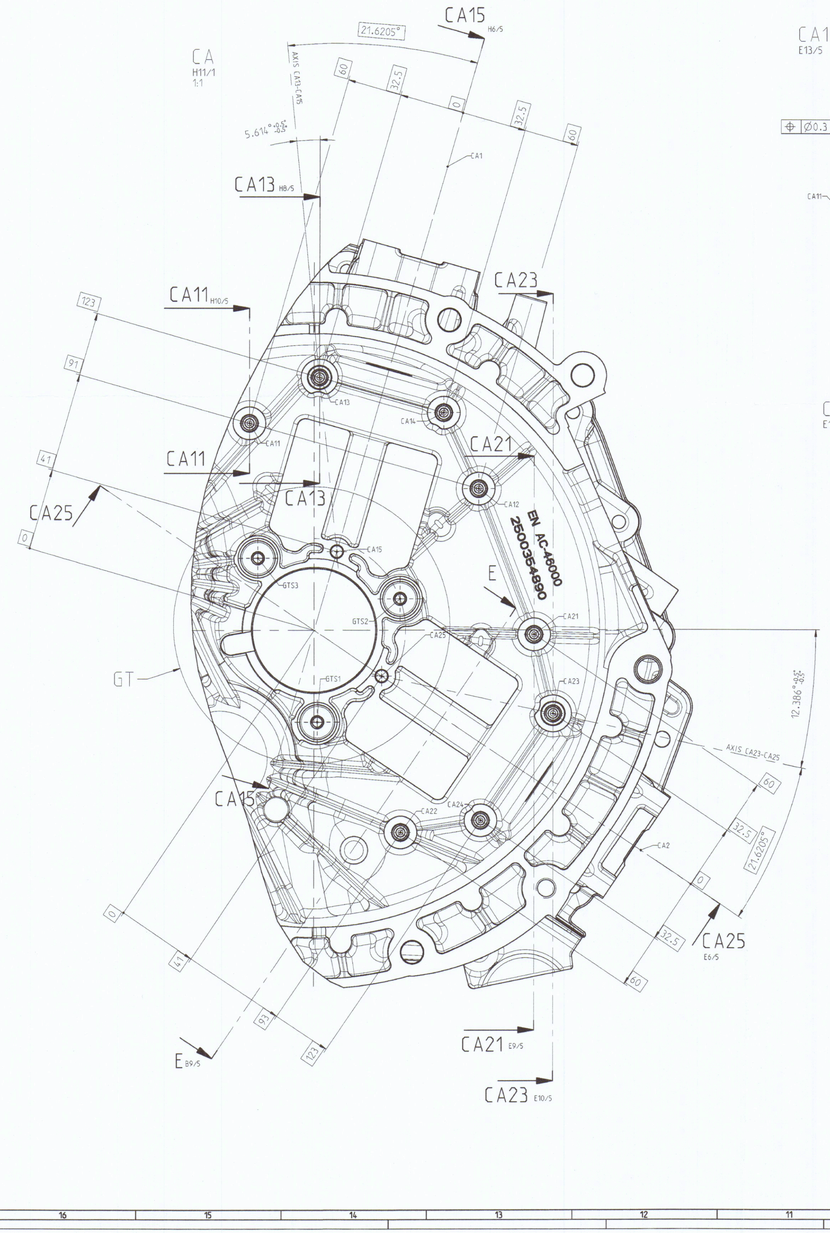
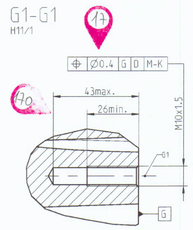
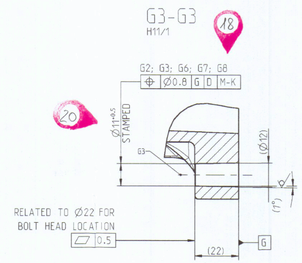
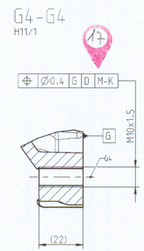
Design-Release:	2012-02-17	Claudia.Militello
Function-Release:	2012-02-17	Michael.Bassler
Geardata-Release:	----------	not required
SAP-Release:		not released

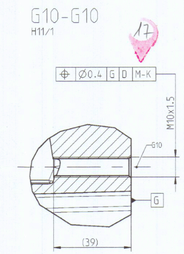
Text MT:[Arial:Normal:0] /Finishes:[Raw] KEEP FREE FOR RELEASE WORKING

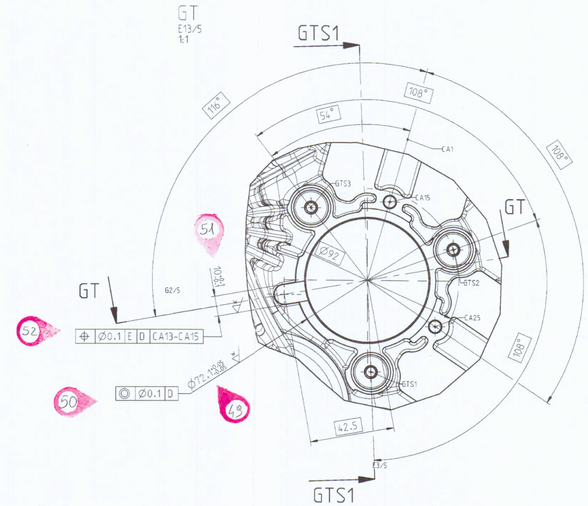


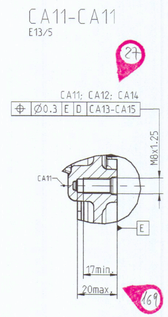


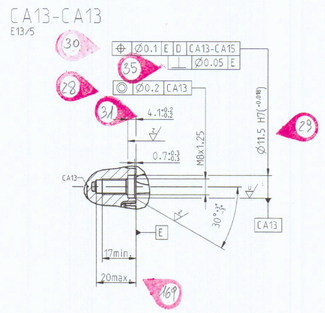


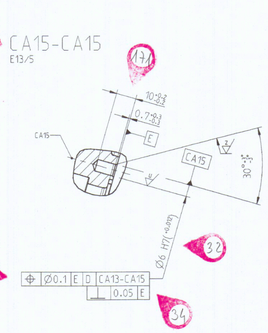


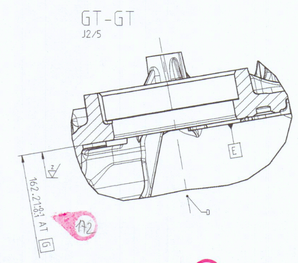


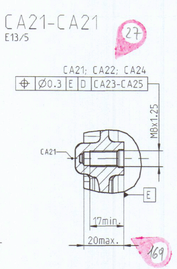


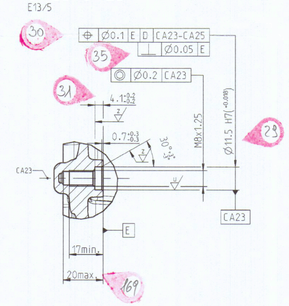


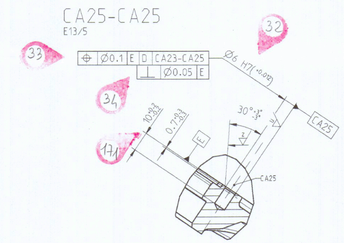


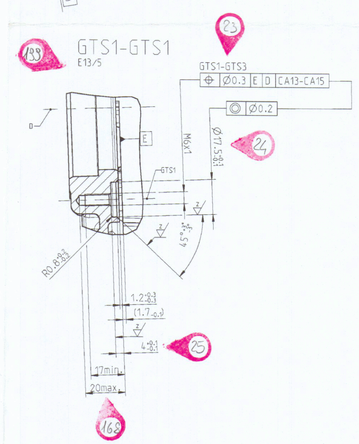


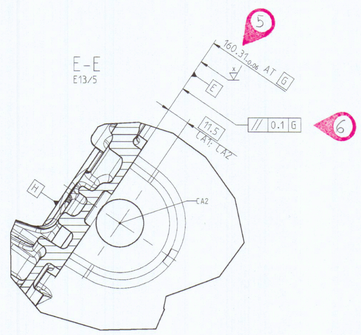


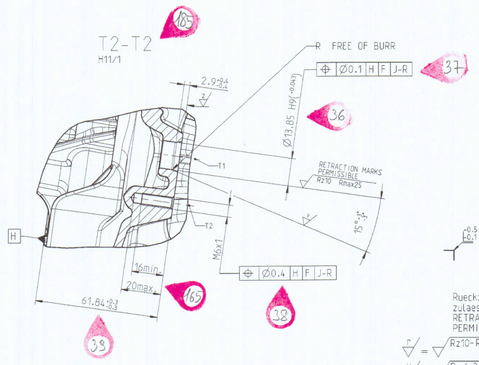












Rueckzugsriefen
zulaessig bis Rmax 25
RETRACTION MARKS
PERMISSIBLE UNTIL Rmax 25

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=	Rz 6.3
=	Rz 10
=	Rz 16
=	Rz 25
=	Rz 40
=	Rz 63

GCG 50300	0	<M>				
	0	<>				
GN 3010	0	<M>				
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ISO 8015	0					
	-	-	250/5000	MATURITY LEVEL OF SPECIFICATION 3 APPROVED		2012-02-07

Massstab / SCALE M: 1:1 (--)

Bachr. CHANGE NUMBER INDEX	Anzahl NUMBER	Aend.-Nr. CHANGE REQUEST NO	Aenderung MODIFICATION	--nur mittels CAD zulaessig PMEA ueberprueft-- --ONLY ALLOWED BY CAD; CHECK PMEA--	Datum DATE

Informationen auf diesem Zeichnungs-Blatt ohne Angaben zu Verwendung und Freigabe unverbindlich!
INFORMATION ON THIS DRAWING WITHOUT USE/STATUS IF USAGE AND RELEASE ARE NOT SHOWN.

Allgemeine Toleranzen fuer Langenmasse, Form und Lage ISO 2768 - mH, Einzelkantenbruch ISO 13715 - c, Oberflaechenguete ISO 2768 - m
GENERAL TOLERANCES FOR LINEAR DIMENSIONS, FORM AND POSITION ISO 2768 - mH, CHAMFERS, RADII AND ANGULAR DIMENSIONS ISO 2768 - m

Auswertung der Eigentoleranzerweiterung erfolgt nach der Gauss-Methode (arithmetischer Mittelwert)
TOLERANCE EXTENSION MEASUREMENT IS CARRIED OUT ACCORDING TO THE GAUSS METHOD (ARITHMETICAL MEAN VALUE)

Form- und Lagetoleranzen FORM AND POSITION TOLERANCES EN ISO 1101 | Verzahnung TOLERANCING ISO 1328 | Oberflaechenangaben SURFACE STATE DIN 4760 | Werkstuckkanten BREAK EDGES DIN 6784

Werkstoff / MATERIAL: *

Behandlung SURFACE FINISHED: -

Gesamtoberflaeche SURFACE AREA: 1138690 mm²

Masse MASS: 9.595 kg

Schutzvermerk nach DIN 34 beachten PROTECTION PER ISO 3010

Benennung / ITEM NAME: Kupplungsgehaeuse
CLUTCH HOUSING

Ersatz fuer SUBSTITUTE FOR: -

Artikel-Nr. ITEM NO: 2500354800

CAD-Modell: 2500354800

Blatt/Anzahl SHEET/OF: 1 / 1 | Benennung NAME: 2500354800 | Format SIZE: A0

DETAILING DATA: Werkstoff / Sonst. INDEX: -

CREATED BY	Michael Bassler	2012-02-17
CHECKED BY	Michael Bassler	2012-02-17
APPROVED BY	Michael Bassler	2012-02-17

GETRAG
Getriebe- und Zahnradfabrik Hermann Hagenmeyer GmbH & Co KG

Revision: 20120217163203, printed at 2012-02-27, 14:15:55 by Achille, Nicola

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