

310760

Report 72270-T



Change Request <input type="checkbox"/>	Change Order <input checked="" type="checkbox"/>	Initiator of Change	
Reason for Change		External: Customer <input type="checkbox"/>	
Drawings distribution.		Supplier <input type="checkbox"/>	
		Internal: <input checked="" type="checkbox"/>	
Reference		Issued by:	
German change order: C000346_MIP_1.		Team: B/WLQ1	
		Name: M. Di Pasquale	
		Date: Dec,10th 2014	

Description of Change

Remove PK specs from drawings. Add <M> to drain plug. Add internal traceability marks to Bad Windsheim housings. No cost updates.

Distribution List	Drawings (DDA) ¹	Change Information		Drawings (DDA) ¹	Change Information
Issuer	<input type="checkbox"/>	<input checked="" type="checkbox"/>	B/WLQ1: Central Quality	<input type="checkbox"/>	<input checked="" type="checkbox"/>
B/ELE1: Product Engineering	<input type="checkbox"/>	<input checked="" type="checkbox"/>	B/WLQ3: Customer Service	<input type="checkbox"/>	<input checked="" type="checkbox"/>
B/ELE2/3: Testing	<input type="checkbox"/>	<input checked="" type="checkbox"/>	B/WLQ2: Metallurgical Laboratory	<input type="checkbox"/>	<input checked="" type="checkbox"/>
B/WLP: ME	<input type="checkbox"/>	<input checked="" type="checkbox"/>	B/GPS1: Production line - Gears	<input type="checkbox"/>	<input type="checkbox"/>
B/EX: Program management	<input type="checkbox"/>	<input checked="" type="checkbox"/>	B/GPS2: Production line - Shafts	<input type="checkbox"/>	<input type="checkbox"/>
B/BLF: Finance & Controlling	<input type="checkbox"/>	<input checked="" type="checkbox"/>	B/GPS3: Housings (1)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
B/EEL: Logistics	<input type="checkbox"/>	<input checked="" type="checkbox"/>	B/GPS4: Assembly line	<input type="checkbox"/>	<input checked="" type="checkbox"/>
B/WLQ4: SQA	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
B/WLQ4: Incoming Inspection	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>

Getrag Plants

DEU: Untergruppenbach	<input type="checkbox"/>	<input type="checkbox"/>	GEC: Sterling Heights	<input type="checkbox"/>	<input type="checkbox"/>
DEL: Ludwigsburg	<input type="checkbox"/>	<input type="checkbox"/>	GPG: Charlestone	<input type="checkbox"/>	<input type="checkbox"/>
DEN: Neuenstein	<input type="checkbox"/>	<input type="checkbox"/>	GFT: Köln	<input type="checkbox"/>	<input type="checkbox"/>
DER: Rosenberg	<input type="checkbox"/>	<input type="checkbox"/>	GFT: Kechnec	<input type="checkbox"/>	<input type="checkbox"/>
DEW: Bad Windsheim	<input type="checkbox"/>	<input type="checkbox"/>	GTC: Detroit	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>

Customers

C'HANGAN: Chongqing (CN)	<input type="checkbox"/>	<input type="checkbox"/>	FORD: Detroit (US)	<input type="checkbox"/>	<input type="checkbox"/>
CUMMINS: Darlington (US)	<input type="checkbox"/>	<input type="checkbox"/>	LAND ROVER: Longbridge (UK)	<input type="checkbox"/>	<input type="checkbox"/>
GME: Rüsselsheim (DE)	<input type="checkbox"/>	<input type="checkbox"/>	NAMG: Longbridge (UK)	<input type="checkbox"/>	<input type="checkbox"/>
GMB: São Paulo Brazil (BR)	<input type="checkbox"/>	<input type="checkbox"/>	RENAULT: Paris (FR)	<input type="checkbox"/>	<input type="checkbox"/>
GM-NAO & SATURN: Detroit (US)	<input type="checkbox"/>	<input type="checkbox"/>	ROVER: Longbridge (UK)	<input type="checkbox"/>	<input type="checkbox"/>
FIAT: Torino (IT)	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>

Remarks **BP**

(1) This department has to receive the drawings: 2500353220 and 2500354800.

1 Index

1	Index.....	2
2	Info	2
3	Spare parts.....	2
4	Drawing Distribution	2
5	Instructions.....	3
6	Breakpoint request	4

2 Info

Bad Windsheim wants a defined point on Ford housings to mark internal traceability (250/5429).

Remove PK symbols from drawings due to porosity spec update (36134_2, 36219_,36219_3).

Add <M> to drain plug on housing drawing (250/5388_3 & 250/5388_4).

3 Spare parts

- No impact on Spare parts -

4 Drawing Distribution

- **2500353220** **Clutch housing (1-5)** **AE " e " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 3: Remove PK porosity notes; Sheet 4:; Add <M>; remove PK porosity notes.
- **2500353221** **Clutch housing (1-5)** **AE " d " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 3: Remove PK porosity notes; Sheet 4:; Add <M>; remove PK porosity notes.
- **2500353222** **Clutch housing (1-5)** **AE " d " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 3: Remove PK porosity notes; Sheet 4:; Add <M>; remove PK porosity notes.
- **2500353223** **Clutch housing (1-5)** **AE " a " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 3: Removed PK porosity notes; Sheet 4: Removed PK porosity notes.
- **2500323801** **Clutch housing (1-5)** **AE " e " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 3: Remove PK porosity notes; add view IT (for internal traceability); Sheet 4:
Remove PK porosity notes; add <M>.

- **2500333200** **Clutch housing (1-5)** **AE " g " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 3: Remove PK porosity notes; add view IT (for internal traceability); Sheet 4:
Remove PK porosity notes; add <M>.
- **2500354000** **Transmission Housing (1-4)** **AE " e " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 4: Add traceability note.
- **2500354800** **Clutch housing (1-5)** **AE " e " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 3: Remove PK porosity notes; Sheet 4: Add <M>; remove PK porosity notes.
- **2500354801** **Clutch housing (1-5)** **AE " d " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 3: Remove PK porosity notes; Sheet 4: Add <M>; remove PK porosity notes.
- **2500323400** **Transmission Housing (1-4)** **AE " e " from 18.11.2014**
(Maturity level of specification 3 approved)
Sheet 3: Remove PK porosity notes; Sheet 4: Add view IT (for internal traceability);
remove PK porosity notes; add traceability note; add <M>.

5 Instructions

- The modification must be followed from all affected departments.
- The old drawing must be replaced.
- GPS3 department has to take a break point, for modification referred to:
 - 2500353220;
 - 2500354800.
- GPS4 department has to take a break point, for modification referred to:
 - 2500353221;
 - 2500353222;
 - 2500353223;
 - 2500323801;
 - 2500333200;
 - 2500354000;
 - 2500354801;
 - 2500323400.

6 Breakpoint request

Data di comunicazione modifica: DATE OF THE CHANGE ORDER:		Numero di comunicazione modifica: CHANGE ORDER NUMBER:				
Codice pezzo: PART NUMBER:		Denominazione: PART NAME:				
PRODUZIONE PRODUCTION	Codice pezzo: PART NUMBER COMPONENT:					
	Data di produzione: PRODUCTION DATE:					
	Data di uscita: DELIVERY DATE:				Firma: SIGNATURE:	
MONTAGGIO ASSEMBLY	Tipo di cambio: TRANSMISSION VARIANT:					
	Data di montaggio: ASSEMBLY DATE:					
	1° numero cambio: 1ST TRANSMISSION AFFECTED BY THE CHANGE:				Firma: SIGNATURE:	
SPEDIZIONE LOGISTICS	Termine di consegna: DELIEVRY DATE:					
	Data di uscita: DELIVERY DATE:				Firma: SIGNATURE:	
Osservazioni: REMARKS:						
Destinatari: DISTRIBUTION LIST:			✓	✓	✓	
Reparto: DEPARTMENT:	GPS 1	GPS 2	GPS 3	GPS 4	ELE 1	
Data: DATE:						