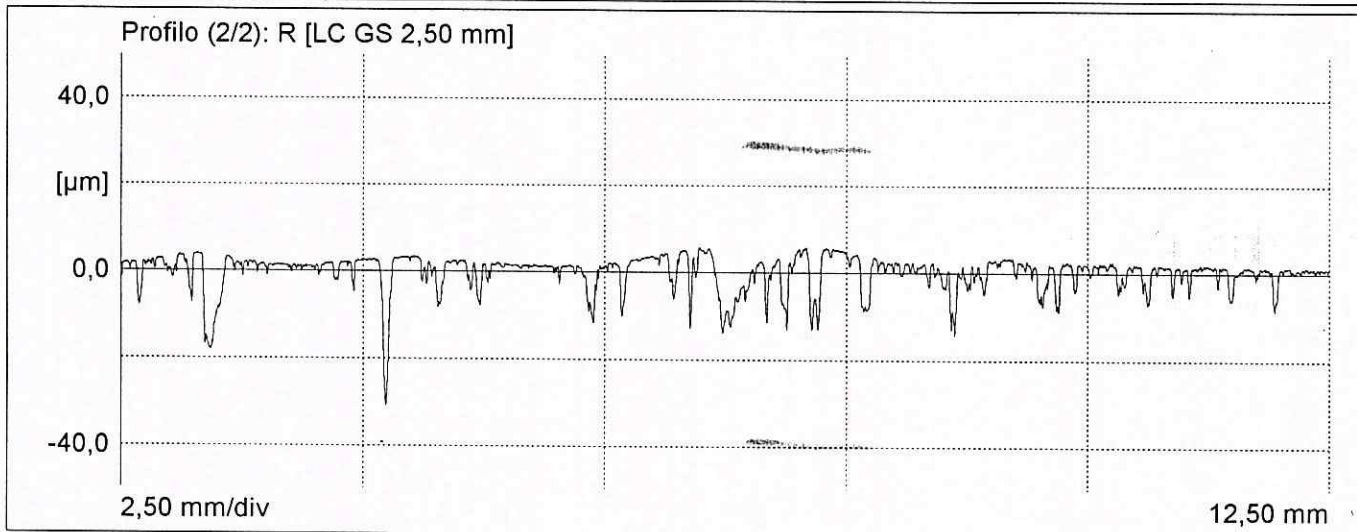
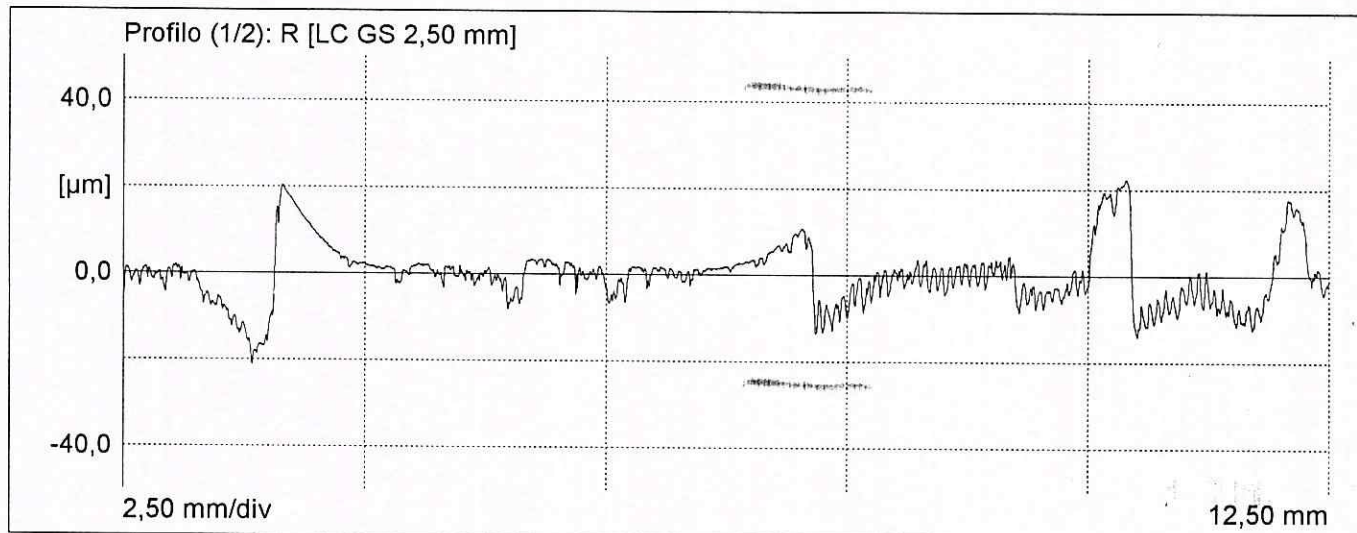
1: LC (GS)	2,50	mm
1: LT	17,50	mm
1: LM	12,50	mm
1: Z	5	
1: VB	±500	µm
1: Ra	1,5	µm
1: Rmax	25,5	µm
1: Rz	13,8	µm
2: Ra	3,3	µm
2: Rmax	30,5	µm
2: Rz	21,8	µm

PERTHOMETER CONCEPT

Oggetto: 0S1 3974
 Numero: PPAP 3
 Operatore: TURNO C
 Data, ora: 05/06/2014, 10:08
 Nota: RZ Ø18.3/15
 Tastatore: MFW-250 x 2.0 30

MACCHINA:

MOA 416121 002



1: LC (GS)	2,50	mm
1: LT	17,50	mm
1: LM	12,50	mm
1: Z	5	
1: VB	±500	µm
1: Ra	4,8	µm
1: Rmax	41,6	µm
1: Rz	25,6	µm
2: Ra	2,8	µm
2: Rmax	34,4	µm
2: Rz	21,2	µm



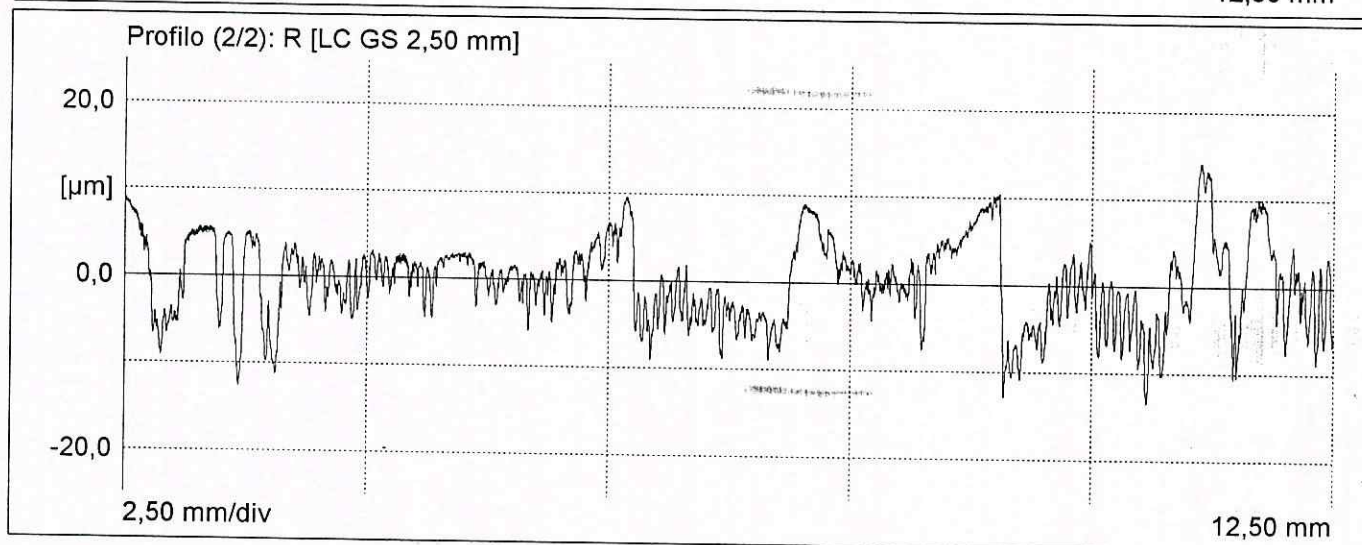
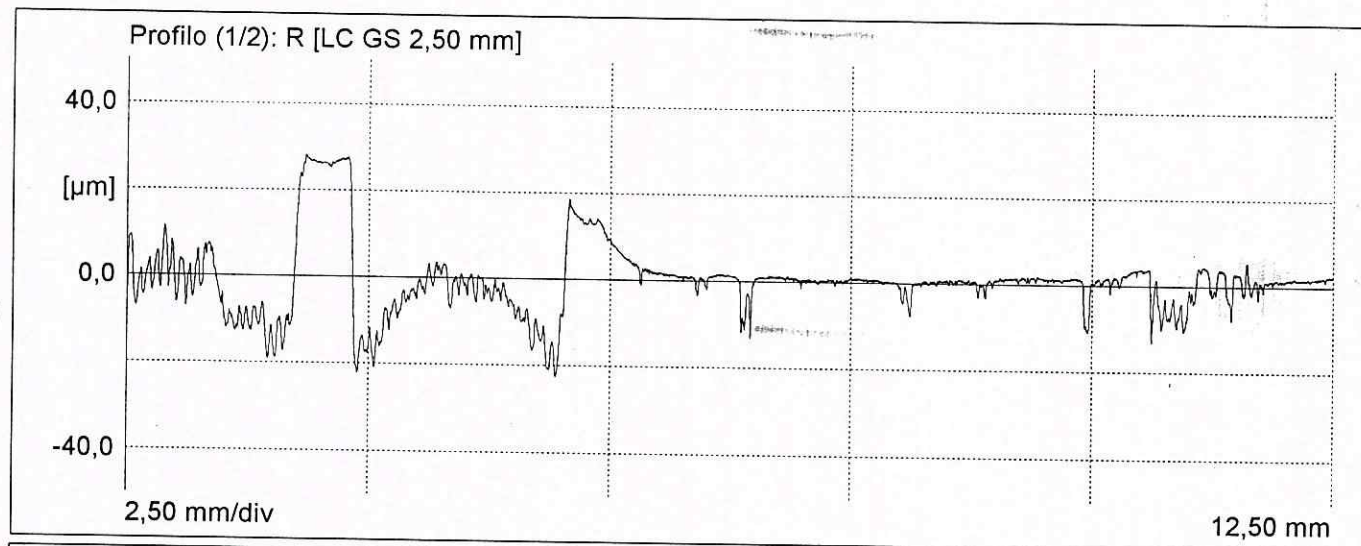
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: 0S1 3974
Numero: PPAP 4
Operatore: TURNO C
Data, ora: 05/06/2014, 10:13
Nota: RZ Ø18.3/15
Tastatore: MFW-250 x 2.0 30

MACCHINA:

MOA 416121 002



1: LC (GS)	2,50	mm
1: LT	17,50	mm
1: LM	12,50	mm
1: Z	5	mm
1: VB	±500	µm
1: Ra	5,1	µm
1: Rmax	50,2	µm
1: Rz	29,1	µm
2: Ra	3,9	µm
2: Rmax	27,7	µm
2: Rz	20,8	µm

PERTHOMETER CONCEPT



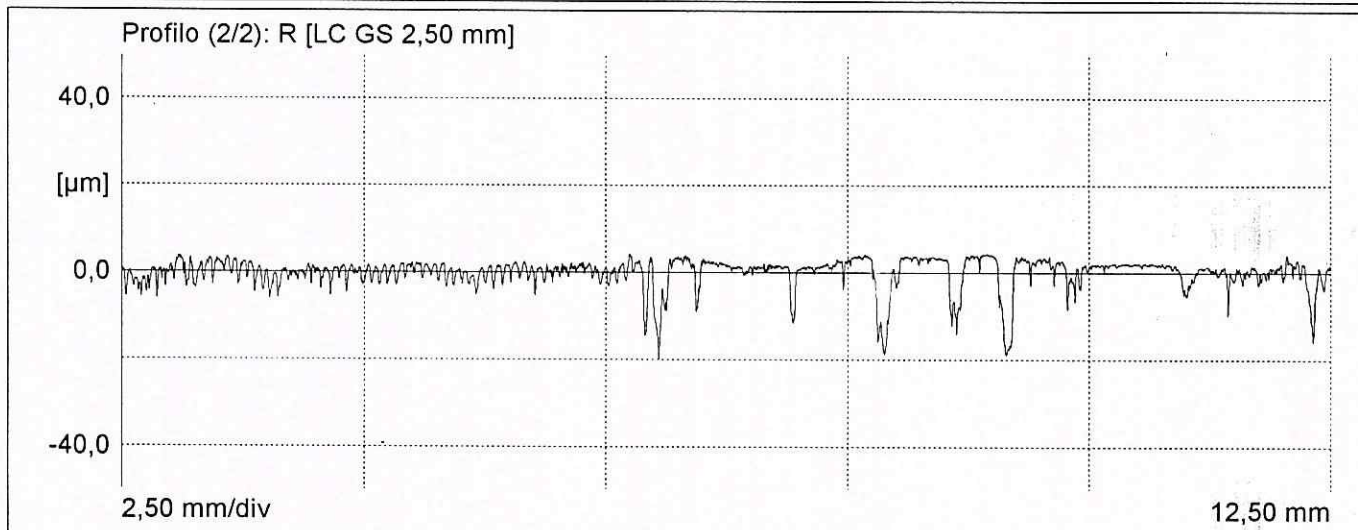
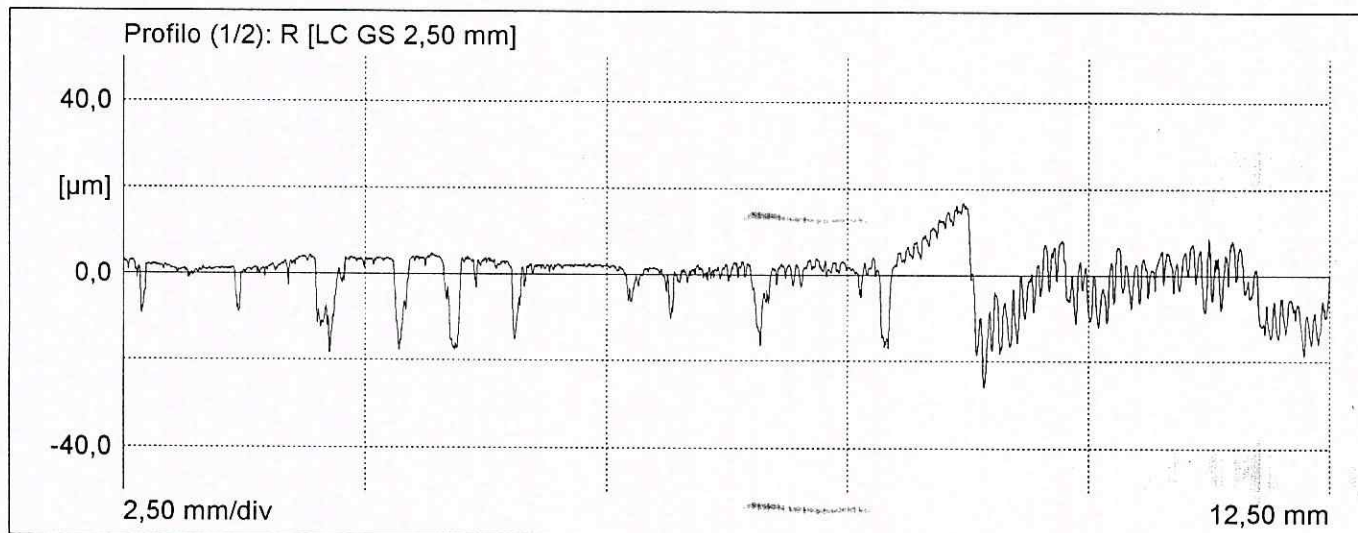
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: 0S1 3974
Numero: PPAP 5
Operatore: TURNO C
Data, ora: 05/06/2014, 10:17
Nota: RZ Ø18.3/15
Tastatore: MFW-250 x 2.0 30

MACCHINA:

MOA 416121 002



1: LC (GS)	2,50	mm
1: LT	17,50	mm
1: LM	12,50	mm
1: Z	5	
1: VB	±500	µm
1: Ra	4,4	µm
1: Rmax	42,9	µm
1: Rz	27,2	µm
2: Ra	2,3	µm
2: Rmax	24,1	µm
2: Rz	17,0	µm

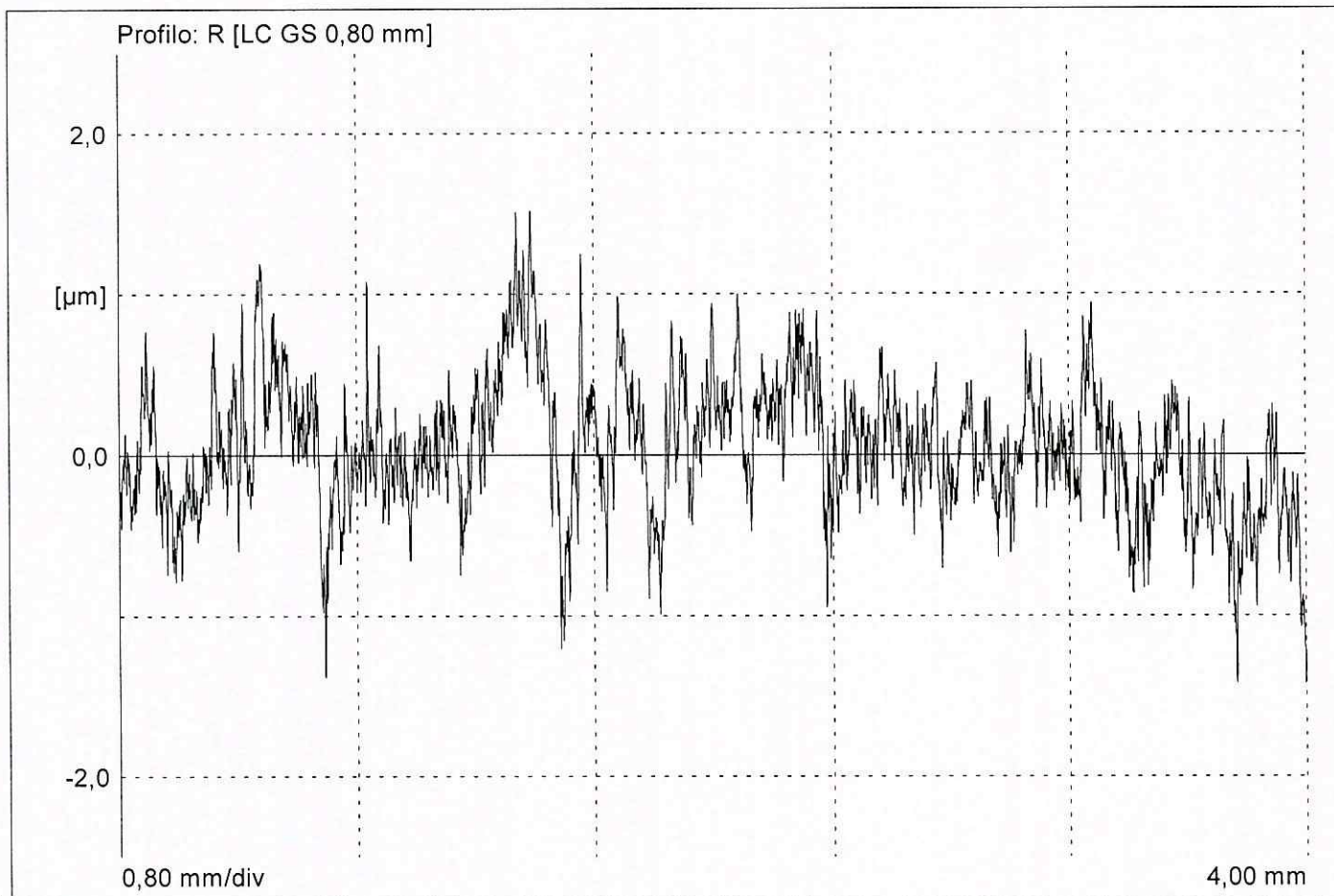
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3974 PPAP.1	
Operatore:	TURNO B	
Data, ora:	04/06/2014, 17:36	
Nota:	RZ PART.Z	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,32	μm
Rmax	2,72	μm
Rz	2,22	μm

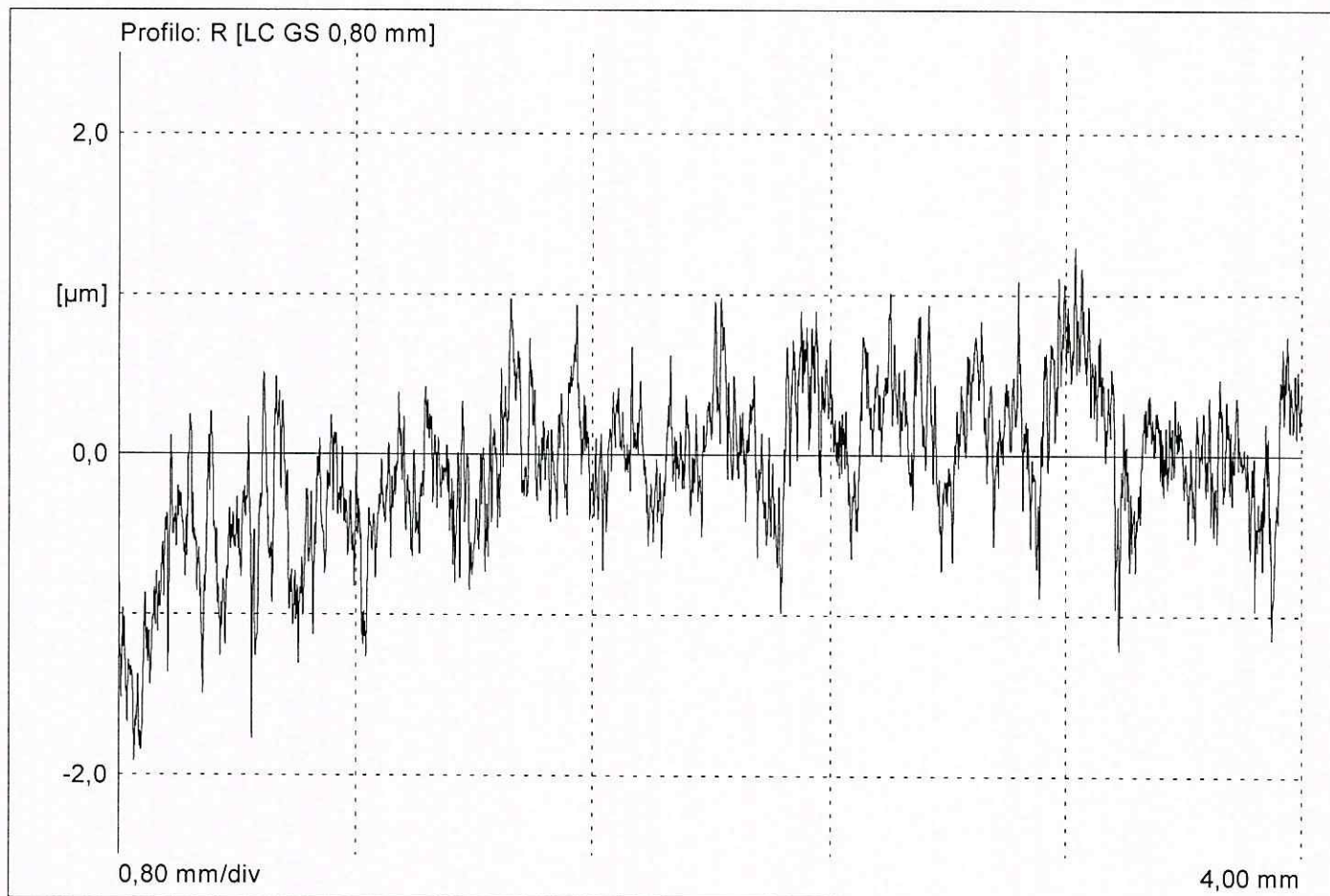
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3974 PPAP.2	
Operatore:	TURNO B	
Data, ora:	04/06/2014, 17:36	
Nota:	RZ PART.Z	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,38	μm
Rmax	2,51	μm
Rz	2,23	μm

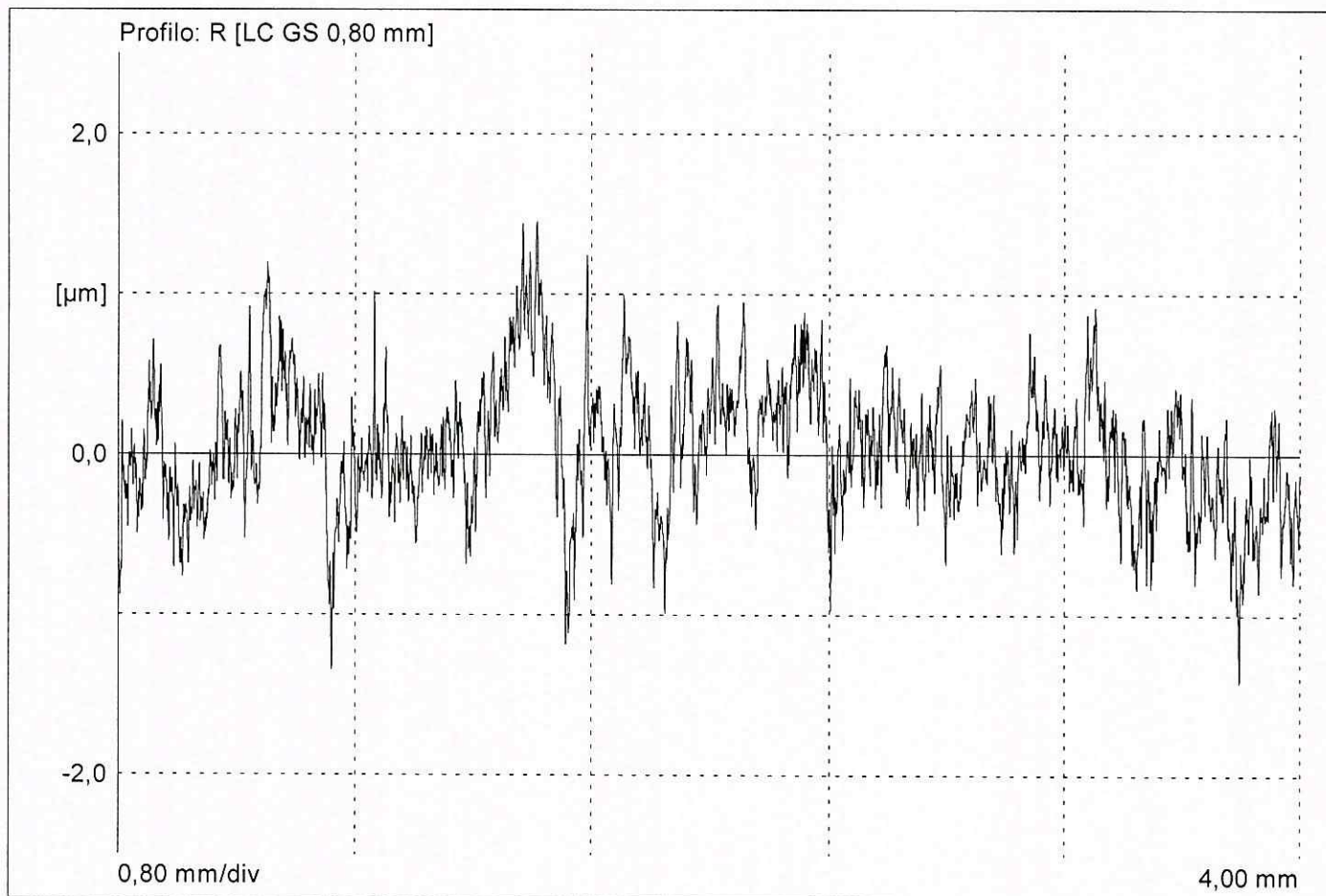
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1
Numero:	3974 PPAP.3
Operatore:	TURNO B
Data, ora:	04/06/2014, 17:37
Nota:	RZ PART.Z
Tastatore:	MFW-250 CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,32	μm
Rmax	2,63	μm
Rz	2,25	μm

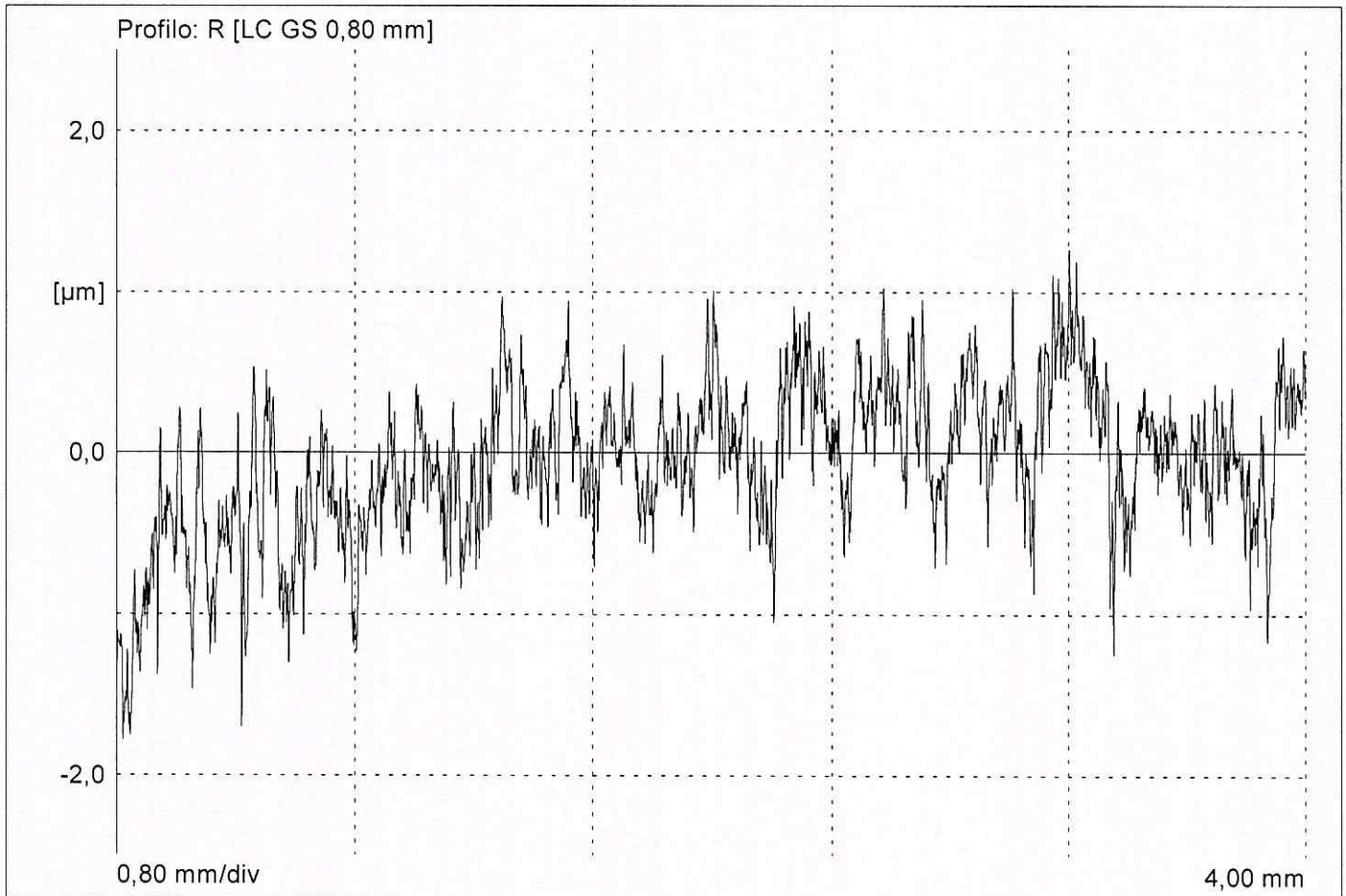
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1
Numero:	3974 PPAP.4
Operatore:	TURNO B
Data, ora:	04/06/2014, 17:37
Nota:	RZ PART.Z
Tastatore:	MFW-250 CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,37	μm
Rmax	2,51	μm
Rz	2,21	μm

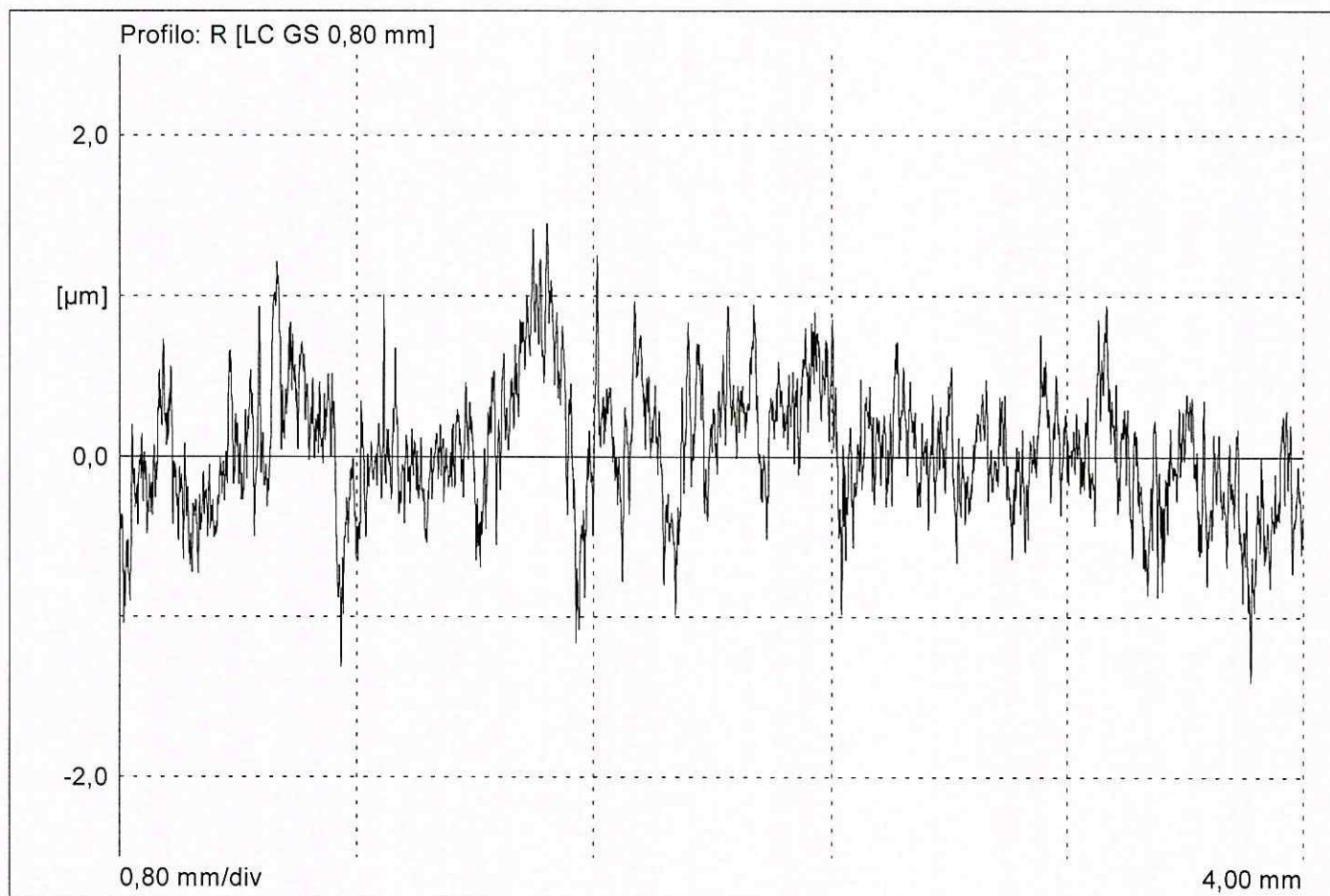
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3974 PPAP.5	
Operatore:	TURNO B	
Data, ora:	04/06/2014, 17:37	
Nota:	RZ PART.Z	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,32	µm
Rmax	2,62	µm
Rz	2,31	µm

PERTHOMETER CONCEPT



Operatore: Amministratore: super	Data: 04-06-2014 13:05	Numero seriale di lotto: Nr: 5 Pz_05	Config. file: C:\Start\Archive\Z_PPAPIOS1_3974_EDISON\2506397435_PPAP.mtl
		Unità di misura: [mm , °]	Tipo: Z_PPAPIOS1_3974_EDISON Modello: 2506397435_PPAP

Nota di program	Nota:
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GRAP.	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
	Part_R D 24.8mm	24.8000	24.6751	-0.1249		-0.3000	0.0000
	Part_T D 37.4mm	37.4000	37.3728	-0.0272		-0.1000	0.1000
	Part_T D 36.5mm	36.5000	36.4941	-0.0059		-0.1000	0.1000
	Part_U D 36.5mm	36.5000	36.5501	0.0501		-0.1000	0.1000
	Part_U L 0.8mm_Profilometro	0.8000	0.7140	-0.0860		-0.5000	0.0000
	Part_U D 38.1mm_Calcolato	38.1000	37.9781	-0.1219		-0.3000	0.0000
	Part_U D 39.5mm	39.5000	39.5360	0.0360		-0.1000	0.1000
	Part_W D 41.4mm	41.4000	41.3919	-0.0081		-0.1000	0.1000
	Part_W D 39.5mm	39.5000	39.4247	-0.0753		-0.1000	0.1000
	Part_X D 40.5mm	40.5000	40.5609	0.0609		-0.1000	0.1000
	Part_X L 0.8mm_Profilometro	0.8000	0.7340	-0.0660		-0.5000	0.0000
	Part_X D 42.1mm_Calcolato	42.1000	42.0289	-0.0711		-0.3000	0.0000
	Part_X D 39.5mm	39.5000	39.5559	0.0559		-0.1000	0.1000
	Part_Y D 39.5mm	39.5000	39.5326	0.0326		-0.1000	0.1000
	Part_Y L 1.05mm_Profilometro	1.0500	1.0140	-0.0360		-0.5000	0.0000
	Part_Y D 41.6mm_Calcolato	41.6000	41.5606	-0.0394		-0.3000	0.0000
	Part_Y D 48.5mm TW	48.5000	48.4647	-0.0353		-0.1000	0.0000
	L 15.79mm_	15.7900	15.7863	-0.0037		-0.0250	0.0250
	L 17.46mm_	17.4600	17.4570	-0.0030		-0.0250	0.0250
	L128.23_Q_5_	128.2300	128.2711	0.0411		-0.0700	0.0700
	L44.68_Q_9_	44.6800	44.7405	0.0605		-0.1000	0.1000
	L163.17mm_	163.1700	163.1704	0.0004		-0.7000	0.7000
	D_41.89_Q_25_	41.8900	41.8335	-0.0565		-0.1000	0.1000



Operatore: Amministratore: super	Data: 04-06-2014 12:58	Numero seriale di lotto: Pz_01	Nr: 1	Config. file: C:\Start\Archive\Z_PPAP\OS1_3974_EDISON\2506397435_PPAP.mtl
		Unità di misura: [mm , °]		Tipo: Z_PPAP\OS1_3974_EDISON Modello: 2506397435_PPAP

Nota di programmn	Nota:
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GRAP.	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
■	Part_R D 24.8mm	24.8000	24.6745	-0.1255		-0.3000	0.0000
■	Part_T D 37.4mm	37.4000	37.3636	-0.0364		-0.1000	0.1000
	Part_T D 36.5mm	36.5000	36.4950	-0.0050		-0.1000	0.1000
■	Part_U D 36.5mm	36.5000	36.5507	0.0507		-0.1000	0.1000
■	Part_U L 0.8mm_Profilometro	0.8000	0.7150	-0.0850		-0.5000	0.0000
■	Part_U D 38.1mm_Calcolato	38.1000	37.9807	-0.1193		-0.3000	0.0000
■	Part_U D 39.5mm	39.5000	39.5313	0.0313		-0.1000	0.1000
■	Part_W D 41.4mm	41.4000	41.3897	-0.0103		-0.1000	0.1000
■	Part_W D 39.5mm	39.5000	39.4232	-0.0768		-0.1000	0.1000
■	Part_X D 40.5mm	40.5000	40.5601	0.0601		-0.1000	0.1000
■	Part_X L 0.8mm_Profilometro	0.8000	0.7650	-0.0350		-0.5000	0.0000
	Part_X D 42.1mm_Calcolato	42.1000	42.0901	-0.0099		-0.3000	0.0000
■	Part_X D 39.5mm	39.5000	39.5554	0.0554		-0.1000	0.1000
■	Part_Y D 39.5mm	39.5000	39.5321	0.0321		-0.1000	0.1000
	Part_Y L 1.05mm_Profilometro	1.0500	1.0250	-0.0250		-0.5000	0.0000
	Part_Y D 41.6mm_Calcolato	41.6000	41.5821	-0.0179		-0.3000	0.0000
■	Part_Y D 48.5mm TW	48.5000	48.4644	-0.0356		-0.1000	0.0000
■	L 15.79mm_	15.7900	15.7842	-0.0058		-0.0250	0.0250
	L 17.46mm_	17.4600	17.4585	-0.0015		-0.0250	0.0250
■	L128.23_Q_5_	128.2300	128.2713	0.0413		-0.0700	0.0700
■	L44.68_Q_9_	44.6800	44.7429	0.0629		-0.1000	0.1000
	L163.17mm_	163.1700	163.1682	-0.0018		-0.7000	0.7000
■	D_41.89_Q_25_	41.8900	41.8382	-0.0518		-0.1000	0.1000



Operatore: Amministratore: super	Data: 04-06-2014 12:59	Numero seriale di lotto: Pz_02	Nr: 2	Config. file: C:\Start\Archive\Z_PPAP\IOS1_3974_EDISON\2506397435_PPAP.mtl
		Unità di misura: [mm , °]	Tipo: Z_PPAP\IOS1_3974_EDISON	Modello: 2506397435_PPAP
Nota di program		Nota:		

GRAP.	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
	Part_R D 24.8mm	24.8000	24.6745	-0.1255		-0.3000	0.0000
	Part_T D 37.4mm	37.4000	37.3658	-0.0342		-0.1000	0.1000
	Part_T D 36.5mm	36.5000	36.4957	-0.0043		-0.1000	0.1000
	Part_U D 36.5mm	36.5000	36.5507	0.0507		-0.1000	0.1000
	Part_U L 0.8mm_Profilometro	0.8000	0.7030	-0.0970		-0.5000	0.0000
	Part_U D 38.1mm_Calcolato	38.1000	37.9567	-0.1433		-0.3000	0.0000
	Part_U D 39.5mm	39.5000	39.5308	0.0308		-0.1000	0.1000
	Part_W D 41.4mm	41.4000	41.3888	-0.0112		-0.1000	0.1000
	Part_W D 39.5mm	39.5000	39.4232	-0.0768		-0.1000	0.1000
	Part_X D 40.5mm	40.5000	40.5608	0.0608		-0.1000	0.1000
	Part_X L 0.8mm_Profilometro	0.8000	0.7550	-0.0450		-0.5000	0.0000
	Part_X D 42.1mm_Calcolato	42.1000	42.0708	-0.0292		-0.3000	0.0000
	Part_X D 39.5mm	39.5000	39.5560	0.0560		-0.1000	0.1000
	Part_Y D 39.5mm	39.5000	39.5320	0.0320		-0.1000	0.1000
	Part_Y L 1.05mm_Profilometro	1.0500	1.0180	-0.0320		-0.5000	0.0000
	Part_Y D 41.6mm_Calcolato	41.6000	41.5680	-0.0320		-0.3000	0.0000
	Part_Y D 48.5mm TW	48.5000	48.4645	-0.0355		-0.1000	0.0000
	L 15.79mm_	15.7900	15.7859	-0.0041		-0.0250	0.0250
	L 17.46mm_	17.4600	17.4602	0.0002		-0.0250	0.0250
	L128.23_Q_5_	128.2300	128.2722	0.0422		-0.0700	0.0700
	L44.68_Q_9_	44.6800	44.7427	0.0627		-0.1000	0.1000
	L163.17mm_	163.1700	163.1697	-0.0003		-0.7000	0.7000
	D_41.89_Q_25_	41.8900	41.8333	-0.0567		-0.1000	0.1000



Operatore: Amministratore: super	Date: 04-06-2014 13:00	Numero seriale di lotto: Pz_03	Nr: 3	Config. file: C:\Start\Archive\Z_PPAP\IOS1_3974_EDISON\2506397435_PPAP.mtl
		Unità di misura: [mm , °]	Tipo: Z_PPAP\IOS1_3974_EDISON	Modello: 2506397435_PPAP
Nota di programma		Nota:		

GRAP.	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
	Part_R D 24.8mm	24.8000	24.6745	-0.1255		-0.3000	0.0000
	Part_T D 37.4mm	37.4000	37.3673	-0.0327		-0.1000	0.1000
	Part_T D 36.5mm	36.5000	36.4958	-0.0042		-0.1000	0.1000
	Part_U D 36.5mm	36.5000	36.5508	0.0508		-0.1000	0.1000
	Part_U L 0.8mm_Profilometro	0.8000	0.7140	-0.0860		-0.5000	0.0000
	Part_U D 38.1mm_Calcolato	38.1000	37.9788	-0.1212		-0.3000	0.0000
	Part_U D 39.5mm	39.5000	39.5310	0.0310		-0.1000	0.1000
	Part_W D 41.4mm	41.4000	41.3910	-0.0090		-0.1000	0.1000
	Part_W D 39.5mm	39.5000	39.4234	-0.0766		-0.1000	0.1000
	Part_X D 40.5mm	40.5000	40.5609	0.0609		-0.1000	0.1000
	Part_X L 0.8mm_Profilometro	0.8000	0.7520	-0.0480		-0.5000	0.0000
	Part_X D 42.1mm_Calcolato	42.1000	42.0649	-0.0351		-0.3000	0.0000
	Part_X D 39.5mm	39.5000	39.5556	0.0556		-0.1000	0.1000
	Part_Y D 39.5mm	39.5000	39.5326	0.0326		-0.1000	0.1000
	Part_Y L 1.05mm_Profilometro	1.0500	1.0220	-0.0280		-0.5000	0.0000
	Part_Y D 41.6mm_Calcolato	41.6000	41.5766	-0.0234		-0.3000	0.0000
	Part_Y D 48.5mm TW	48.5000	48.4649	-0.0351		-0.1000	0.0000
	L 15.79mm_	15.7900	15.7835	-0.0065		-0.0250	0.0250
	L 17.46mm_	17.4600	17.4596	-0.0004		-0.0250	0.0250
	L128.23_Q_5_	128.2300	128.2741	0.0441		-0.0700	0.0700
	L44.68_Q_9_	44.6800	44.7424	0.0624		-0.1000	0.1000
	L163.17mm_	163.1700	163.1708	0.0008		-0.7000	0.7000
	D_41.89_Q_25_	41.8900	41.8335	-0.0565		-0.1000	0.1000



Operatore: Amministratore: super	Data: 04-06-2014 13:02	Numero seriale di lotto: Pz_04	Nr: 4	Config. file: C:\Start\Archive\Z_PPAP\OS1_3974_EDISON\2506397435_PPAP.mtl
		Unità di misura: [mm , °]		Tipo: Z_PPAP\OS1_3974_EDISON Modello: 2506397435_PPAP

Nota di programn

Nota:

GRAP.	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
	Part_R D 24.8mm	24.8000	24.6751	-0.1249		-0.3000	0.0000
	Part_T D 37.4mm	37.4000	37.3663	-0.0337		-0.1000	0.1000
	Part_T D 36.5mm	36.5000	36.4952	-0.0048		-0.1000	0.1000
	Part_U D 36.5mm	36.5000	36.5502	0.0502		-0.1000	0.1000
	Part_U L 0.8mm_Profilometro	0.8000	0.7090	-0.0910		-0.5000	0.0000
	Part_U D 38.1mm_Calcolato	38.1000	37.9682	-0.1318		-0.3000	0.0000
	Part_U D 39.5mm	39.5000	39.5310	0.0310		-0.1000	0.1000
	Part_W D 41.4mm	41.4000	41.3922	-0.0078		-0.1000	0.1000
	Part_W D 39.5mm	39.5000	39.4236	-0.0764		-0.1000	0.1000
	Part_X D 40.5mm	40.5000	40.5603	0.0603		-0.1000	0.1000
	Part_X L 0.8mm_Profilometro	0.8000	0.7390	-0.0610		-0.5000	0.0000
	Part_X D 42.1mm_Calcolato	42.1000	42.0383	-0.0617		-0.3000	0.0000
	Part_X D 39.5mm	39.5000	39.5558	0.0558		-0.1000	0.1000
	Part_Y D 39.5mm	39.5000	39.5326	0.0326		-0.1000	0.1000
	Part_Y L 1.05mm_Profilometro	1.0500	1.0280	-0.0220		-0.5000	0.0000
	Part_Y D 41.6mm_Calcolato	41.6000	41.5886	-0.0114		-0.3000	0.0000
	Part_Y D 48.5mm TW	48.5000	48.4646	-0.0354		-0.1000	0.0000
	L 15.79mm_	15.7900	15.7859	-0.0041		-0.0250	0.0250
	L 17.46mm_	17.4600	17.4586	-0.0014		-0.0250	0.0250
	L128.23_Q_5_	128.2300	128.2736	0.0436		-0.0700	0.0700
	L44.68_Q_9_	44.6800	44.7432	0.0632		-0.1000	0.1000
	L163.17mm_	163.1700	163.1704	0.0004		-0.7000	0.7000
	D_41.89_Q_25_	41.8900	41.8439	-0.0461		-0.1000	0.1000