



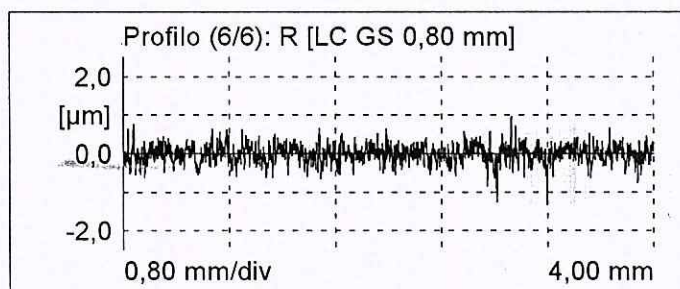
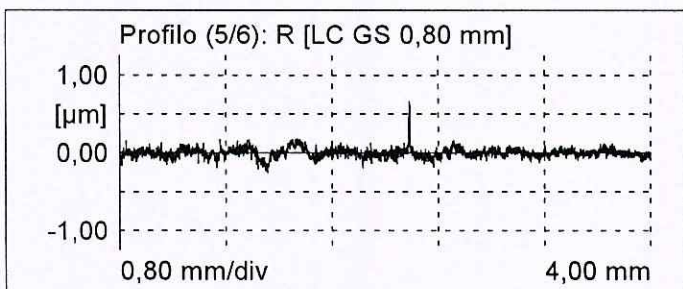
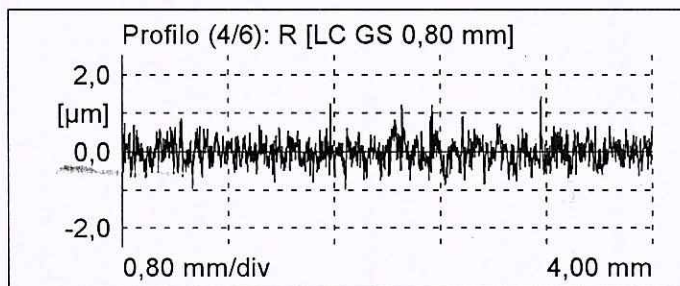
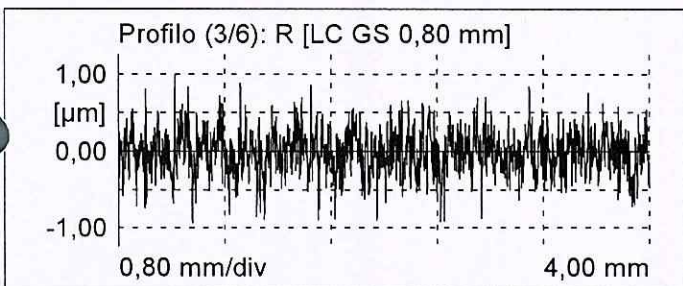
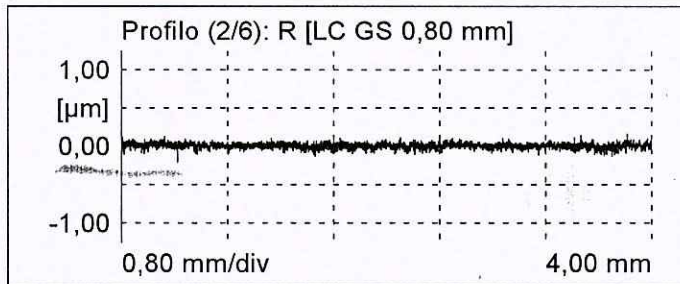
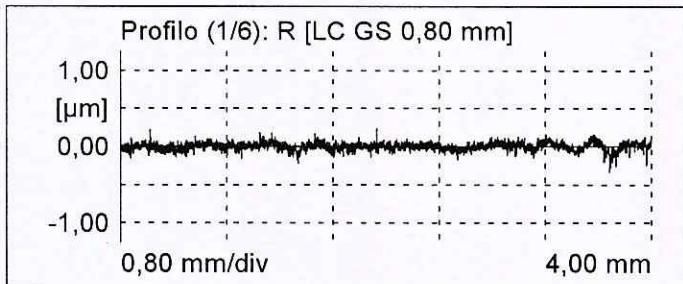
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

312698

Oggetto: OS1 3973
 Numero: PPAP PEZZO 1
 Operatore: TURNO A
 Nota: RZ Ø35.5/40F/40E/40D/37/25
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



1: LS	2,5	µm
1: LT	5,60	mm
1: LM	4,00	mm
1: VB	±250,0	µm
1: Ra	0,04	µm
1: Rmax	0,50	µm
1: Rz	59 0,39	µm
2: Ra	0,03	µm
2: Rmax	0,35	µm
2: Rz	62 0,26	µm
3: Ra	0,21	µm
3: Rmax	1,94	µm
3: Rz	81 1,70	µm
4: Ra	0,23	µm
4: Rmax	2,28	µm
4: Rz	71 1,93	µm
5: Ra	0,04	µm
5: Rmax	0,85	µm
5: Rz	80 0,43	µm
6: Ra	0,17	µm
6: Rmax	2,28	µm
6: Rz	65 1,52	µm

Ø35.5

Ø40F

Ø40E

Ø40D

Ø37

Ø25

PERTHOMETER CONCEPT

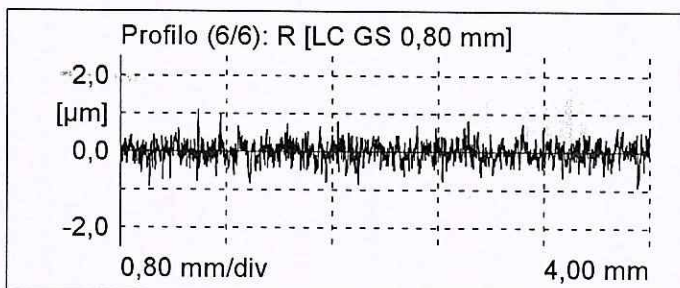
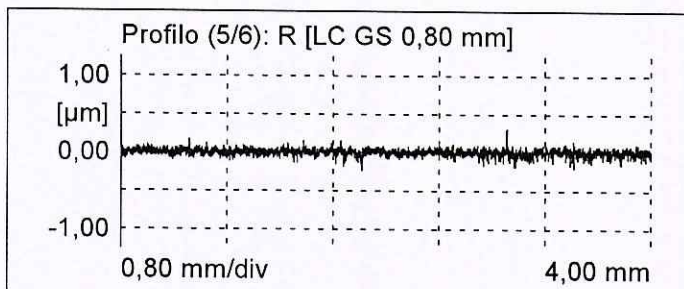
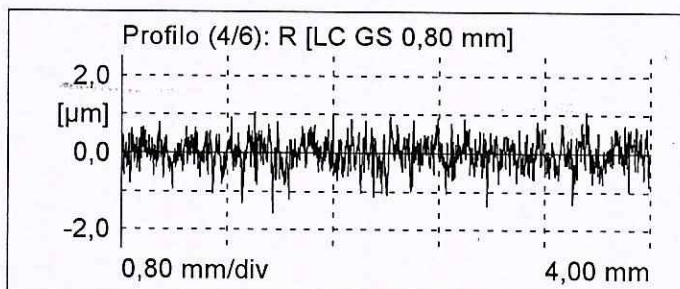
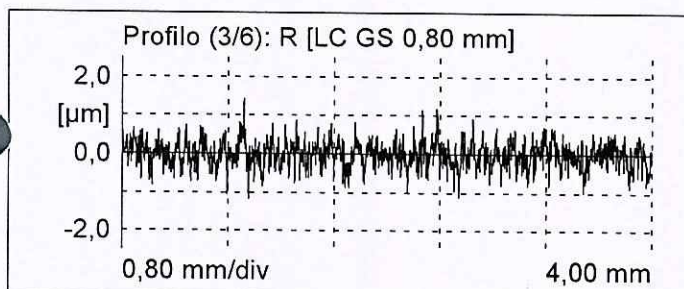
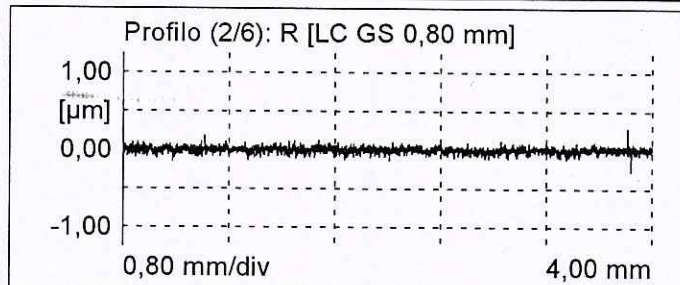
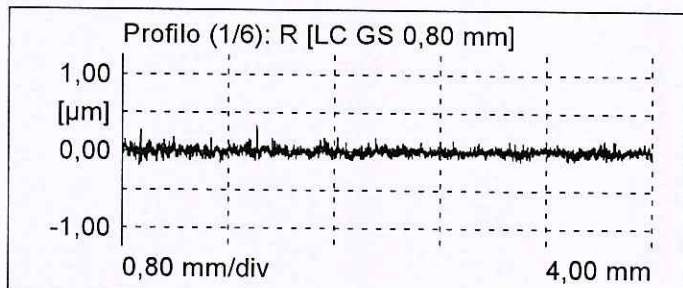


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 2
 Operatore: TURNO A
 Nota: RZ Ø35.5/40F/40E/40D/37/25
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



1: LS	2,5	µm
1: LT	5,60	mm
1: LM	4,00	mm
1: VB	±250,0	µm
1: Ra	0,03	µm
1: Rmax	0,46	µm
1: Rz	0,35	µm
2: Ra	0,03	µm
2: Rmax	0,56	µm
2: Rz	0,32	µm
3: Ra	0,26	µm
3: Rmax	2,60	µm
3: Rz	2,06	µm
4: Ra	0,28	µm
4: Rmax	2,64	µm
4: Rz	2,25	µm
5: Ra	0,03	µm
5: Rmax	0,49	µm
5: Rz	0,35	µm
6: Ra	0,19	µm
6: Rmax	2,03	µm
6: Rz	1,69	µm

Ø35.5

Ø40F

Ø40D

PERTHOMETER CONCEPT

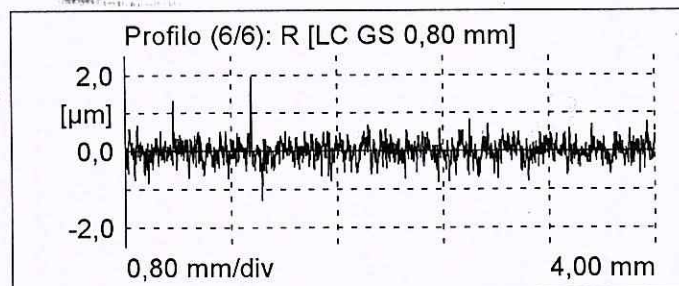
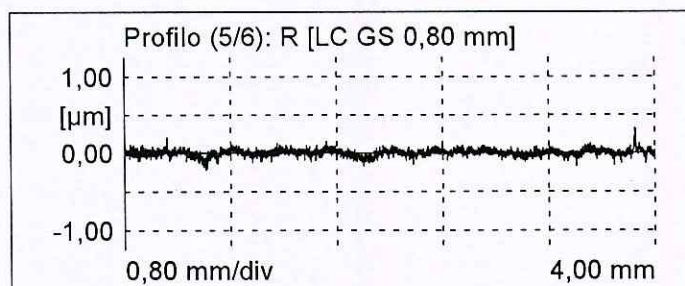
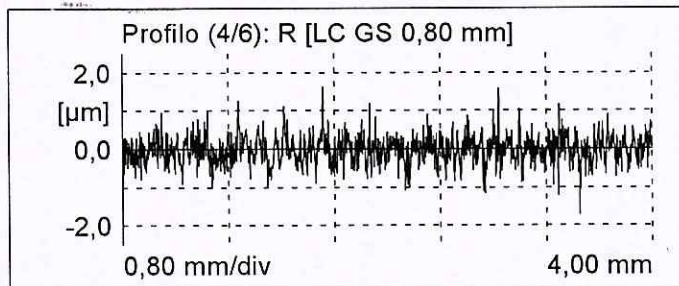
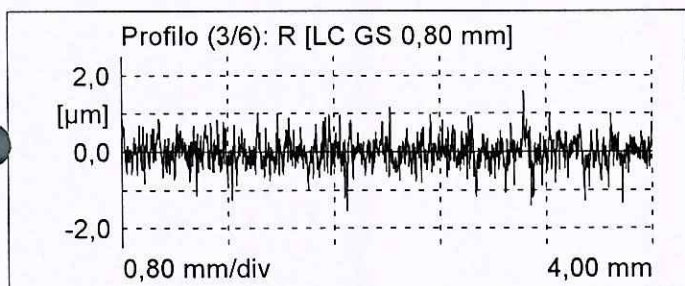
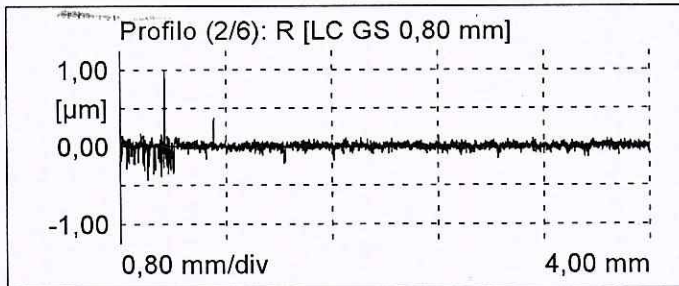
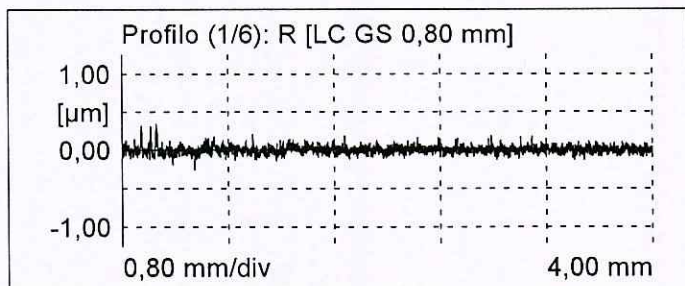


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 3
 Operatore: TURNO A
 Nota: RZ Ø35.5/40F/40E/40D/37/25
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



1: LS	2,5	µm
1: LT	5,60	mm
1: LM	4,00	mm
1: VB	±250,0	µm
1: Ra	0,04	µm
1: Rmax	59 0,61	µm
1: Rz	0,37	µm
2: Ra	0,03	µm
2: Rmax	62 1,41	µm
2: Rz	0,51	µm
3: Ra	0,27	µm
3: Rmax	81 2,98	µm
3: Rz	2,46	µm
4: Ra	0,28	µm
4: Rmax	71 2,86	µm
4: Rz	2,51	µm
5: Ra	0,03	µm
5: Rmax	80 0,49	µm
5: Rz	0,33	µm
6: Ra	0,20	µm
6: Rmax	45 3,23	µm
6: Rz	1,98	µm

Ø35.5

Ø40F

Ø40D

PERTHOMETER CONCEPT

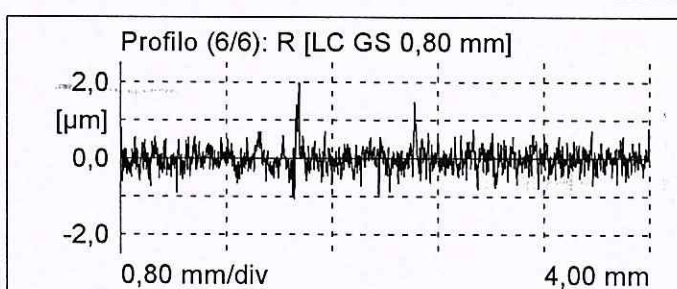
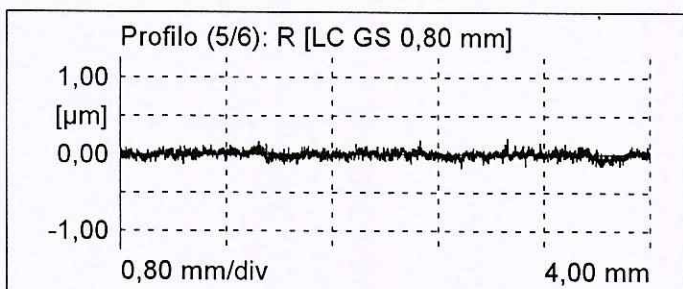
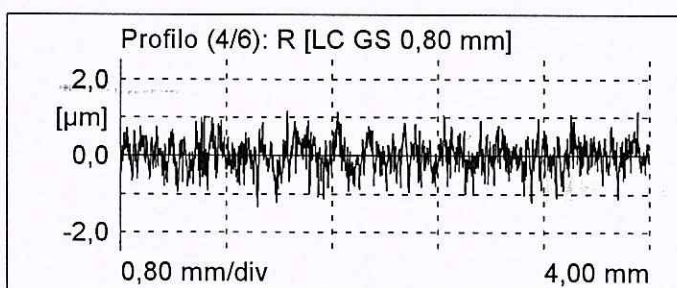
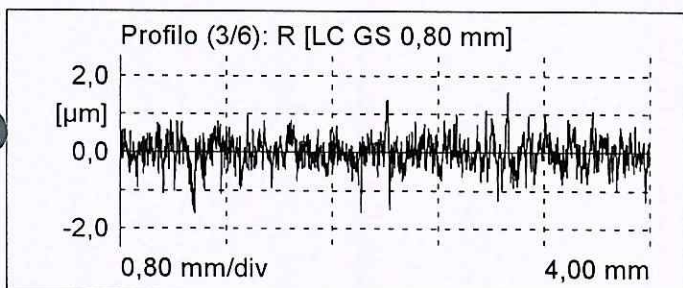
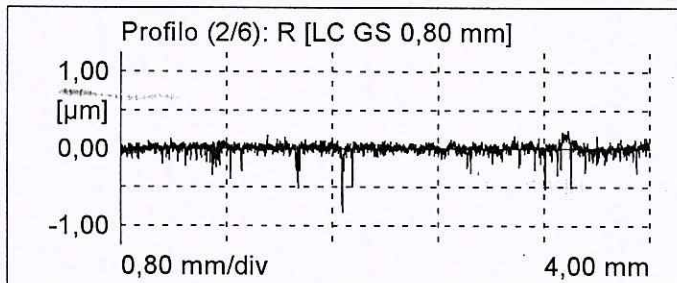
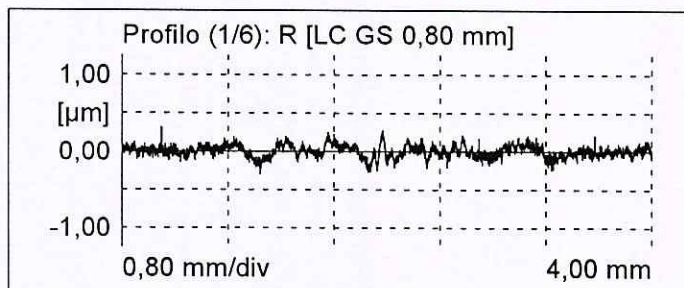


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 4
 Operatore: TURNO A
 Nota: RZ Ø35.5/40F/40E/40D/37/25
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



1: LS	2,5	µm
1: LT	5,60	mm
1: LM	4,00	mm
1: VB	±250,0	µm
1: Ra	0,06	µm
1: Rmax	0,55	µm
1: Rz	0,49	µm
2: Ra	0,04	µm
2: Rmax	0,93	µm
2: Rz	0,67	µm
3: Ra	0,29	µm
3: Rmax	2,95	µm
3: Rz	2,50	µm
4: Ra	0,31	µm
4: Rmax	2,51	µm
4: Rz	2,22	µm
5: Ra	0,03	µm
5: Rmax	0,40	µm
5: Rz	0,31	µm
6: Ra	0,21	µm
6: Rmax	3,05	µm
6: Rz	2,05	µm

Ø35.5

Ø40F

Ø40D

PERTHOMETER CONCEPT

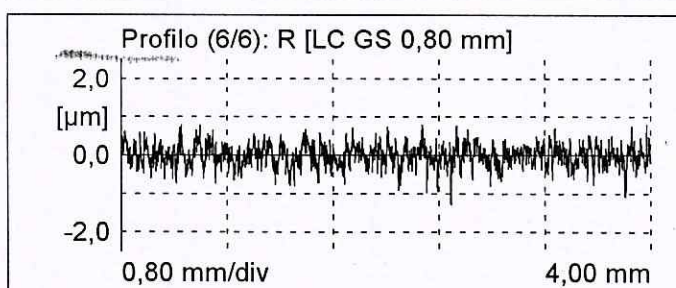
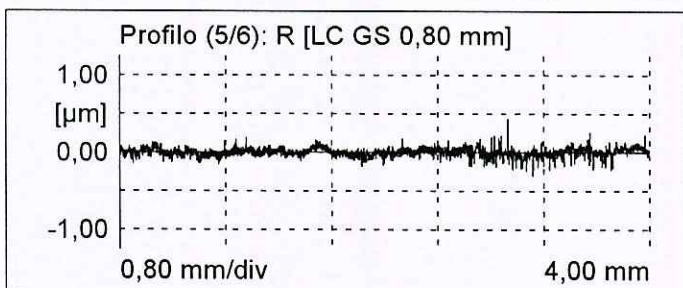
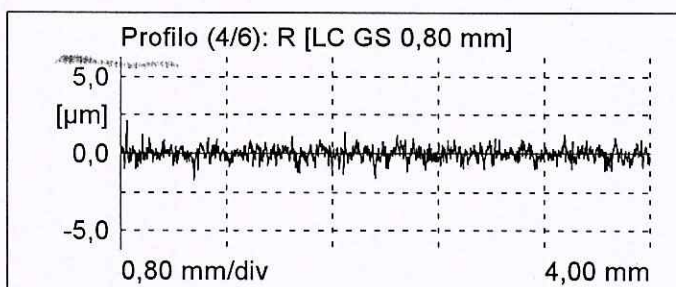
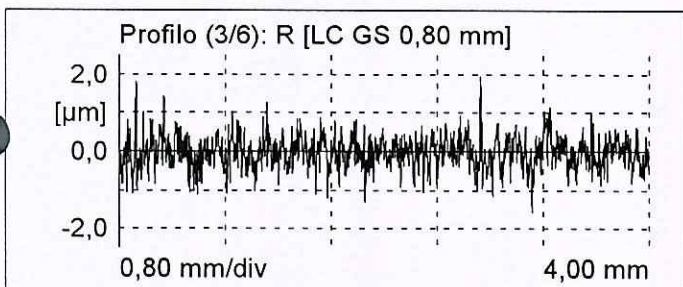
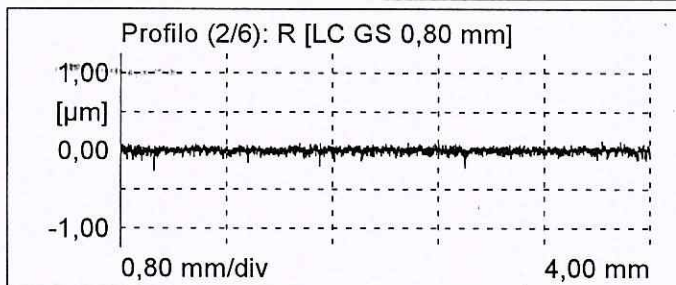
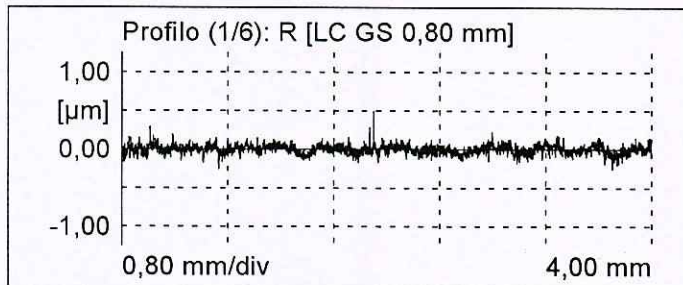


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 5
 Operatore: TURNO A
 Nota: RZ Ø35.5/40F/40E/40D/37/25
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



1: LS	2,5	µm
1: LT	5,60	mm
1: LM	4,00	mm
1: VB	±250,0	µm
1: Ra	0,05	µm
1: Rmax	0,67	µm
1: Rz	0,48	µm
2: Ra	0,02	µm
2: Rmax	0,35	µm
2: Rz	0,29	µm
3: Ra	0,31	µm
3: Rmax	3,54	µm
3: Rz	2,61	µm
4: Ra	0,31	µm
4: Rmax	3,83	µm
4: Rz	2,70	µm
5: Ra	0,04	µm
5: Rmax	0,74	µm
5: Rz	0,44	µm
6: Ra	0,22	µm
6: Rmax	2,07	µm
6: Rz	1,75	µm

Ø35.5

Ø40F

Ø40D

PERTHOMETER CONCEPT

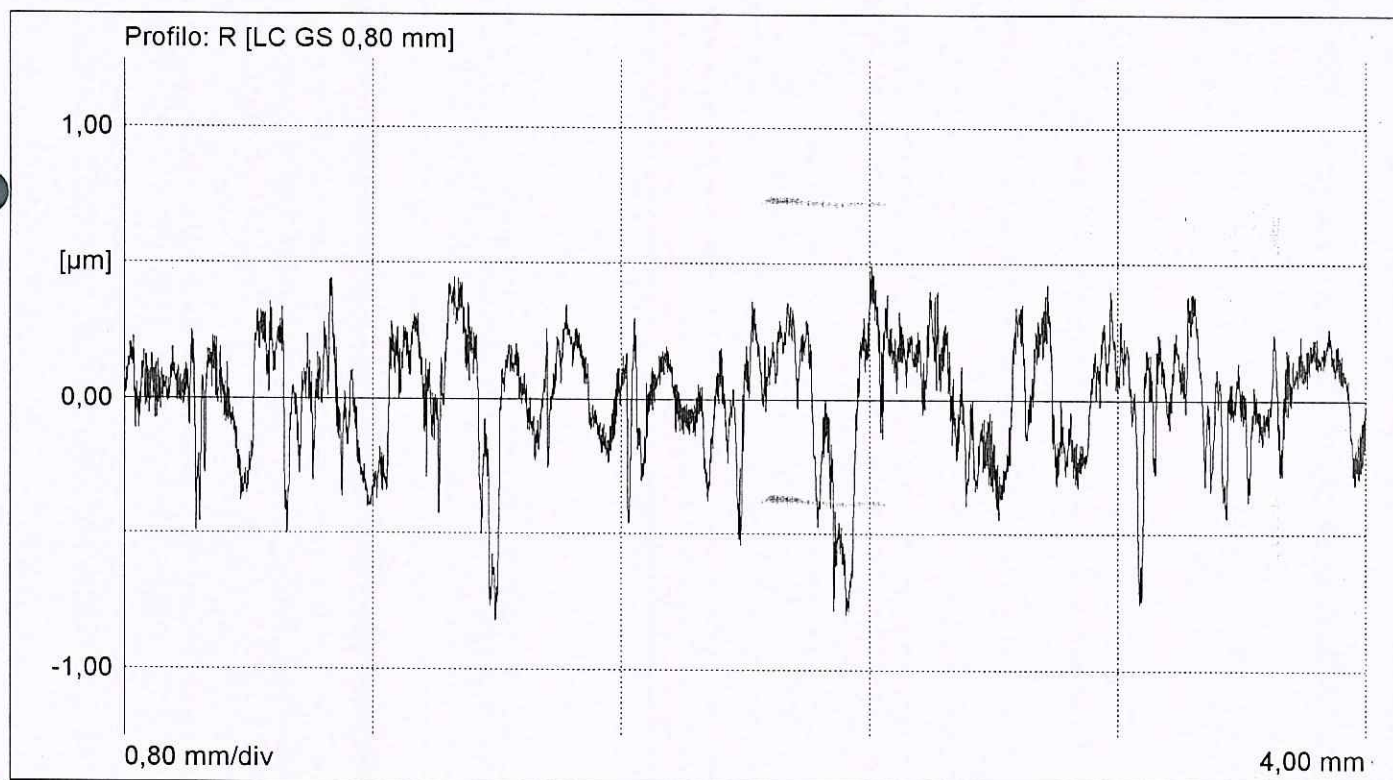


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3973
Numero: PPAP PEZZO 1
Operatore: TURNO D
Data, ora: 28/05/2014, 08:12
Nota: RZ GOLA V-LATO Ø E
Tastatore: MFW-250 GOLE CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,17	µm
Rmax	1,27	µm
Rz	1,09	µm

PERTHOMETER CONCEPT

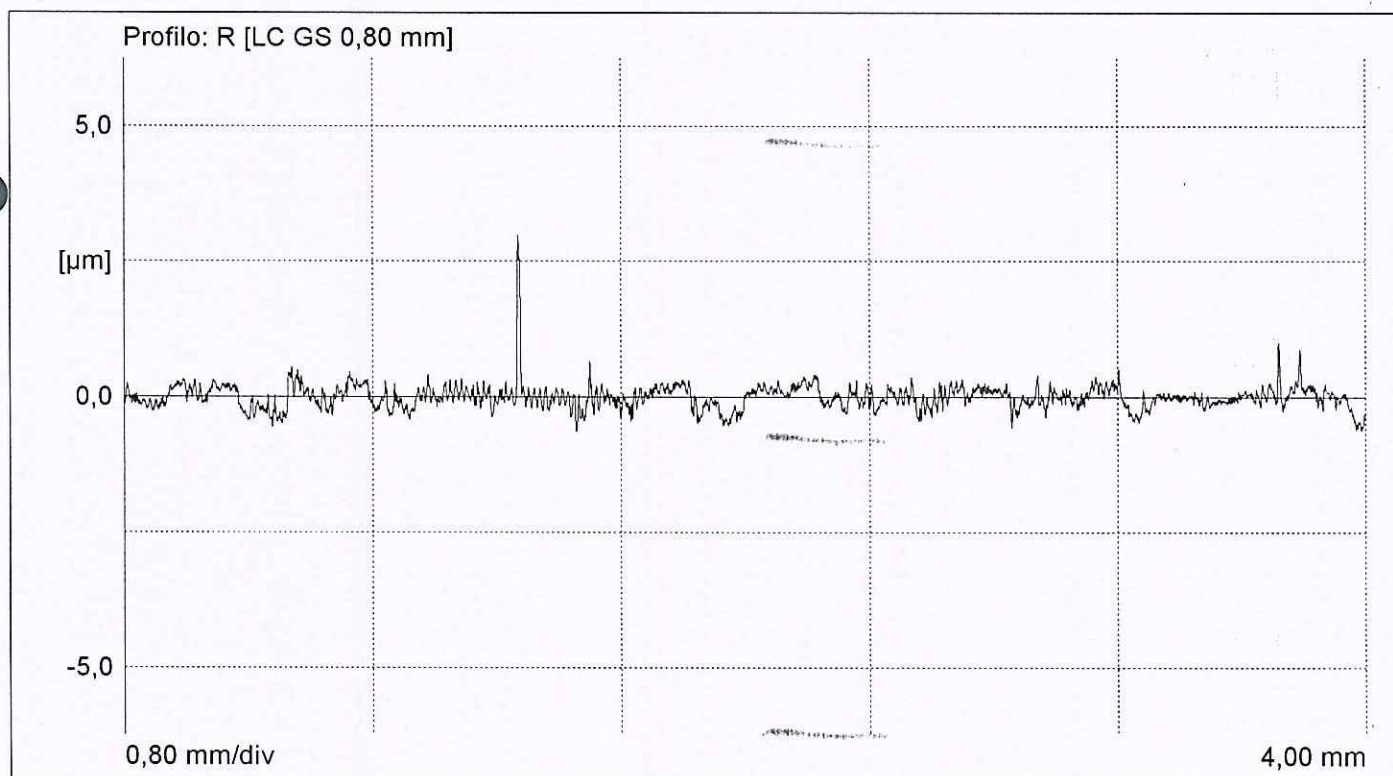


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3973	
Numero:	PPAP PEZZO 2	
Operatore:	TURNO D	
Data, ora:	28/05/2014, 08:15	
Nota:	RZ GOLA V-LATO Ø E	
Tastatore:	MFW-250 GOLE	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,16	µm
Rmax	3,62	µm
Rz	1,65	µm

PERTHOMETER CONCEPT

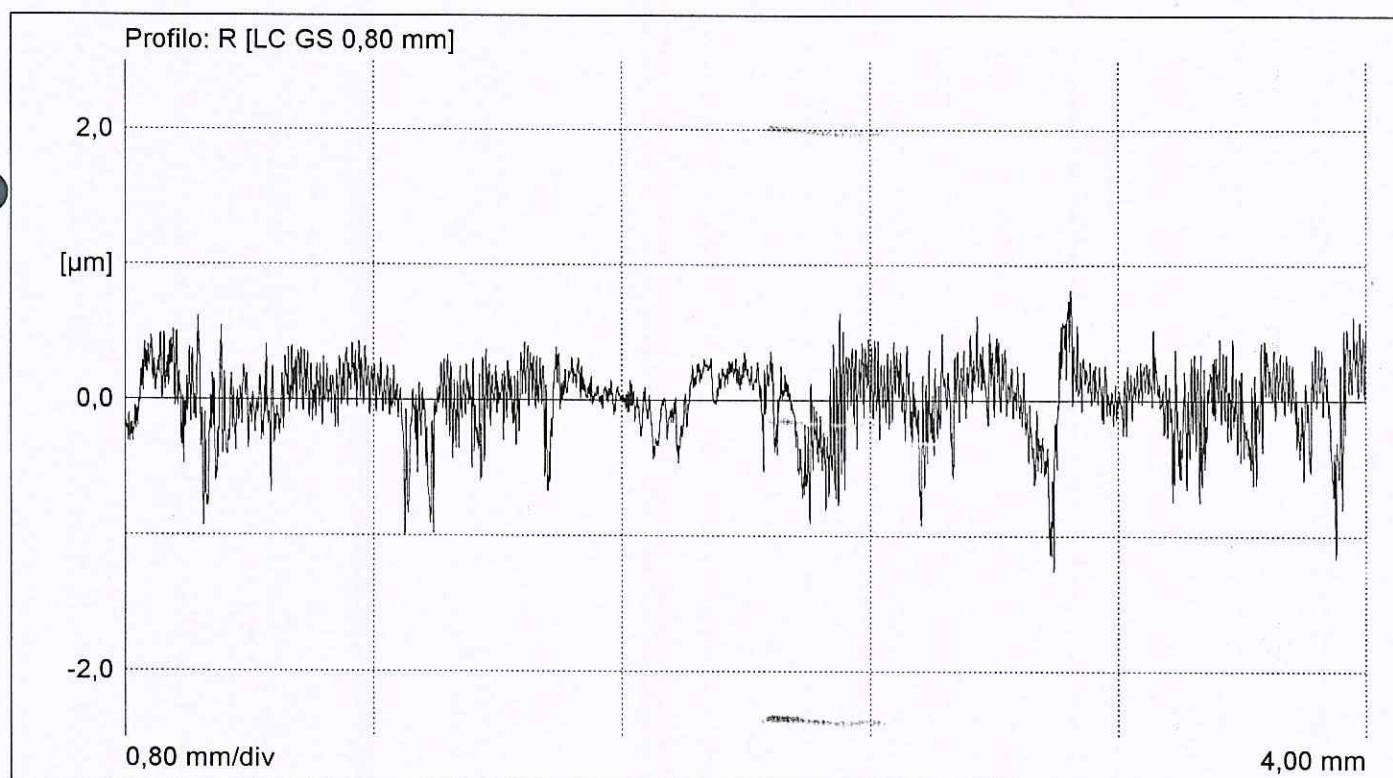


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3973	
Numero:	PPAP PEZZO 3	
Operatore:	TURNO D	
Data, ora:	28/05/2014, 08:17	
Nota:	RZ GOLA V-LATO Ø E	
Tastatore:	MFW-250 GOLE	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,20	µm
Rmax	2,08	µm
Rz	1,67	µm

PERTHOMETER CONCEPT

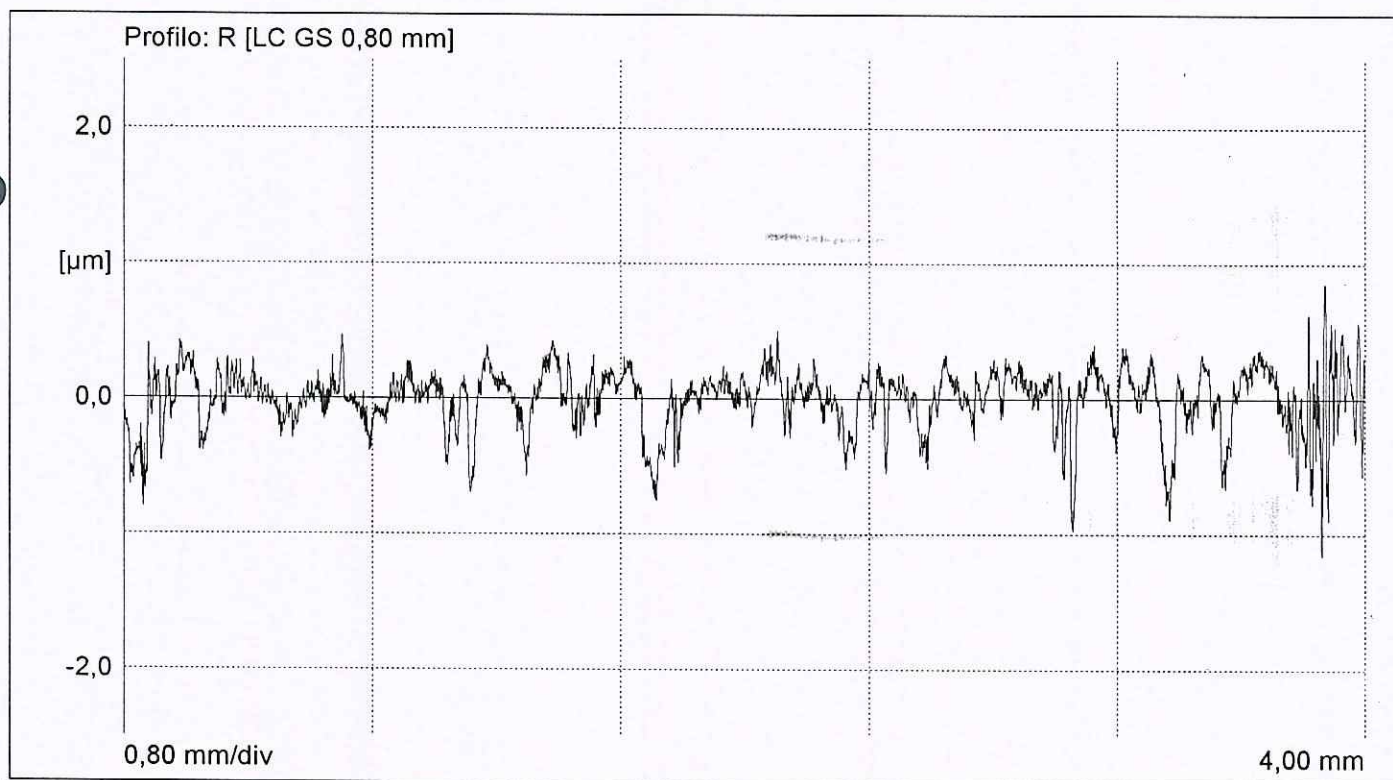


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3973	
Numero:	PPAP PEZZO 4	
Operatore:	TURNO D	
Data, ora:	28/05/2014, 08:21	
Nota:	RZ GOLA V-LATO Ø E	
Tastatore:	MFW-250 GOLE	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,17	µm
Rmax	2,01	µm
Rz	1,40	µm

PERTHOMETER CONCEPT

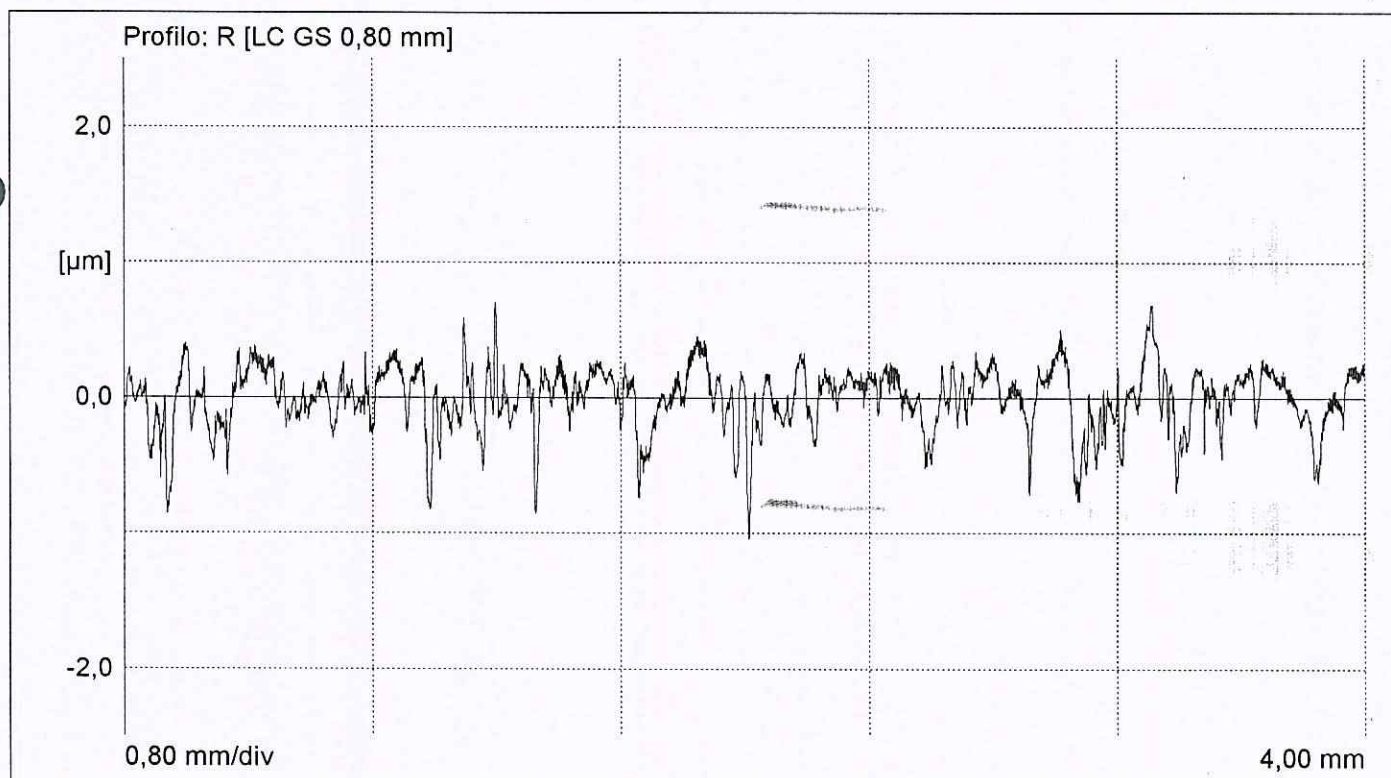


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3973	
Numero:	PPAP PEZZO 5	
Operatore:	TURNO D	
Data, ora:	28/05/2014, 08:22	
Nota:	RZ GOLA V-LATO Ø E	
Tastatore:	MFW-250 GOLE	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,18	µm
Rmax	1,56	µm
Rz	1,39	µm

PERTHOMETER CONCEPT

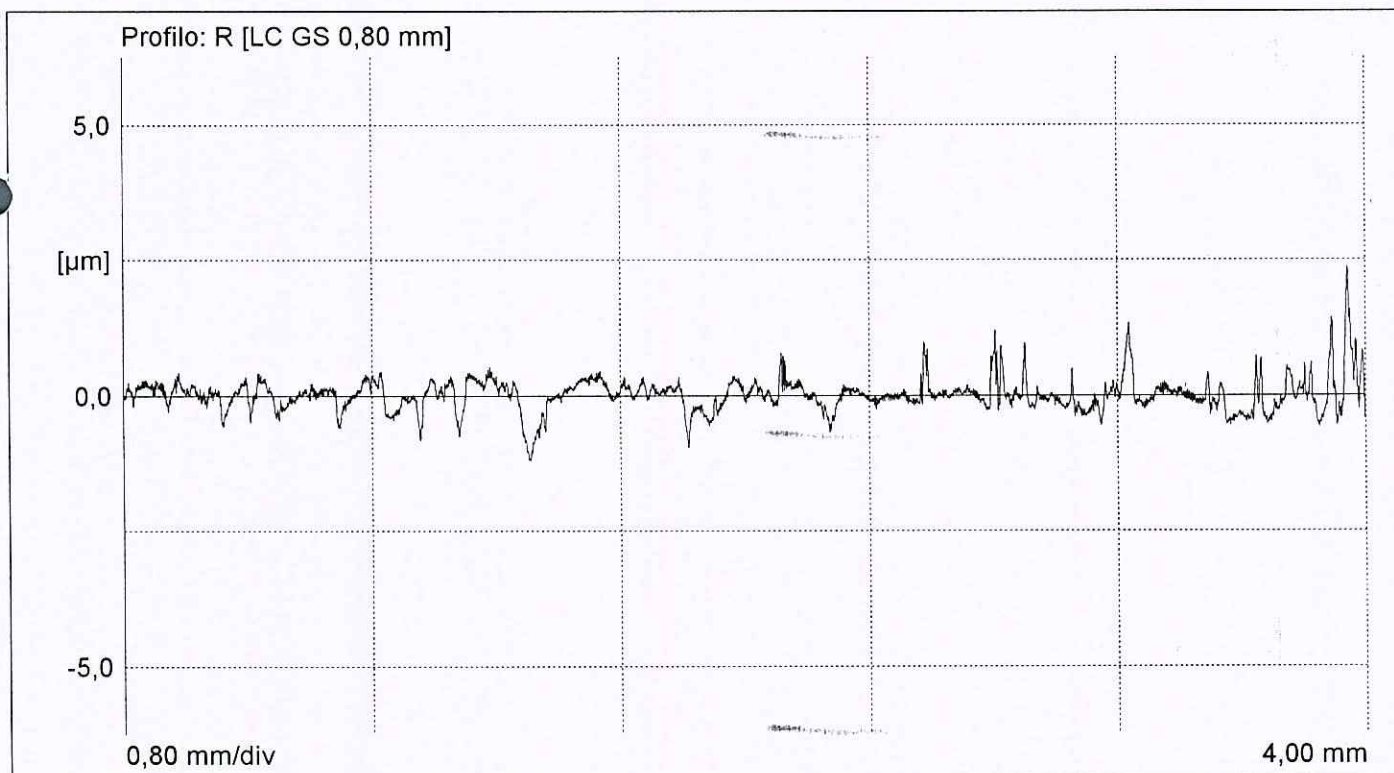


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3973
Numero: PPAP PEZZO 1
Operatore: TURNO D
Data, ora: 28/05/2014, 07:57
Nota: RZ GOLA V-LATO Ø D
Tastatore: MFW-250 GOLE CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,21	µm
Rmax	2,95	µm
Rz	1,84	µm

PERTHOMETER CONCEPT

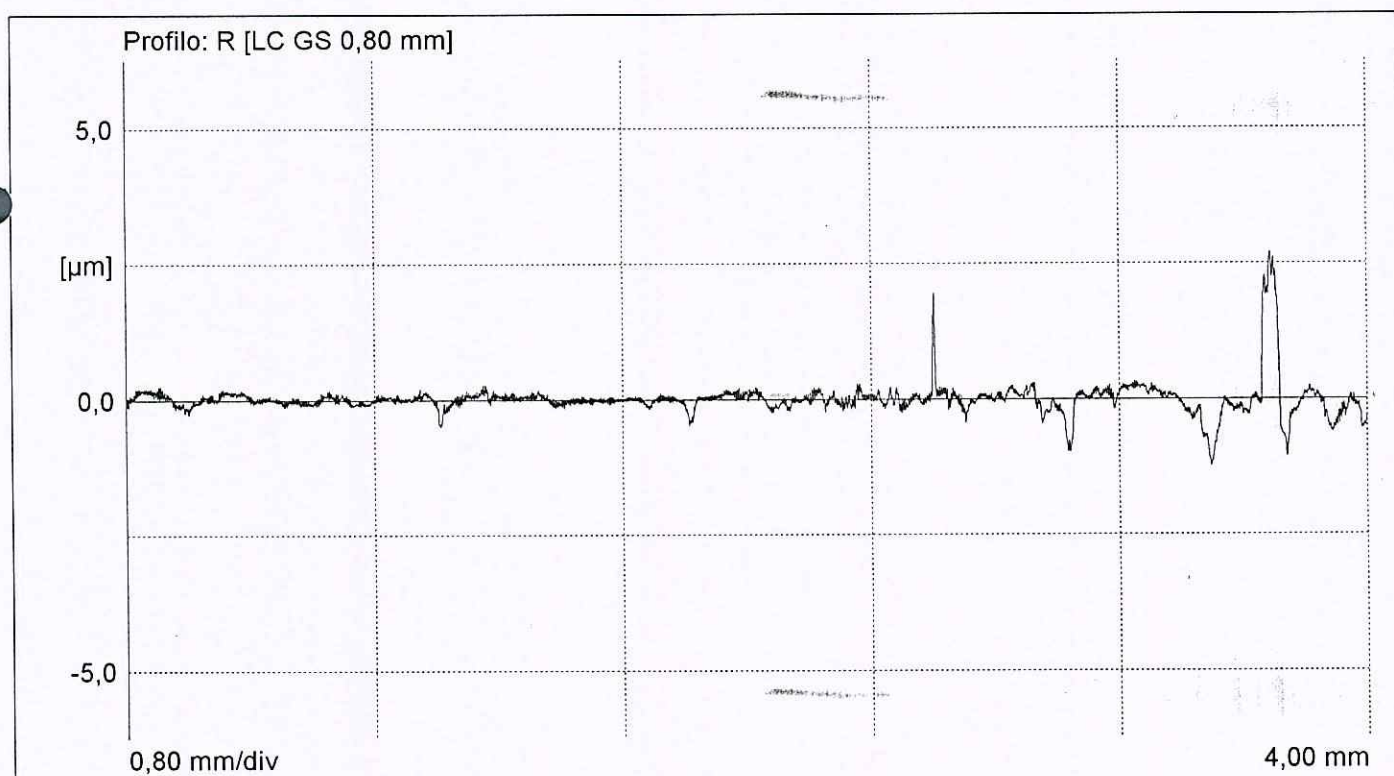


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3973
Numero: PPAP PEZZO 2
Operatore: TURNO D
Data, ora: 28/05/2014, 08:01
Nota: RZ GOLA V-LATO Ø D
Tastatore: MFW-250 GOLE CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,15	µm
Rmax	3,94	µm
Rz	1,79	µm

PERTHOMETER CONCEPT

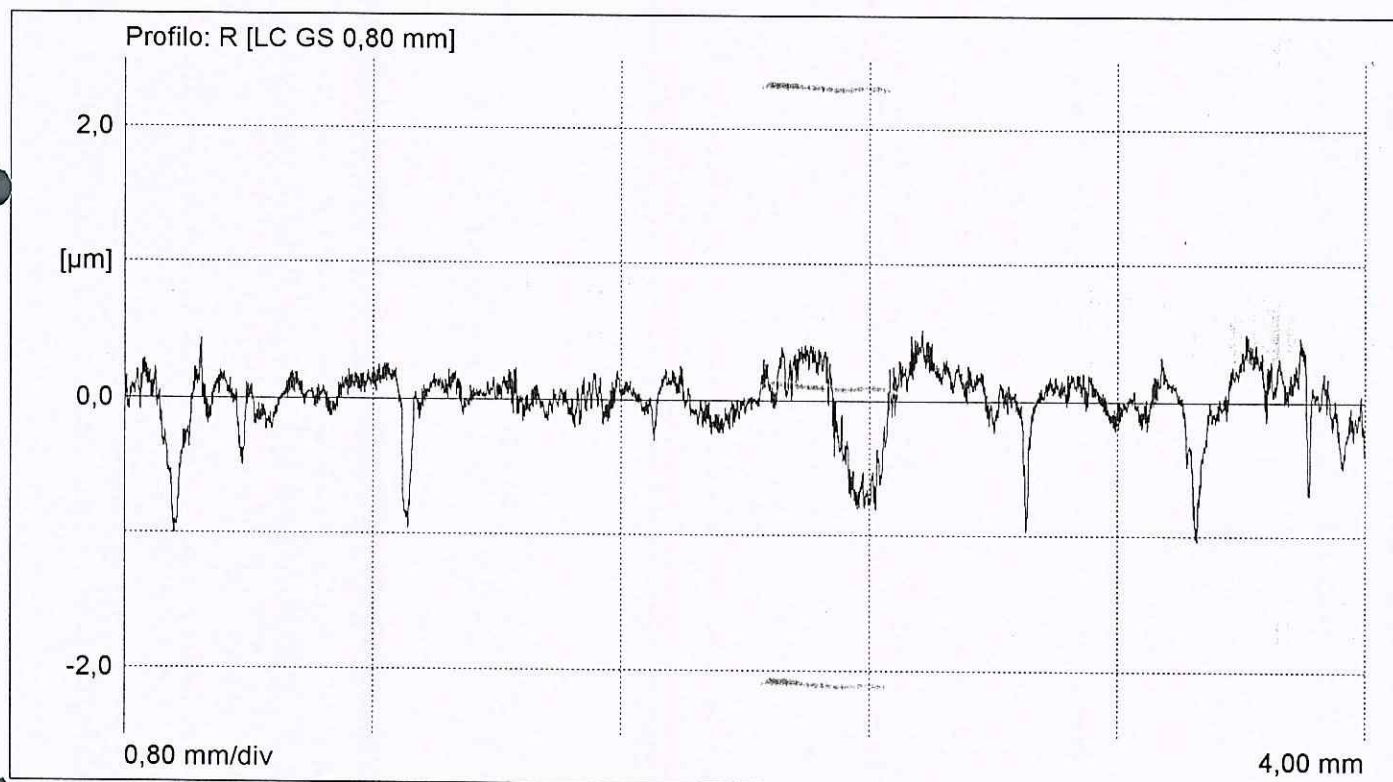


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OS1 3973	
Numero:	PPAP PEZZO 3	
Operatore:	TURNO D	
Data, ora:	28/05/2014, 08:04	
Nota:	RZ GOLA V-LATO Ø D	
Tastatore:	MFW-250 GOLE	CAL

MACCHINA:	MOA 416121 002
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LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,16	µm
Rmax	1,54	µm
Rz	1,38	µm

PERTHOMETER CONCEPT

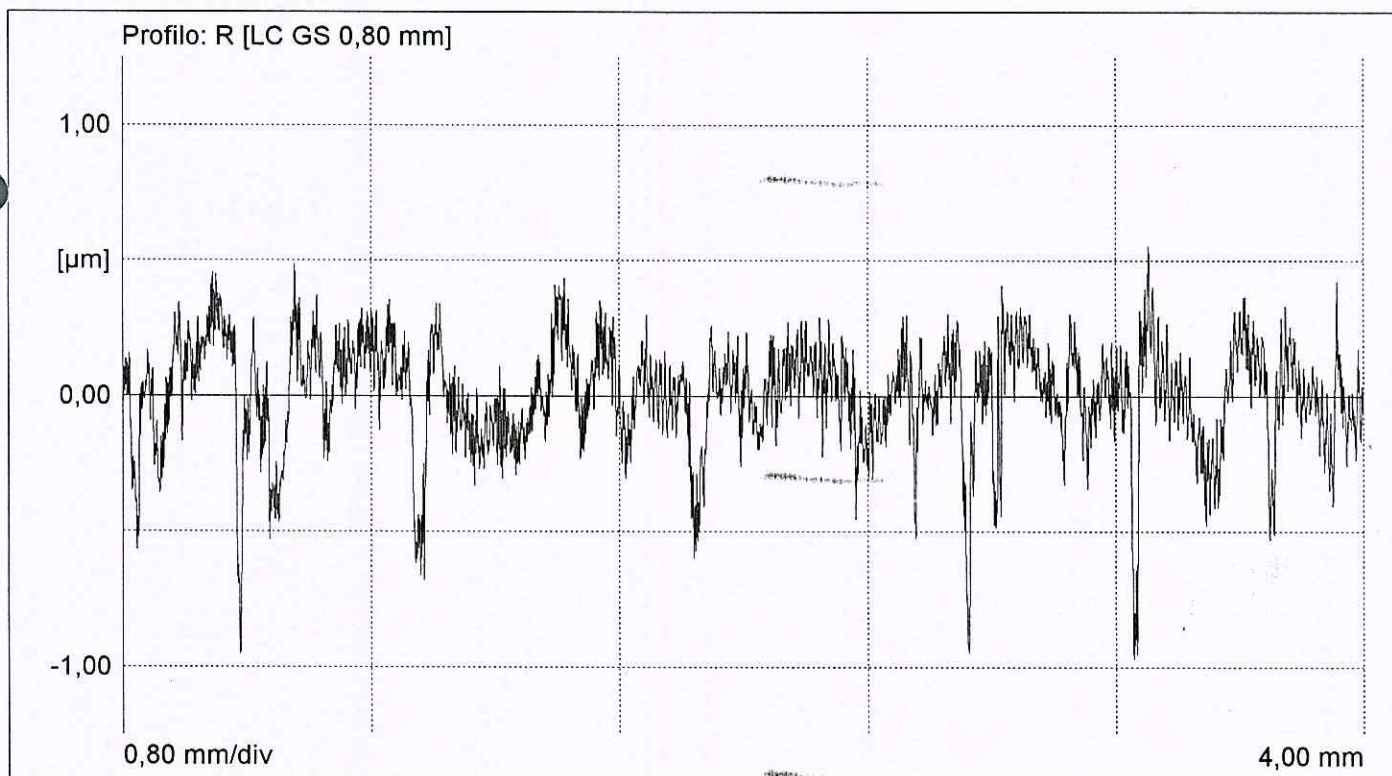


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

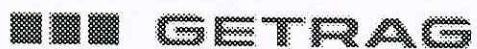
Oggetto: OS1 3973
Numero: PPAP PEZZO 4
Operatore: TURNO D
Data, ora: 28/05/2014, 08:08
Nota: RZ GOLA V-LATO Ø D
Tastatore: MFW-250 GOLE CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,15	µm
Rmax	1,52	µm
Rz	1,26	µm

PERTHOMETER CONCEPT

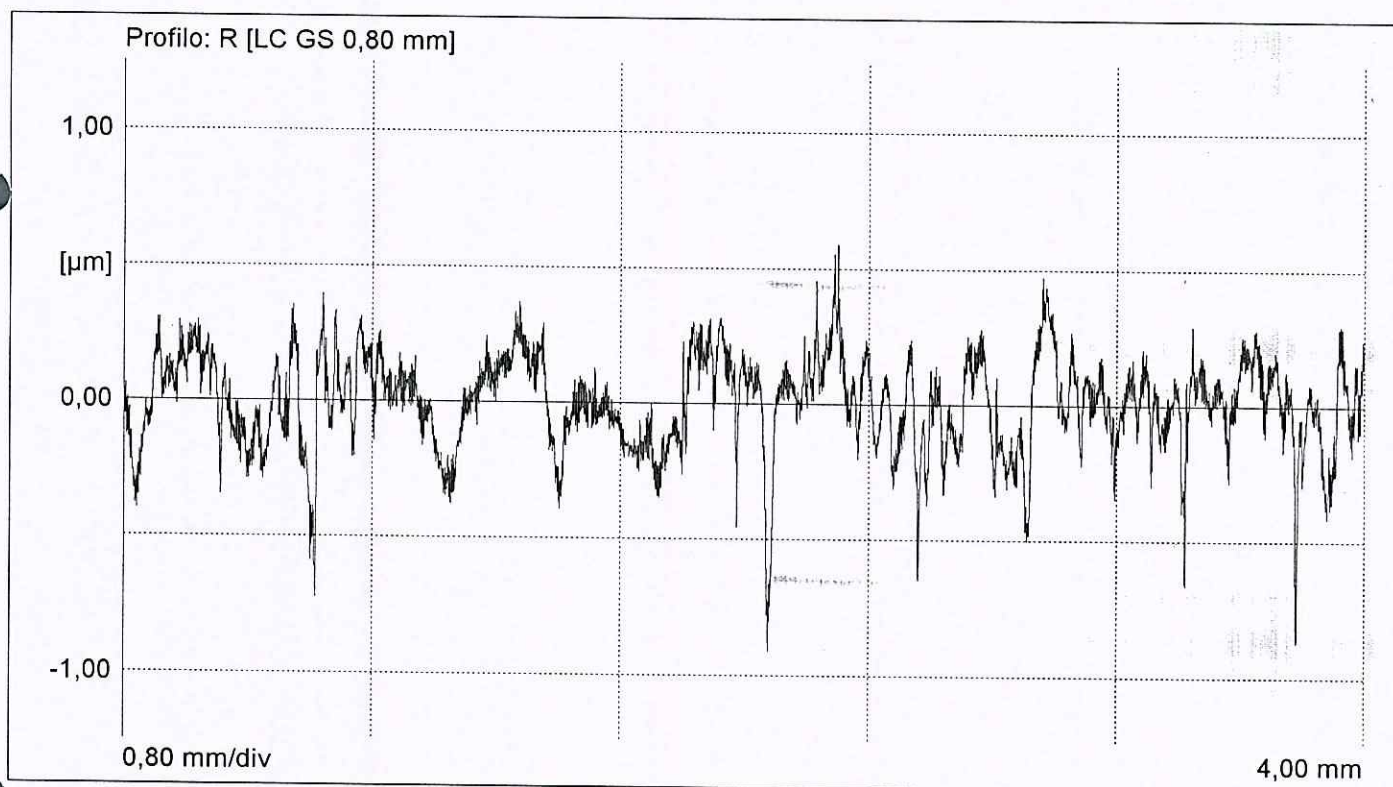


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OS1 3973
Numero: PPAP PEZZO 5
Operatore: TURNO D
Data, ora: 28/05/2014, 08:10
Nota: RZ GOLA V-LATO Ø D
Tastatore: MFW-250 GOLE CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250	µm
Ra	0,14	µm
Rmax	1,50	µm
Rz	1,13	µm

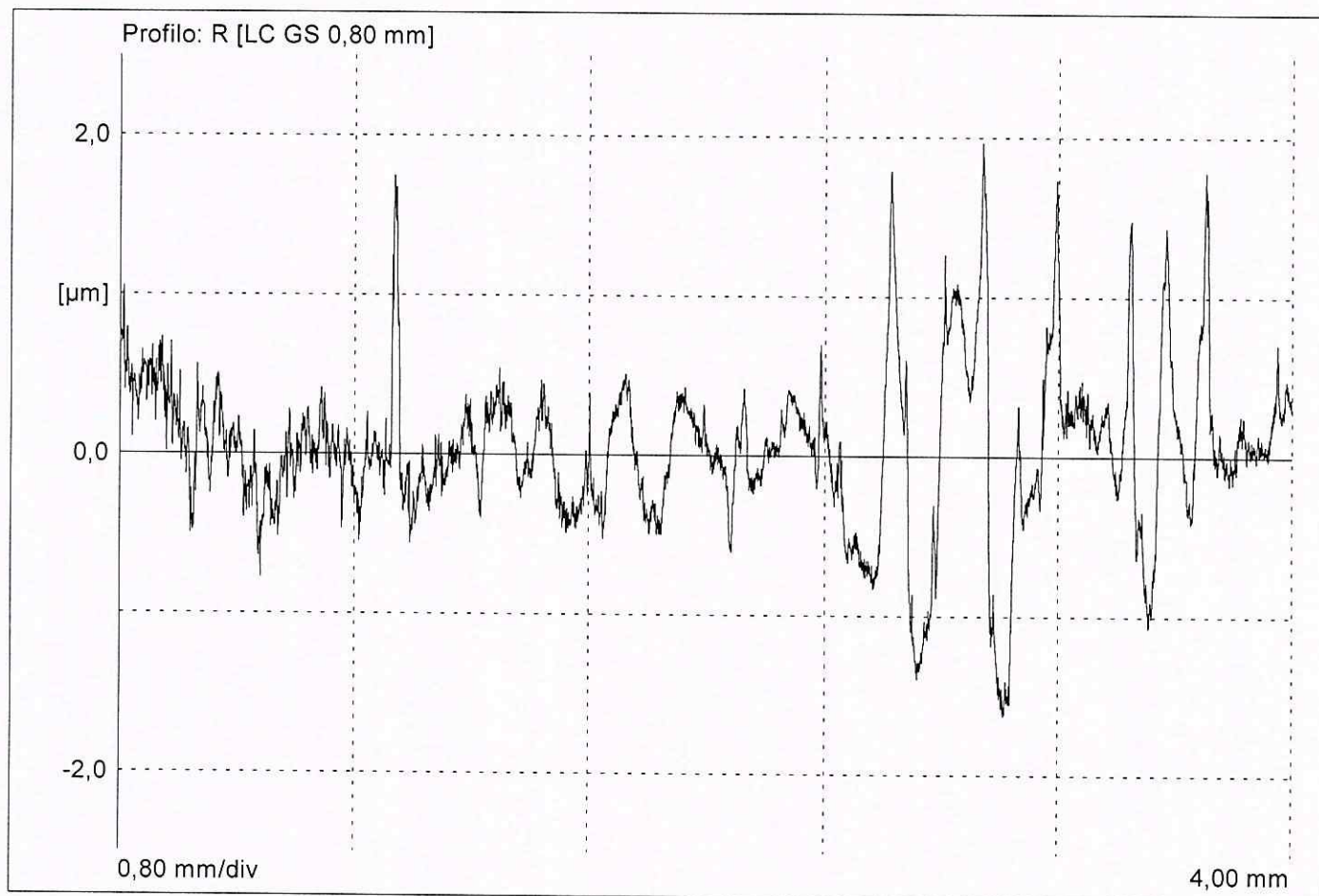
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OUTPUT 1
 Numero: 3973 PPAP PZ.1
 Operatore: TURNO B
 Data, ora: 03/06/2014, 11:44
 Nota: RZ IIa
 Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,35	μm
Rmax	3,59	μm
Rz	42 2,38	μm

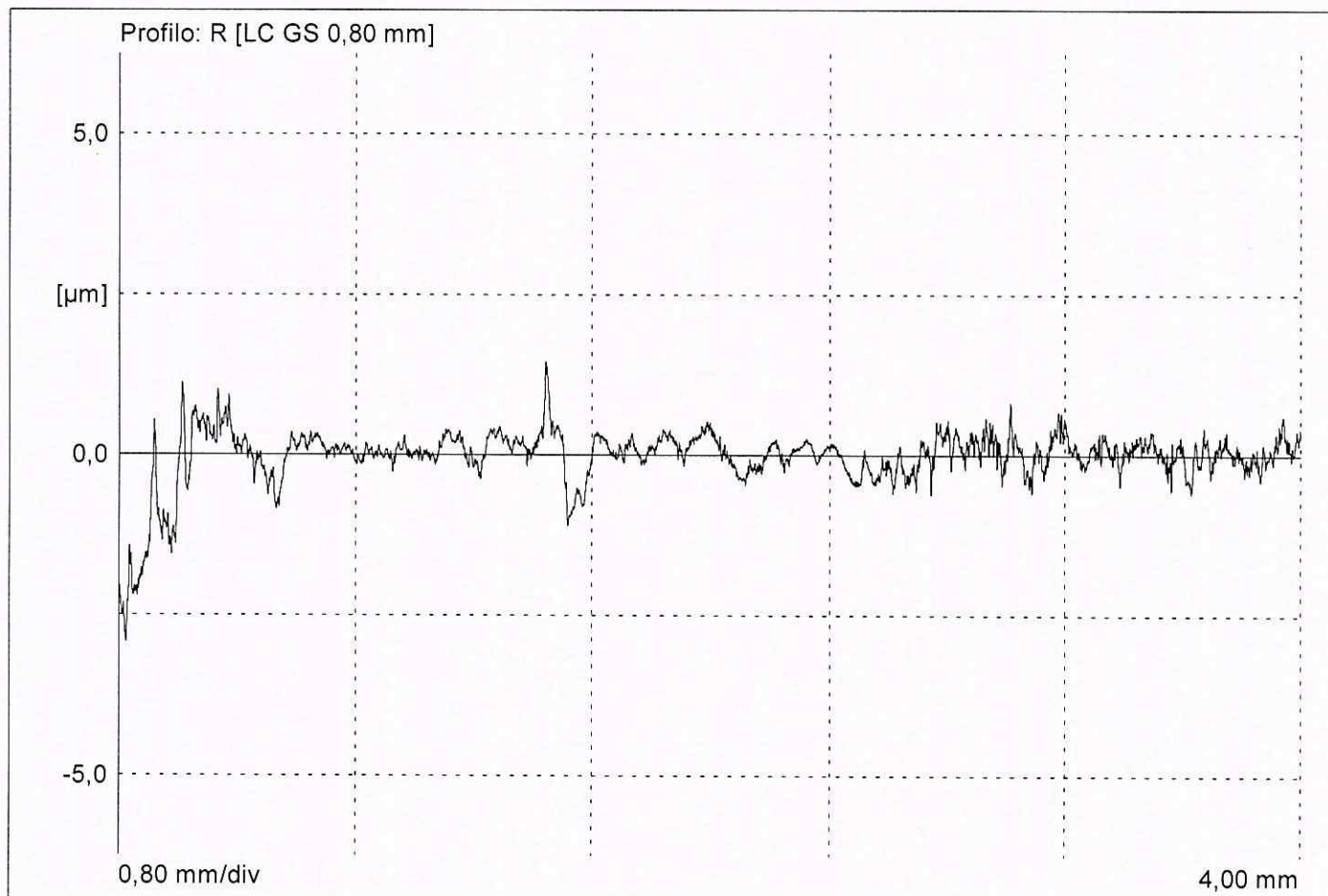
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OUTPUT 1
 Numero: 3973 PPAP PZ.2
 Operatore: TURNO B
 Data, ora: 03/06/2014, 11:44
 Nota: RZ IIa
 Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,28	μm
Rmax	4,03	μm
Rz	2,05	μm

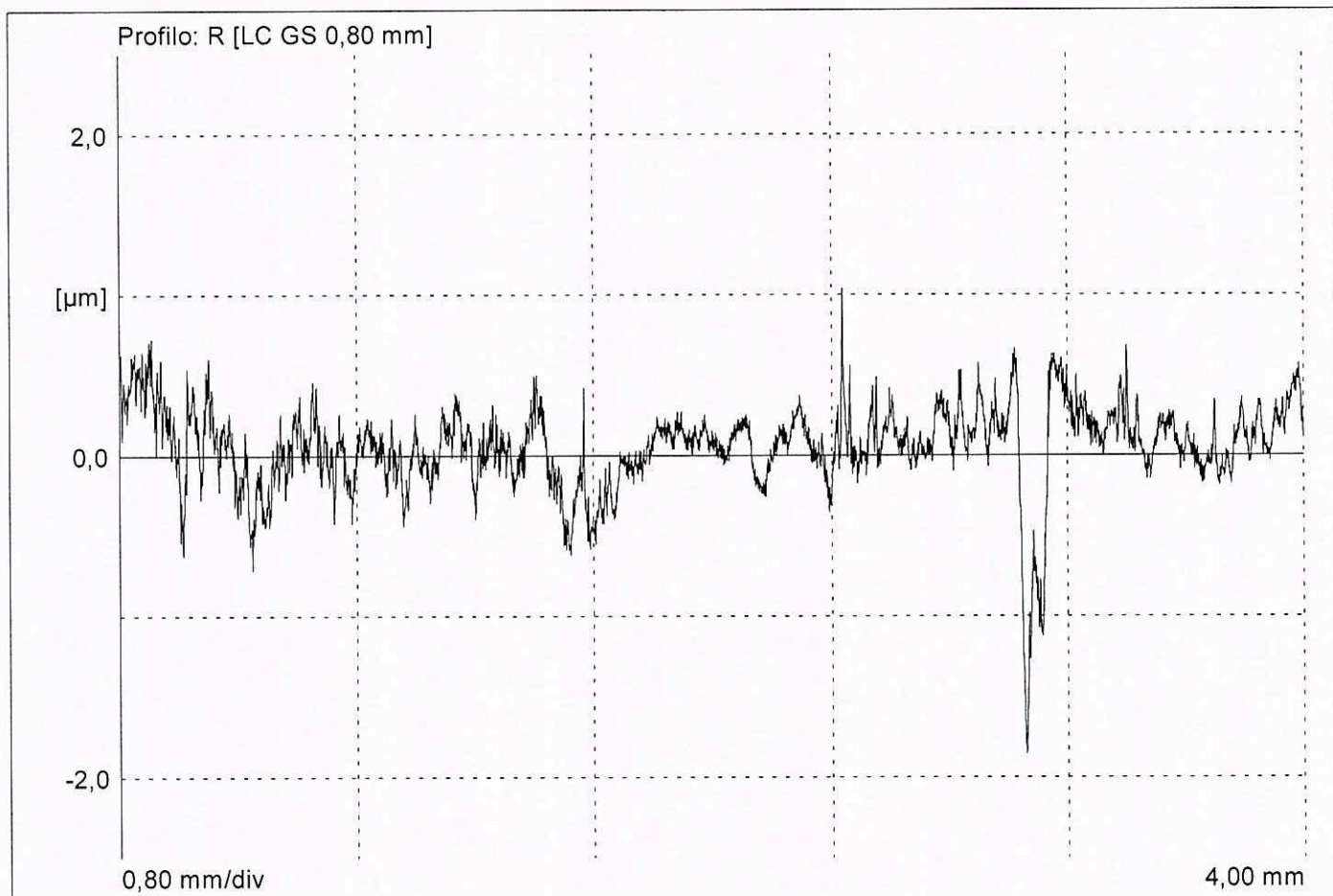
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3973 PPAP PZ.3	
Operatore:	TURNO B	
Data, ora:	03/06/2014, 11:45	
Nota:	RZ IIa	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,20	µm
Rmax	2,89	µm
Rz	1,45	µm

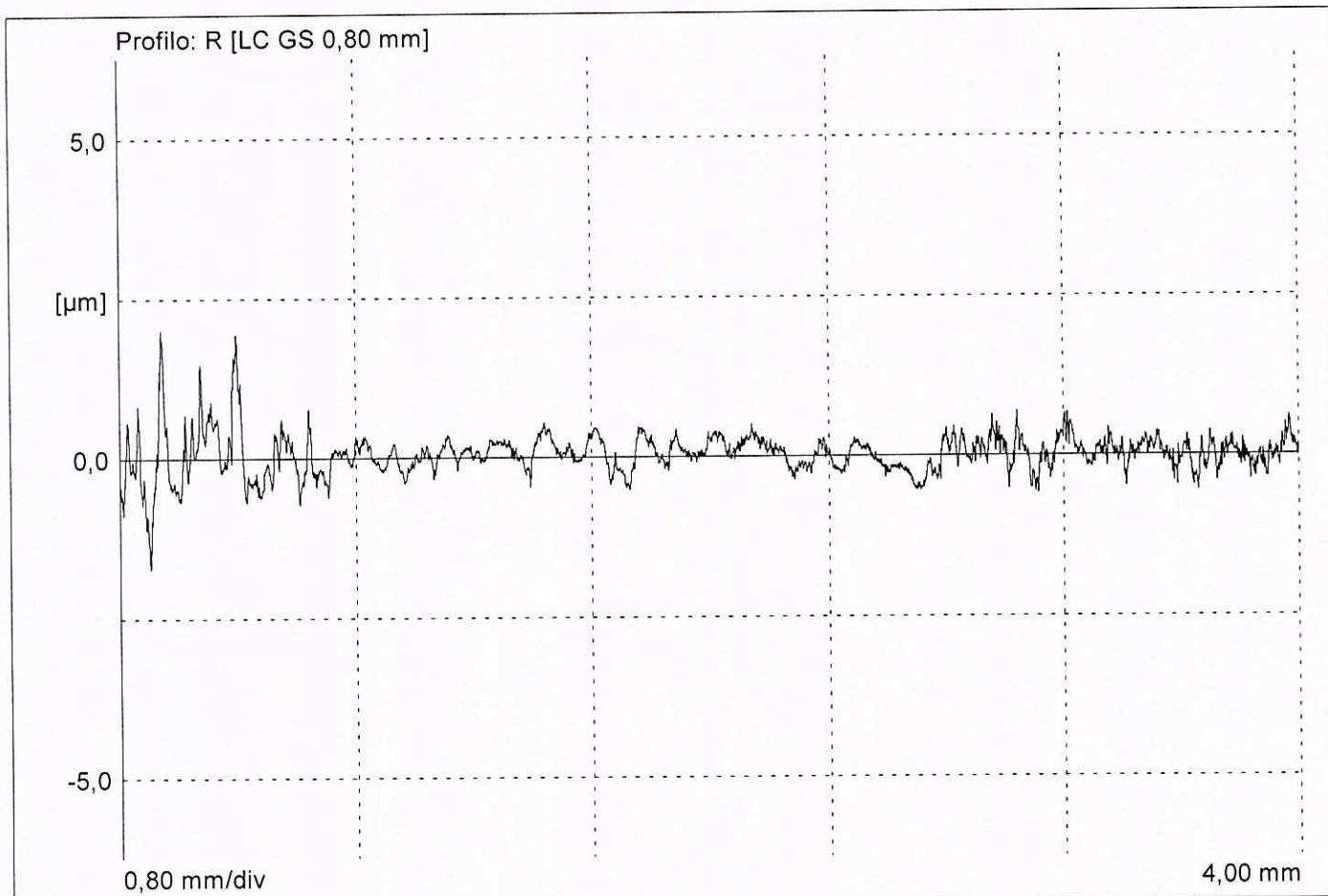
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OUTPUT 1
 Numero: 3973 PPAP PZ.4
 Operatore: TURNO B
 Data, ora: 03/06/2014, 11:45
 Nota: RZ IIa
 Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,22	μm
Rmax	3,73	μm
Rz	1,65	μm

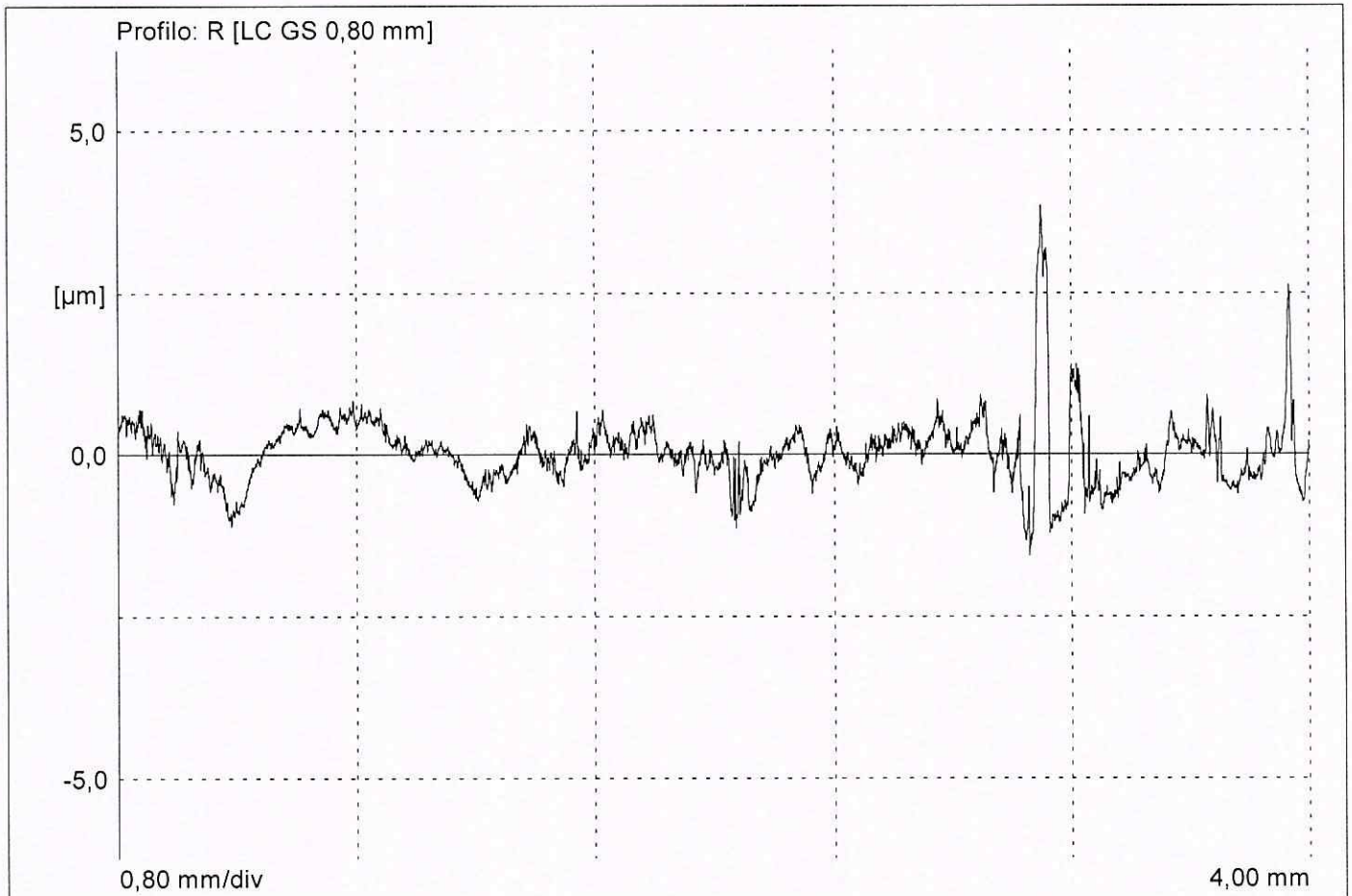
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3973 PPAP PZ.5	
Operatore:	TURNO B	
Data, ora:	03/06/2014, 11:45	
Nota:	RZ IIa	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,36	μm
Rmax	5,41	μm
Rz	2,85	μm

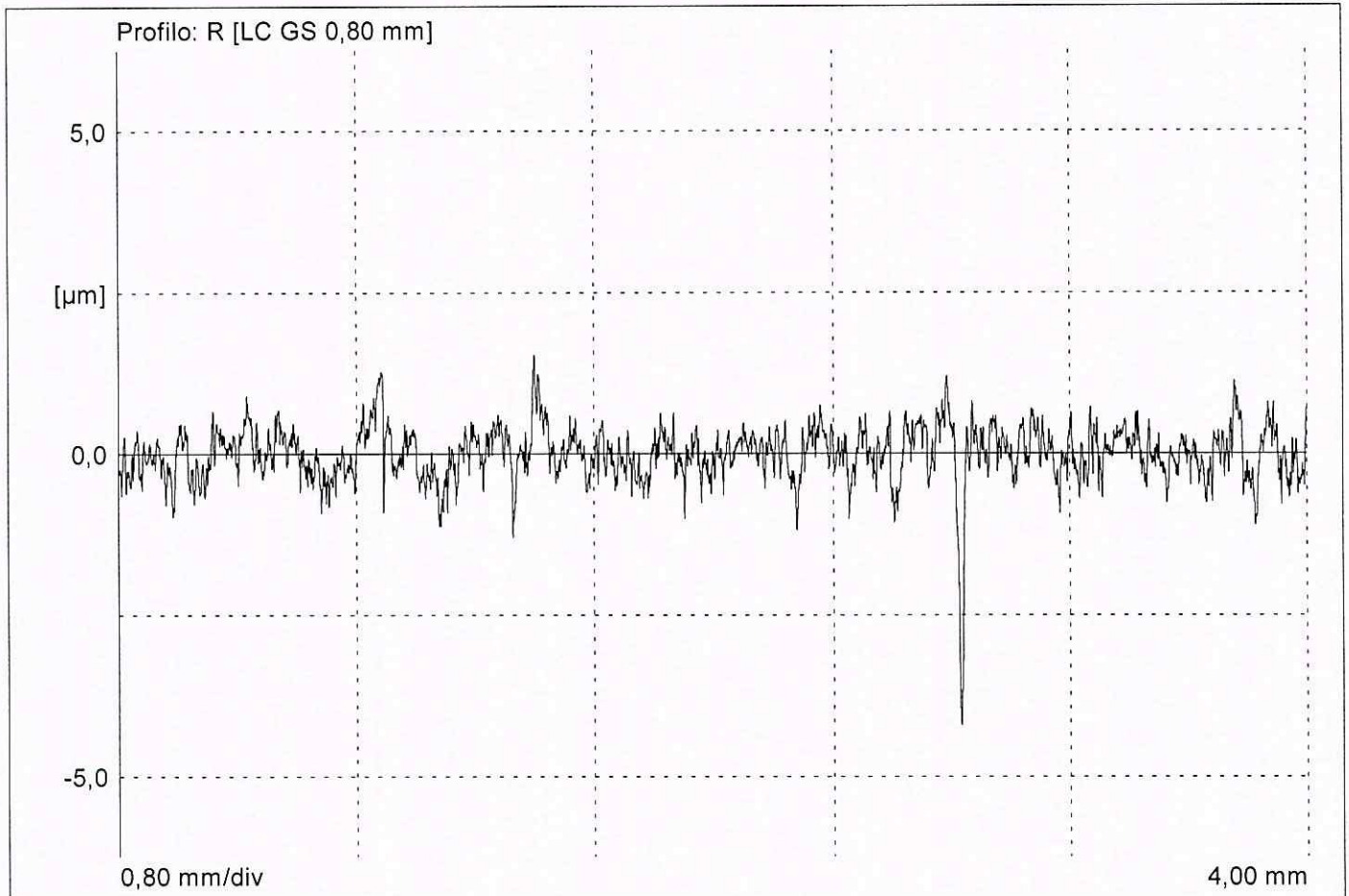
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OUTPUT 1
 Numero: 3973 PPAP PZ.1
 Operatore: TURNO B
 Data, ora: 03/06/2014, 11:47
 Nota: RZ IIIa
 Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,31	µm
Rmax	5,41	µm
Rz	40 2,86	µm

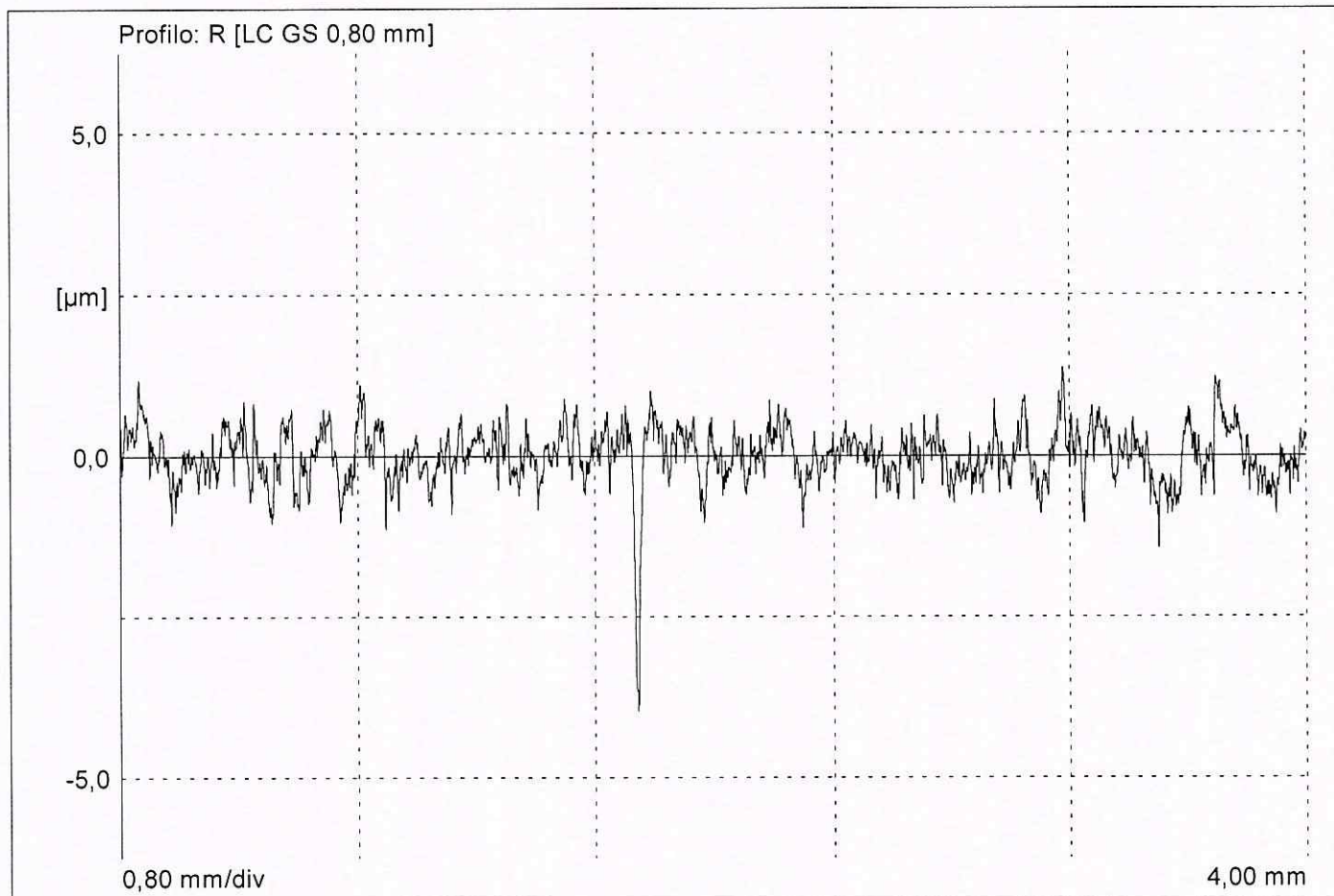
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3973 PPAP PZ.2	
Operatore:	TURNO B	
Data, ora:	03/06/2014, 11:47	
Nota:	RZ IIIa	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,32	µm
Rmax	4,98	µm
Rz	2,87	µm

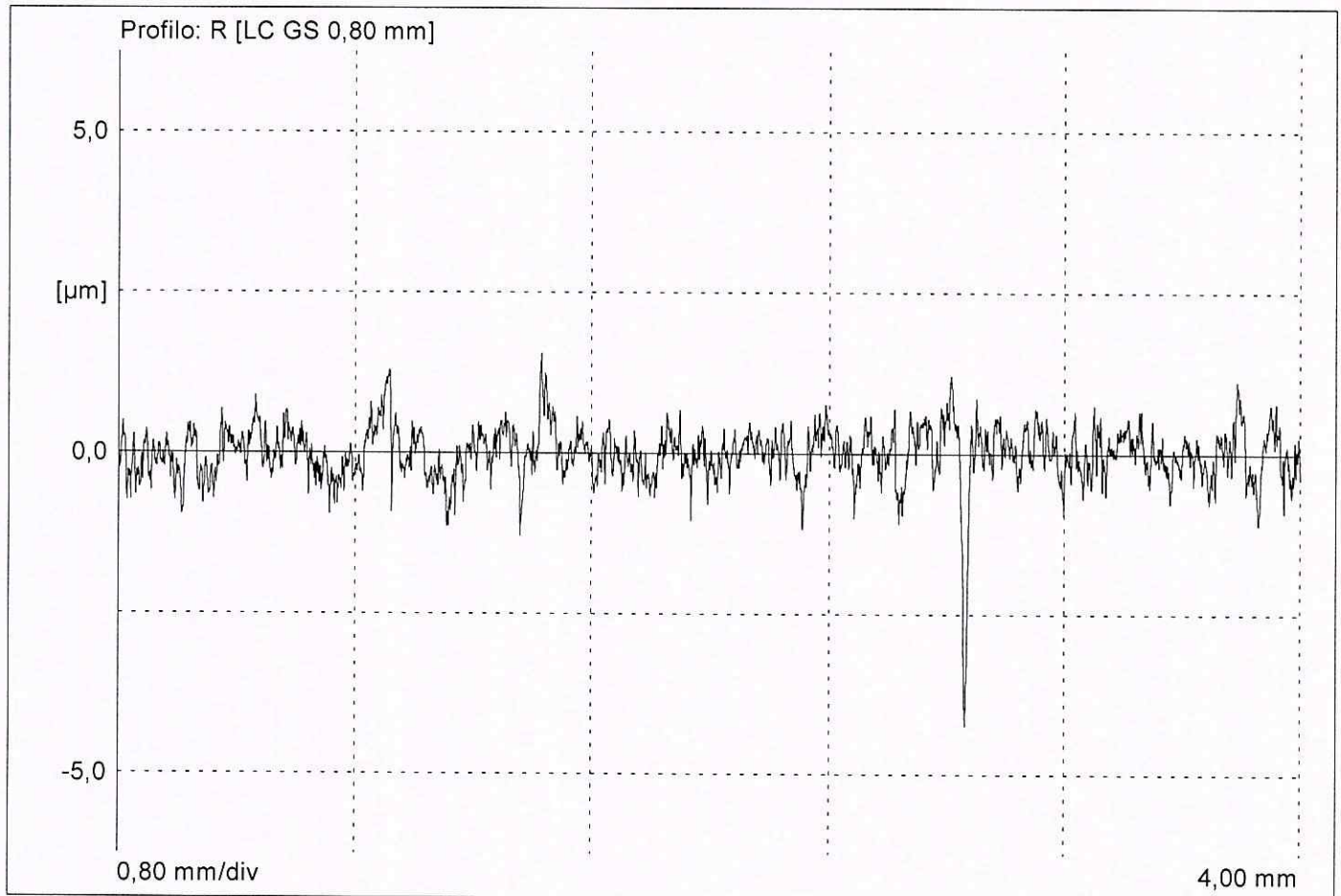
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1
Numero:	3973 PPAP PZ.3
Operatore:	TURNO B
Data, ora:	03/06/2014, 11:47
Nota:	RZ IIIa
Tastatore:	MFW-250 CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,31	μm
Rmax	5,45	μm
Rz	2,86	μm

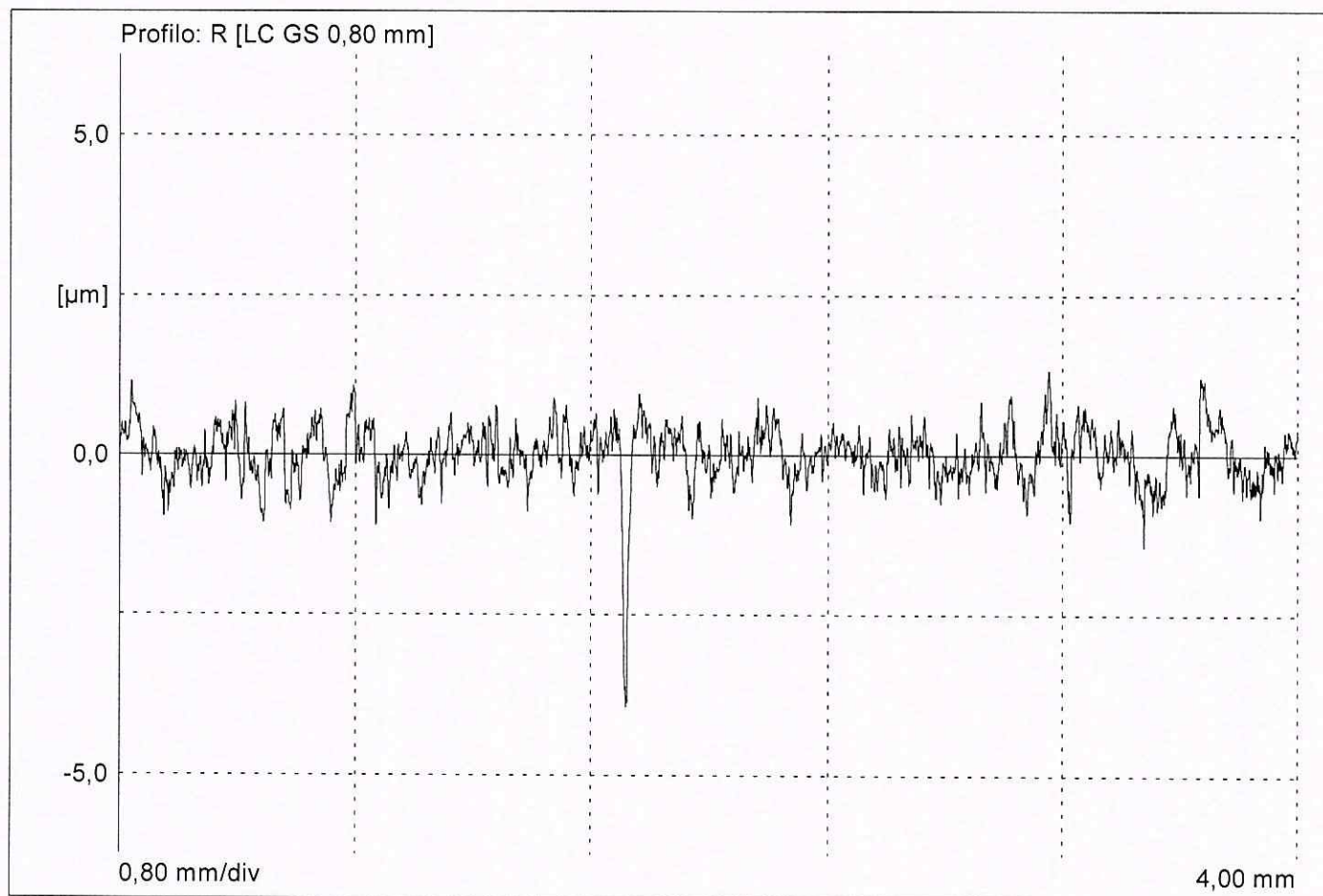
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3973 PPAP PZ.4	
Operatore:	TURNO B	
Data, ora:	03/06/2014, 11:46	
Nota:	RZ IIIa	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,32	µm
Rmax	4,91	µm
Rz	2,81	µm

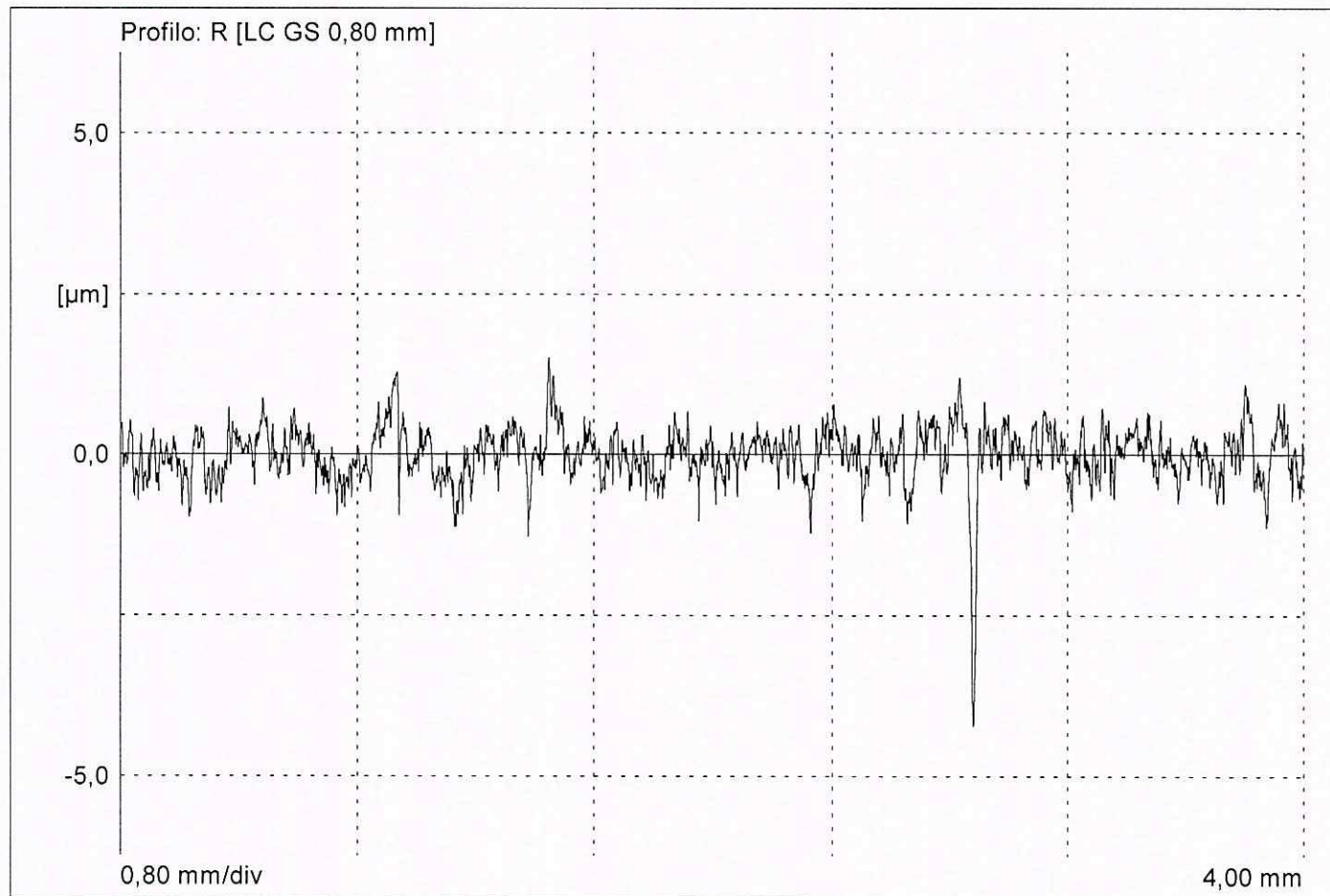
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3973 PPAP PZ.5	
Operatore:	TURNO B	
Data, ora:	03/06/2014, 11:46	
Nota:	RZ IIIa	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,31	µm
Rmax	5,42	µm
Rz	60 2,83	µm

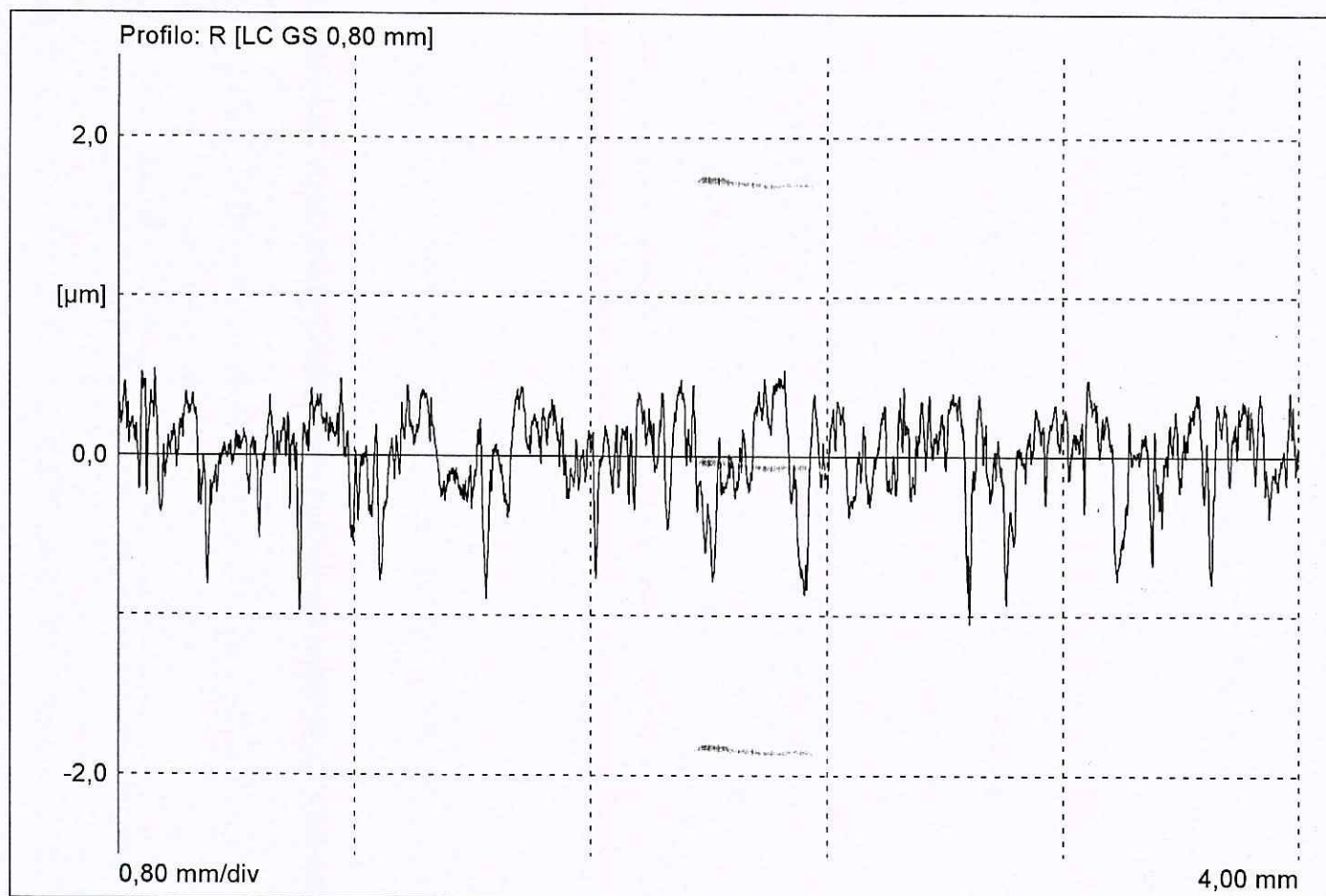
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 1
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:07
 Nota: RZ SPALLAMENTO Ø37
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,21	µm
Rmax	1,51	µm
Rz	1,40	µm

PERTHOMETER CONCEPT

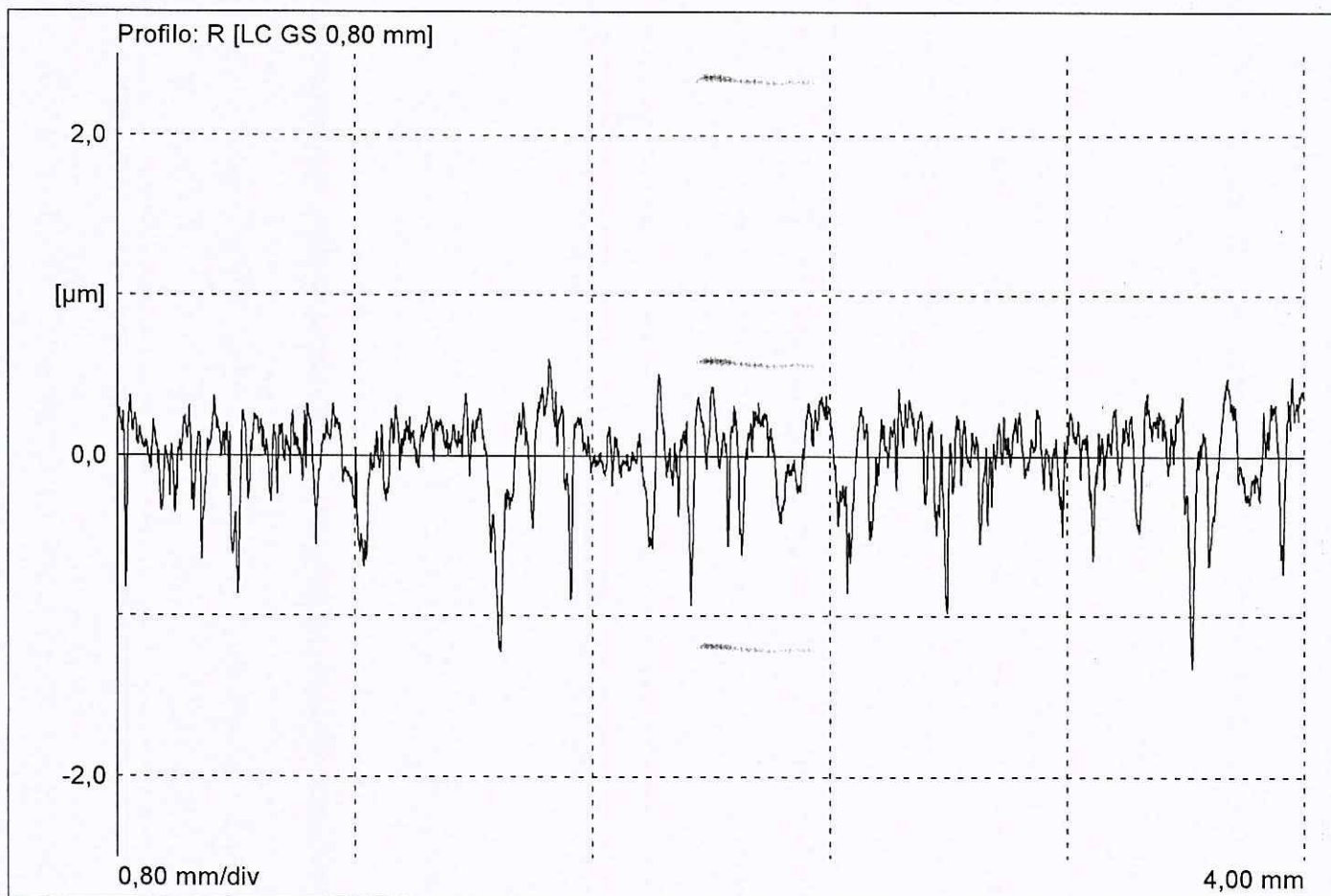
Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 2
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:05
 Nota: RZ SPALLAMENTO Ø37
 Tastatore: MFW-250 40

✓

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,20	µm
Rmax	1,83	µm
Rz	1,55	µm

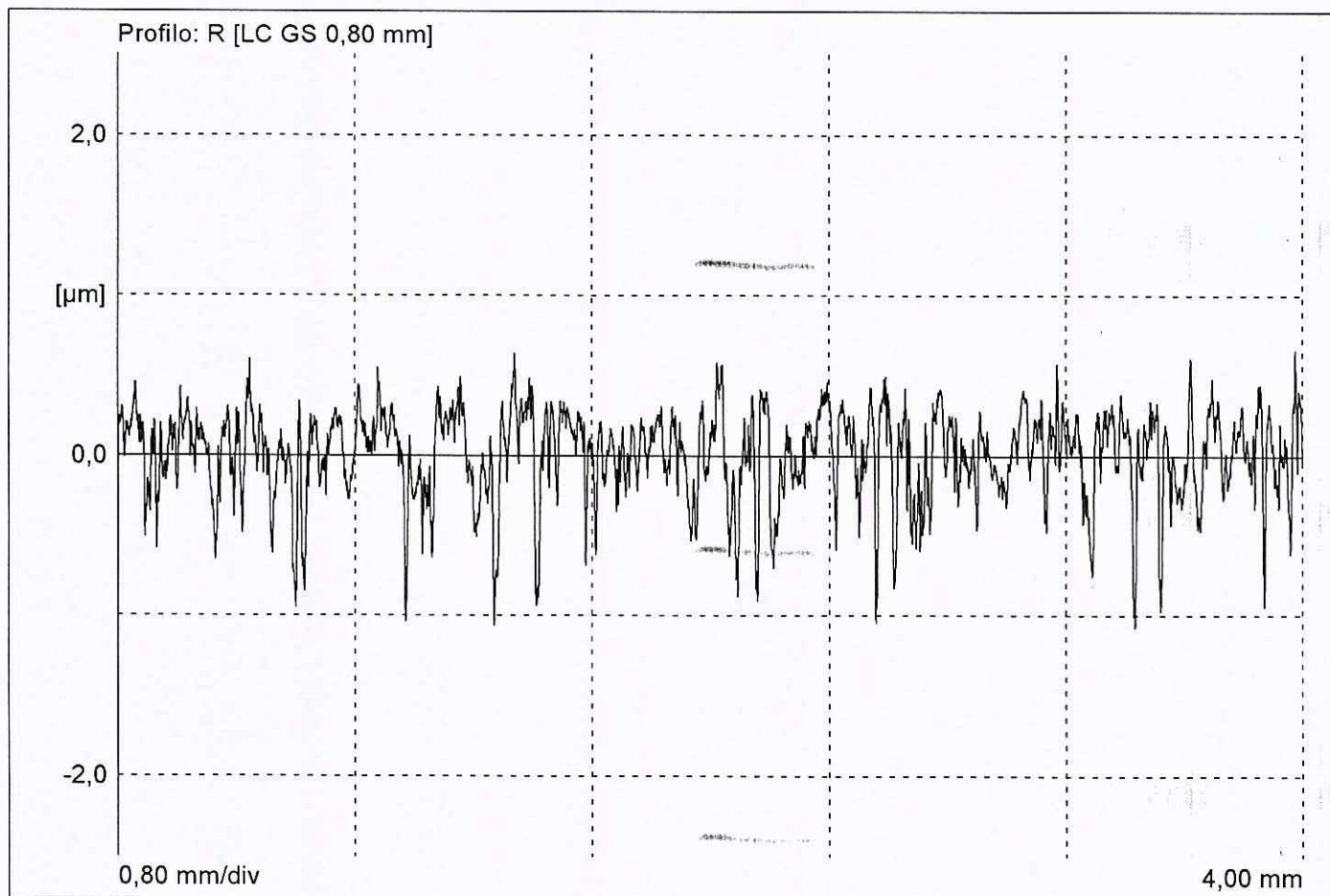
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 3
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:06
 Nota: RZ SPALLAMENTO Ø37
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,22	μm
Rmax	1,73	μm
Rz	1,61	μm

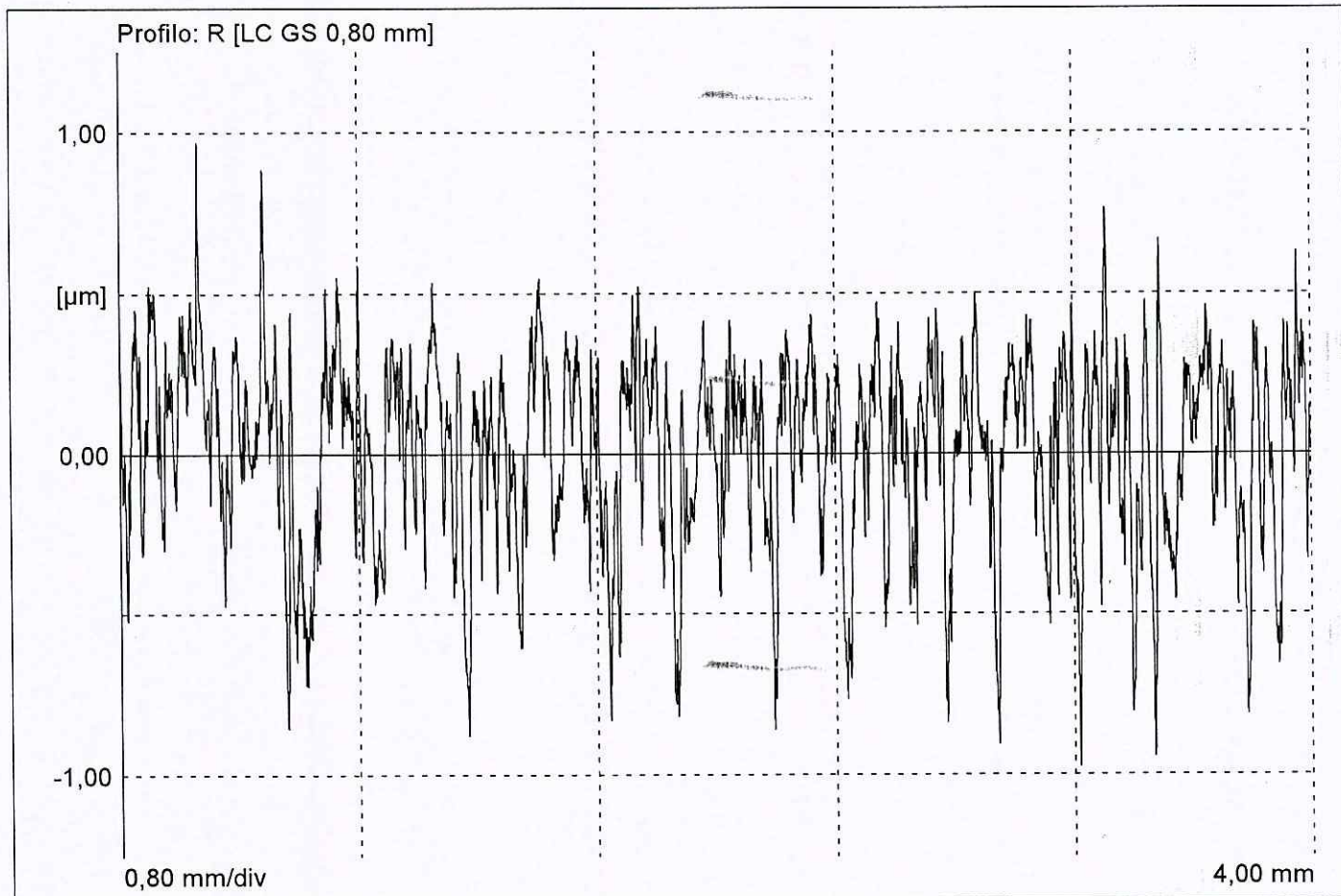
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 4
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:10
 Nota: RZ SPALLAMENTO Ø37
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,24	μm
Rmax	1,83	μm
Rz	1,56	μm

PERTHOMETER CONCEPT

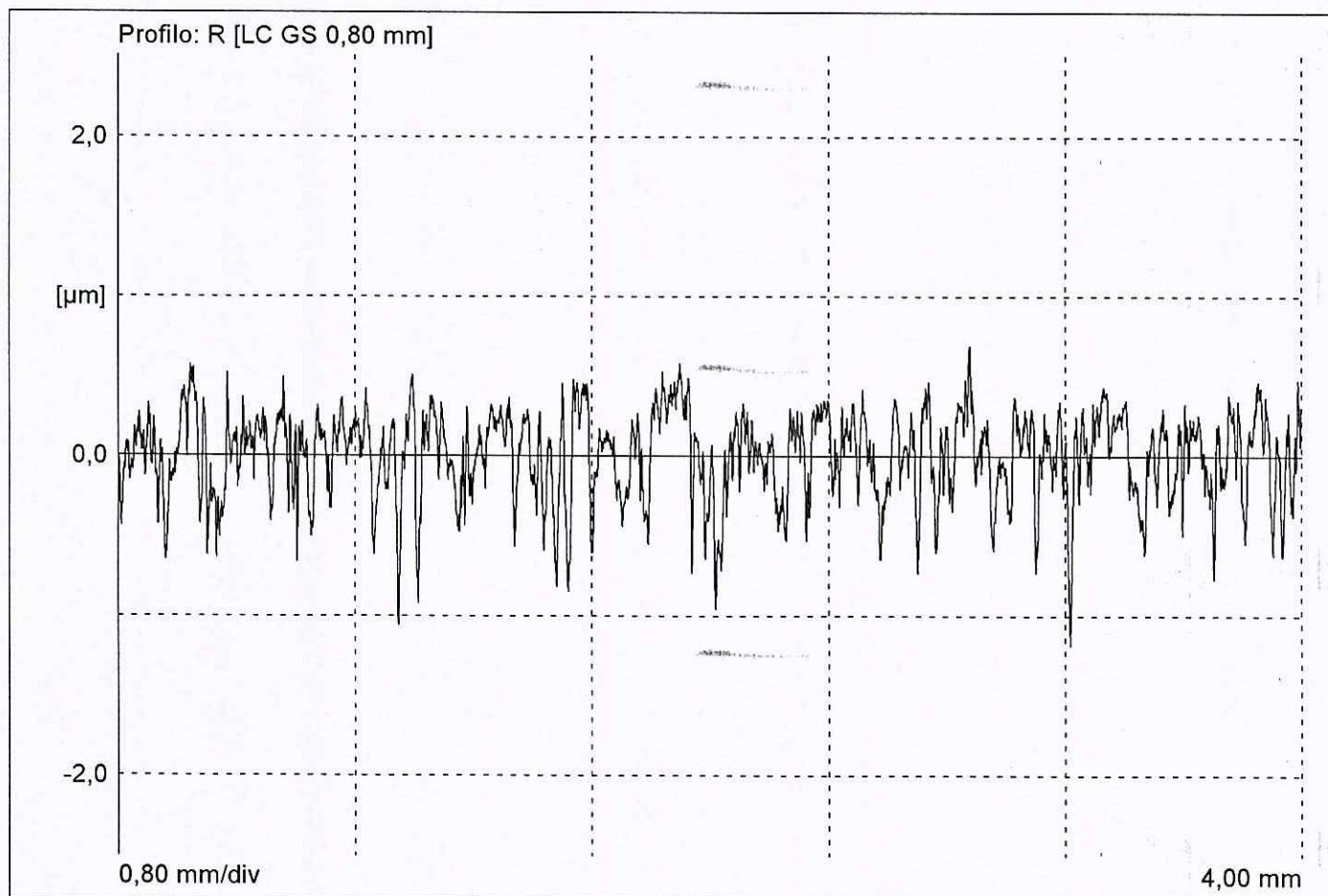
Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 5
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:08
 Nota: RZ SPALLAMENTO Ø37
 Tastatore: MFW-250 40

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MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,22	μm
Rmax	1,66	μm
Rz	1,48	μm

PERTHOMETER CONCEPT

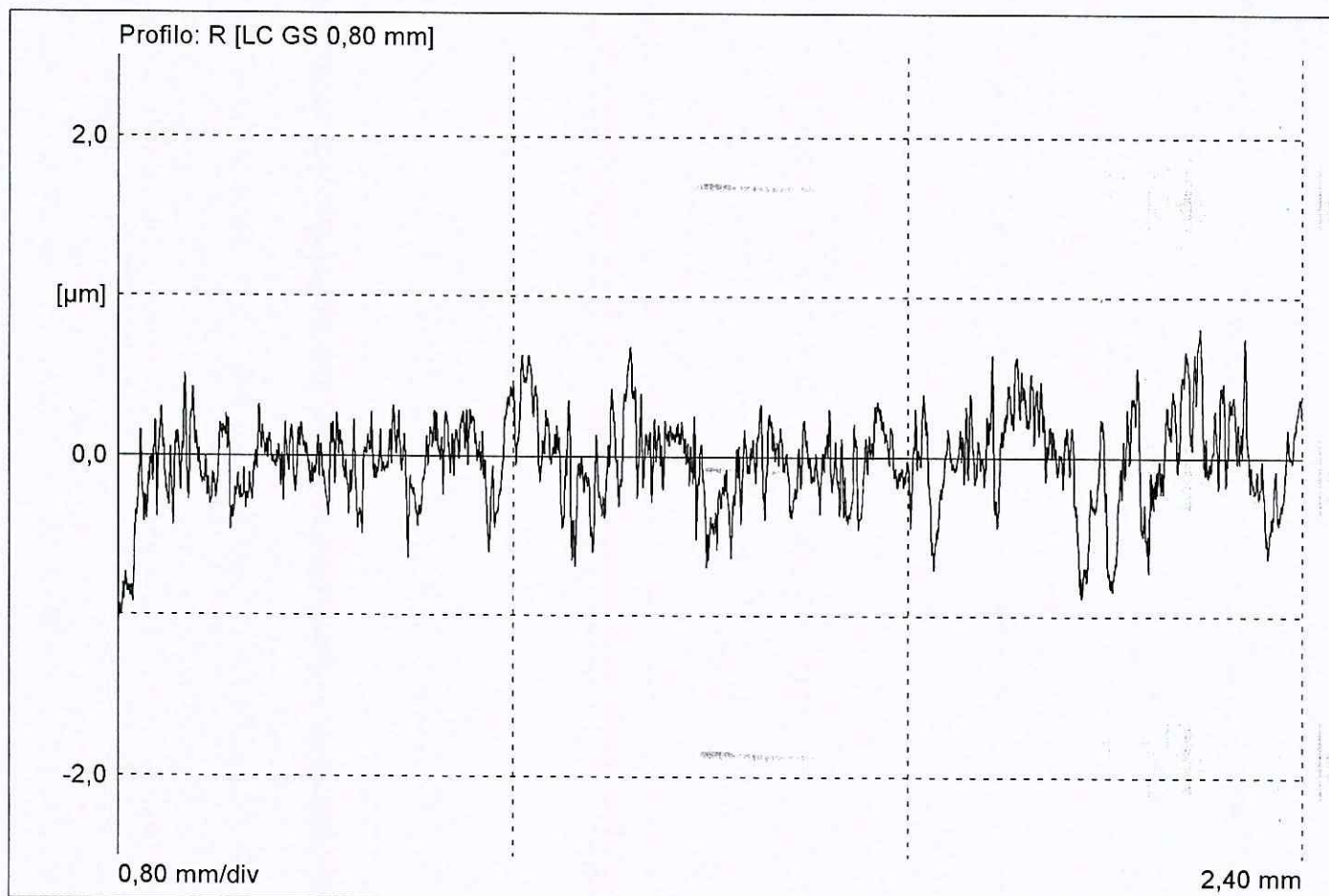


Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
Numero: PPAP PEZZO 1
Operatore: TURNO A
Data, ora: 27/05/2014, 12:23
Nota: RZ SPALLAMENTO Z19
Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250,0	µm
Ra	0,22	µm
Rmax	1,69	µm
Rz	1,55	µm

PERTHOMETER CONCEPT

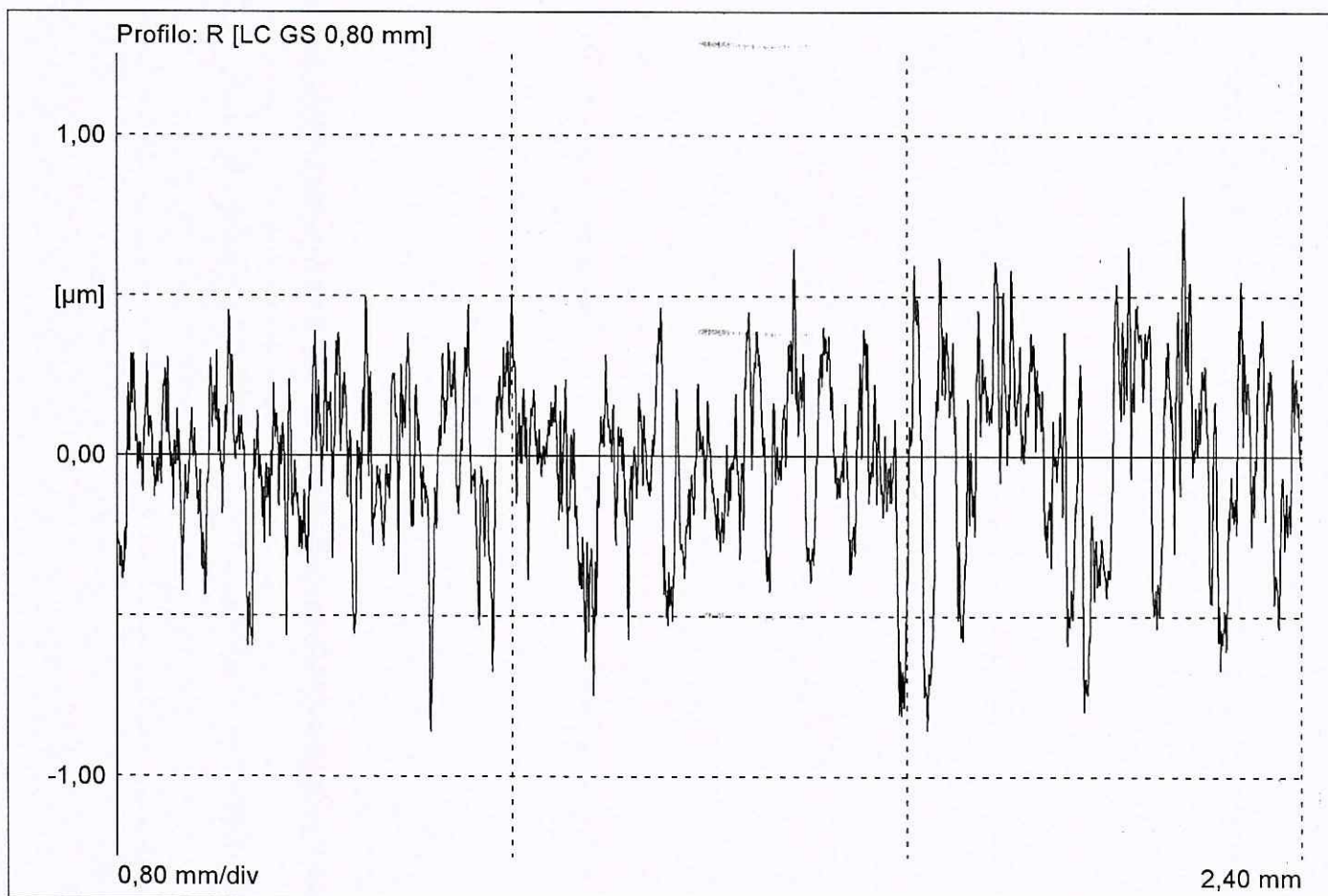
Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 2
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:20
 Nota: RZ SPALLAMENTO Z19
 Tastatore: MFW-250 40

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MACCHINA: MOA 416121 001



LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250,0	µm
Ra	0,21	µm
Rmax	1,67	µm
Rz	1,49	µm

PERTHOMETER CONCEPT

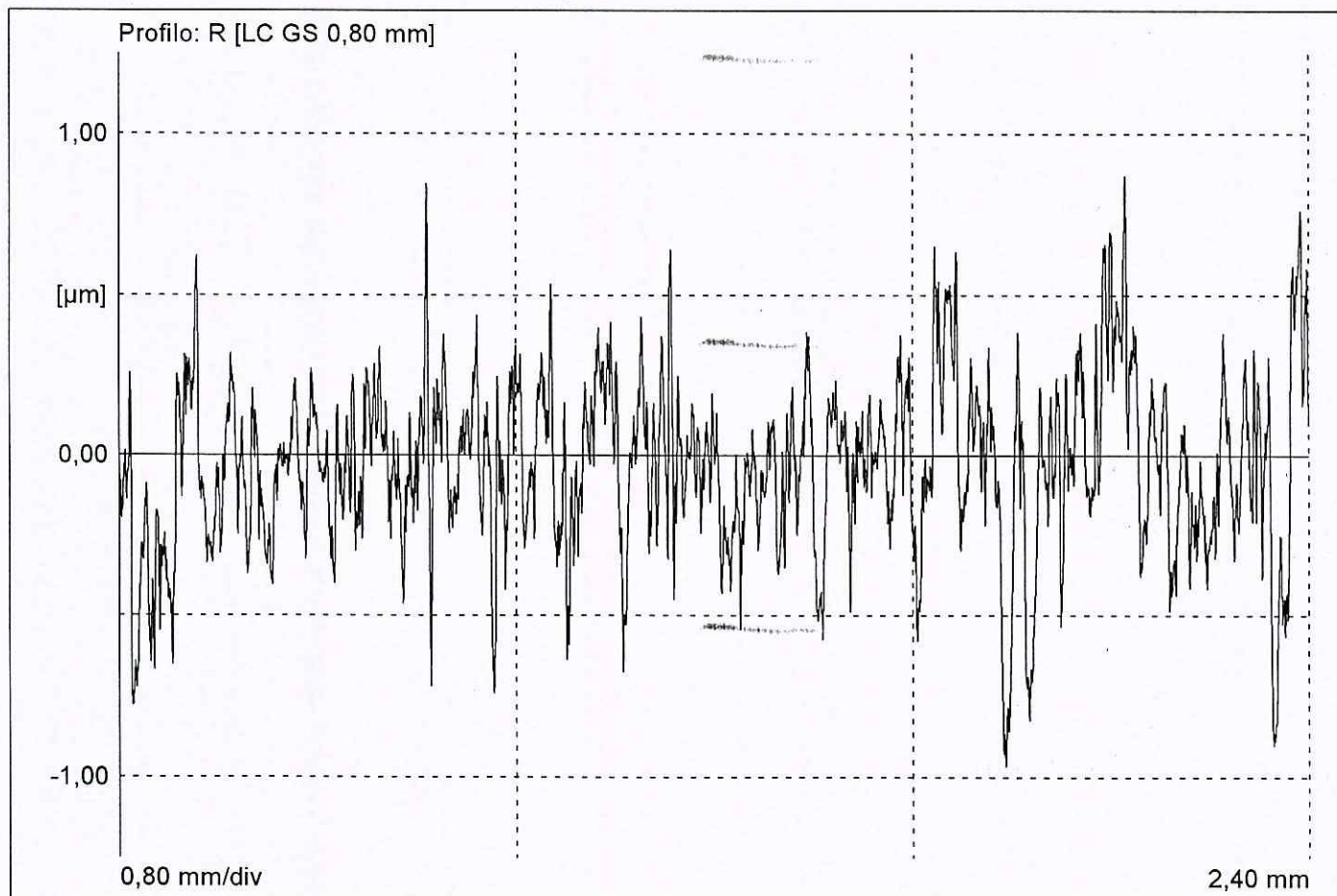
Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 3
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:21
 Nota: RZ SPALLAMENTO Z19
 Tastatore: MFW-250 40

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MACCHINA: MOA 416121 001



LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250,0	μm
Ra	0,21	μm
Rmax	1,83	μm
Rz	1,59	μm

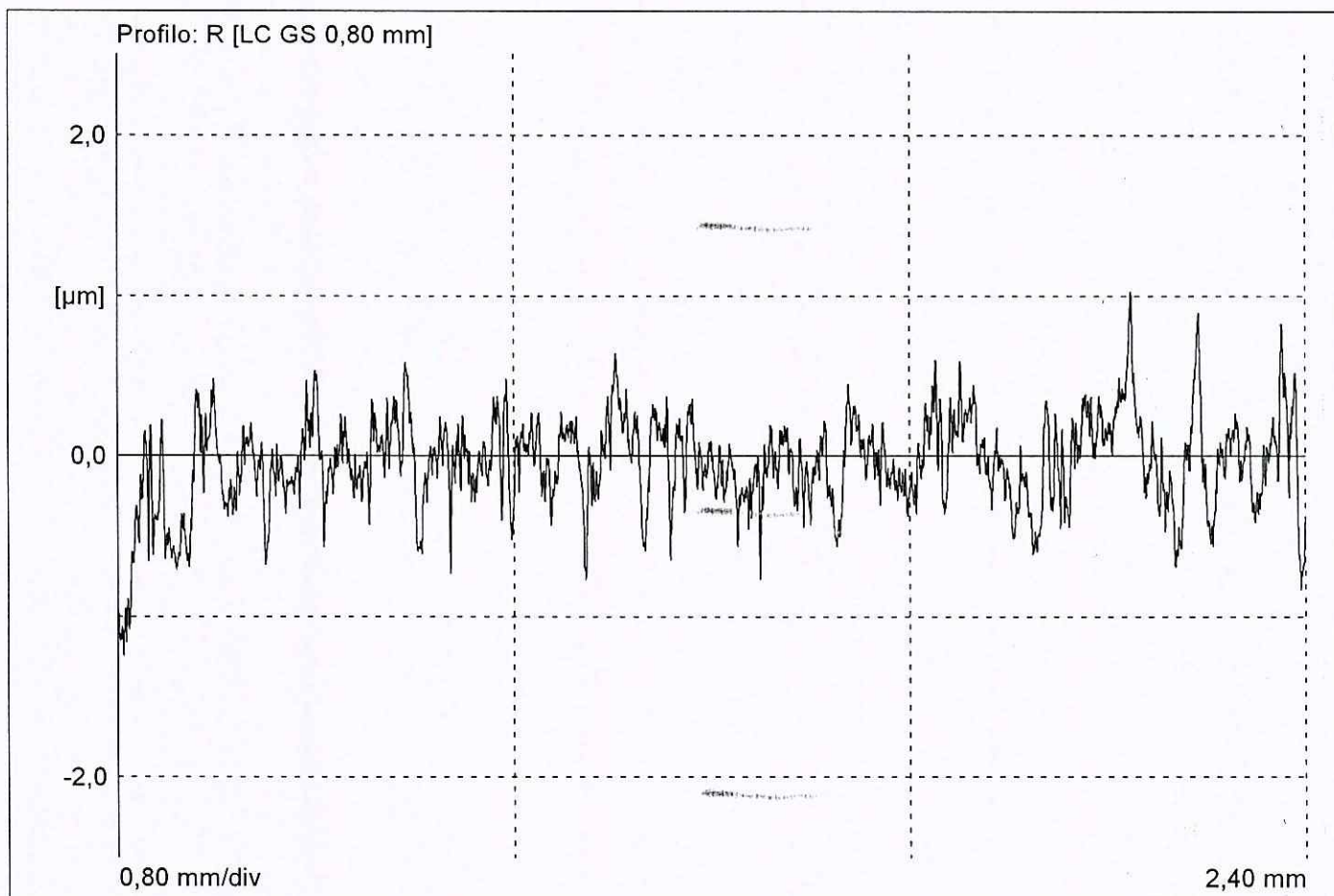
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 4
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:14
 Nota: RZ SPALLAMENTO Z19
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250,0	μm
Ra	0,22	μm
Rmax	1,86	μm
Rz	1,70	μm

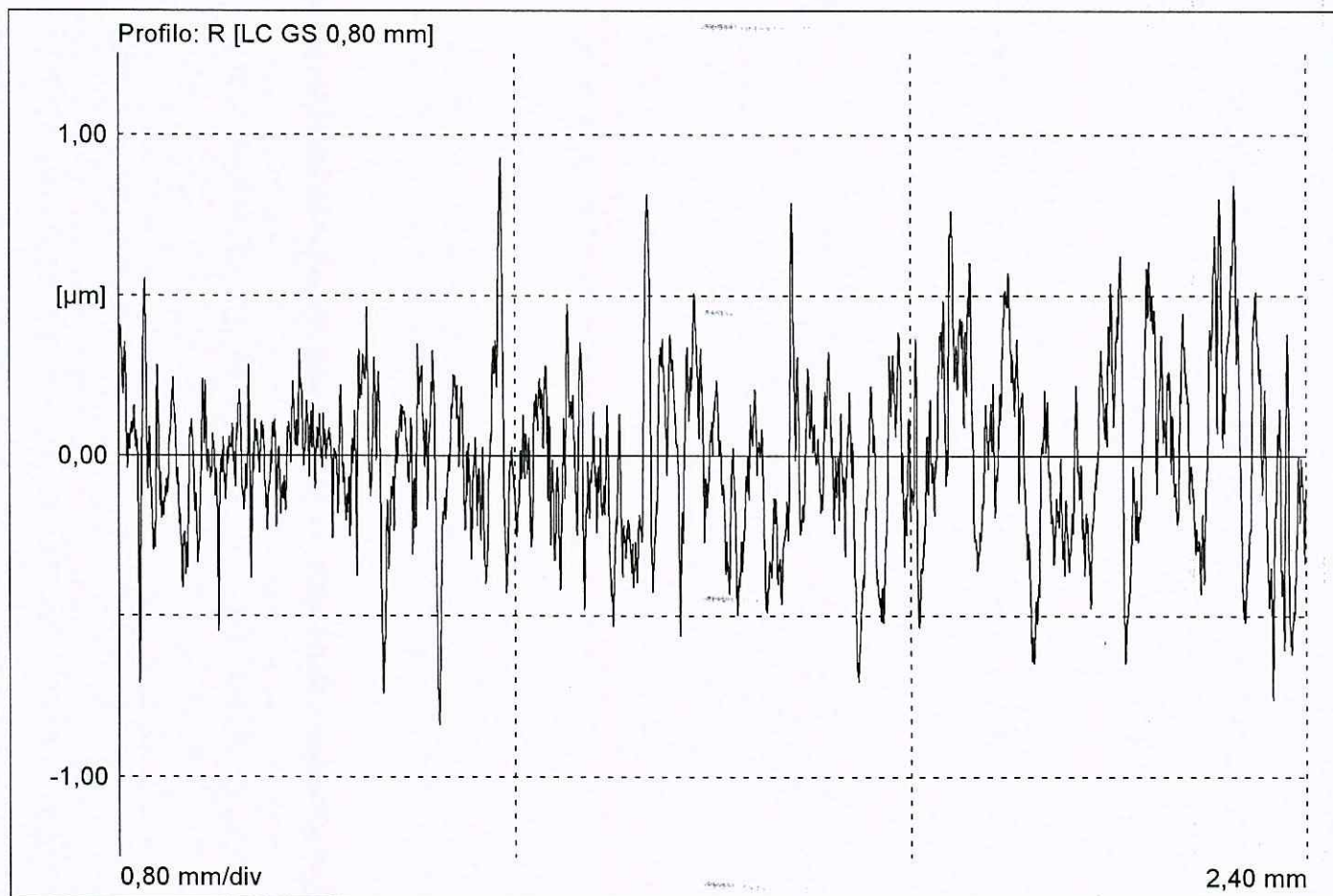
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 5
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:17
 Nota: RZ SPALLAMENTO Z19
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	4,00	mm
LM	2,40	mm
Z	3	
VB	±250,0	µm
Ra	0,21	µm
Rmax	1,77	µm
Rz	1,63	µm

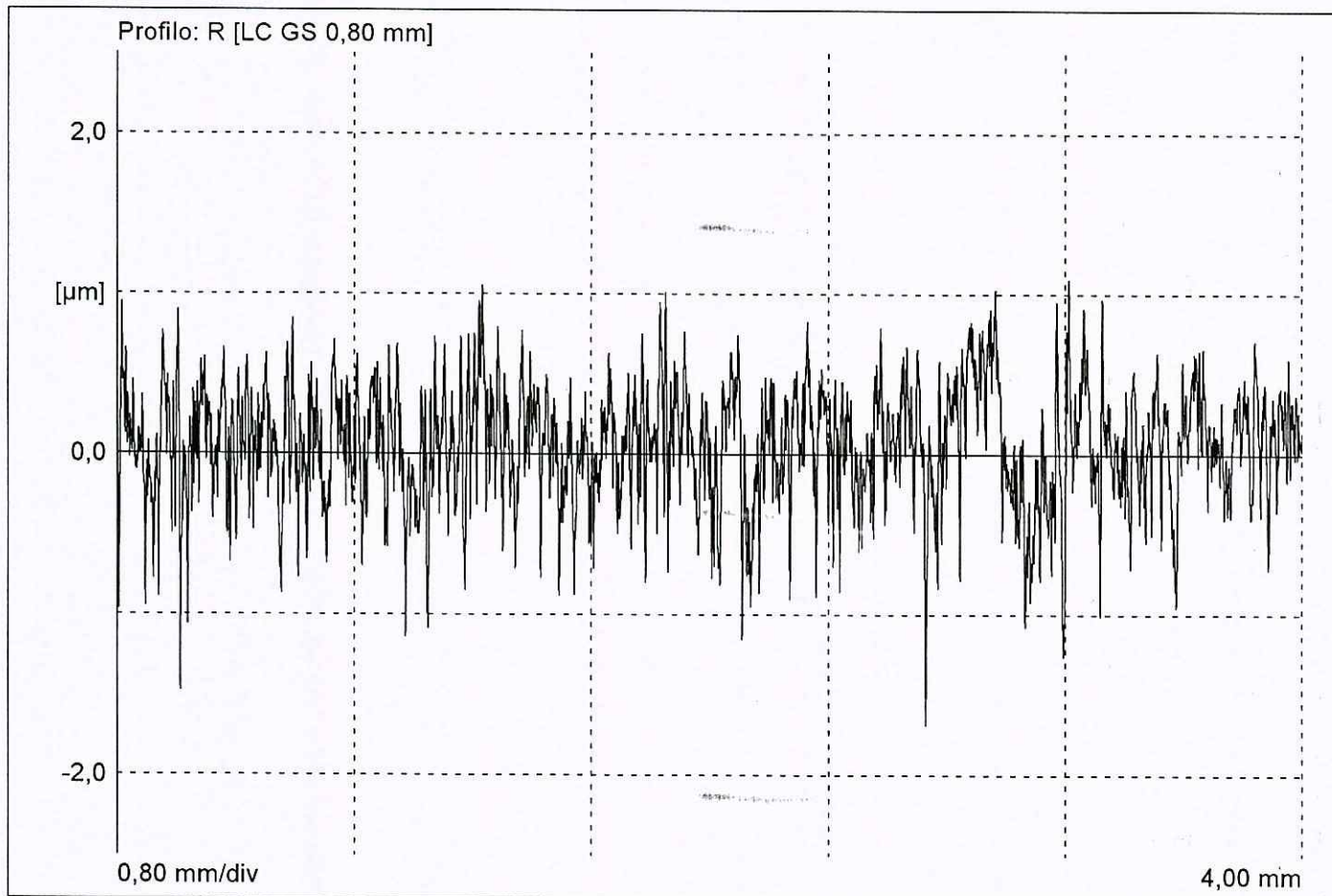
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 1
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:31
 Nota: RZ DENTE
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,30	μm
Rmax	2,71	μm
Rz	2,32	μm

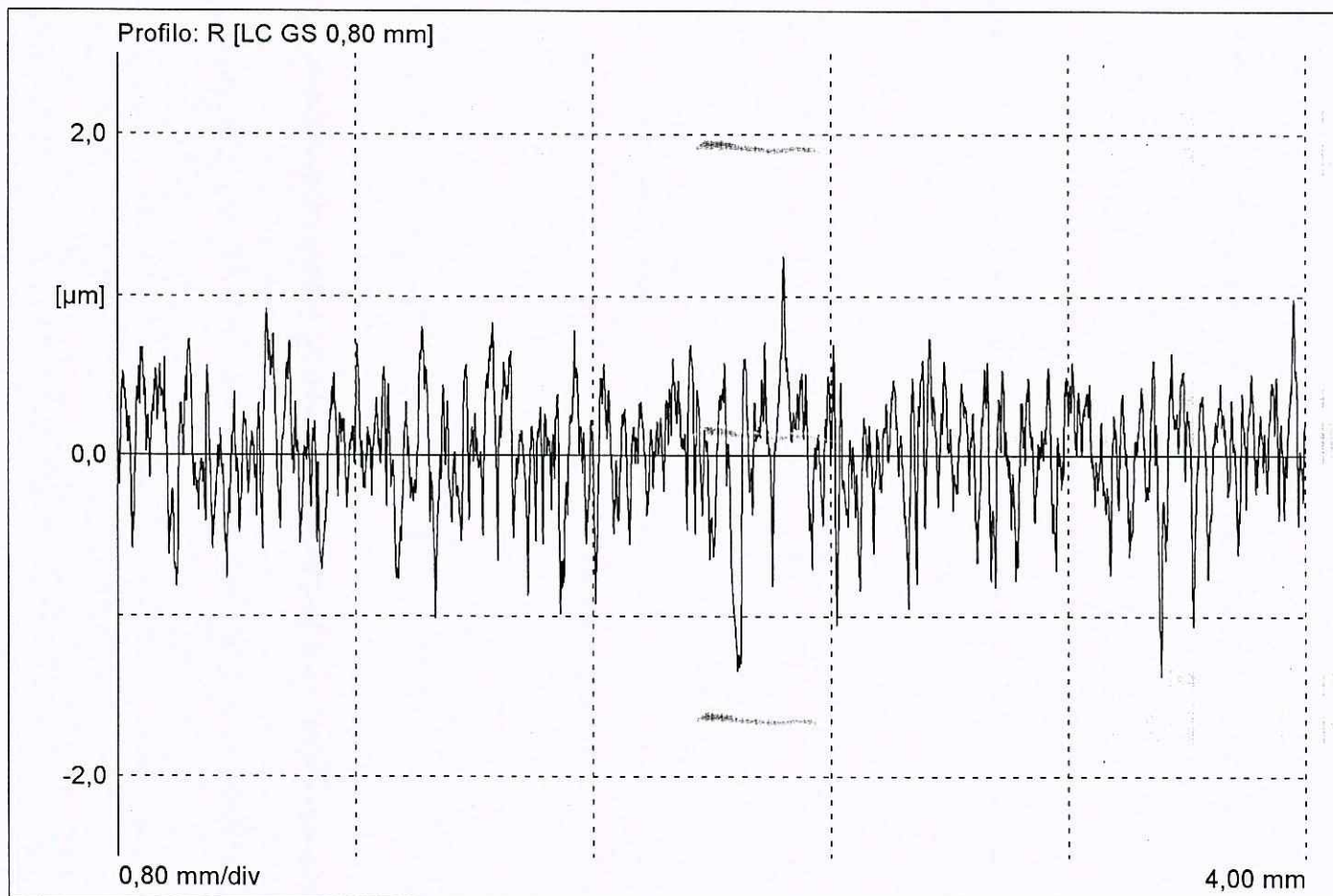
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 2
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:35
 Nota: RZ DENTE
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,28	μm
Rmax	2,59	μm
Rz	2,06	μm

PERTHOMETER CONCEPT

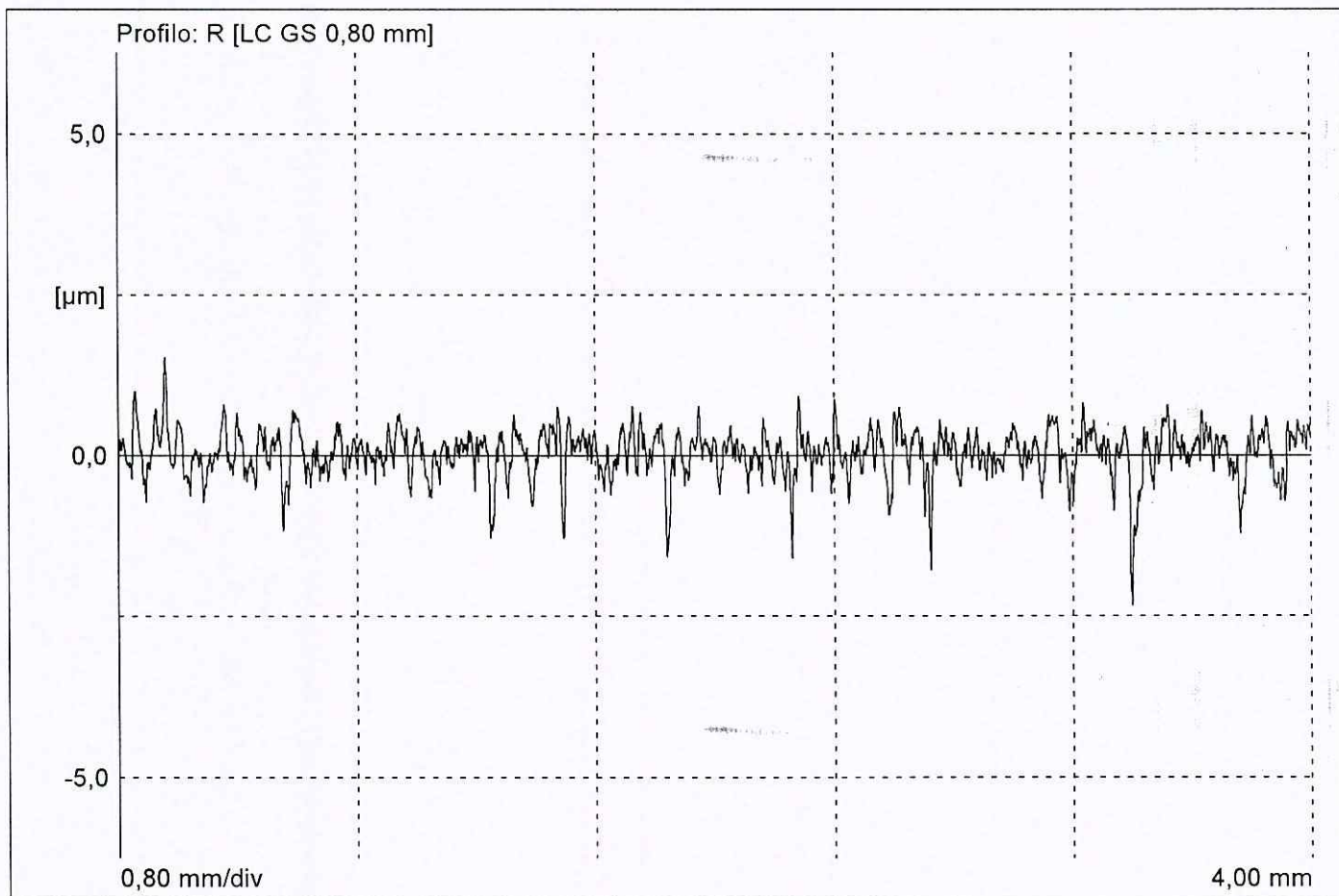


Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
Numero: PPAP PEZZO 3
Operatore: TURNO A
Data, ora: 27/05/2014, 12:37
Nota: RZ DENTE
Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,28	μm
Rmax	3,14	μm
Rz	2,61	μm

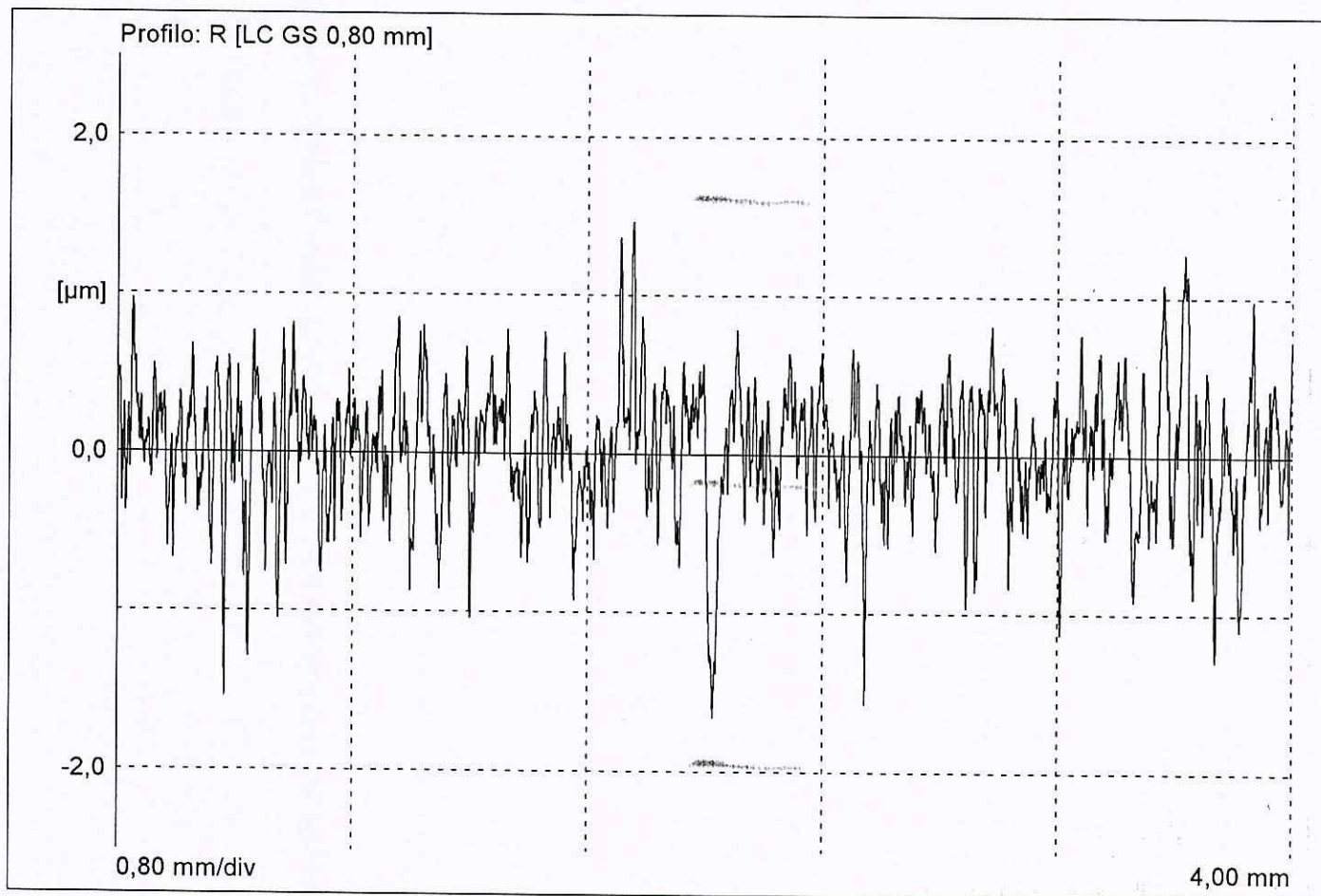
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 4
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:29
 Nota: RZ DENTE
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,31	μm
Rmax	3,12	μm
Rz	2,50	μm

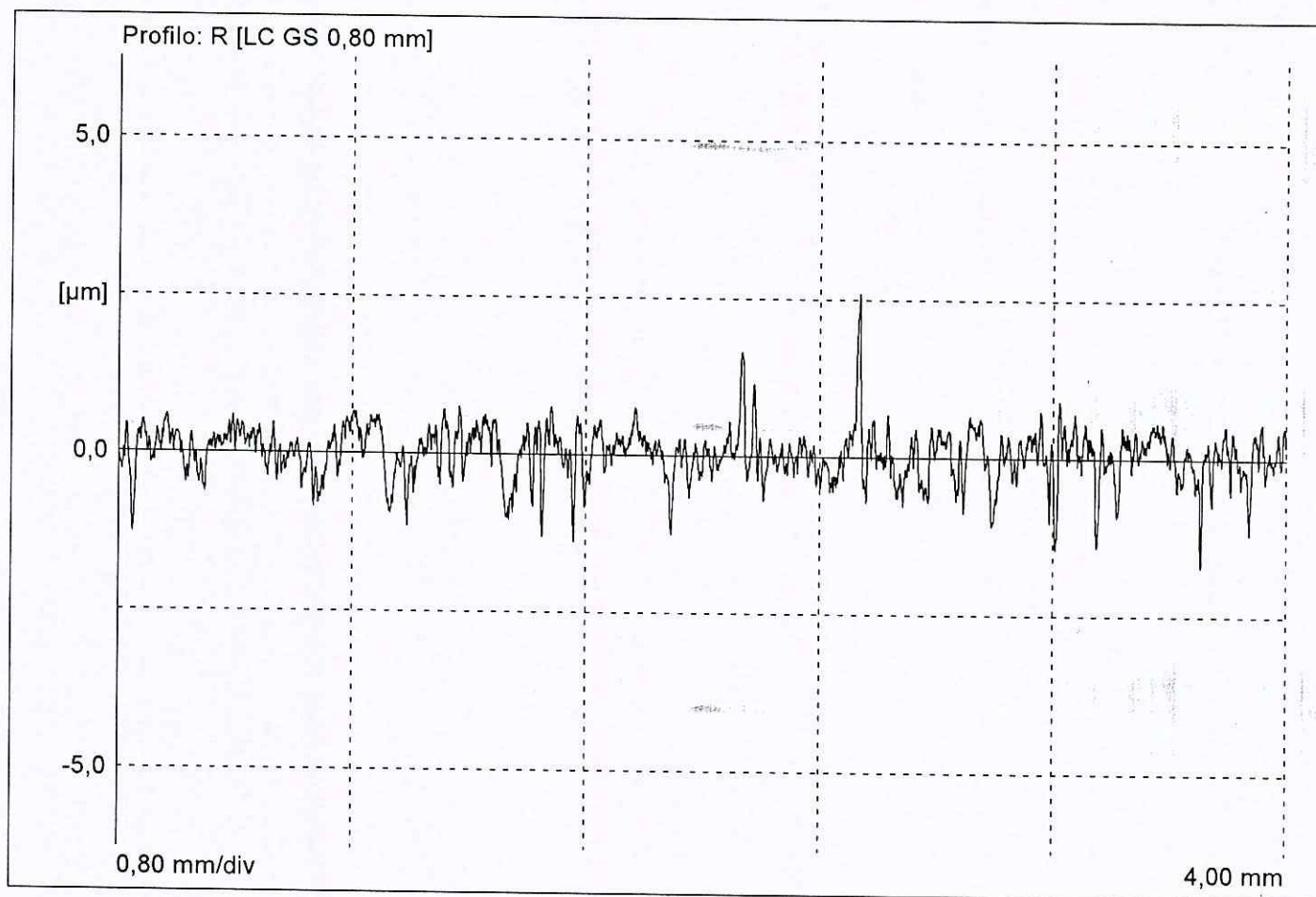
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: OS1 3973
 Numero: PPAP PEZZO 5
 Operatore: TURNO A
 Data, ora: 27/05/2014, 12:33
 Nota: RZ DENTE
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,30	µm
Rmax	3,66	µm
Rz	2,63	µm

PERTHOMETER CONCEPT

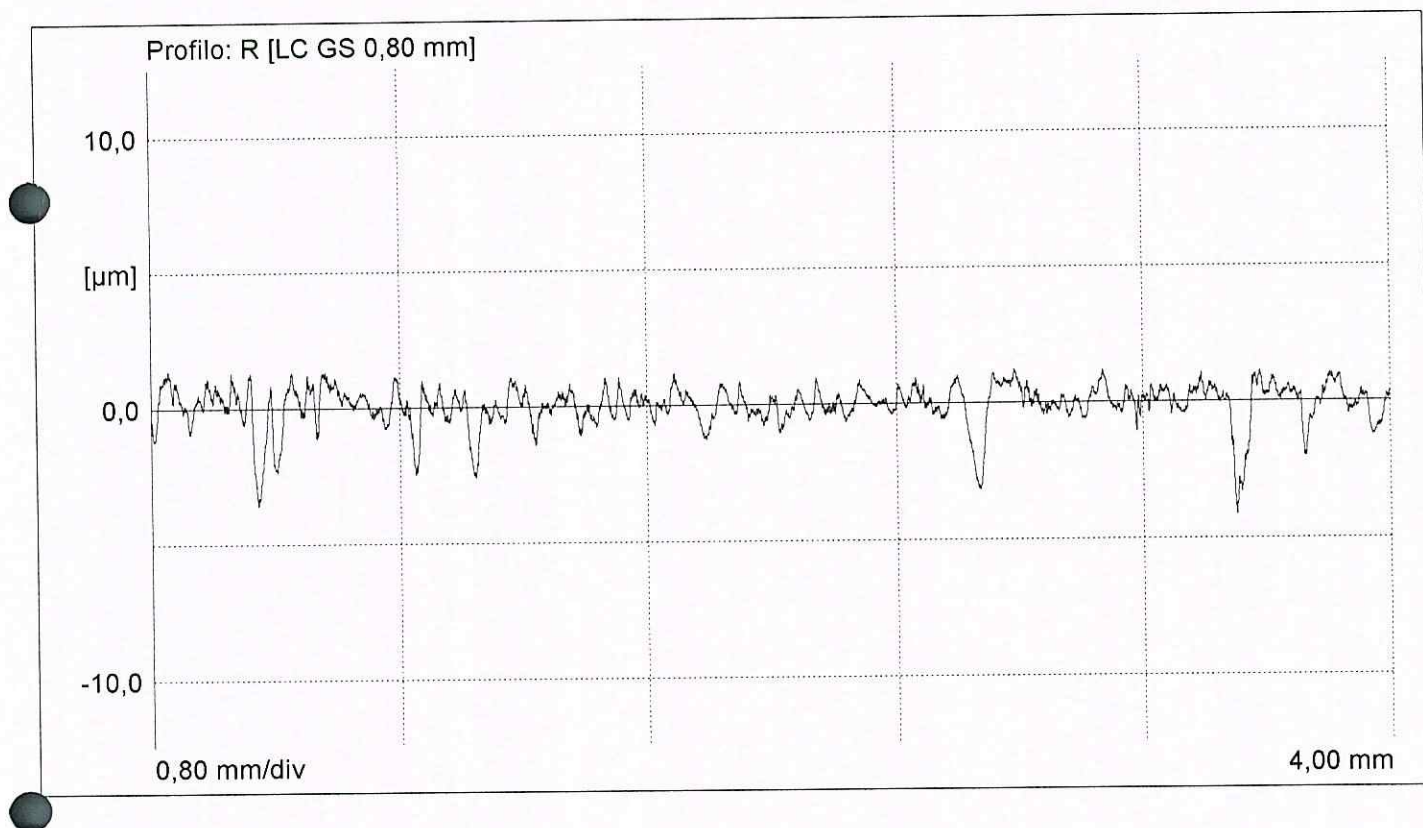


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OUTPUT 1
Numero: 3973 PPAP PZ.1
Operatore: TURNO B
Data, ora: 03/06/2014, 12:46
Nota: RZ FORATURA 104
Tastatore: MFW-250 x 2.0 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	μm
Ra	0,5	μm
Rmax	5,3	μm
Rz	4,2	μm

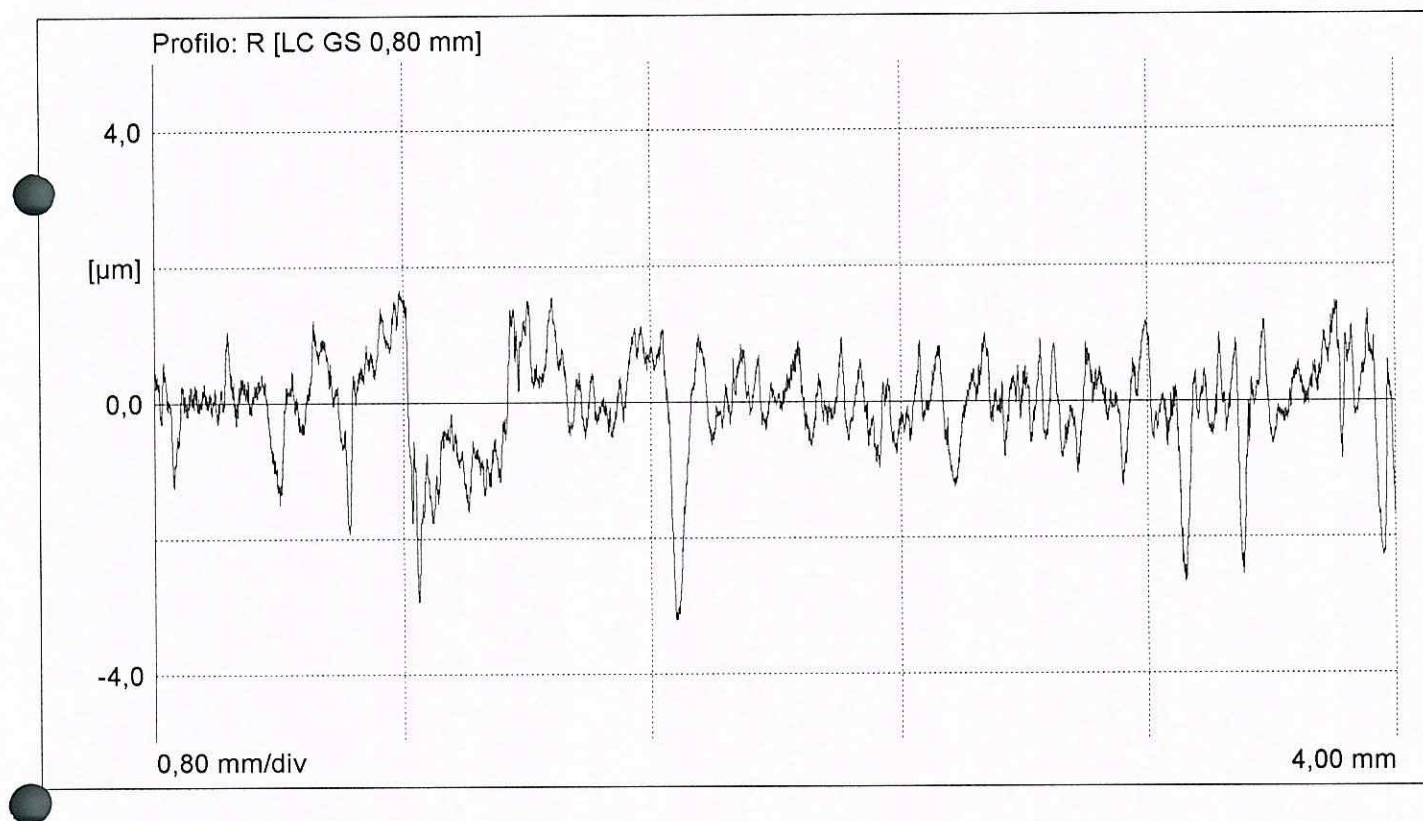
PERTHOMETER CONCEPT

Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OUTPUT 1
 Numero: 3973 PPAP PZ.2
 Operatore: TURNO B
 Data, ora: 03/06/2014, 12:46
 Nota: RZ FORATURA
 Tastatore: MFW-250 x 2.0 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	μm
Ra	0,5	μm
Rmax	4,5	μm
Rz	3,8	μm

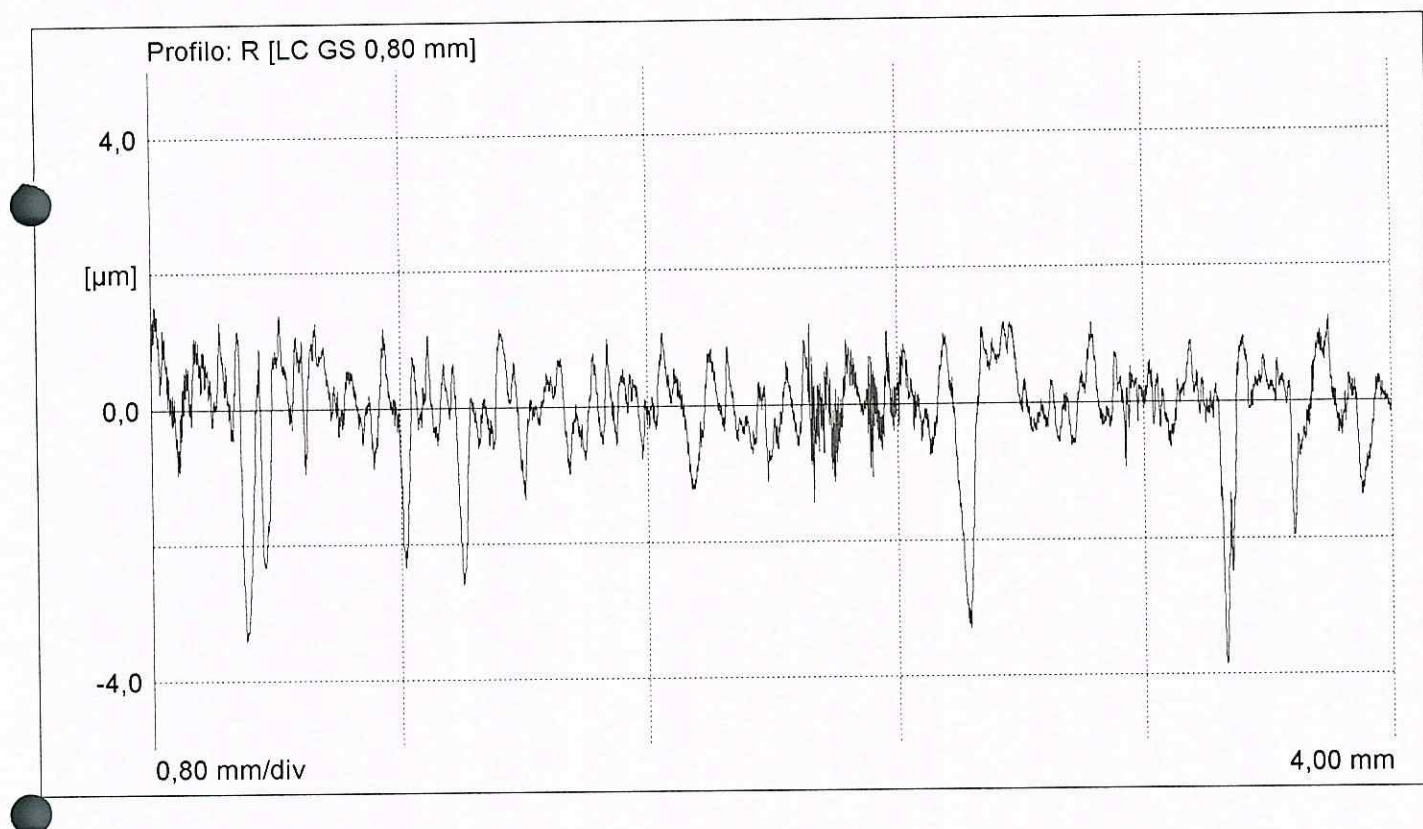


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OUTPUT 1
Numero: 3973 PPAP PZ.3
Operatore: TURNO B
Data, ora: 03/06/2014, 12:47
Nota: RZ FORATURA
Tastatore: MFW-250 x 2.0 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	µm
Ra	0,5	µm
Rmax	5,1	µm
Rz	4,2	µm

PERTHOMETER CONCEPT

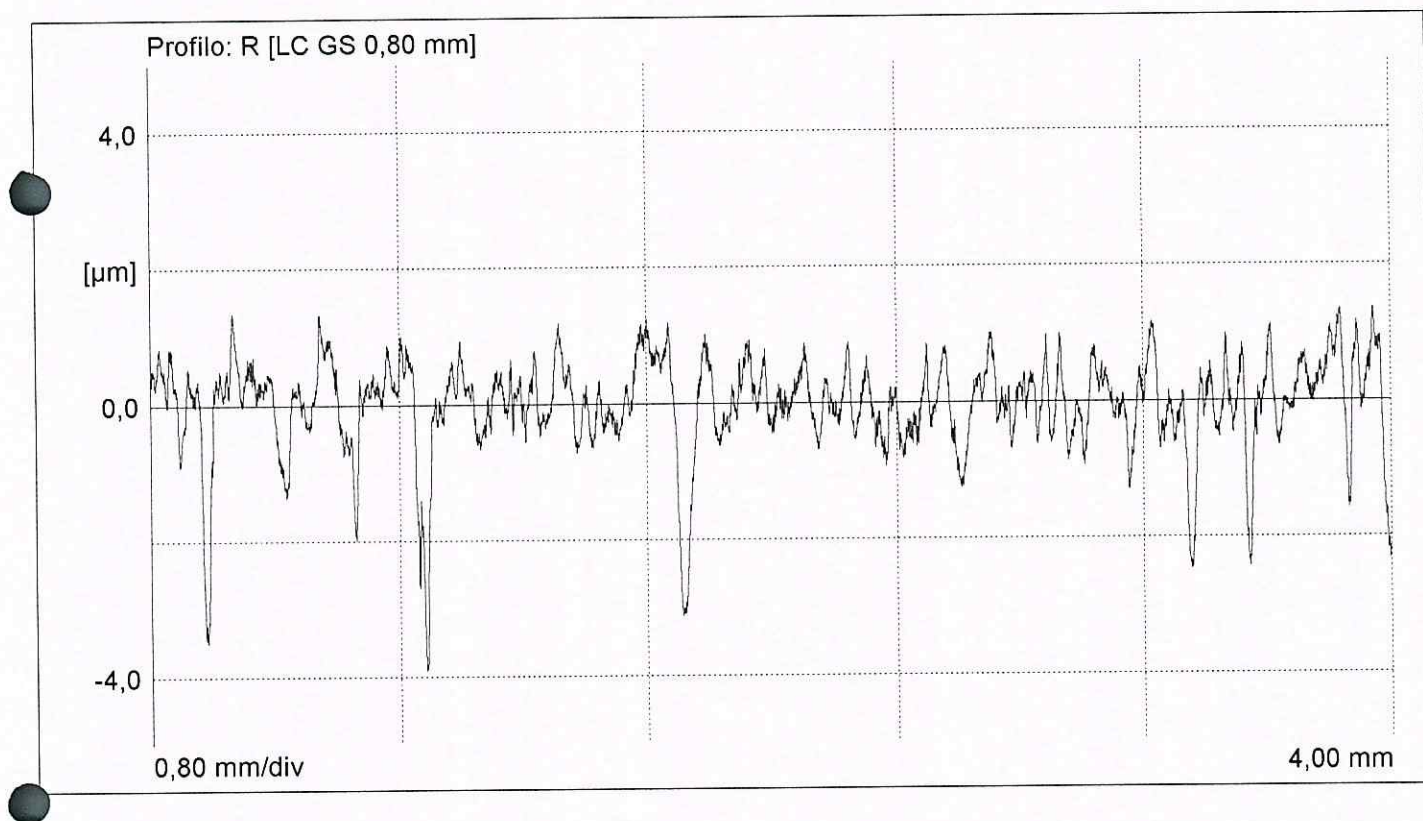


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OUTPUT 1
Numero: 3973 PPAP PZ.4
Operatore: TURNO B
Data, ora: 03/06/2014, 12:47
Nota: RZ FORATURA
Tastatore: MFW-250 x 2.0 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	μm
Ra	0,5	μm
Rmax	5,1	μm
Rz	4,1	μm

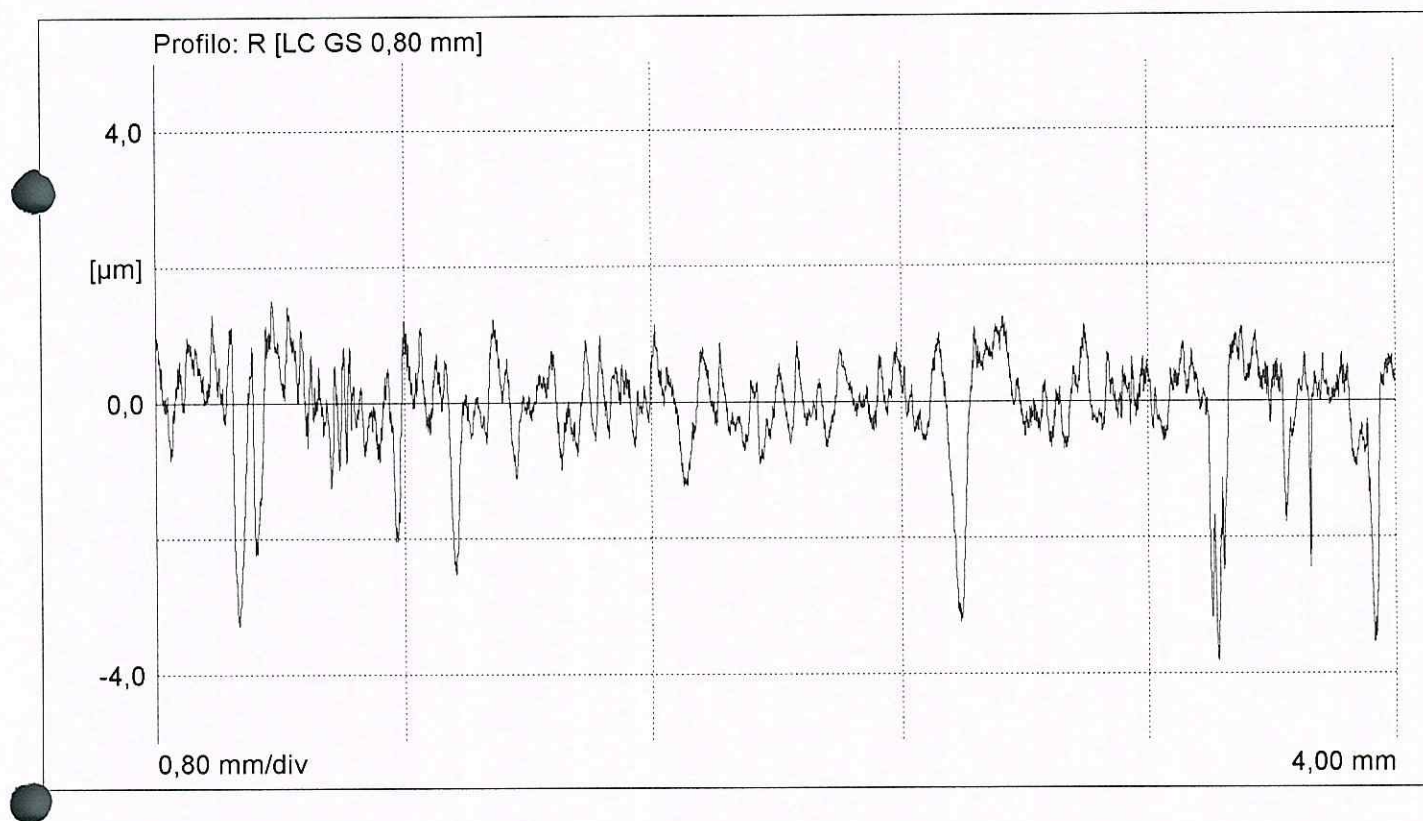
PERTHOMETER CONCEPT

Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OUTPUT 1
 Numero: 3973 PPAP PZ.5
 Operatore: TURNO B
 Data, ora: 03/06/2014, 12:47
 Nota: RZ FORATURA
 Tastatore: MFW-250 x 2.0 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	µm
Ra	0,5	µm
Rmax	4,9	µm
Rz	4,1	µm

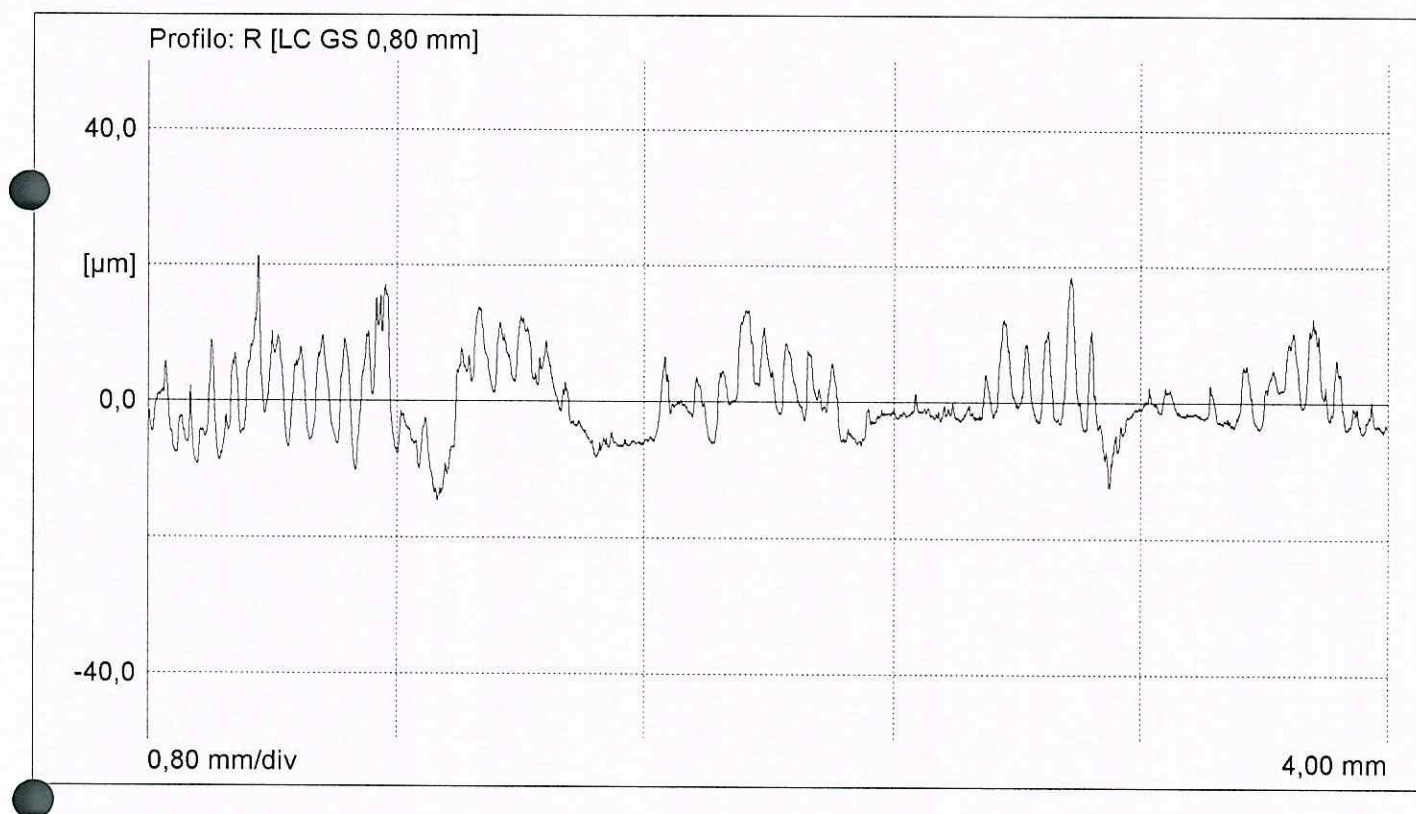


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OUTPUT 1
Numero: 3973 PPAP PZ.1
Operatore: TURNO B
Data, ora: 03/06/2014, 13:13
Nota: RZ FORATURA QUOTA 58
Tastatore: MFW-250 x 2.0 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	μm
Ra	4,4	μm
Rmax	31,5	μm
Rz	25,5	μm

PERTHOMETER CONCEPT

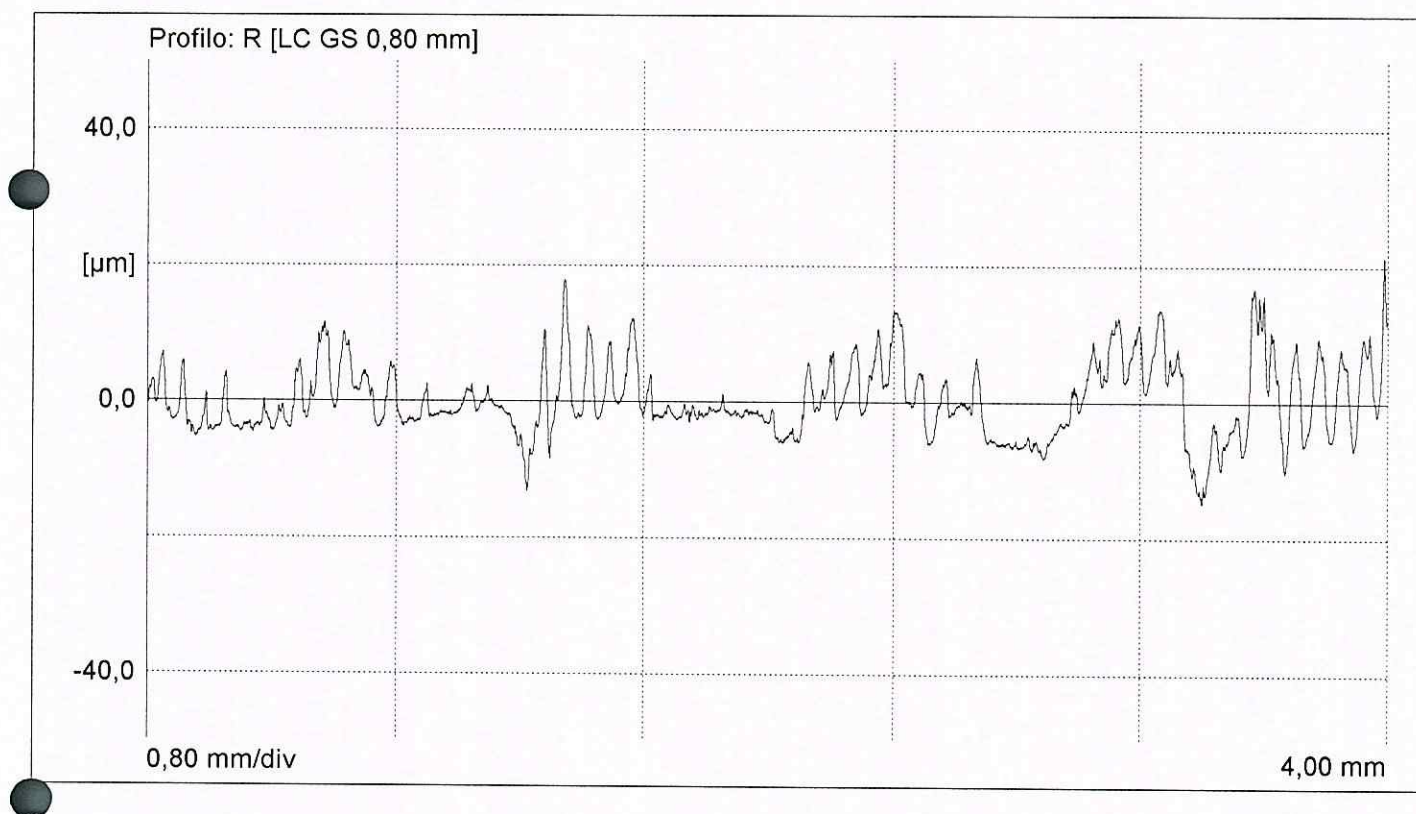


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OUTPUT 1
Numero: 3973 PPAP PZ.2
Operatore: TURNO B
Data, ora: 03/06/2014, 13:13
Nota: RZ FORATURA QUOTA 58
Tastatore: MFW-250 x 2.0 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	μm
Ra	4,2	μm
Rmax	36,2	μm
Rz	24,9	μm

PERTHOMETER CONCEPT

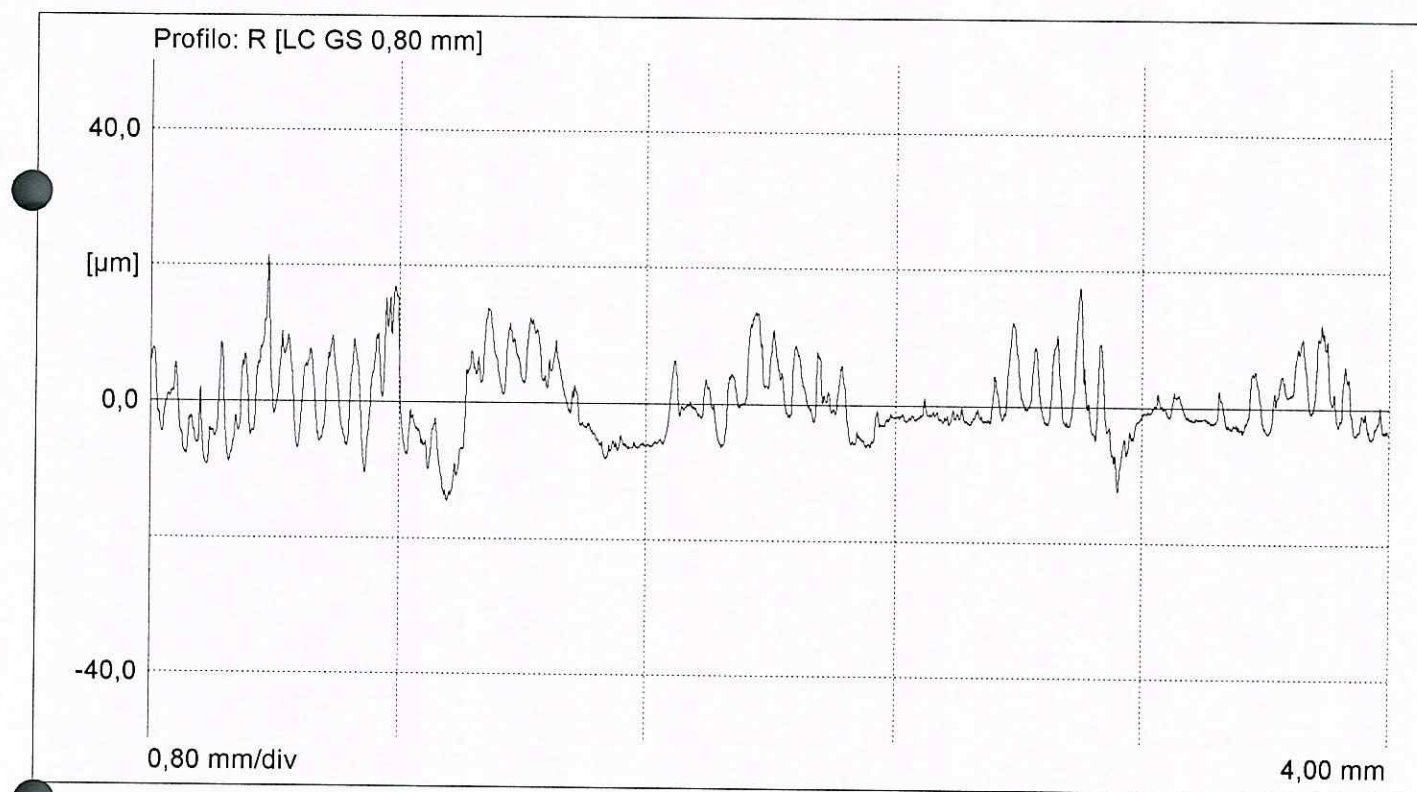


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OUTPUT 1
Numero: 3973 PPAP PZ.3
Operatore: TURNO B
Data, ora: 03/06/2014, 13:13
Nota: RZ FORATURA QUOTA 58
Tastatore: MFW-250 x 2.0 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	μm
Ra	4,3	μm
Rmax	31,8	μm
Rz	25,3	μm

PERTHOMETER CONCEPT

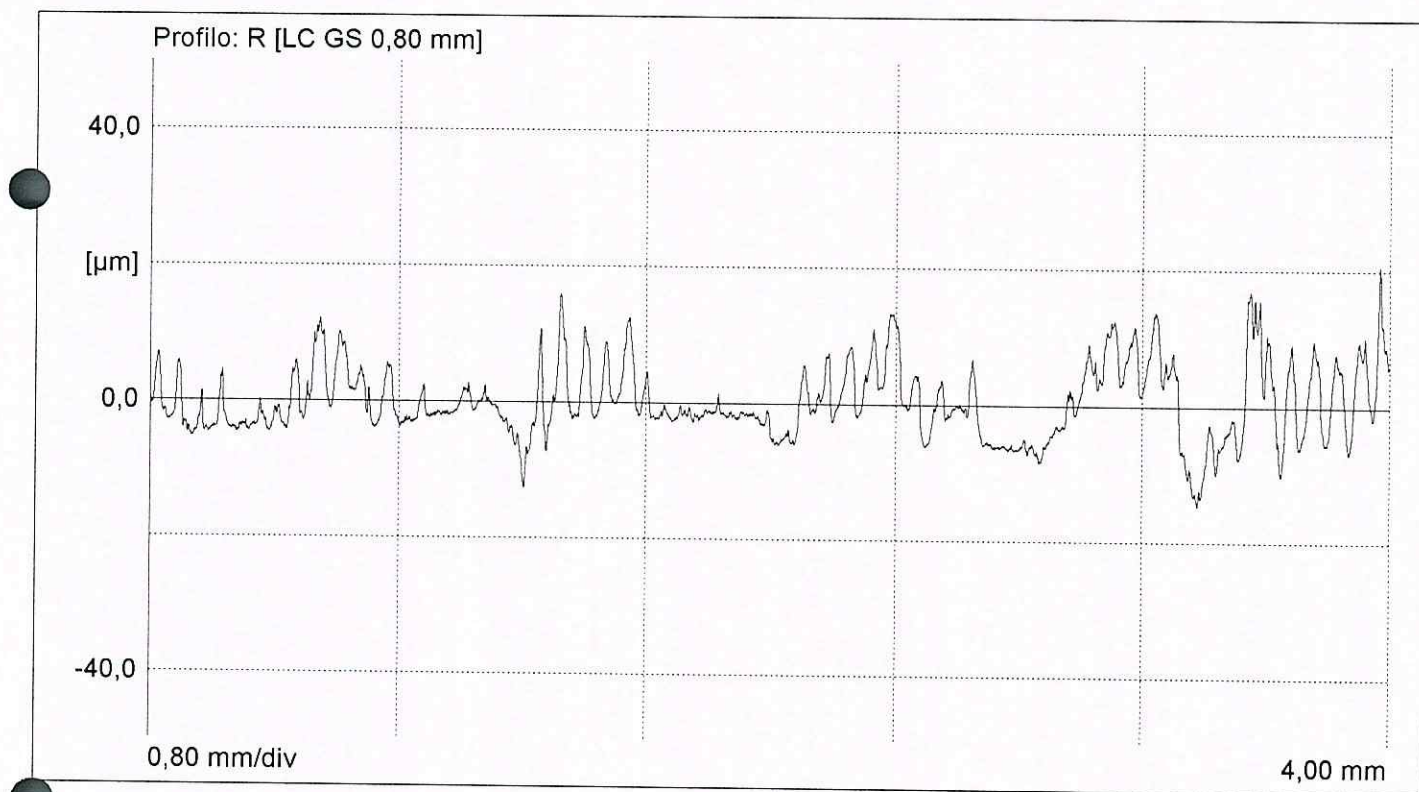
Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto:	OUTPUT 1
Numero:	3973 PPAP PZ.4
Operatore:	TURNO B
Data, ora:	03/06/2014, 13:12
Nota:	RZ FORATURA QUOTA 58
Tastatore:	MFV-250 x 2.0 CAL

MACCHINA:

MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	μm
Ra	4,2	μm
Rmax	35,4	μm
Rz	24,3	μm

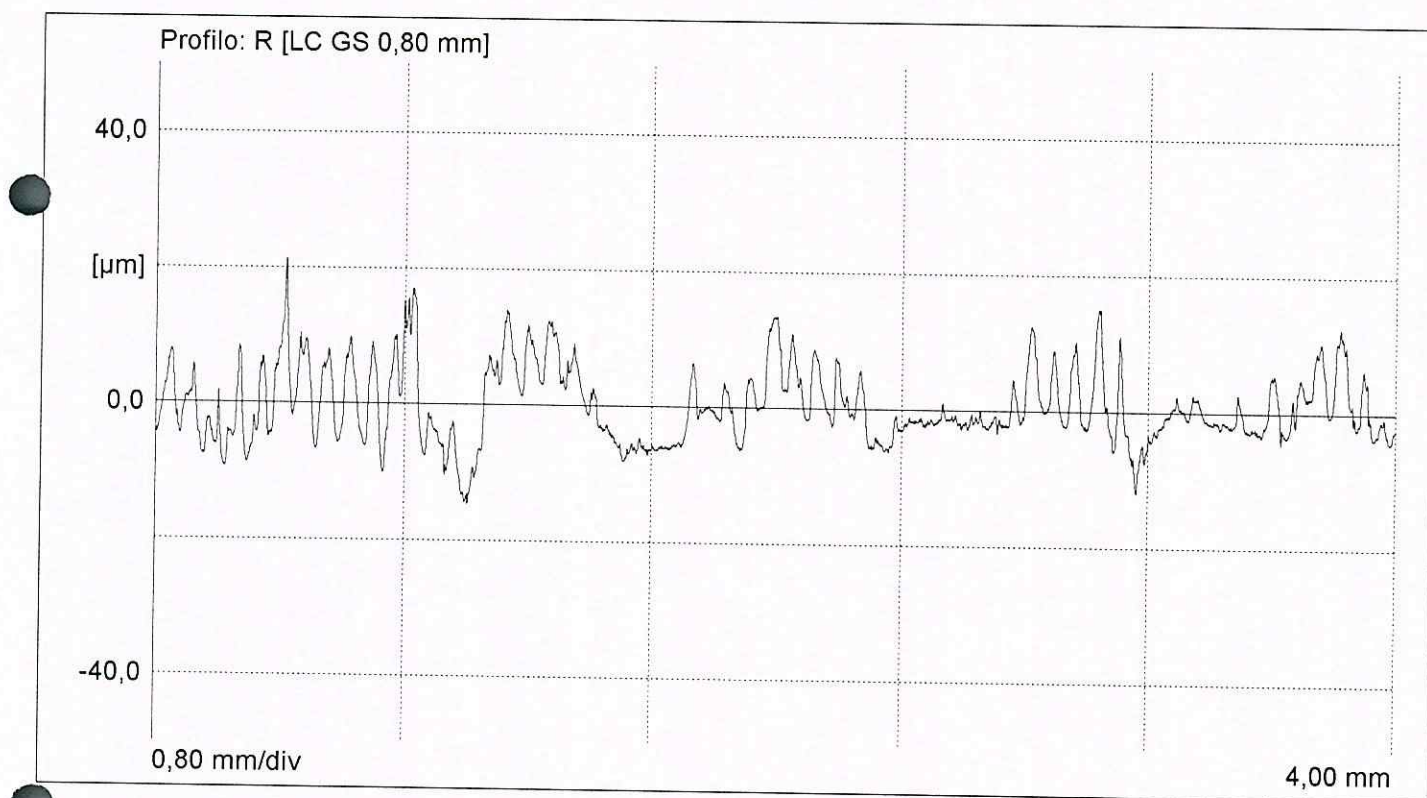


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: OUTPUT 1
Numero: 3973 PPAP PZ.5
Operatore: TURNO B
Data, ora: 03/06/2014, 13:11
Nota: RZ FORATURA QUOTA 58
Tastatore: MFW-250 x 2.0 CAL

MACCHINA: MOA 416121 002



LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	μm
Ra	4,3	μm
Rmax	31,7	μm
Rz	25,4	μm

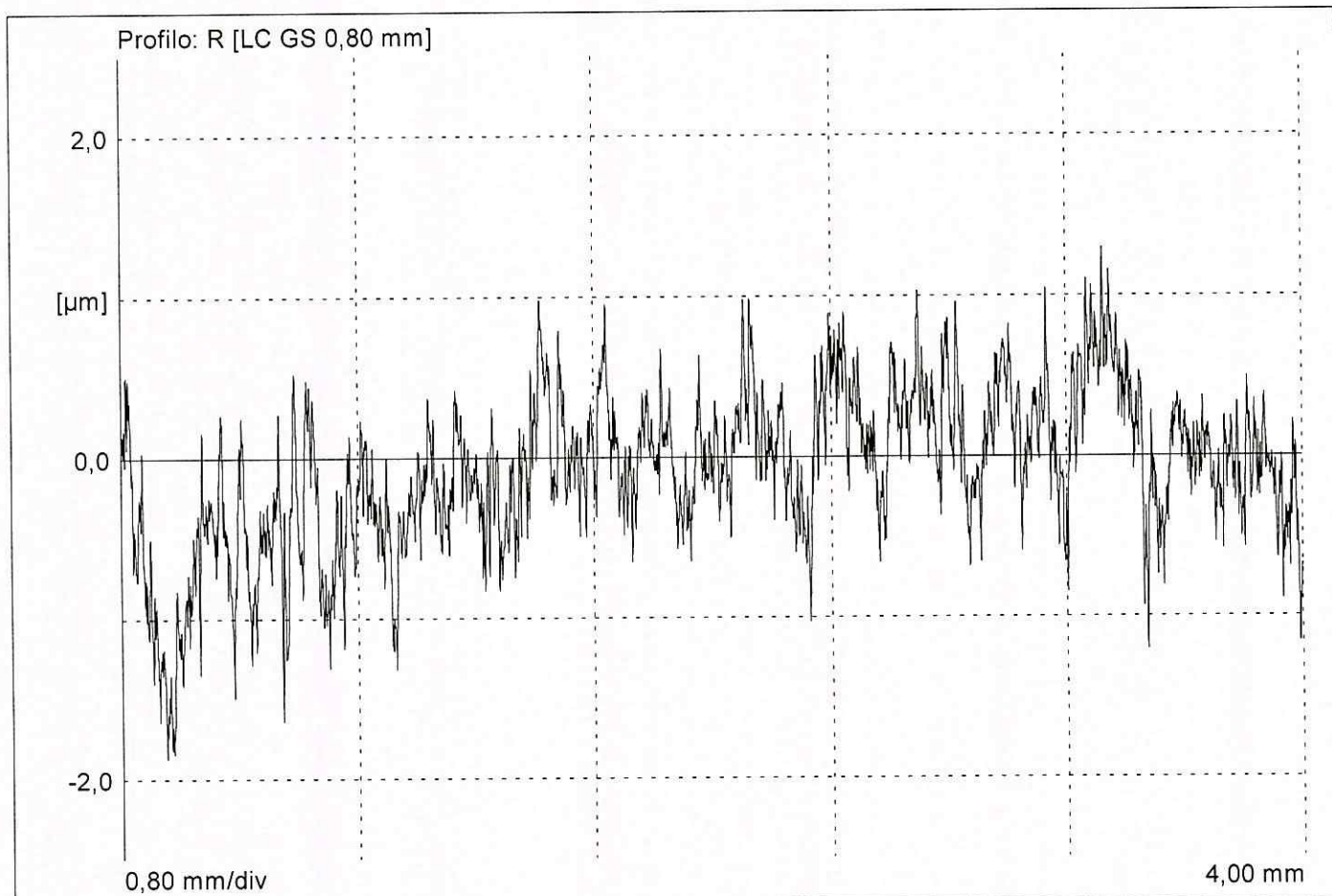
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3973 PPAP.1	
Operatore:	TURNO B	
Data, ora:	04/06/2014, 17:33	
Nota:	RZ PART.Z	
Tastatore:	MFV-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,38	μm
Rmax	2,51	μm
Rz	2,19	μm

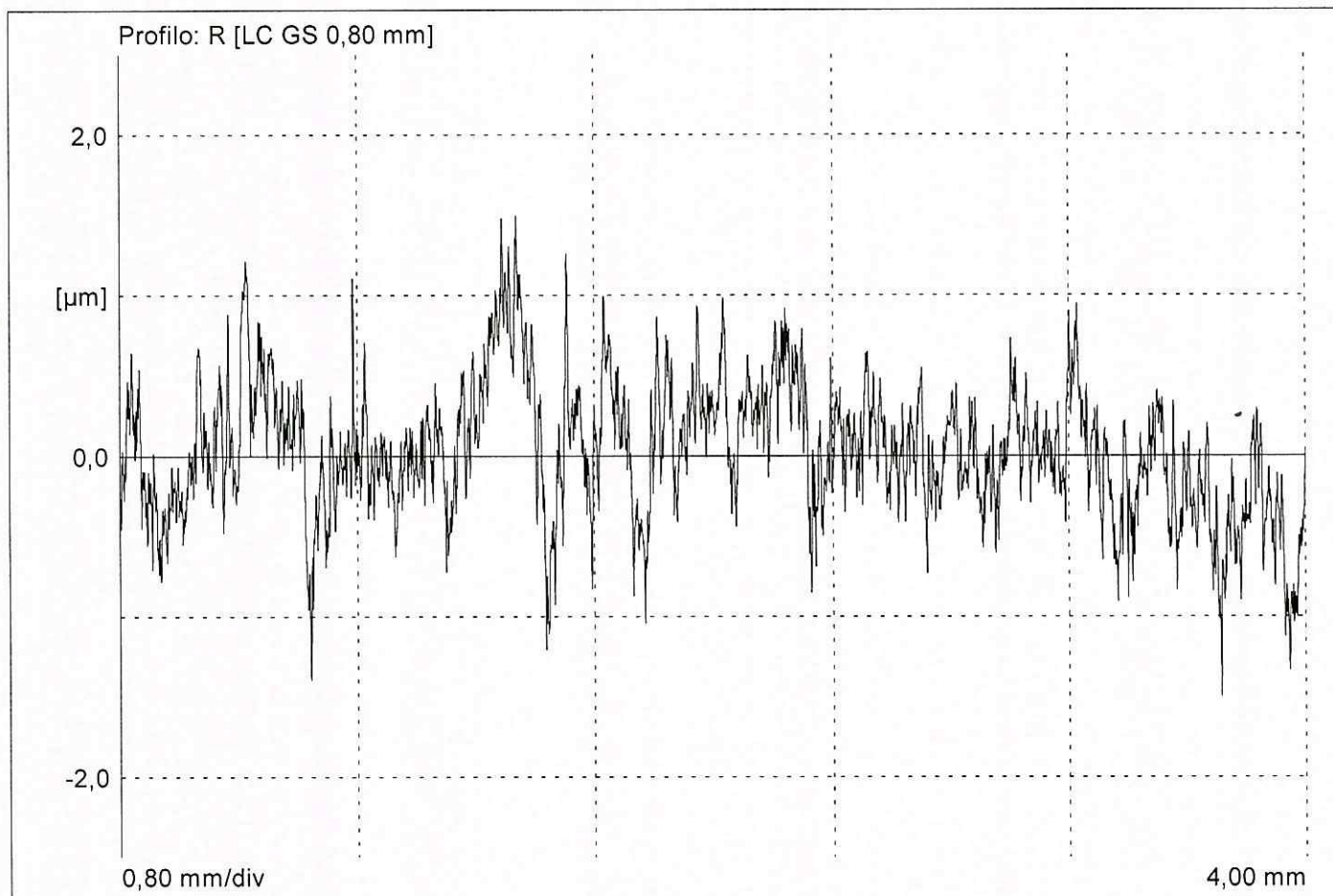
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3973 PPAP.2	
Operatore:	TURNO B	
Data, ora:	04/06/2014, 17:34	
Nota:	RZ PART.Z	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,33	μm
Rmax	2,70	μm
Rz	2,25	μm

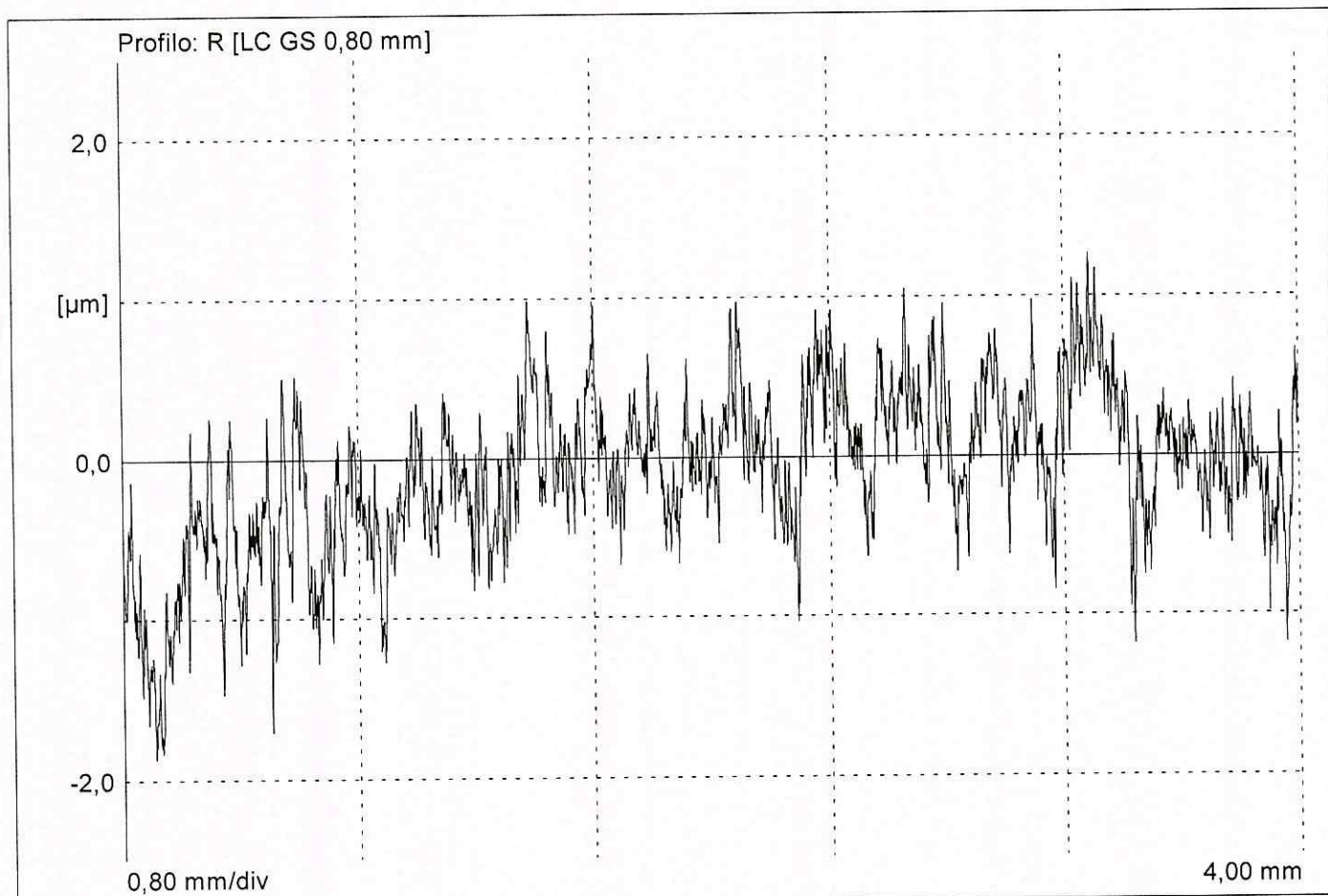
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3973 PPAP.3	
Operatore:	TURNO B	
Data, ora:	04/06/2014, 17:35	
Nota:	RZ PART.Z	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,38	μm
Rmax	2,45	μm
Rz	2,20	μm

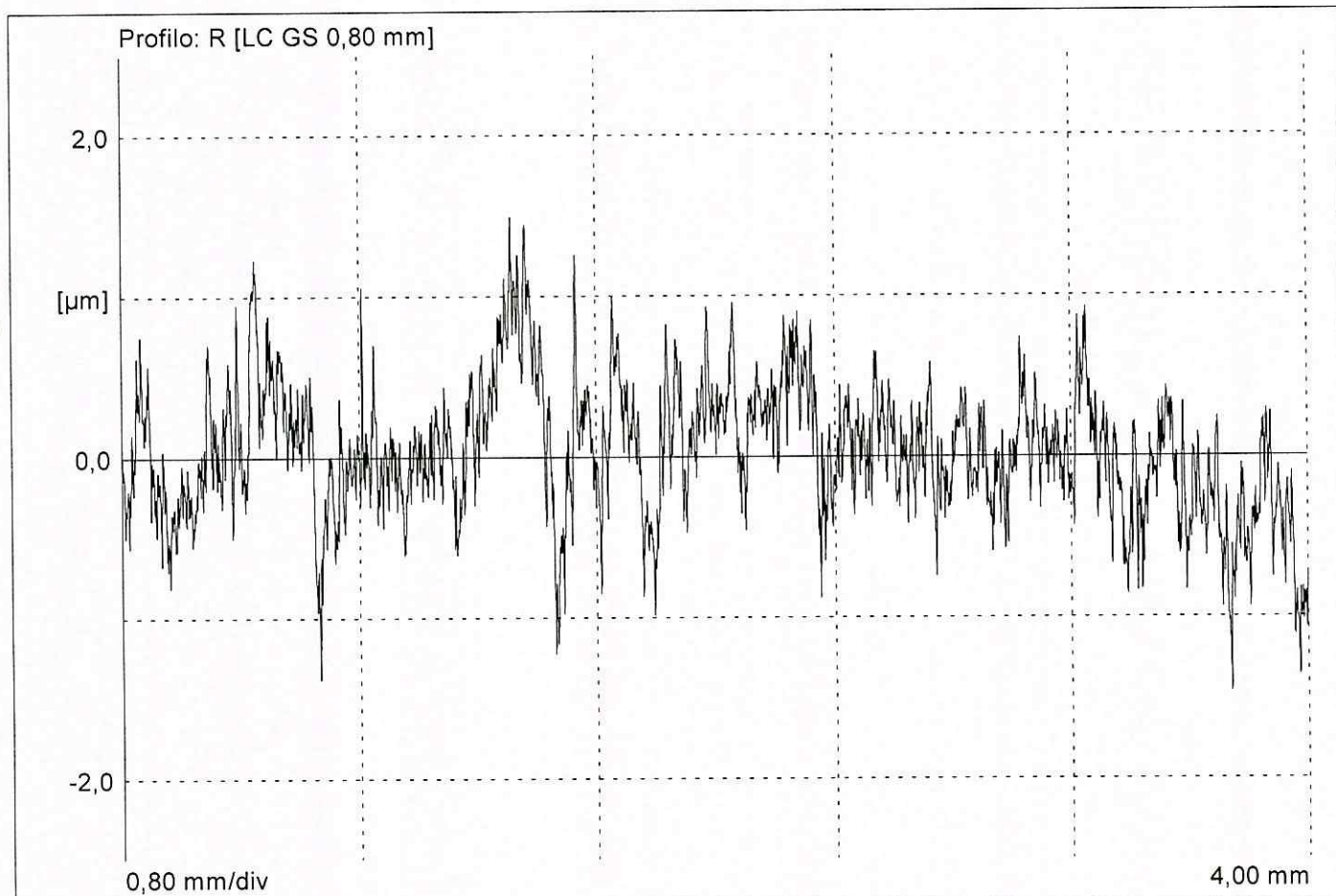
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1	
Numero:	3973 PPAP.4	
Operatore:	TURNO B	
Data, ora:	04/06/2014, 17:35	
Nota:	RZ PART.Z	
Tastatore:	MFW-250	CAL

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,33	µm
Rmax	2,72	µm
Rz	2,24	µm

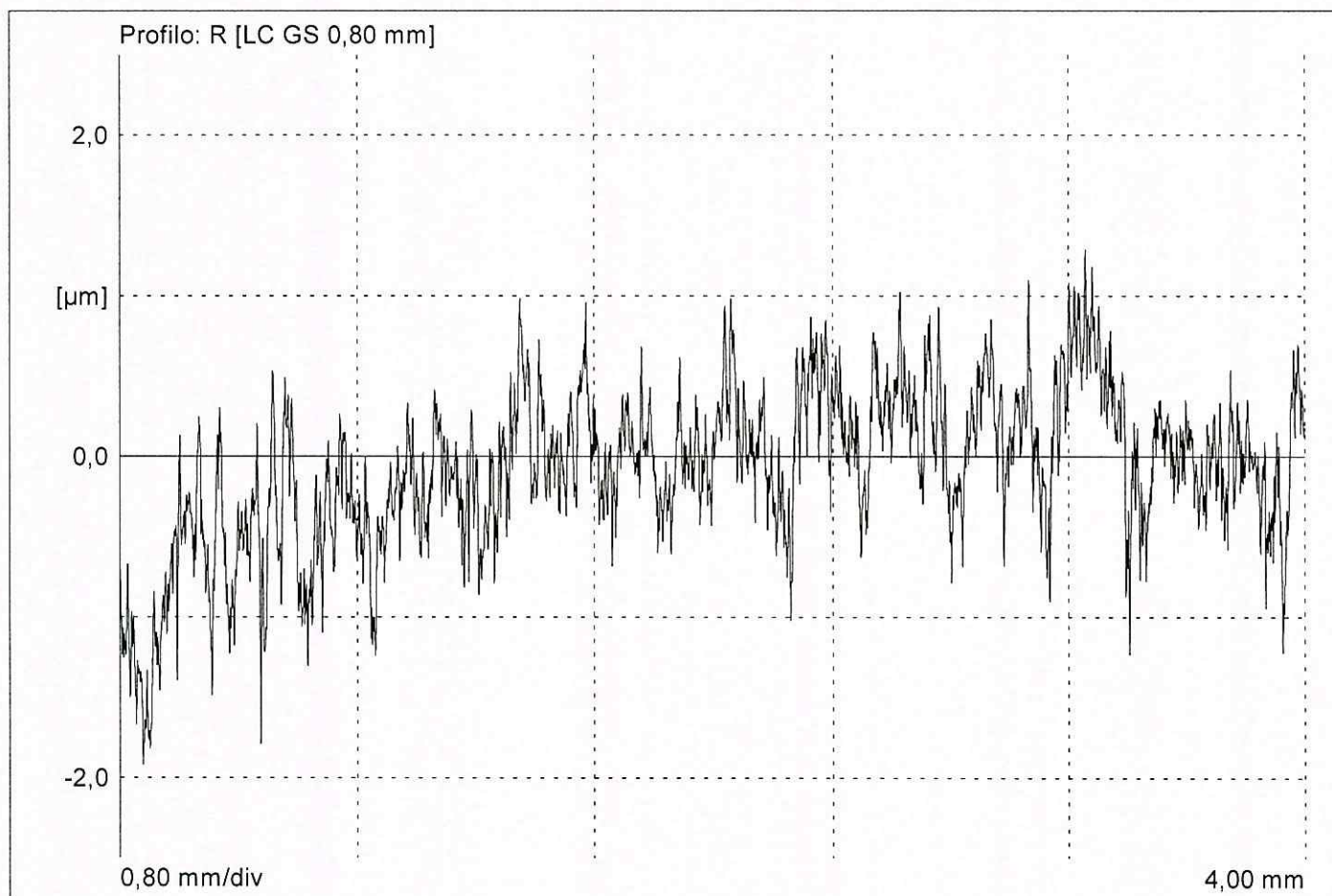
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	OUTPUT 1
Numero:	3973 PPAP.5
Operatore:	TURNO B
Data, ora:	04/06/2014, 17:35
Nota:	RZ PART.Z
Tastatore:	MFW-250 CAL

MACCHINA:	MOA 416121 001
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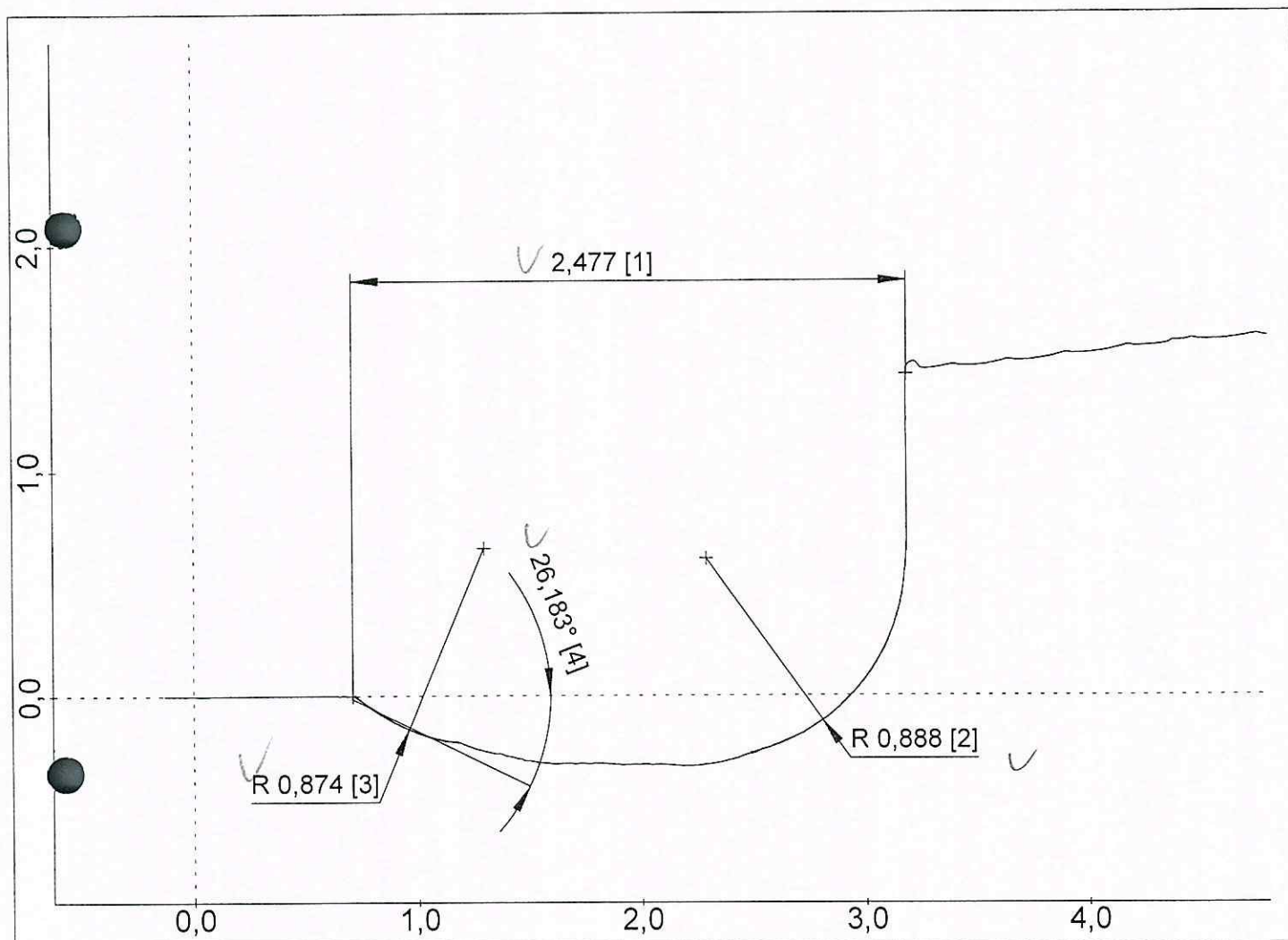
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,38	μm
Rmax	2,52	μm
Rz	2,24	μm

PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto:
Numero: 3973 PPAP PZ.1
Operatore: TURNO B
Nota: W INF.
Tastatore: PCV 350 / 21 mm
Data, ora: 04.06.2014,

Macchina: MOA 416120 001

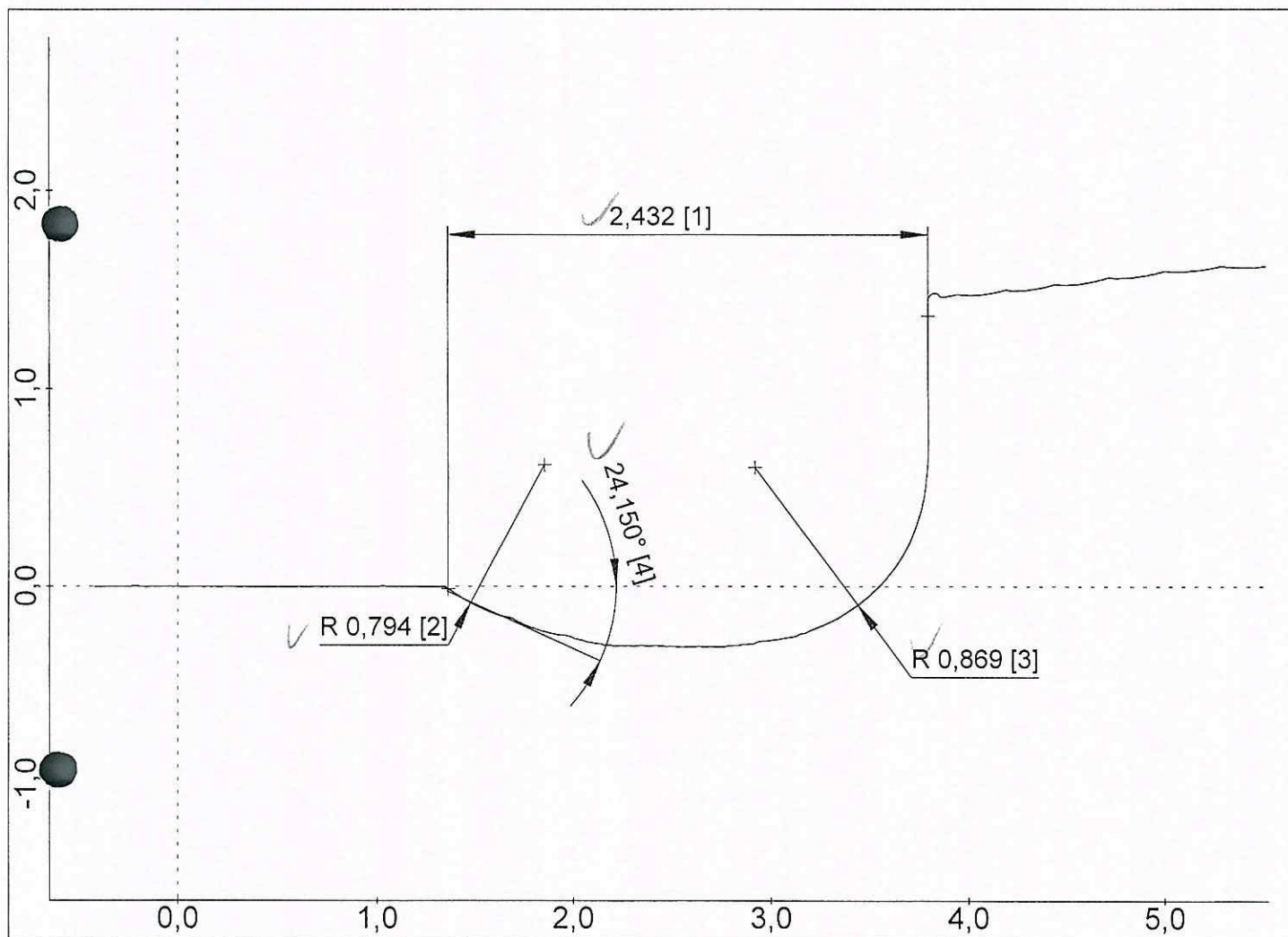


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto:
 Numero: 3973 PPAP PZ.2
 Operatore: TURNO B
 Nota: W INF.
 Tastatore: PCV 350 / 21 mm
 Data, ora: 04.06.2014,

Macchina: MOA 416120 001

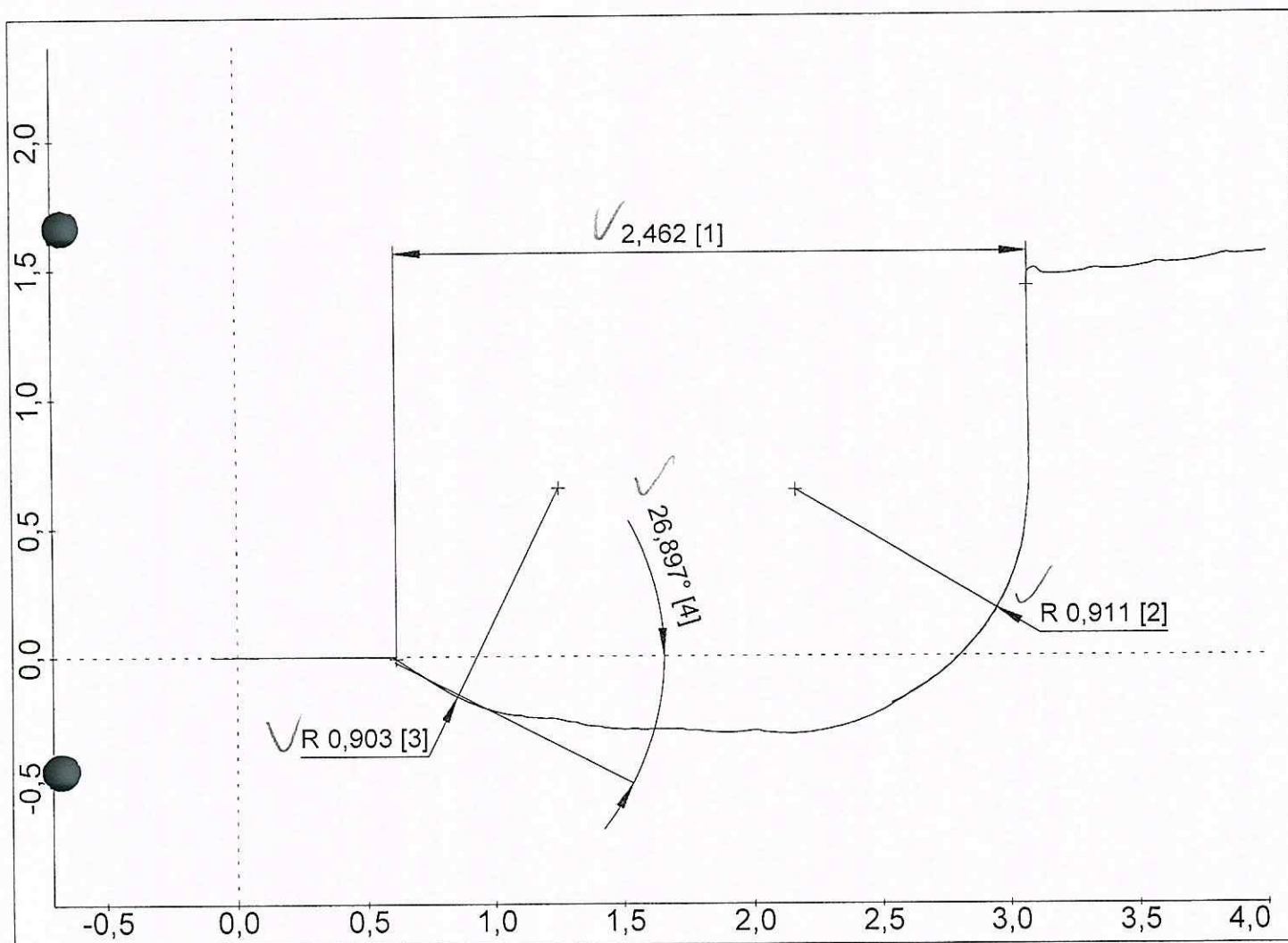


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto:
Numero: 3973 PPAP PZ.3
Operatore: TURNO B
Nota: W INF.
Tastatore: PCV 350 / 21 mm
Data, ora: 04.06.2014,

Macchina: MOA 416120 001

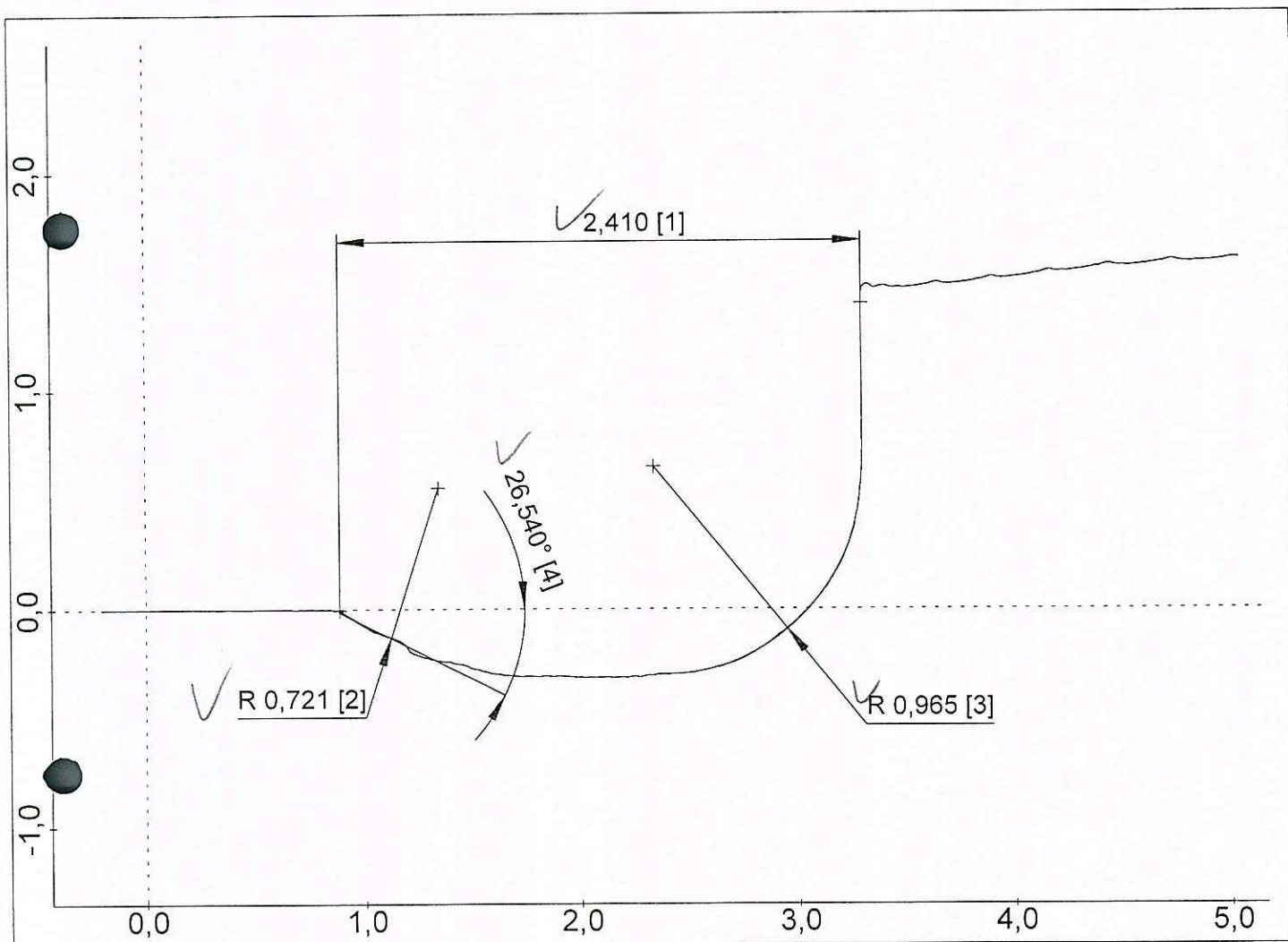


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto:
Numero: 3973 PPAP PZ.4
Operatore: TURNO B
Nota: W INF.
Tastatore: PCV 350 / 21 mm
Data, ora: 04.06.2014,

Macchina: MOA 416120 001

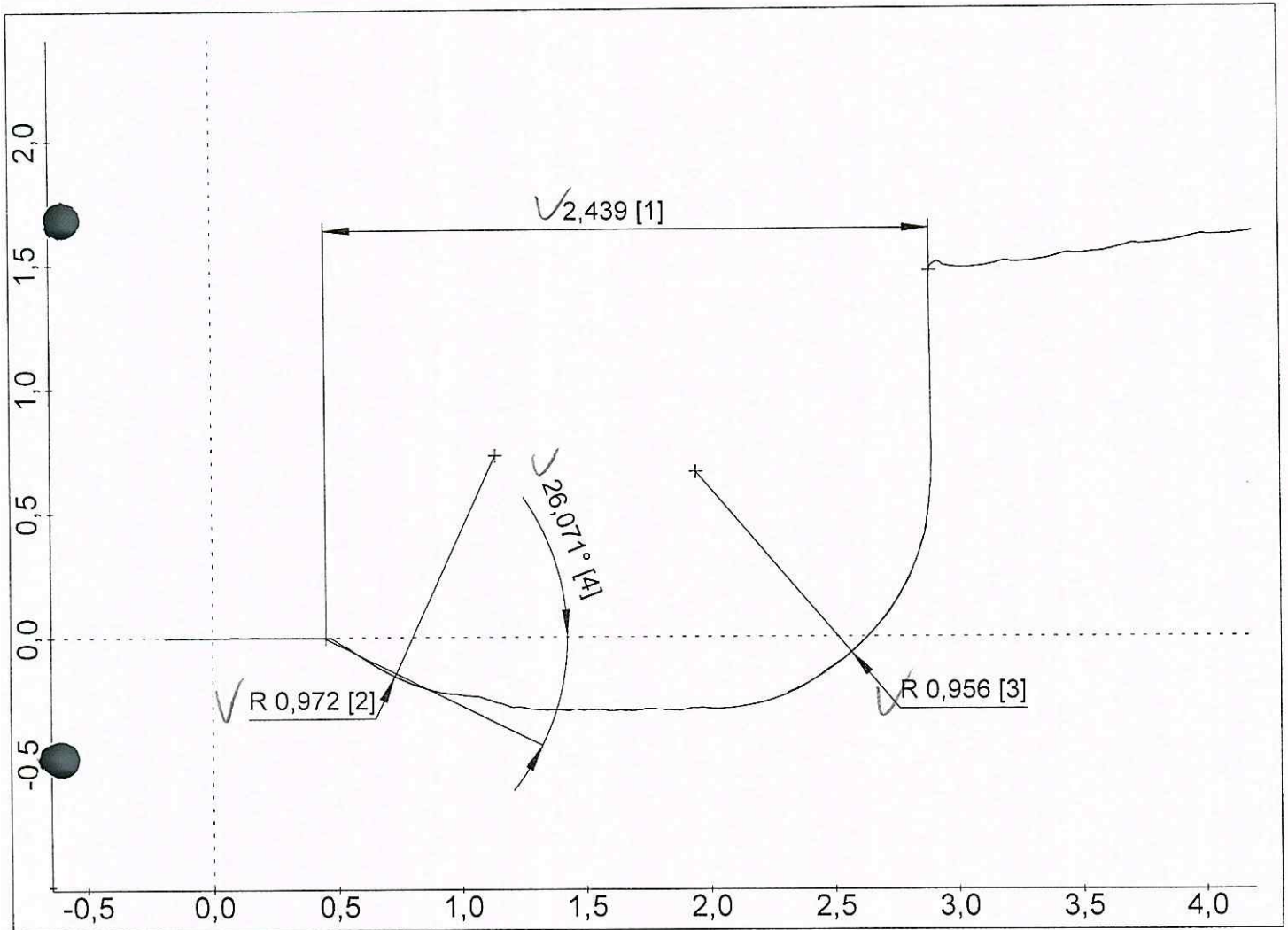


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto:
Numero: 3973 PPAP PZ.5
Operatore: TURNO B
Nota: W INF.
Tastatore: PCV 350 / 21 mm
Data, ora: 04.06.2014

Macchina: MOA 416120 001

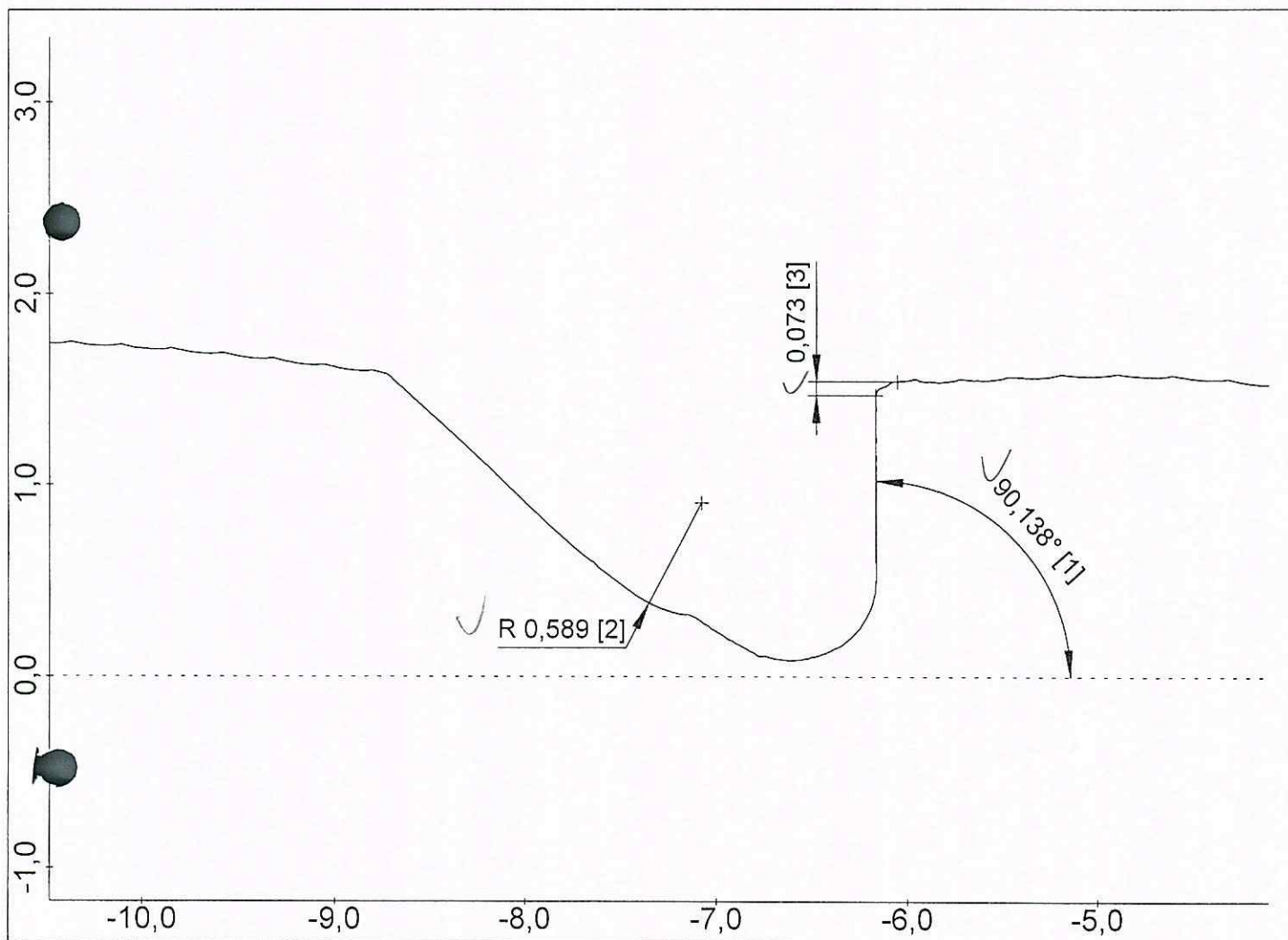


PERTHOMETER CONCEPT

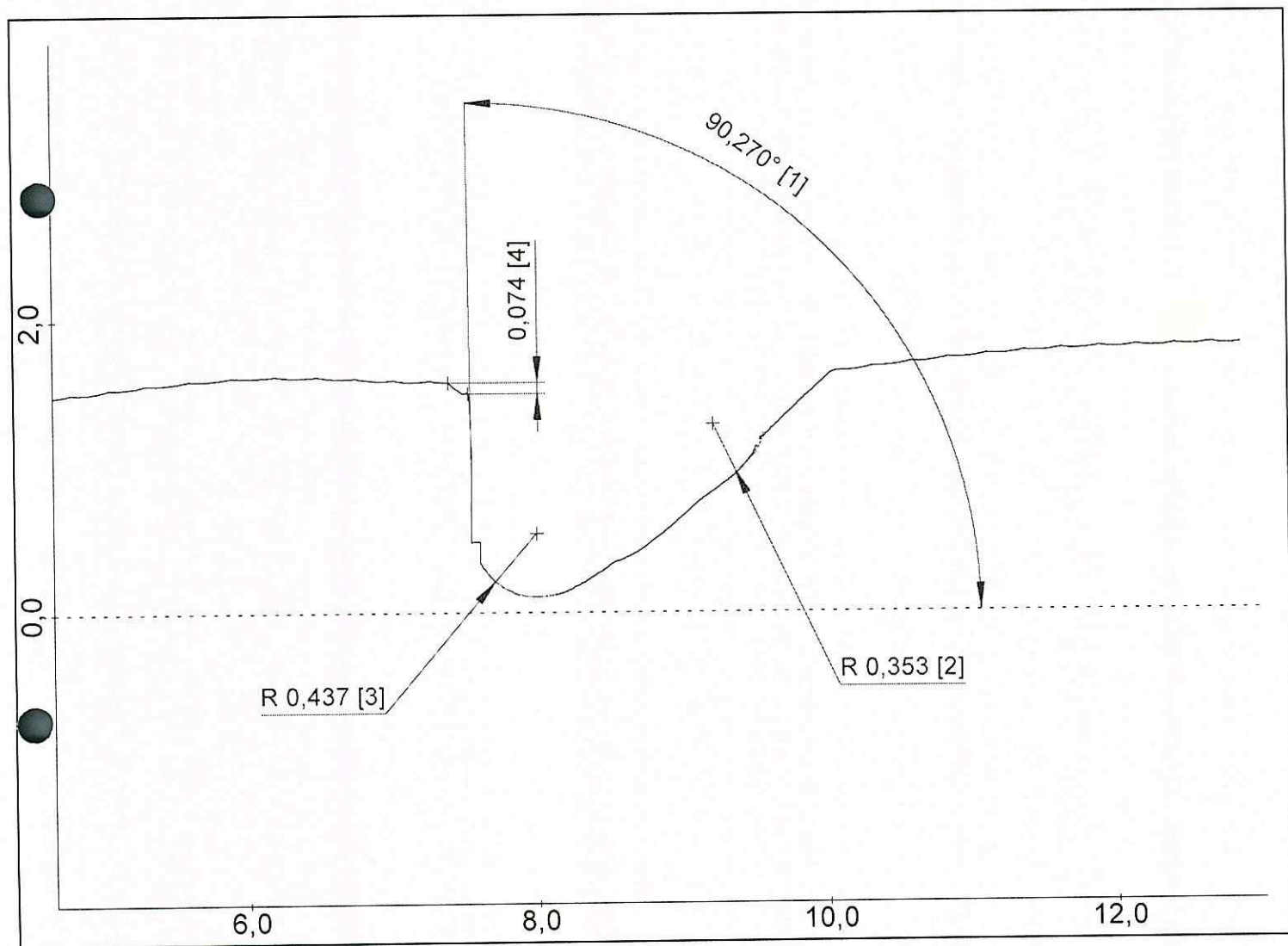
Via dei Ciclamini 4, Modugno (BA)

Oggetto:
 Numero: 3973 PPAP PZ.1
 Operatore: TURNO B
 Nota: W SUP
 Tastatore: PCV 350 / 21 mm
 Data, ora: 04.06.2014

Macchina: MOA 416120 001



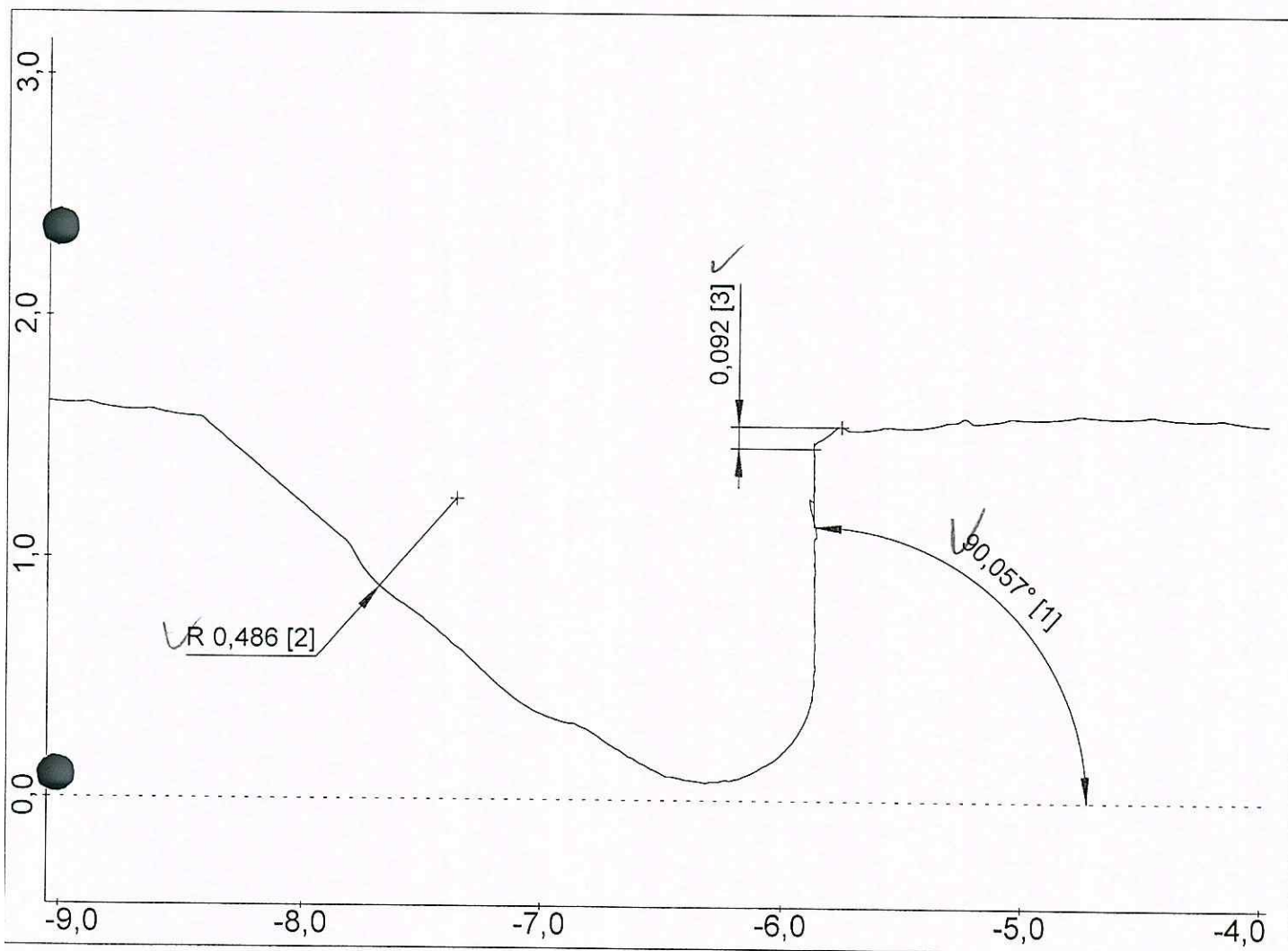
PERTHOMETER CONCEPT



Via dei Ciclamini 4, Modugno (BA)

Oggetto:
 Numero: 3973 PPAP PZ.3
 Operatore: TURNO B
 Nota: W SUP
 Tastatore: PCV 350 / 21 mm
 Data, ora: 04.06.2014,

Macchina: MOA 416120 001

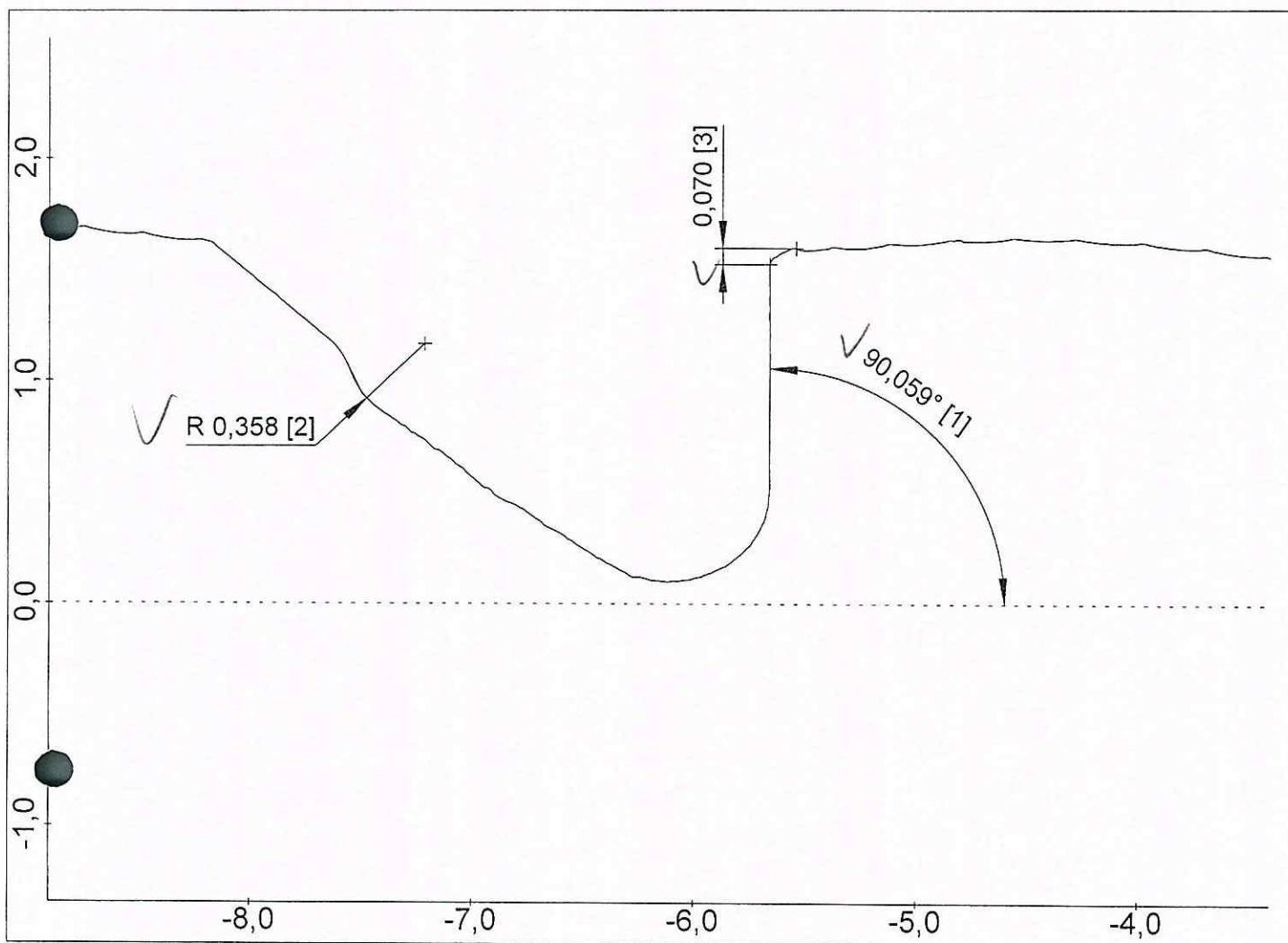


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto:
Numero: 3973 PPAP PZ.4
Operatore: TURNO B
Nota: W SUP
Tastatore: PCV 350 / 21 mm
Data, ora: 04.06.2014,

Macchina: MOA 416120 001

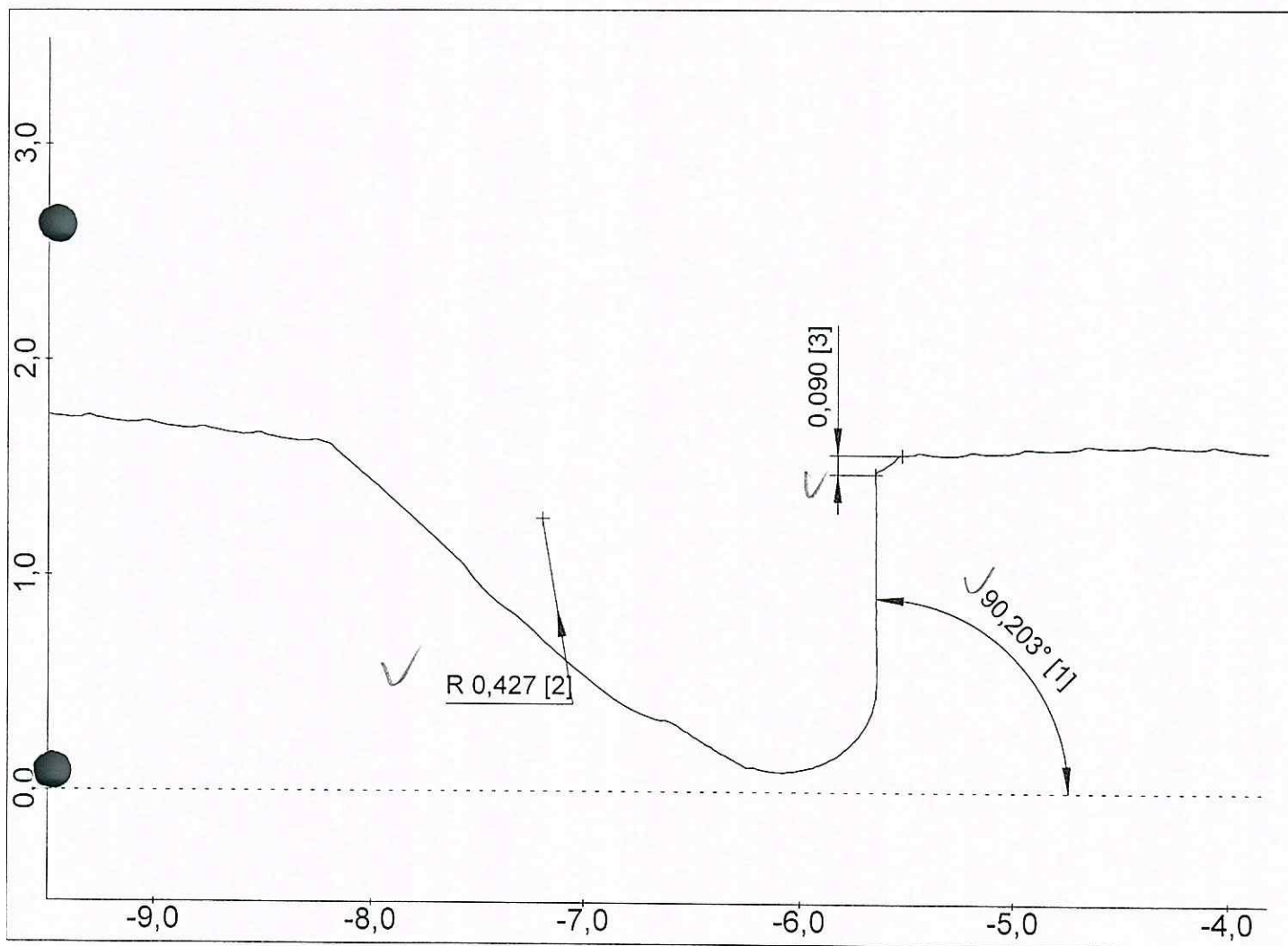


PERTHOMETER CONCEPT

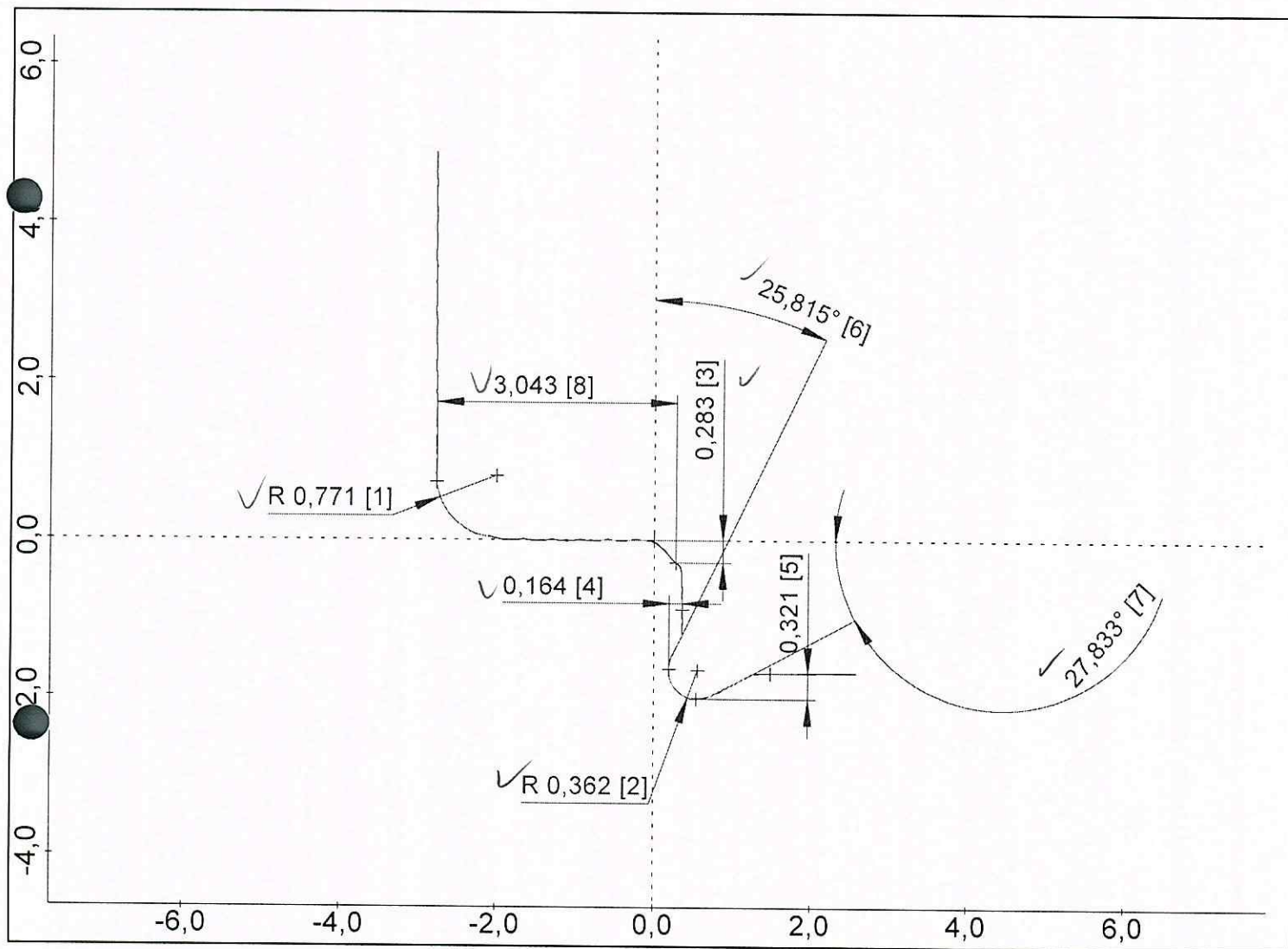
Via dei Ciclamini 4, Modugno (BA)

Oggetto:
Numero: 3973 PPAP PZ.5
Operatore: TURNO B
Nota: W SUP
Tastatore: PCV 350 / 21 mm
Data, ora: 04.06.2014,

Macchina: MOA 416120 001



PERTHOMETER CONCEPT



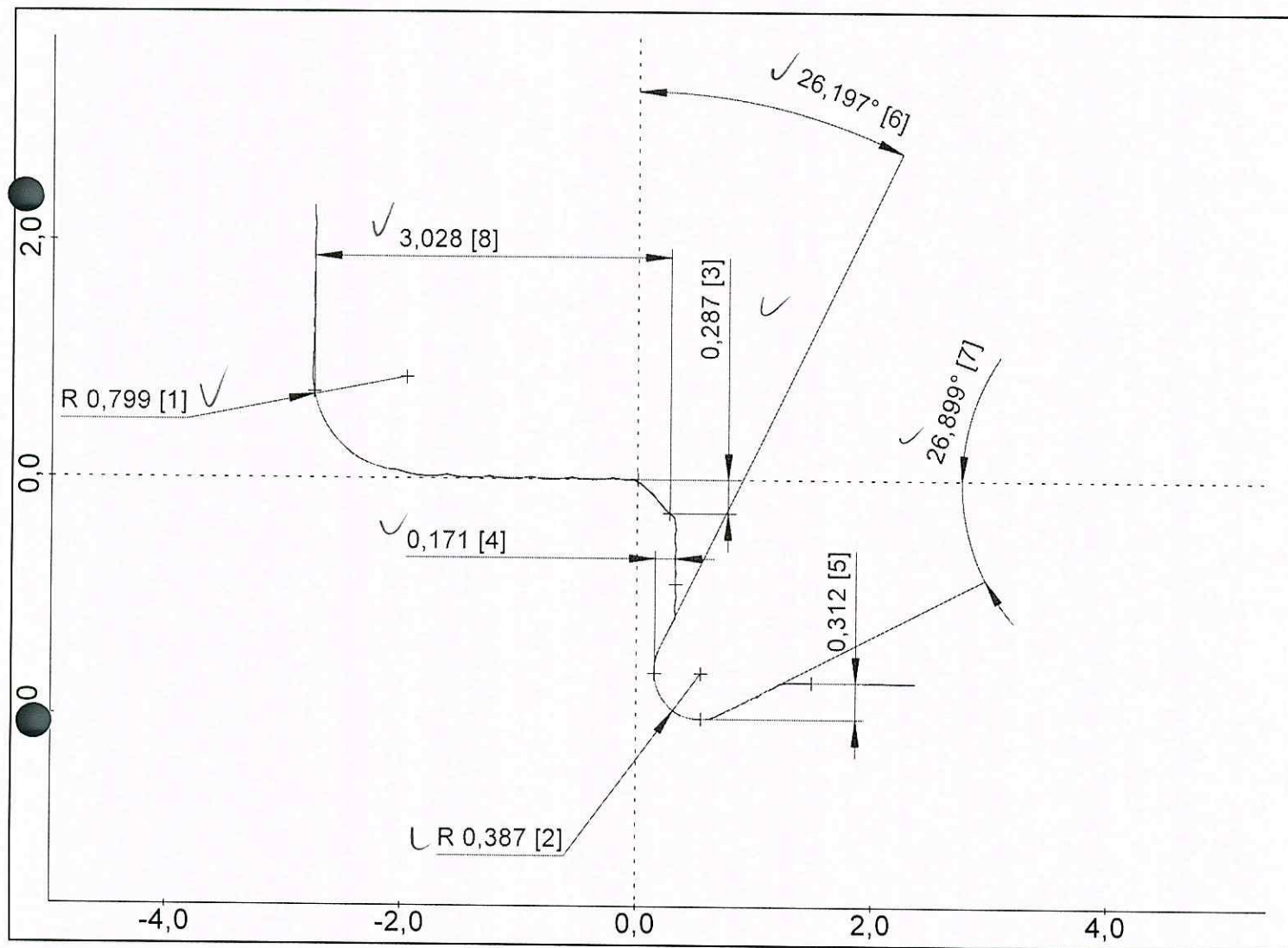
$\varnothing 35^{-0,3}$

35.517 -

0,642

PERTHOMETER CONCEPT

34,875 OK

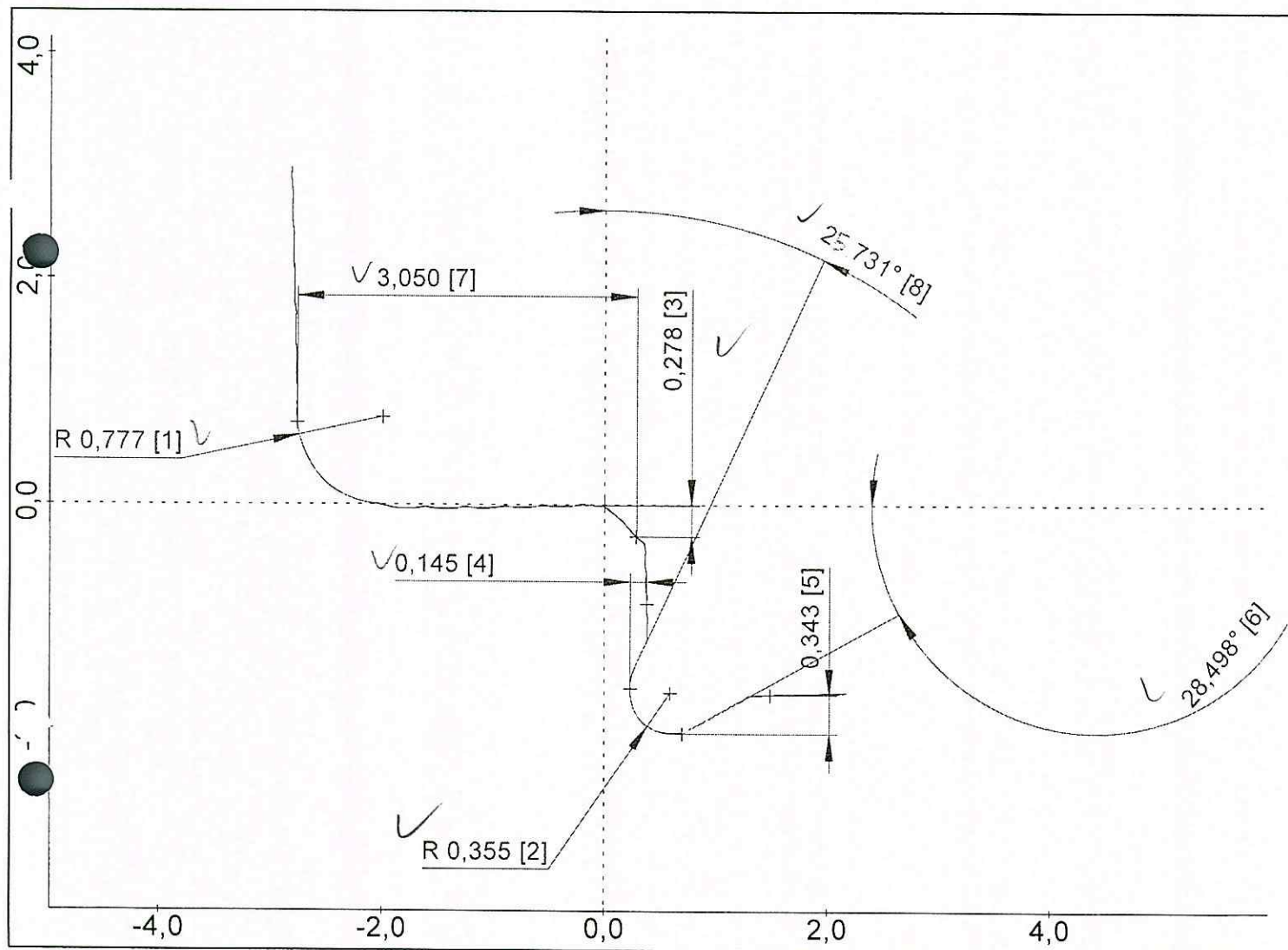


PERTHOMETER CONCEPT

35.517-
 0,624
 34,893 OK

Oggetto: OUTPUT 1
 Numero: 3973 PPAP PZ.3
 Operatore: TURNO B
 Data, ora: 03.06.2014, 12:29
 Nota: PARTICOLARE Z
 Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002

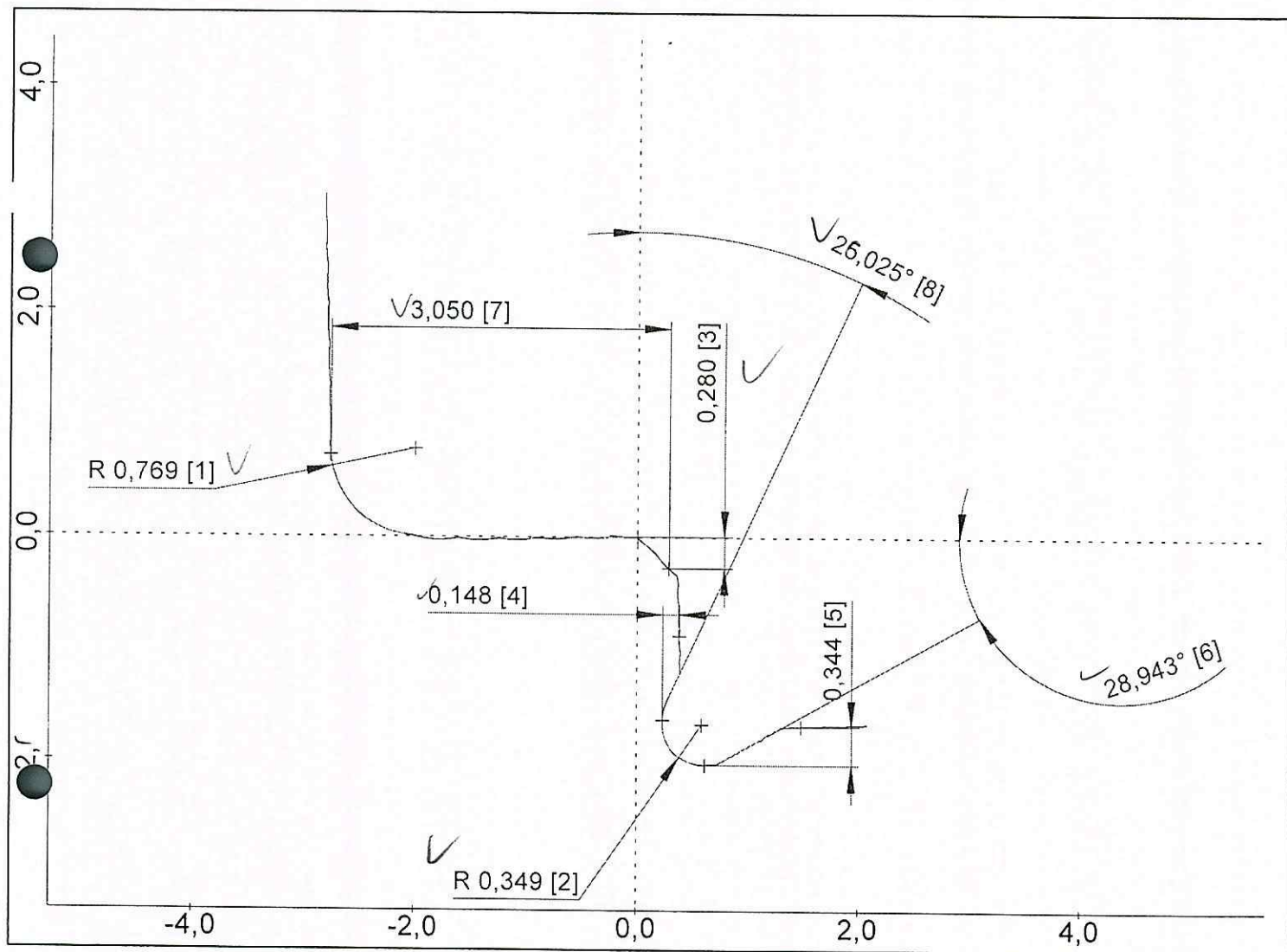


PERTHOMETER CONCEPT

35.512 -
 0,680
 34,832 OK

Oggetto: OUTPUT 1
 Numero: 3973 PPAP PZ.4
 Operatore: TURNO B
 Data, ora: 03.06.2014, 12:32
 Nota: PARTICOLARE Z
 Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002

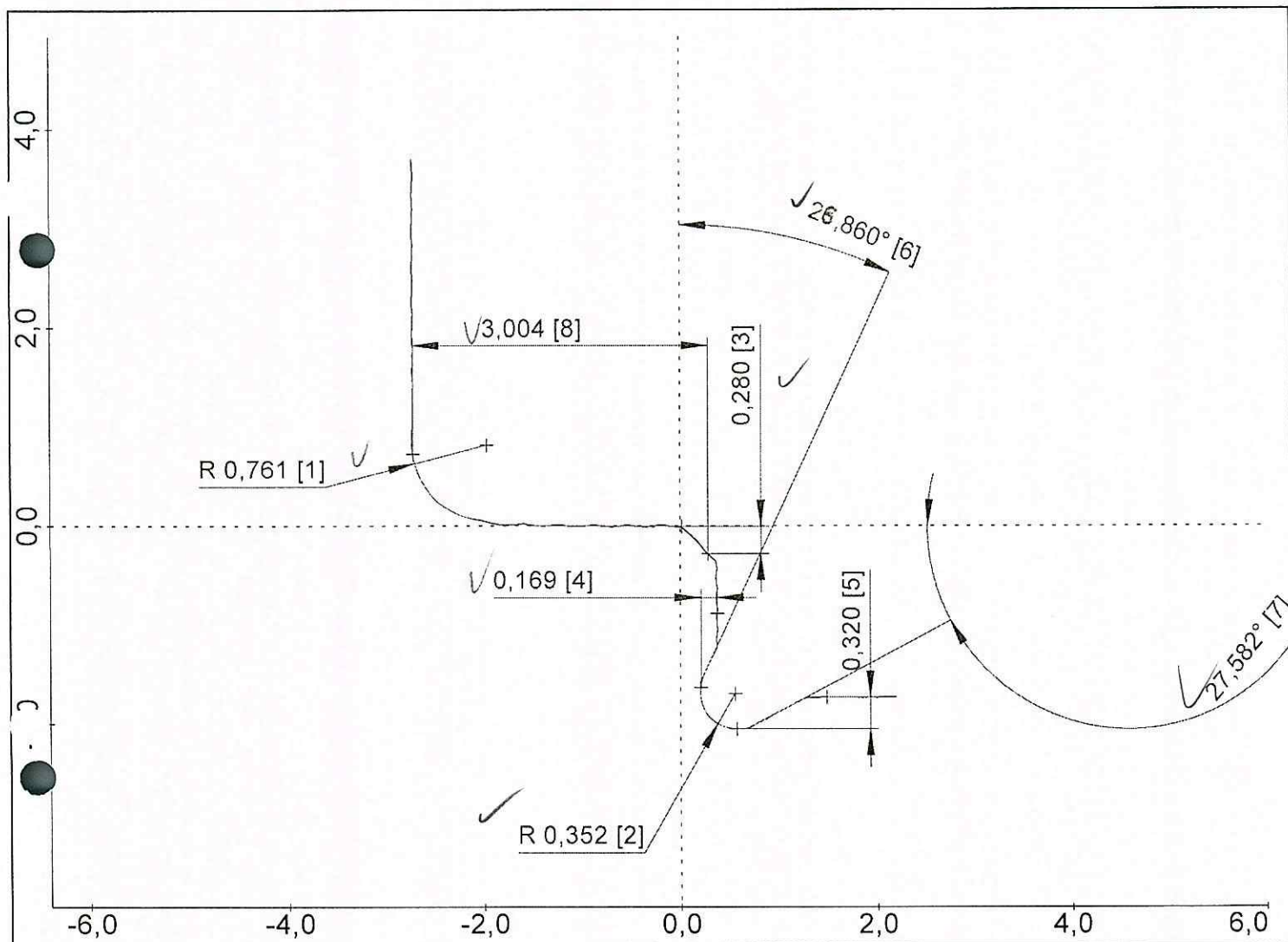


PERTHOMETER CONCEPT

35,518 -
 0,688
 34,831 OK

Oggetto: OUTPUT 1
 Numero: 3973 PPAP PZ.5
 Operatore: TURNO B
 Data, ora: 03.06.2014, 12:34
 Nota: PARTICOLARE Z
 Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



PERTHOMETER CONCEPT

35,520 -
 0,640
 34,880 OK