

# Process Capability Study Plan

DCT Gears

EDISON

Side 1

Part -Nr.: 250.1.5187.75

Supplier: **■ ■ ■ GETRAG**

Creation Date: 16.09.2014

Part Name: Ring gear

Supplier Plant Name: BARI

Revision Date: 16.09.2014

SCIF #	Identification of Characteristics	Specified Tolerance	$C_m/C_{mk} \geq 1,67$	Study #	Scheduled date	$P_{pk} \geq 1,67$	Study #	Scheduled date	Measurement equipment	Results / Comments
1	Measurement over Balls	Max. 203,775 Min. 203,709	2.81			1.67			TEST BENCH	
2	Length	+0,04 -0,04	2.43			1.68			ZEISS 3D	
3	Diameter	+0.022	2.04			1.67			ZEISS 3D	
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