EDISON	Process Capability Study Plan DCT Gears	Side 1

Part -Nr.: 250.1.5186.75 | Supplier : GETRAG | Creation Date: 16.09.2014

Part Name: Ring gear | Supplier Plant Name: BARI | Revision Date: 16.09.2014

SCIF #	Identification of Characteristics	Specified Tolerance	C_m/C_{mk} ≥ 1,67	Study #	Scheduled date	P_{pk} ≥ 1,67	Study #	Scheduled date	Measurement equipment	Results / Comments
1	Measurement over Balls	Max. 201,370 Min. 201,302	1.86			1.67			TEST BENCH	
2	Length 15,800	+0,04 -0,04	2.43	5187		1.68			ZEISS 3D	
3	Diameter 116,00	+0.022	2.04	5187		1.67			ZEISS 3D	
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