

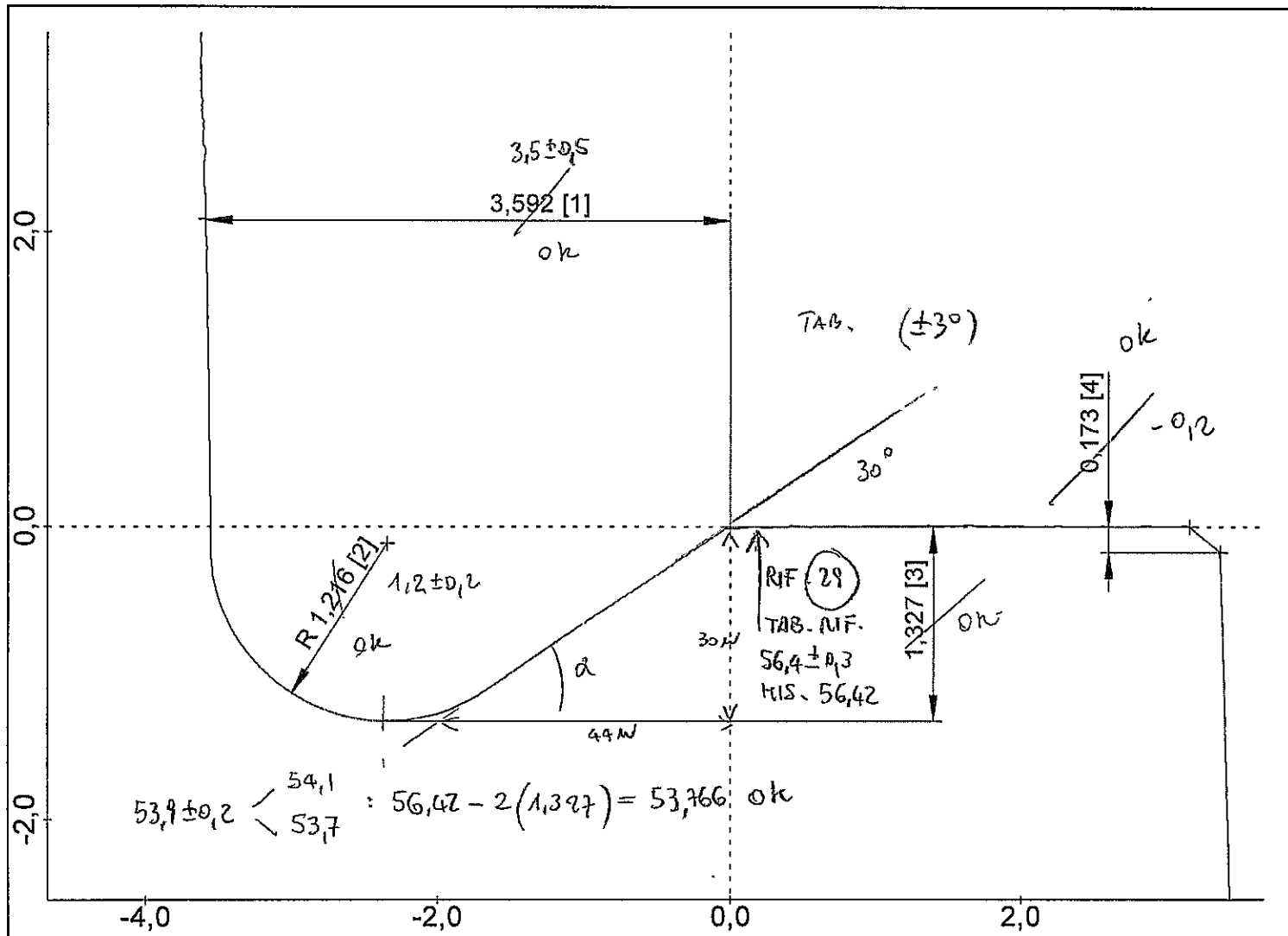
Point	Caractheristic	Tolerance	Part 1	Part 2	Part 3	Part 4	Part 5
20	MDK	68,579/68,509	68,52	68,521	68,533	68,54	68,529
29	Diameter 56,4	56,7/56,1	56,42	56,41	56,48	56,43	56,45
42	Tickness 17,2	17,3/17,1	17,211	17,201	17,208	17,214	17,222

Manual measures by Marposs, Altimetro, Calibro

SR6 250 1 3646 37

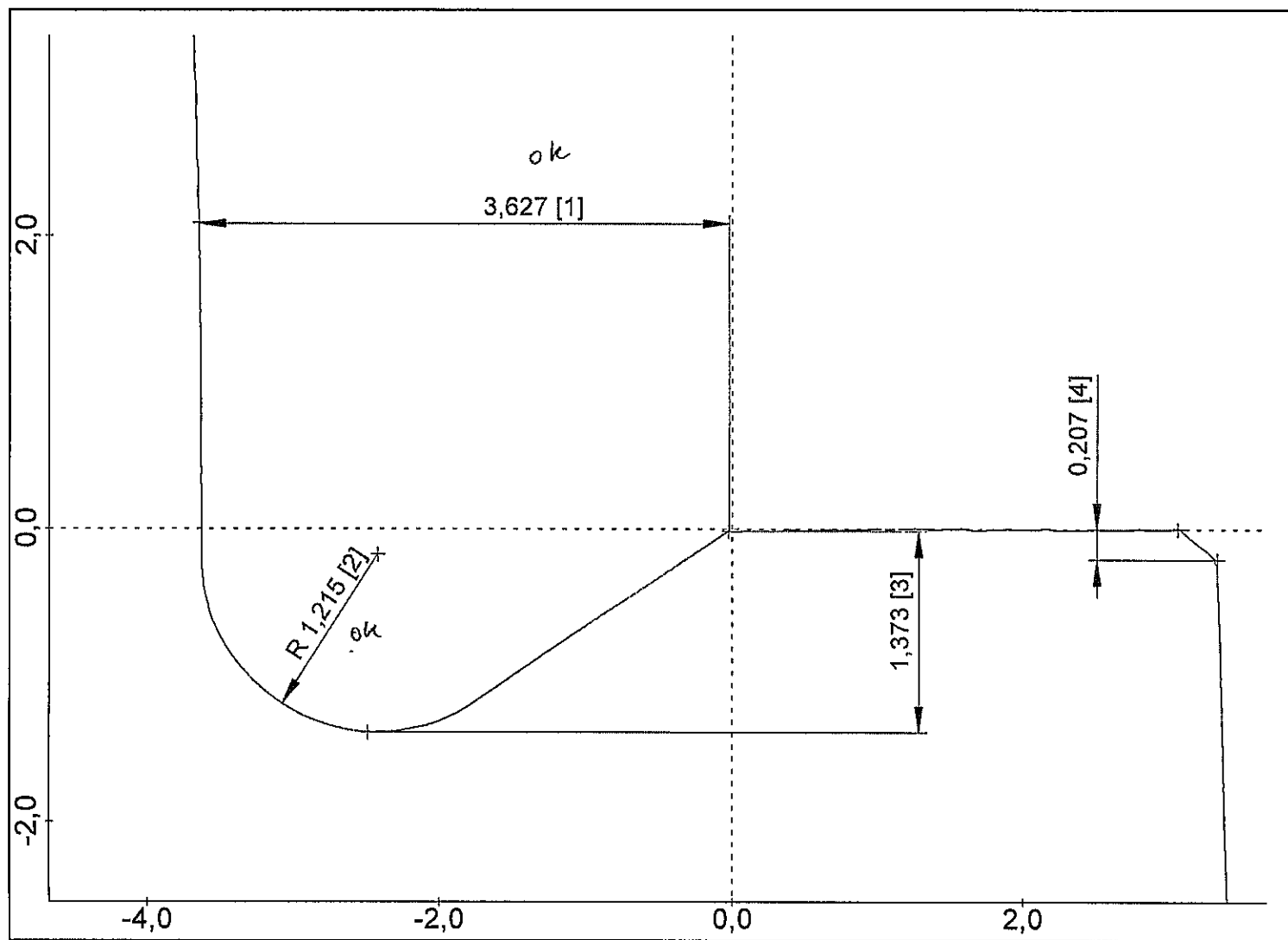
21, August 2014

313 090

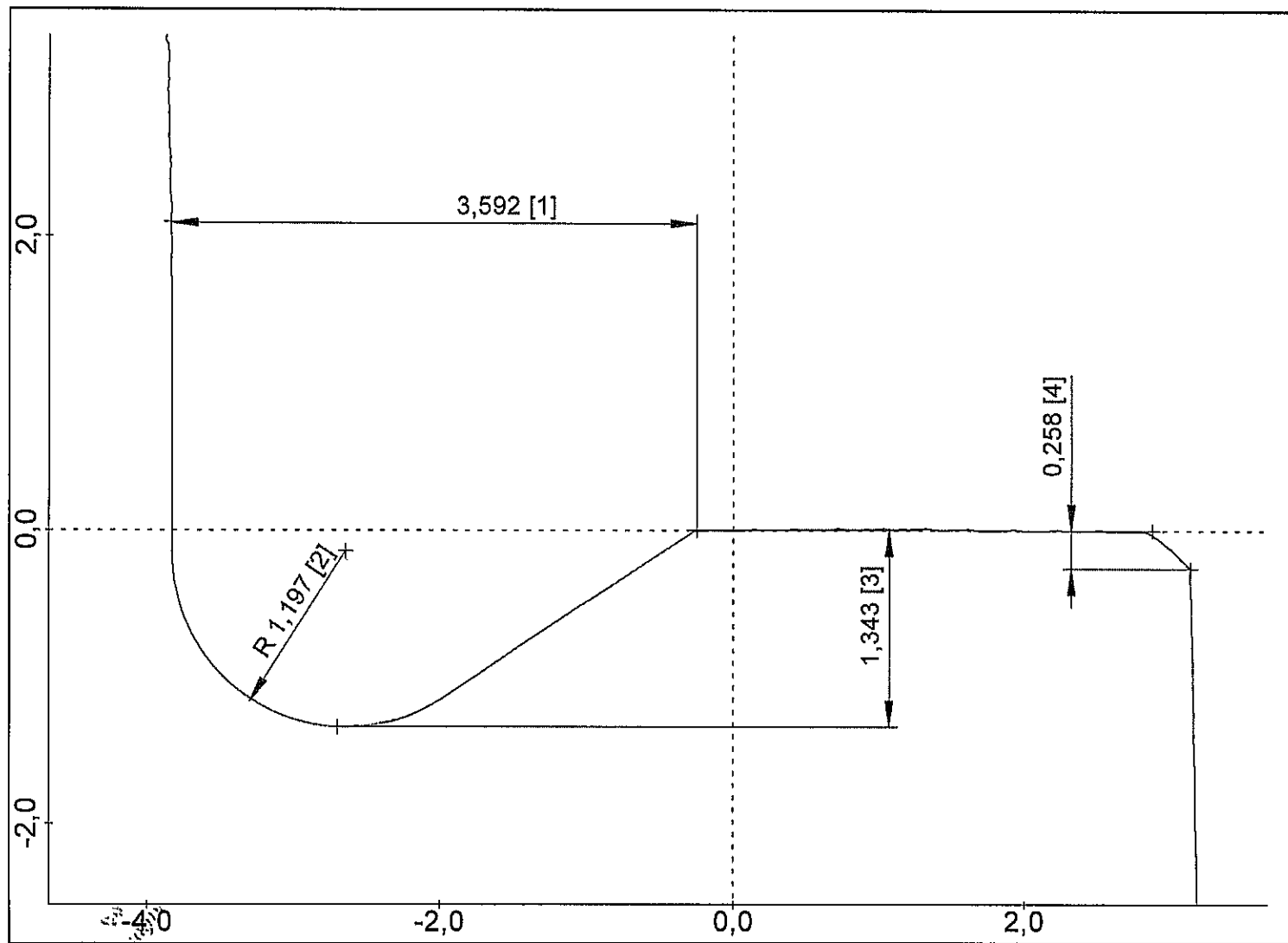


$$\alpha = \arctan \frac{30\mu}{44\mu} \approx 33^\circ$$

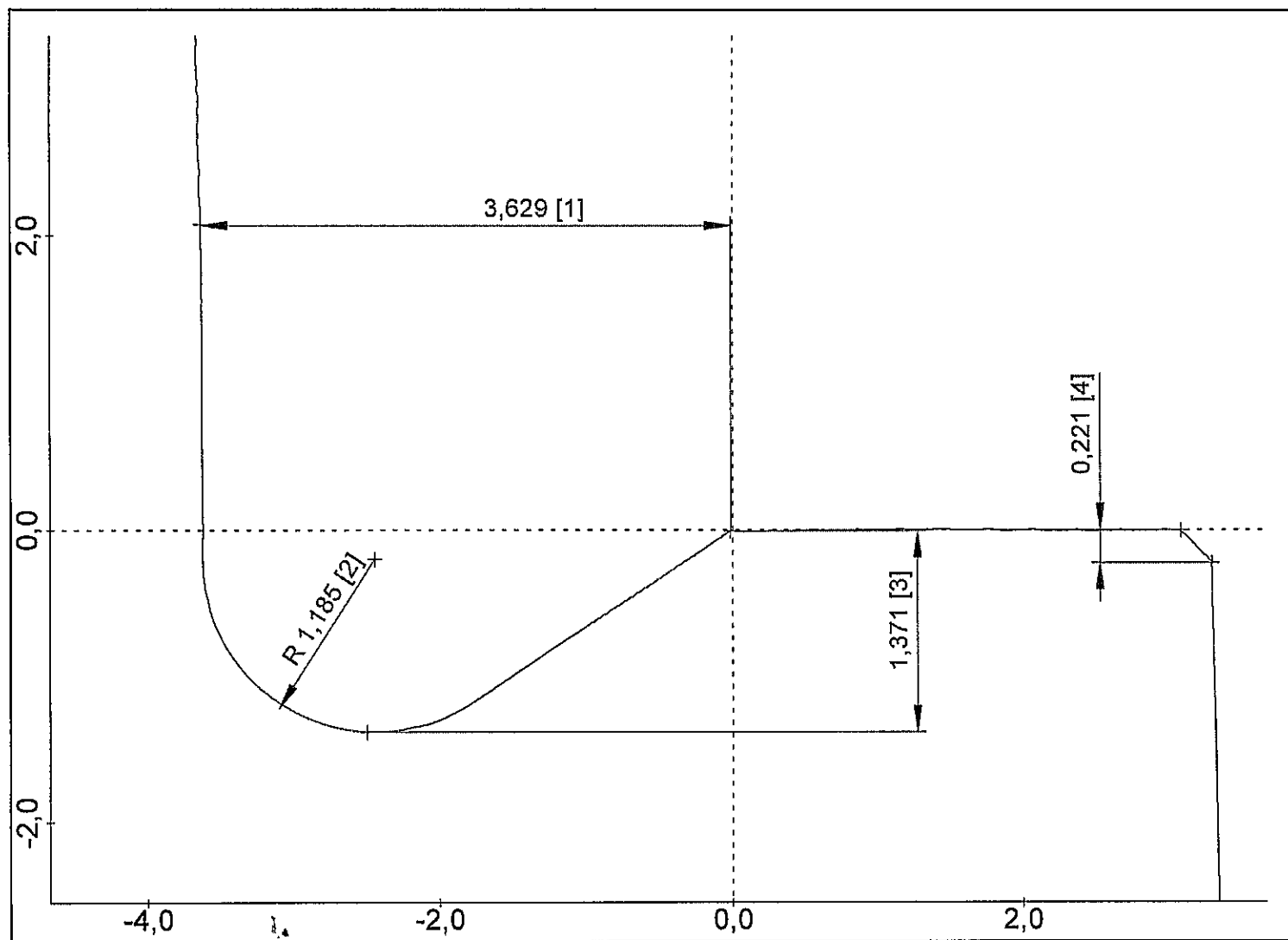
PERTHOMETER CONCEPT



$$56,41 - 2 (1,373) = 53,664 \sim 53,7 \text{ Tot. } (54,1 / 53,7)$$



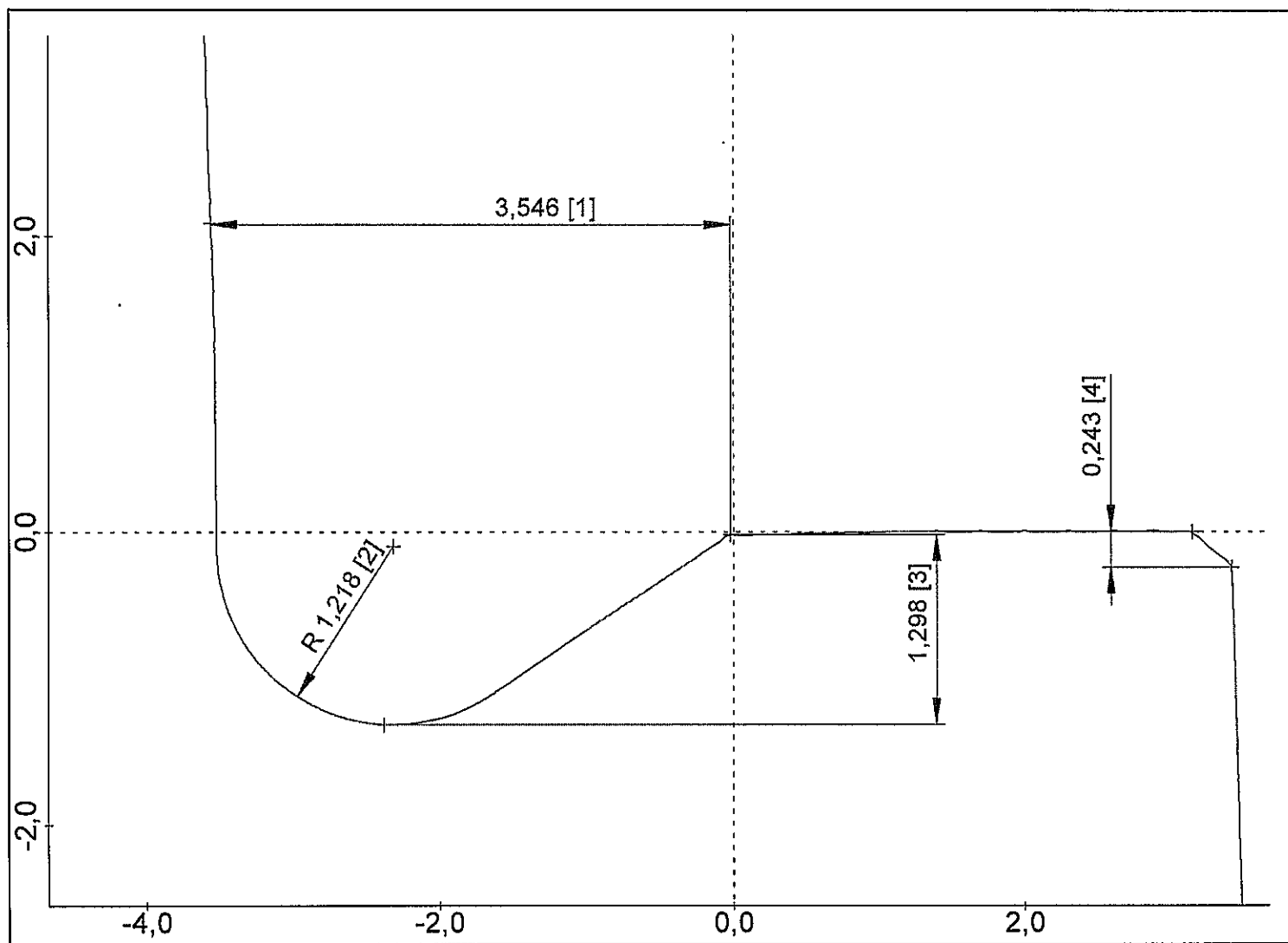
$$56,48 - 2 (1,343) = 53,794 \text{ oh}$$



$$56,43 - 2 \cdot (1,374) = 53,688 \sim 53,7 \text{ ok}$$

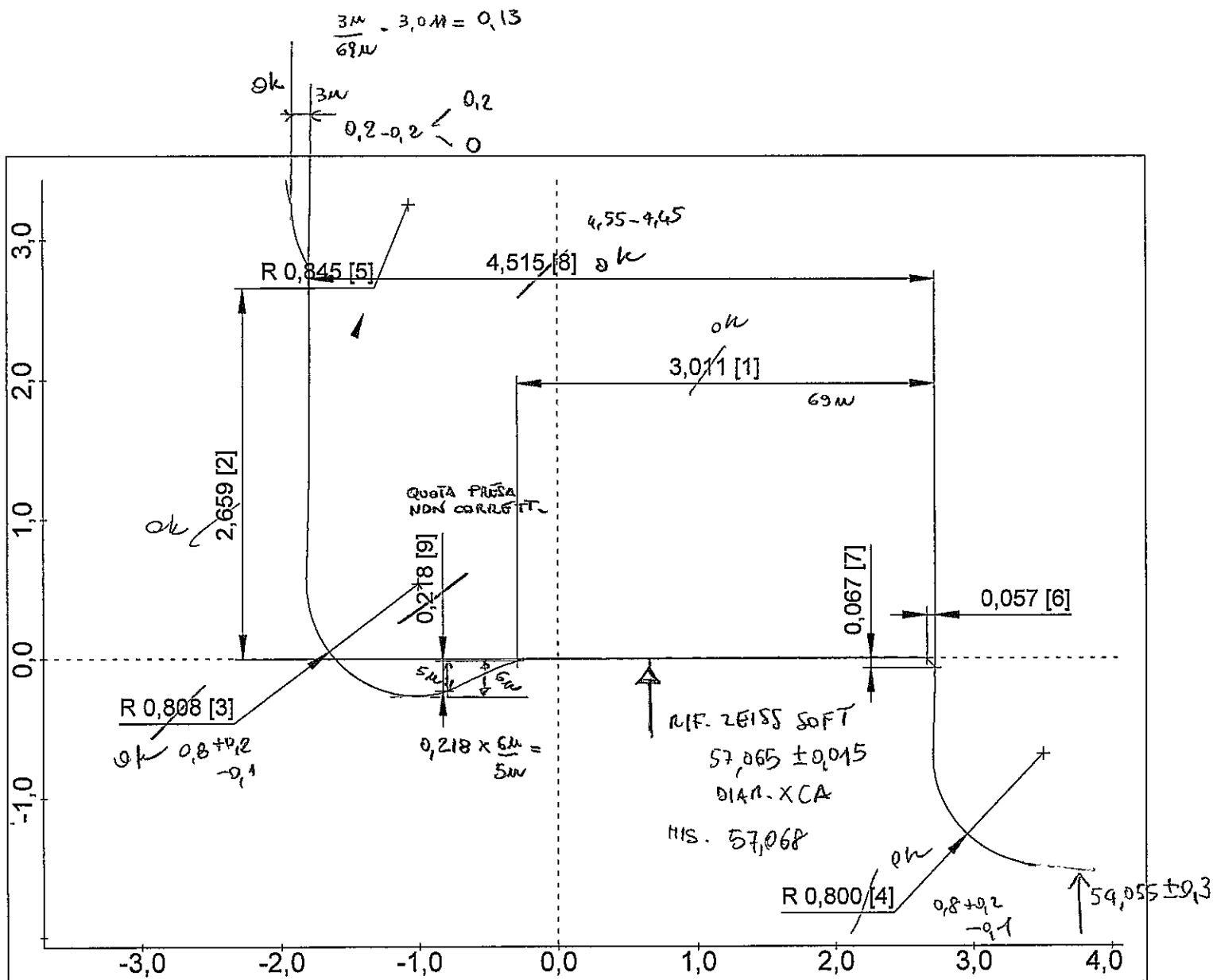
Oggetto: SR6
Numero: 3647 - PPAP PZ. N. 5
Operatore: TURNO A
Data, ora: 19.08.2014, 19:00
Nota: 15
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



$$56,45 - 2 (1,298) = 53,854 \text{ ok}$$

PERTHOMETER CONCEPT



PERTHOMETER CONCEPT

$$56,45 \pm 0,1 \begin{cases} 56,55 \\ 56,35 \end{cases}$$

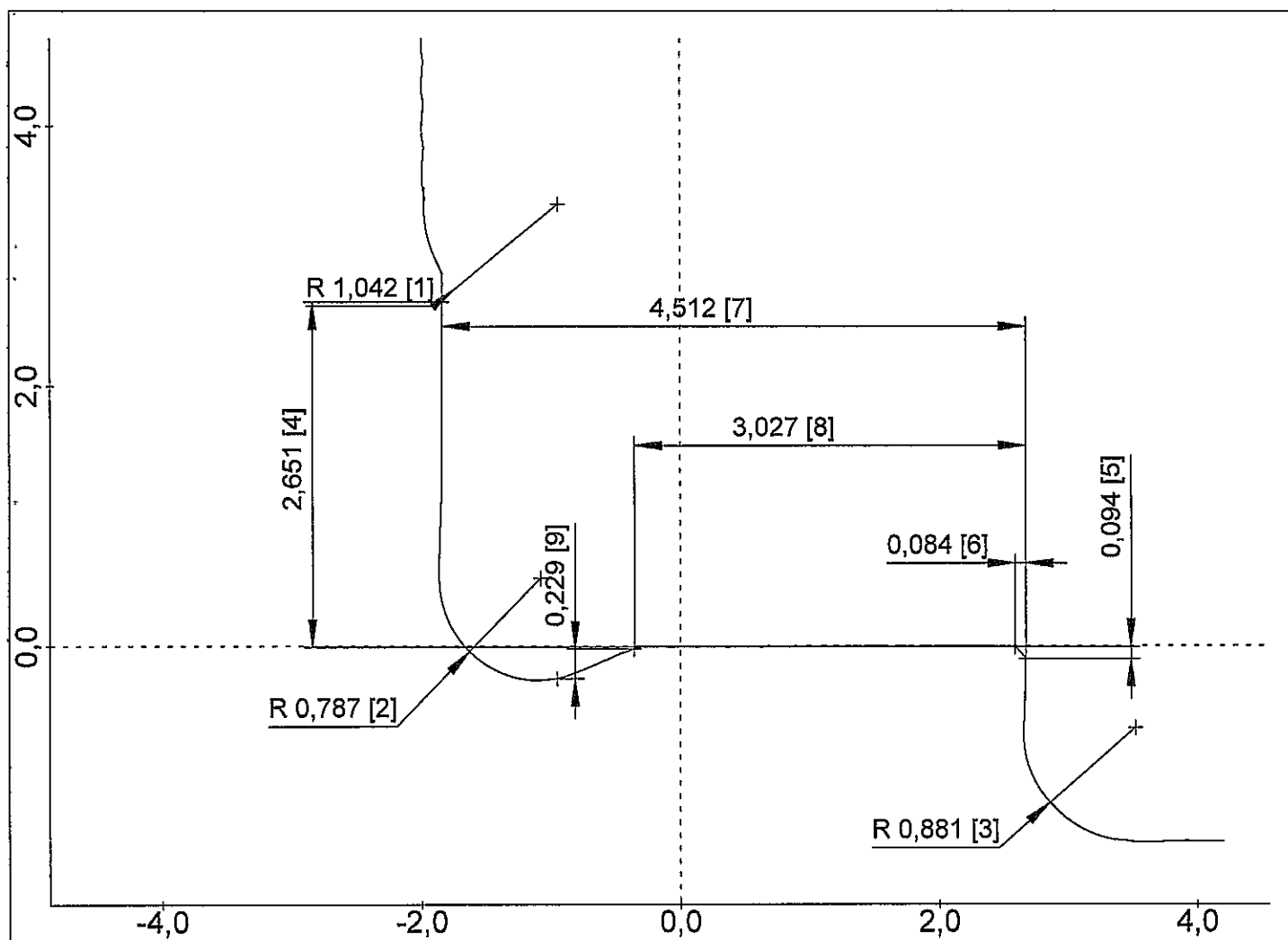
$$57,068 - 2 \times 0,218 = 56,632$$

$$0,261 = 56,54 \text{ ok}$$

$$62,4 - 0,1 \begin{cases} 62,4 \\ 62,3 \end{cases}$$

$$57,068 + 2 \times 2,659 = 62,386 \text{ ok}$$

Via dei Ciclamini 4, Modugno (BA)

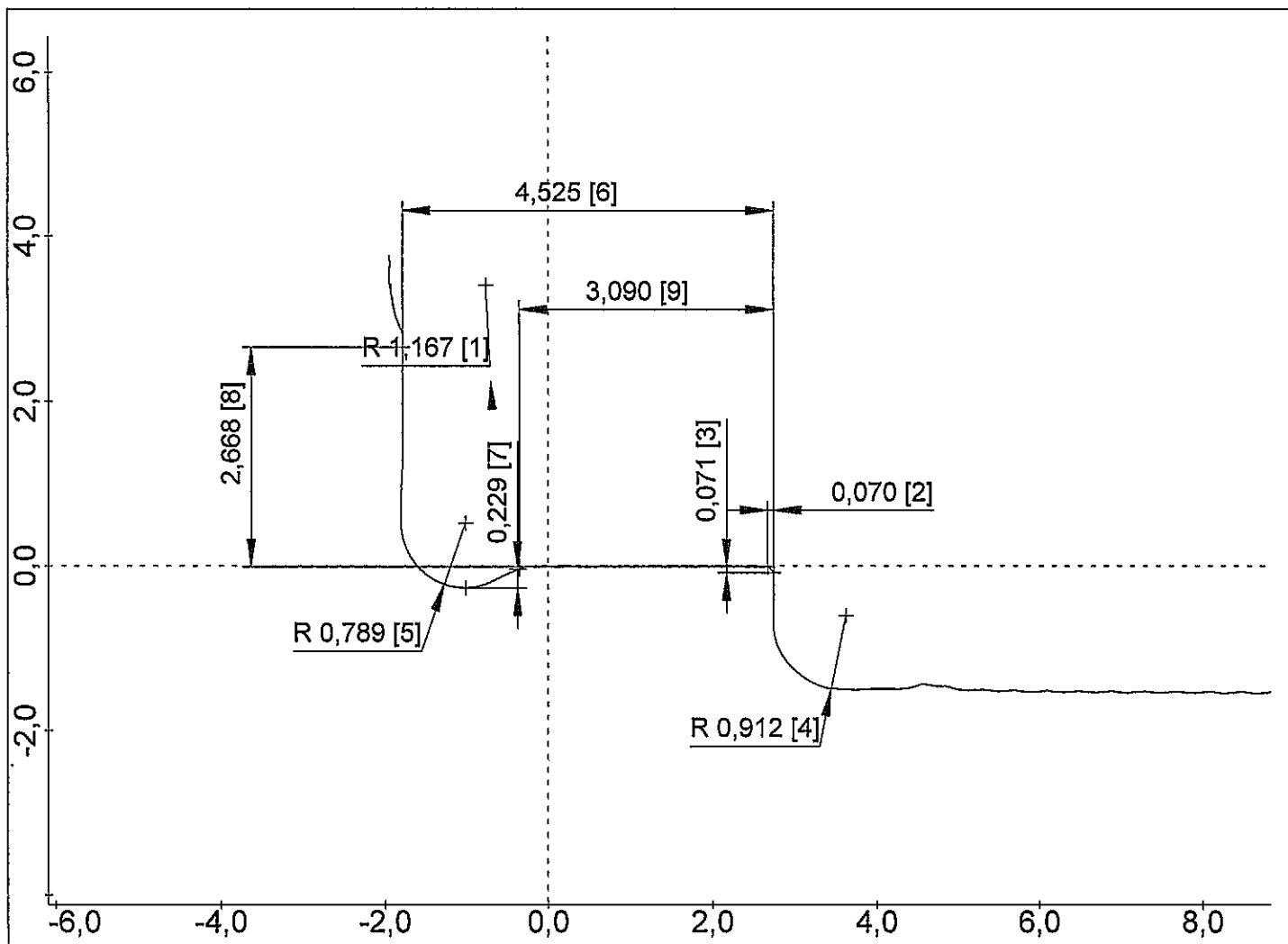


PERTHOMETER CONCEPT

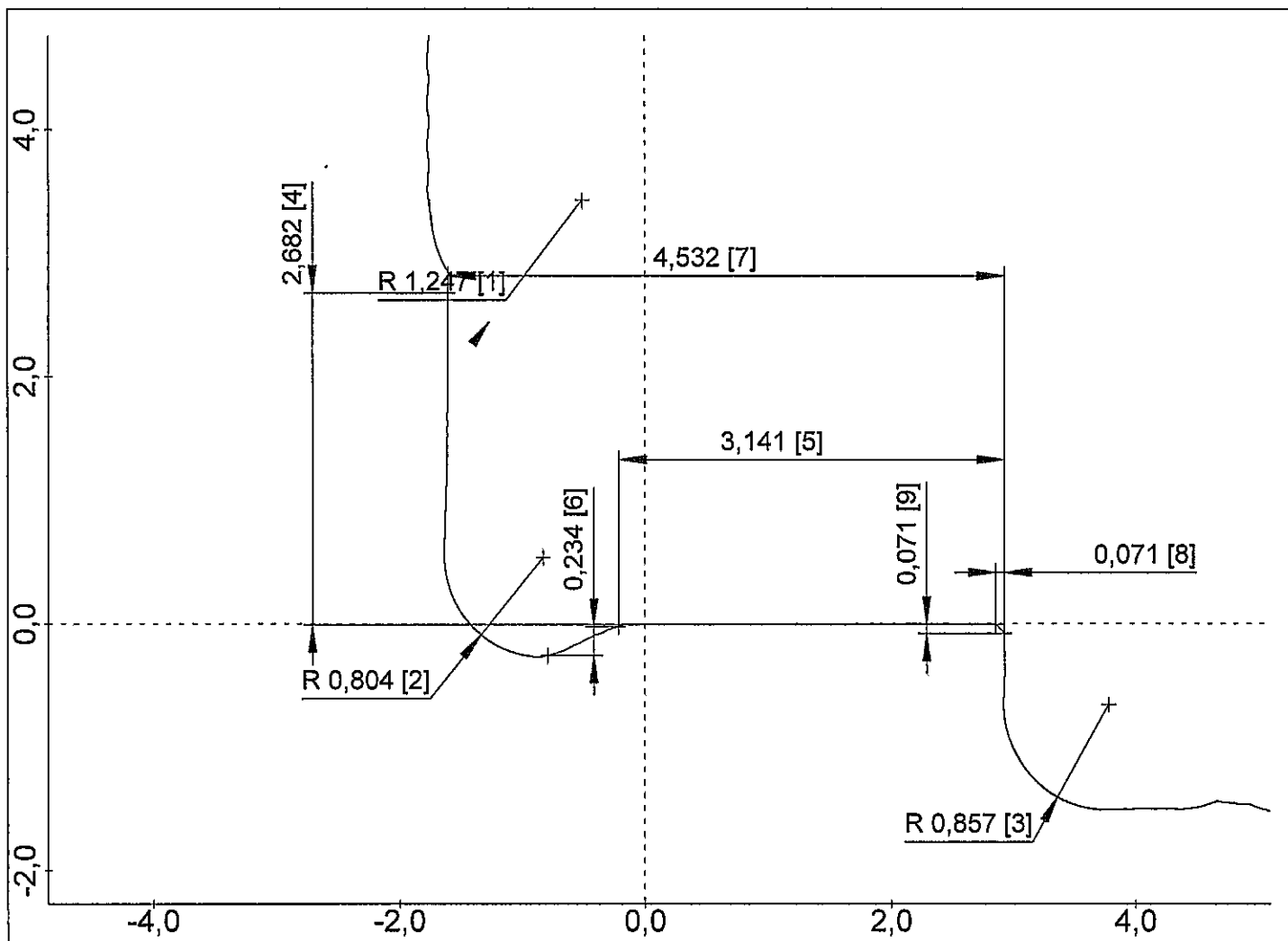
Via dei Ciclamini 4, Modugno (BA)

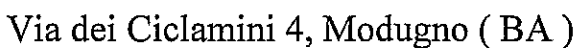
Oggetto: SR 6
 Numero: 3647 PPAP PZ 3
 Operatore: TURNO C
 Data, ora: 20.08.2014, 09:34
 Nota: PROFILO X
 Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 001

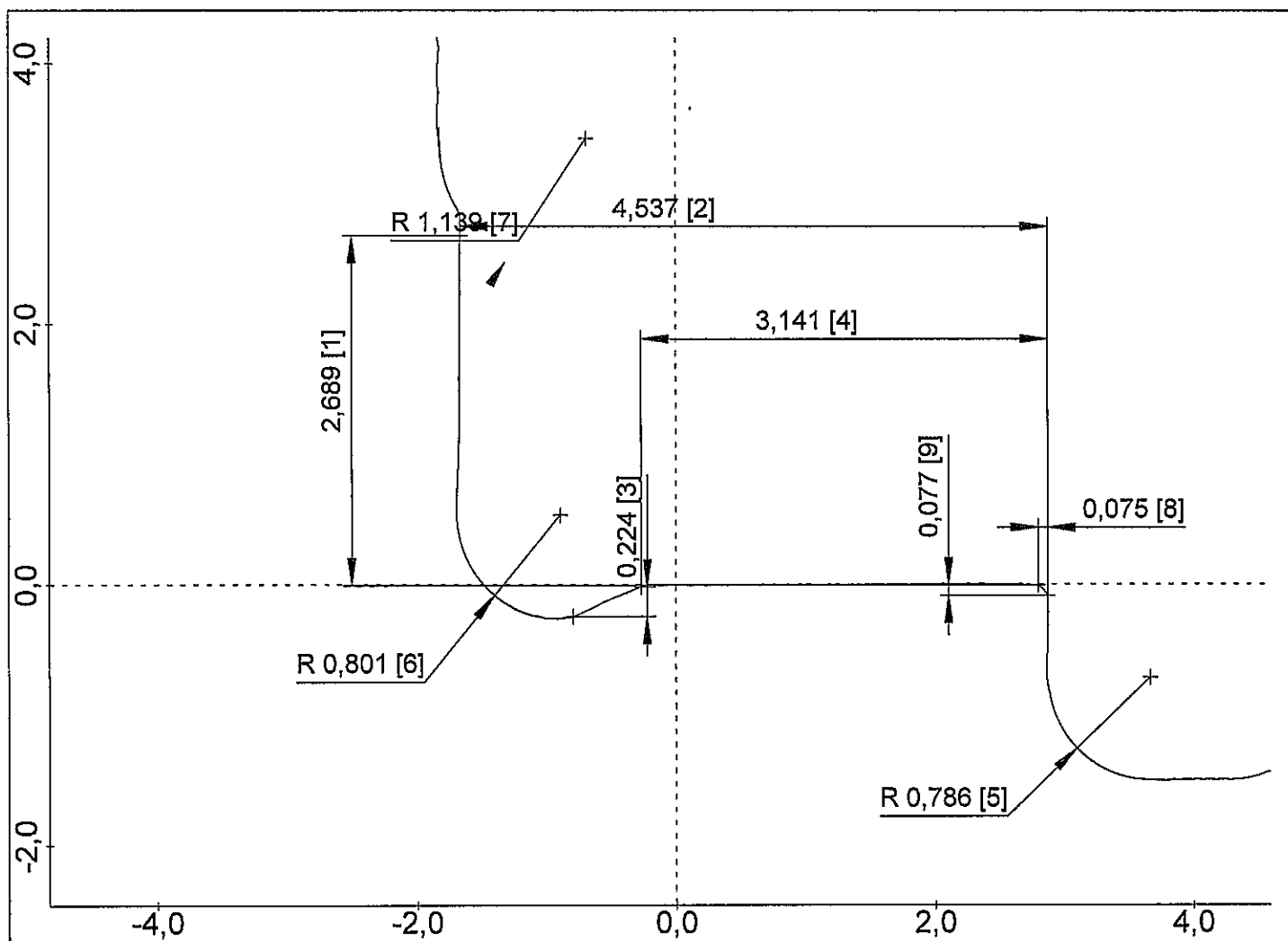


PERTHOMETER CONCEPT

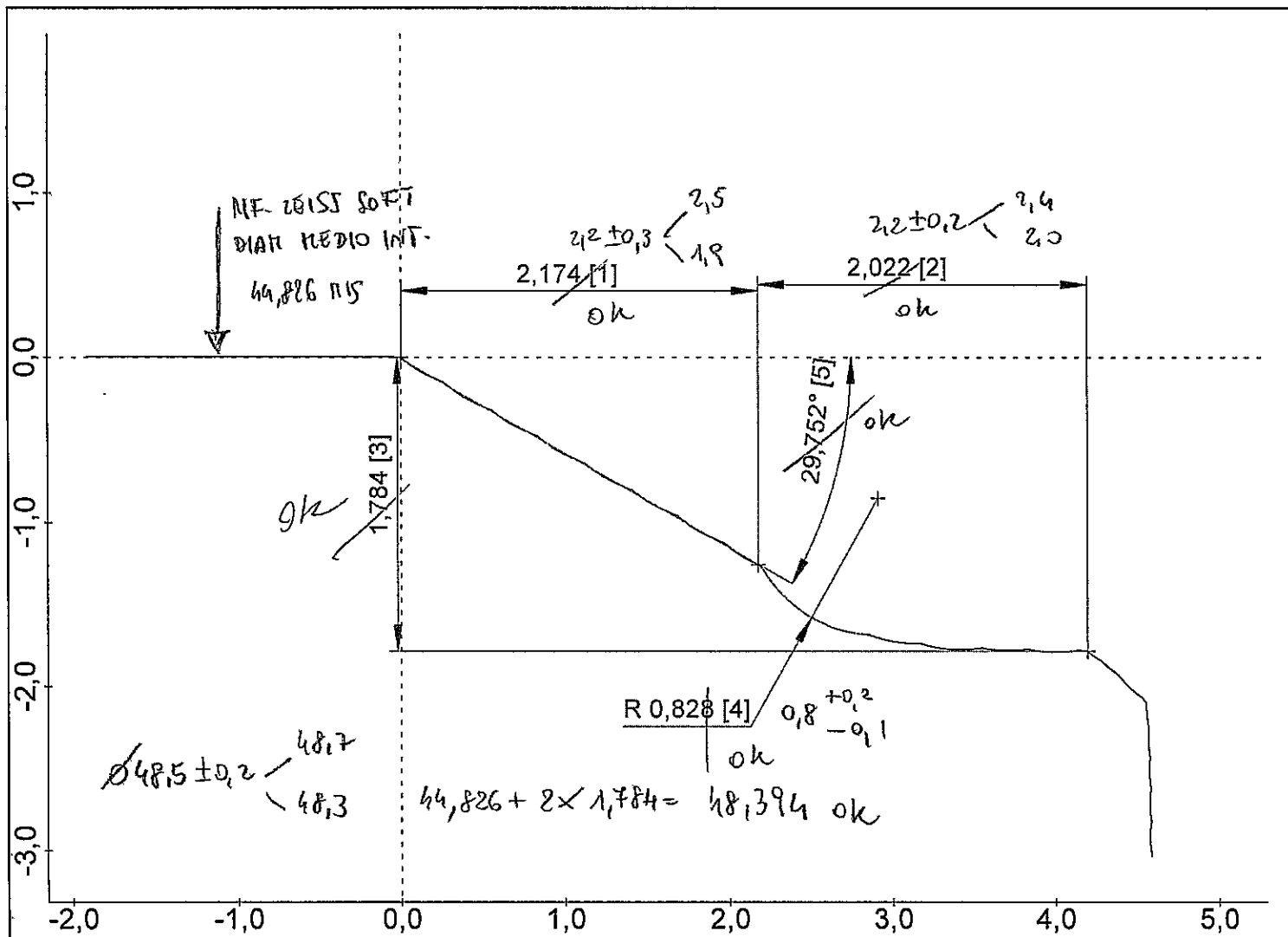




Macchina: MOA 416120 001

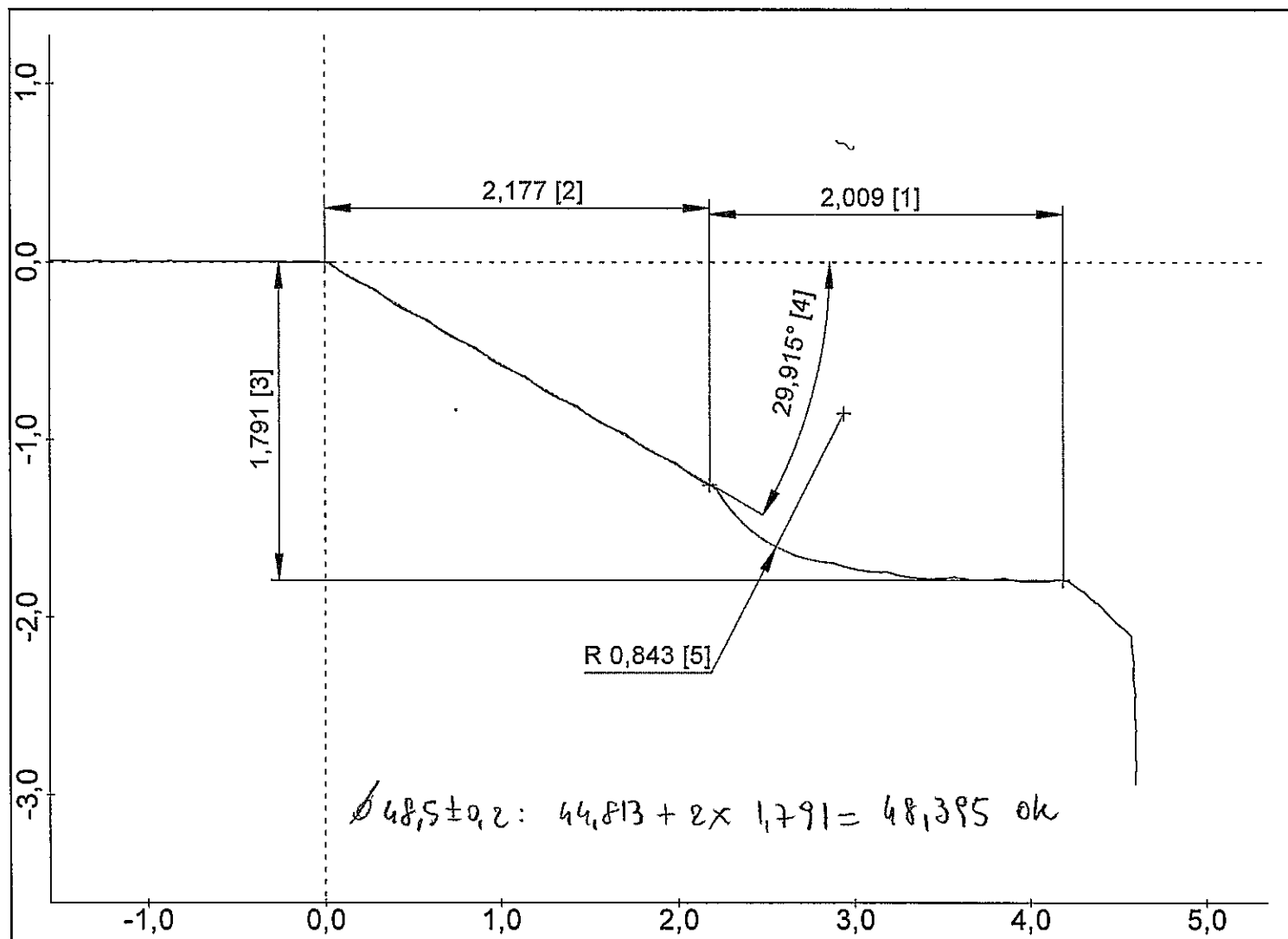


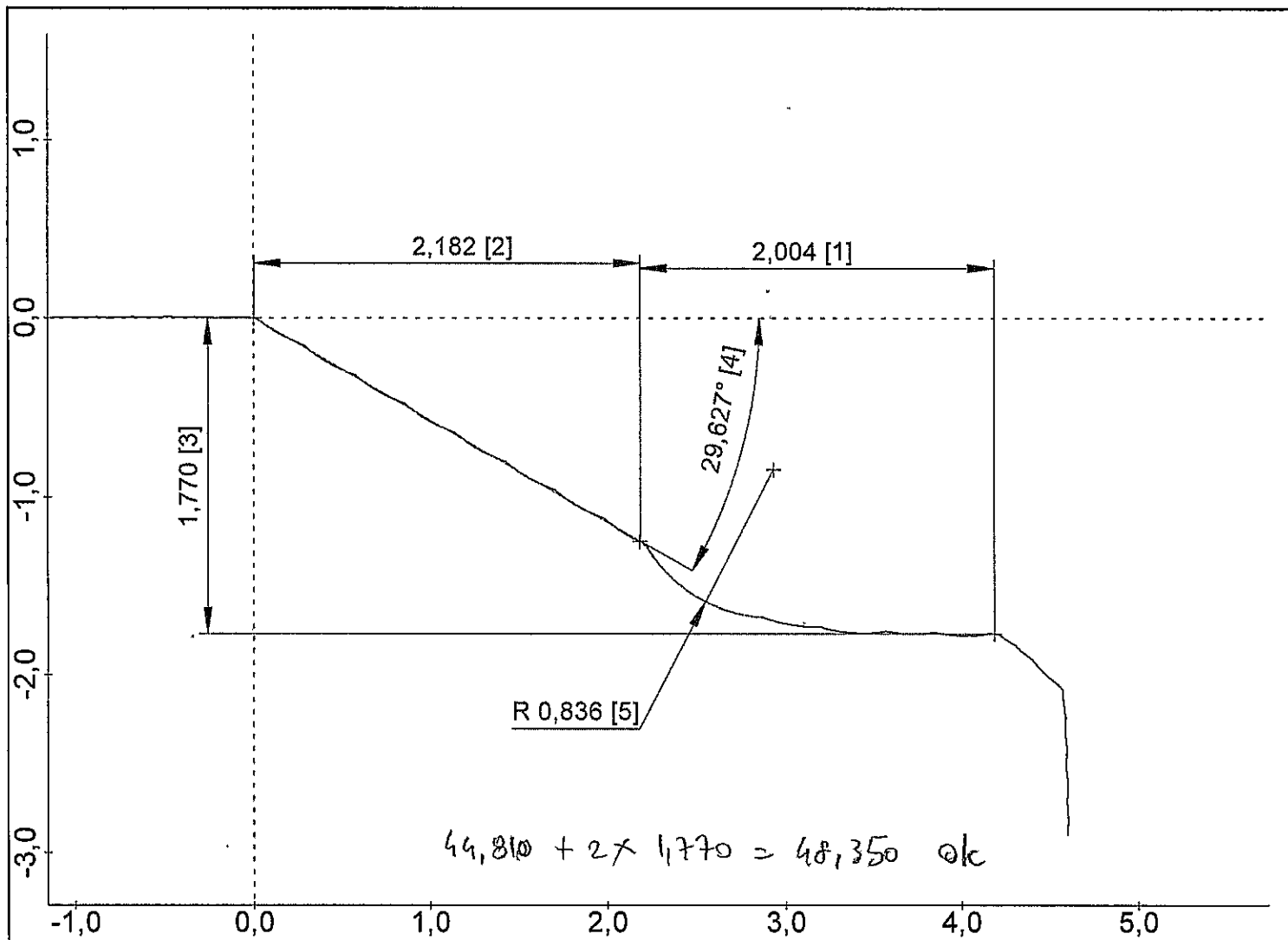
PERTHOMETER CONCEPT

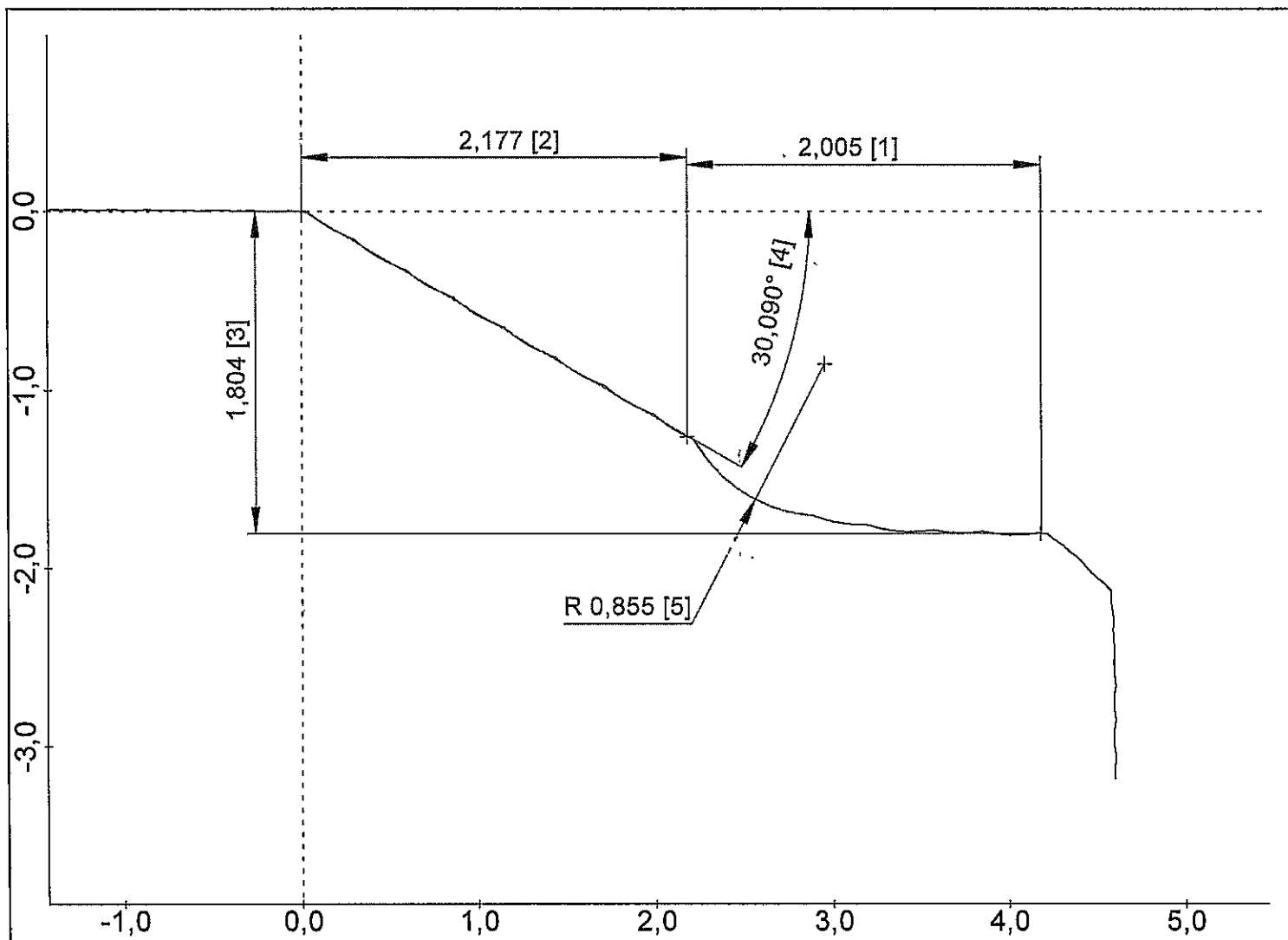


Oggetto: SR6
Numero: 3647 PPAP P.2
Operatore: TURNO A
Data, ora: 21.08.2014, 17:23
Nota: PROFILO PART..Y
Tastatore: PCV 350 / 33 mm

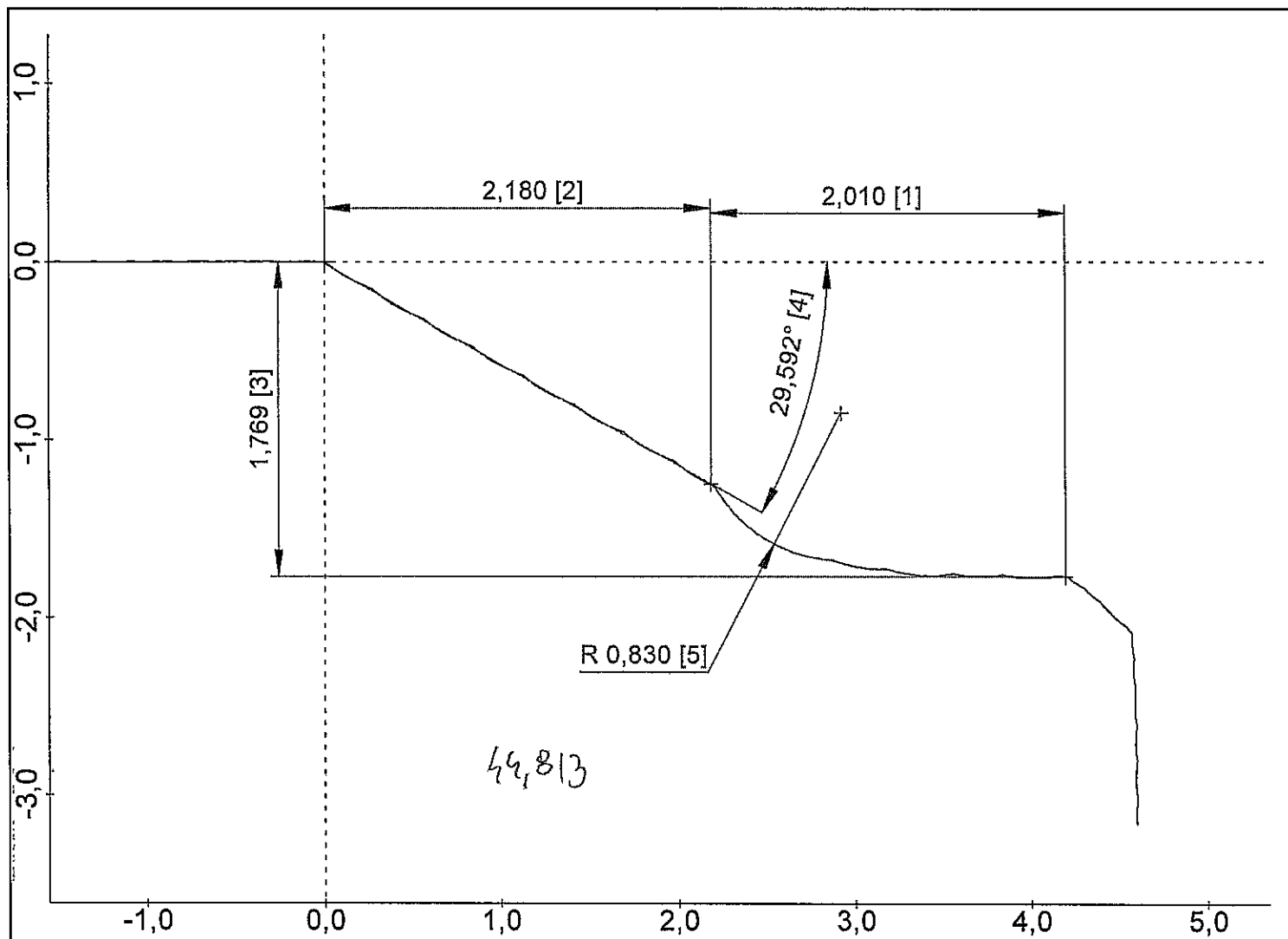
Macchina: MOA 416120 002





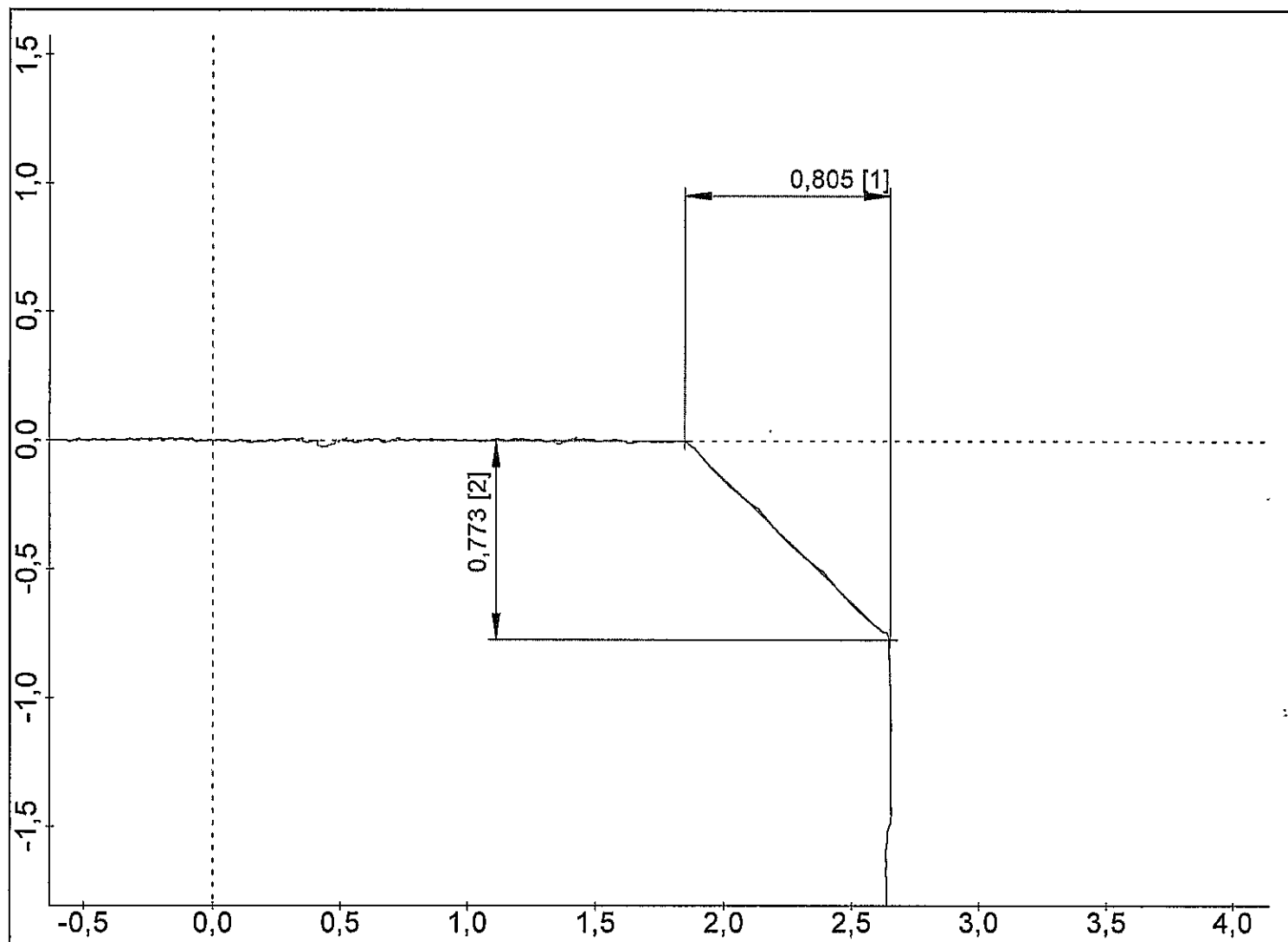


$$44,828 + 2 \times 1,804 = 48,436 \text{ ok}$$



Oggetto: SR6
Numero: 3647 - PPAP PZ. N. 1
Operatore: TURNO A
Data, ora: 19.08.2014, 20:08
Nota: 43-46
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



PERTHOMETER CONCEPT

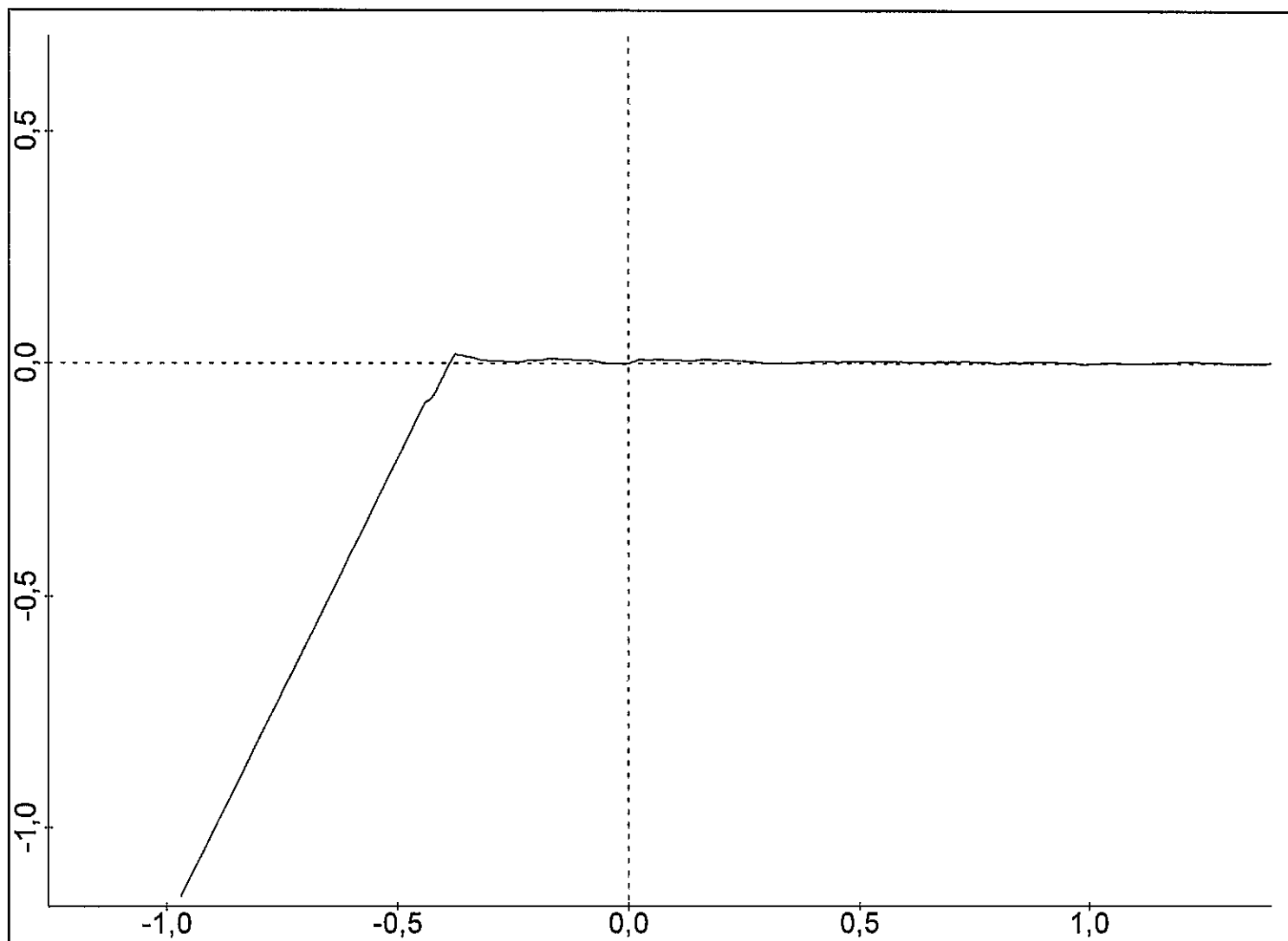


Via dei Ciclamini 4, Modugno (BA)

Sala Metrologica GPS5

Oggetto:	SR6
Numero:	3647 - PPAP PZ. N. 1
Operatore:	TURNO A
Data, ora:	19.08.2014, 20:07
Nota:	34
Tastatore:	PCV 350 / 33 mm

Macchina:	MOA 416120 002
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PERTHOMETER CONCEPT

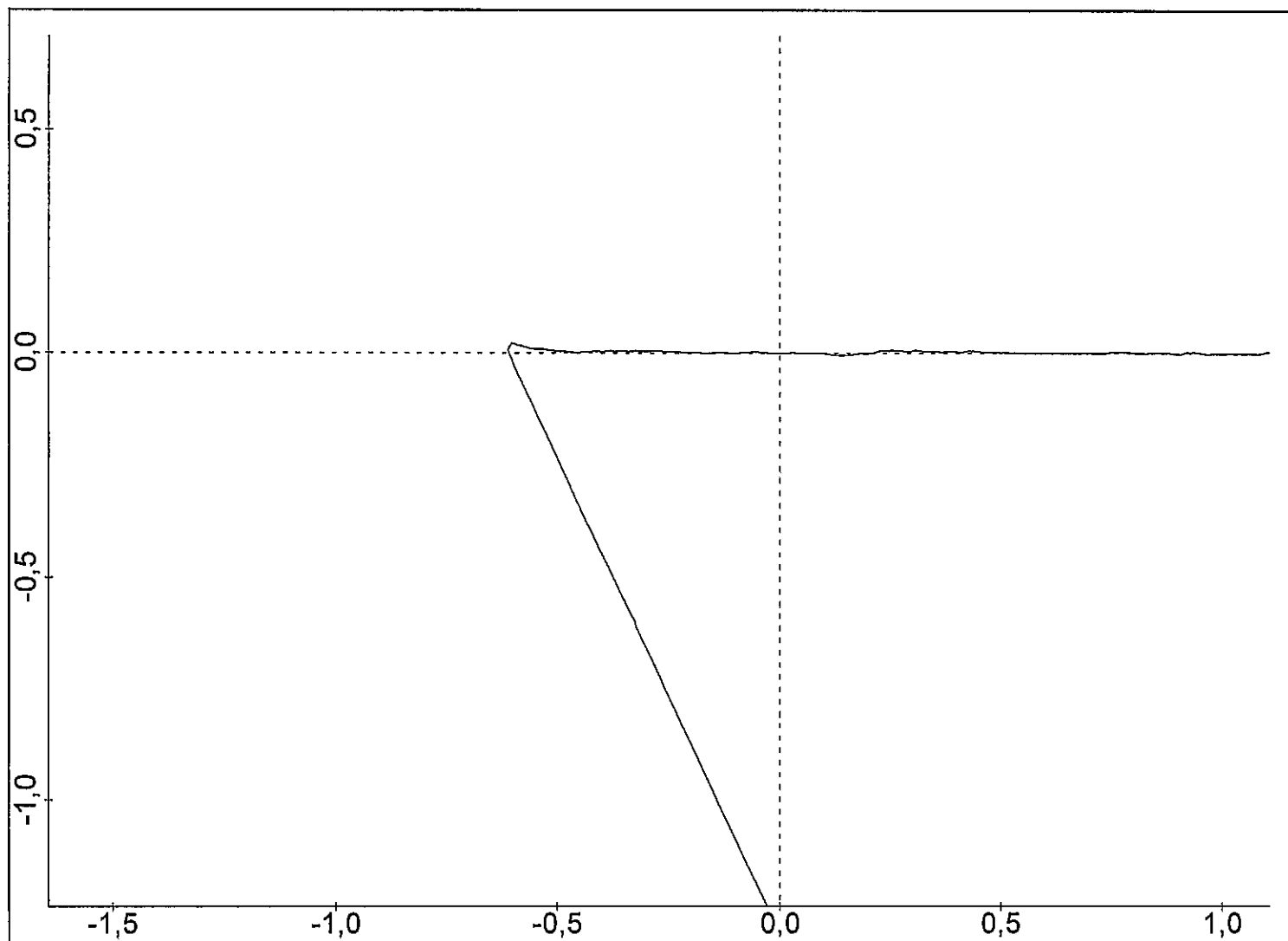


Via dei Ciclamini 4, Modugno (BA)

Sala Metrologica GPS5

Oggetto: SR6
Numero: 3647 - PPAP PZ. N. 1
Operatore: TURNO A
Data, ora: 19.08.2014, 20:06
Nota: 35
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



PERTHOMETER CONCEPT

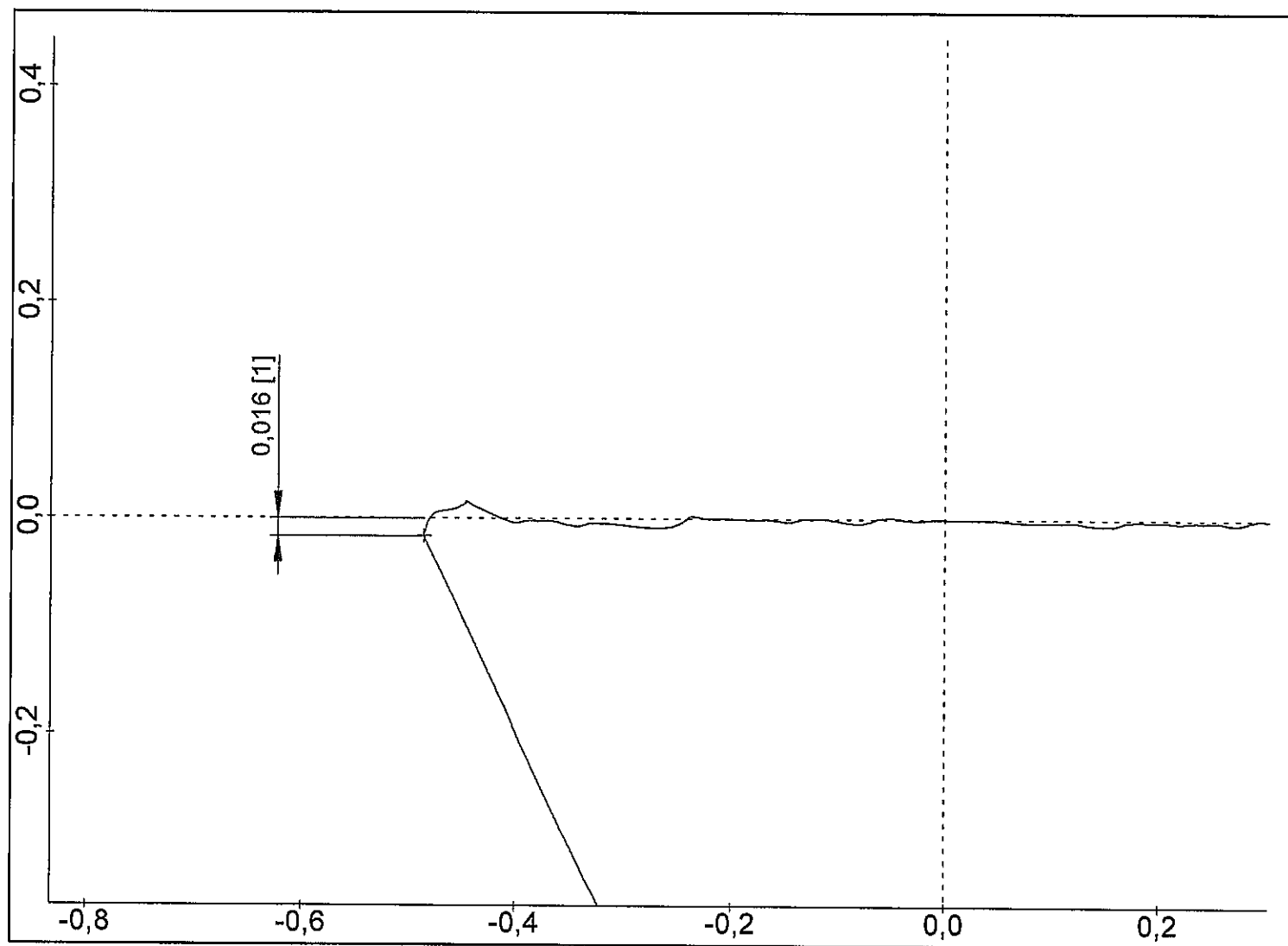


Via dei Ciclamini 4, Modugno (BA)

Sala Metrologica GPS5

Oggetto: SR6
Numero: 3647 - PPAP PZ. N. 2
Operatore: TURNO A
Data, ora: 19.08.2014, 19:49
Nota: 35
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



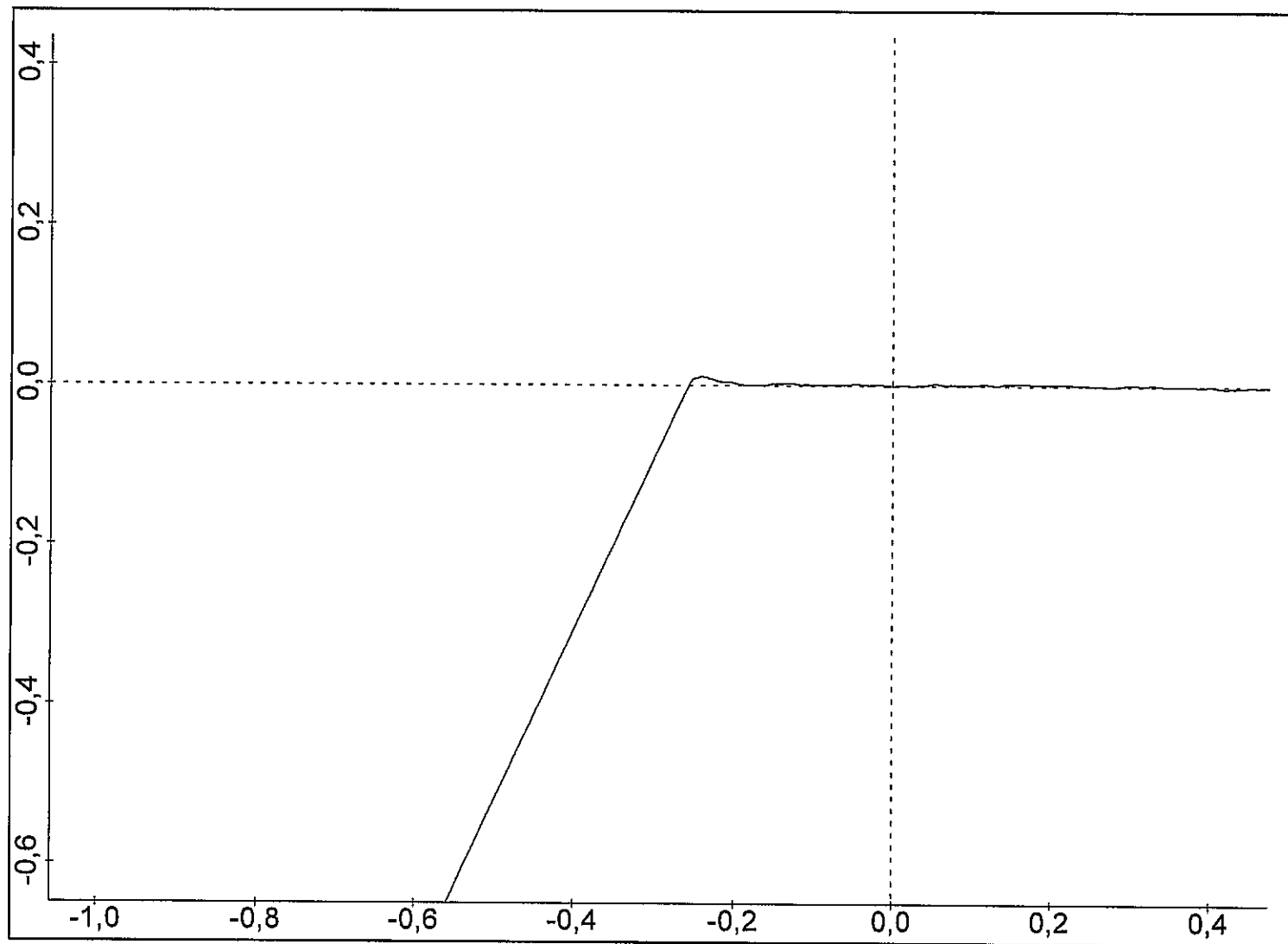
PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

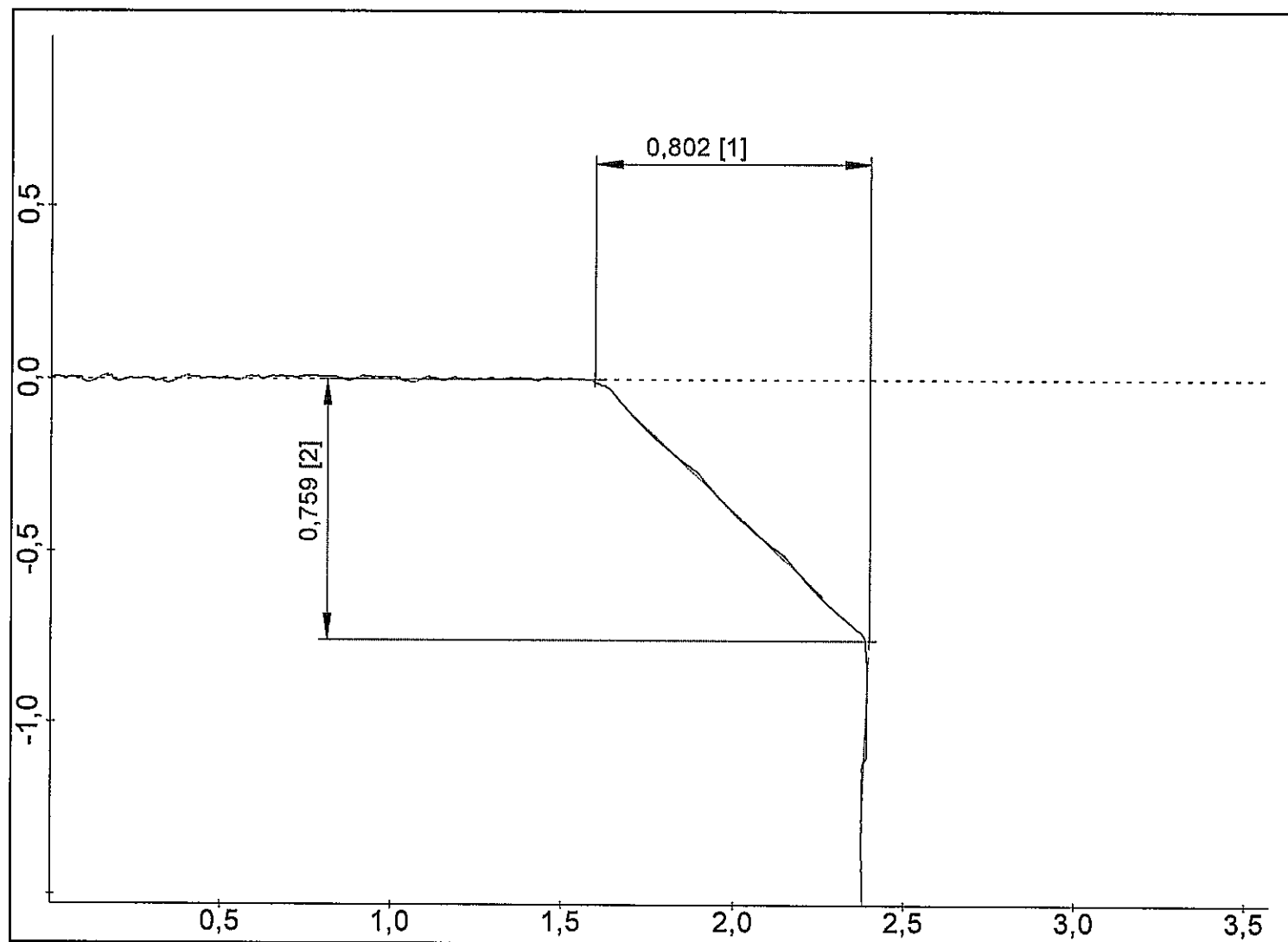
Sala Metrologica GPS5

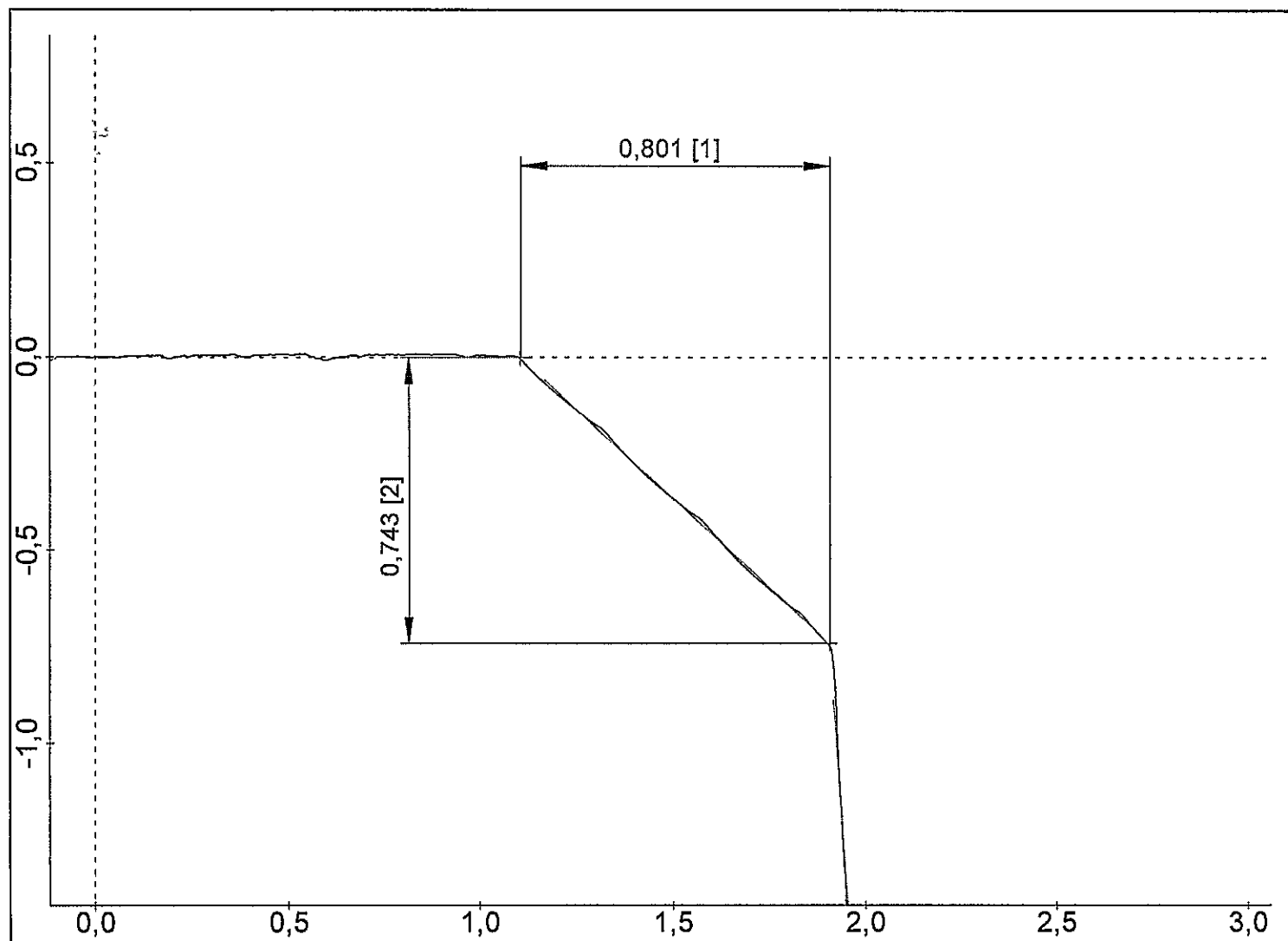
Oggetto:	SR6
Numero:	3647 - PPAP PZ. N. 2
Operatore:	TURNO A
Data, ora:	19.08.2014, 19:51
Nota:	34
Tastatore:	PCV 350 / 33 mm

Macchina:	MOA 416120 002
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PERTHOMETER CONCEPT



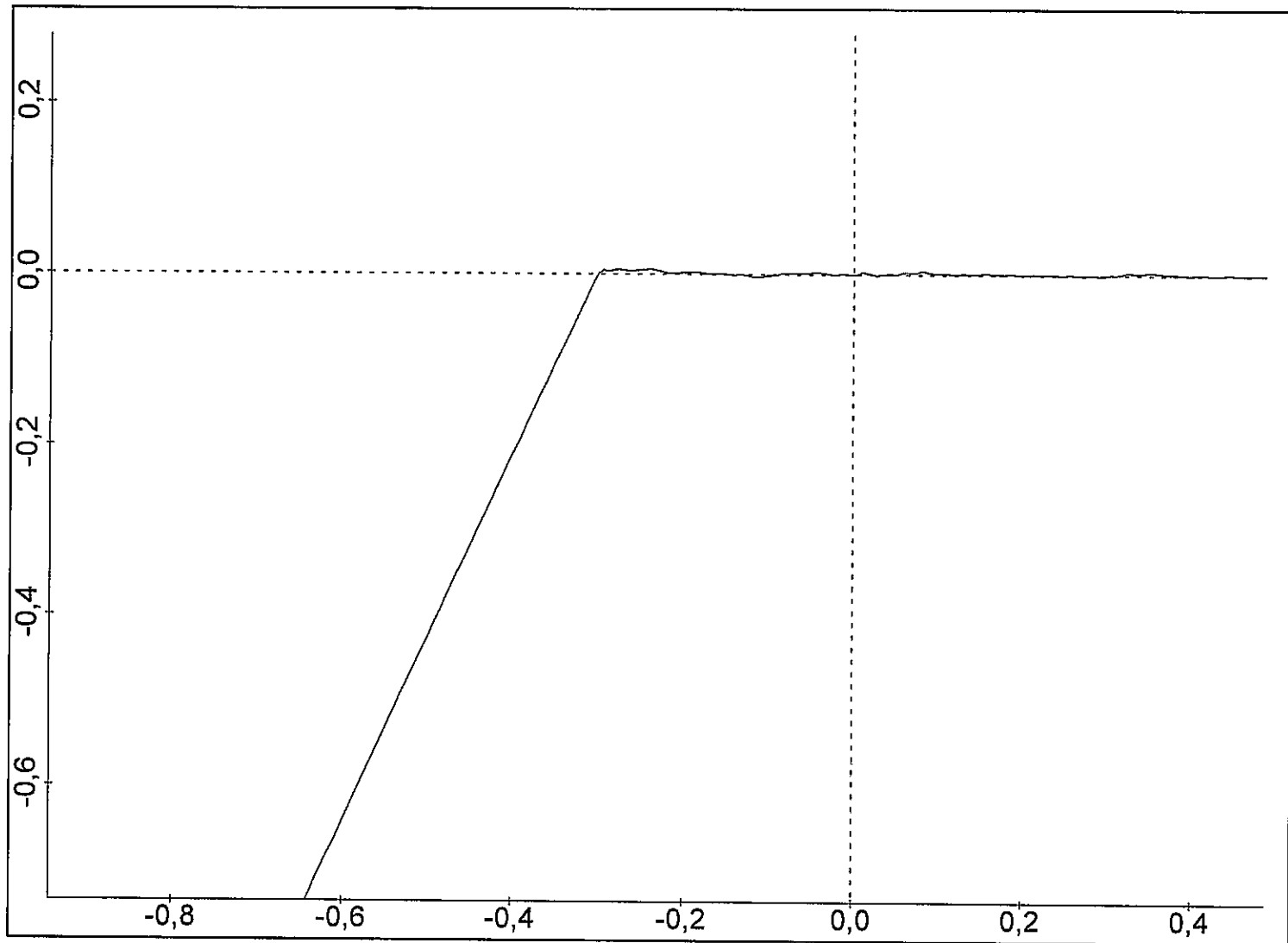


Via dei Ciclamini 4, Modugno (BA)

Sala Metrologica GPS5

Oggetto: SR6
Numero: 3647 - PPAP PZ. N. **3**
Operatore: TURNO A
Data, ora: 19.08.2014, 19:54
Nota: 34
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



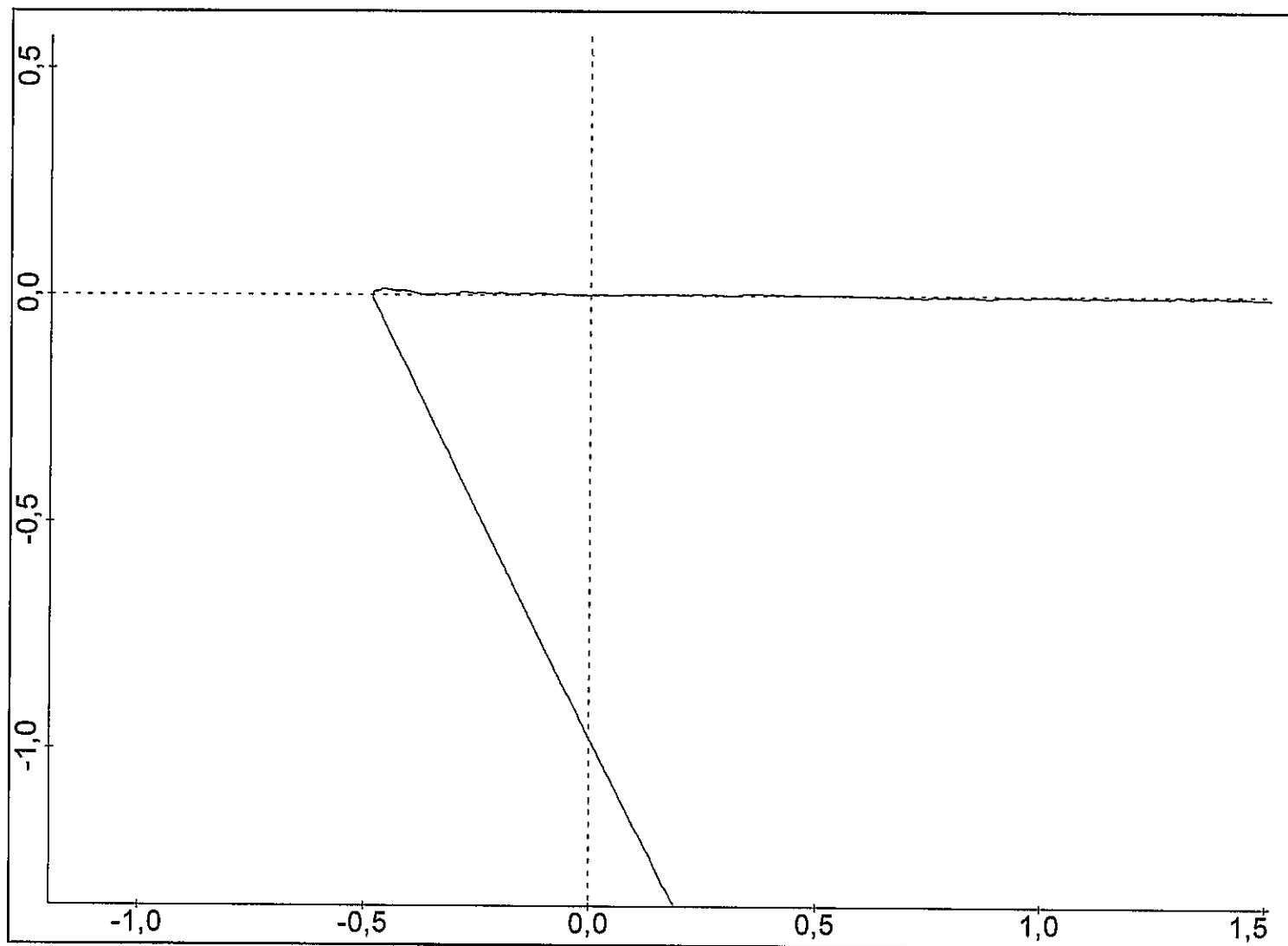
PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

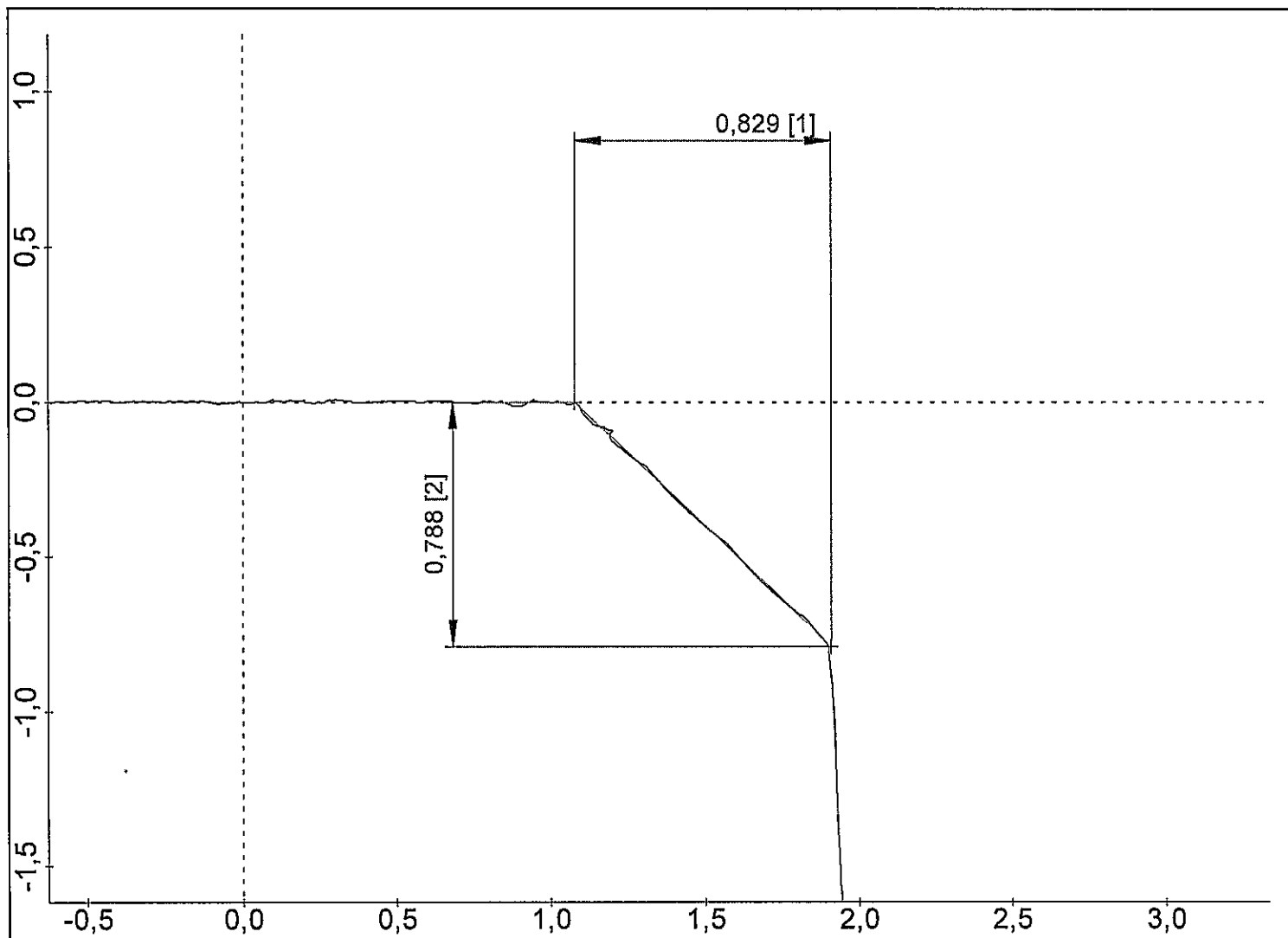
Sala Metrologica GPS5

Oggetto: SR6
Numero: 3647 - PPAP PZ. N. 3
Operatore: TURNO A
Data, ora: 19.08.2014, 19:57
Nota: 35
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



PERTHOMETER CONCEPT



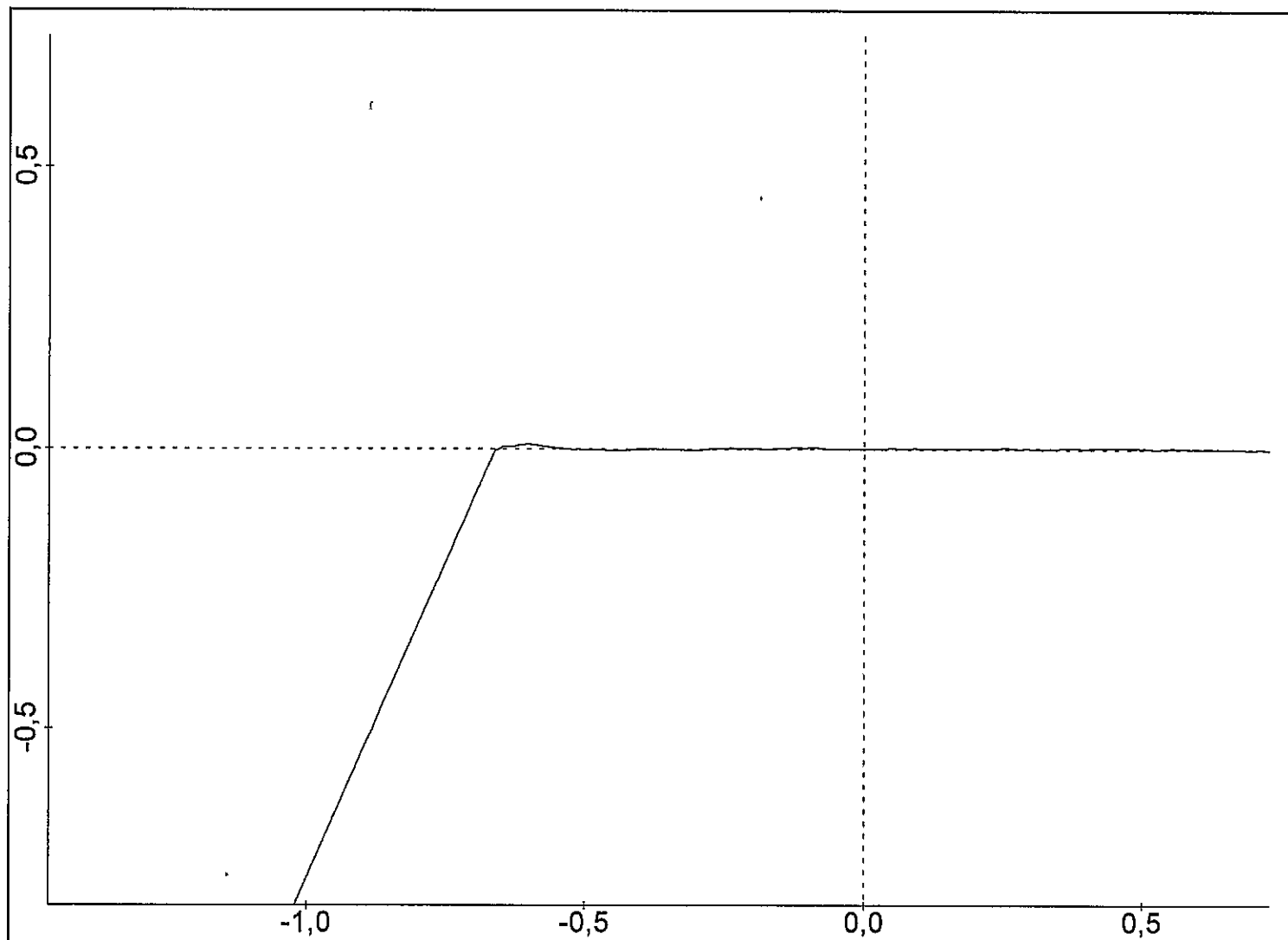


Via dei Ciclamini 4, Modugno (BA)

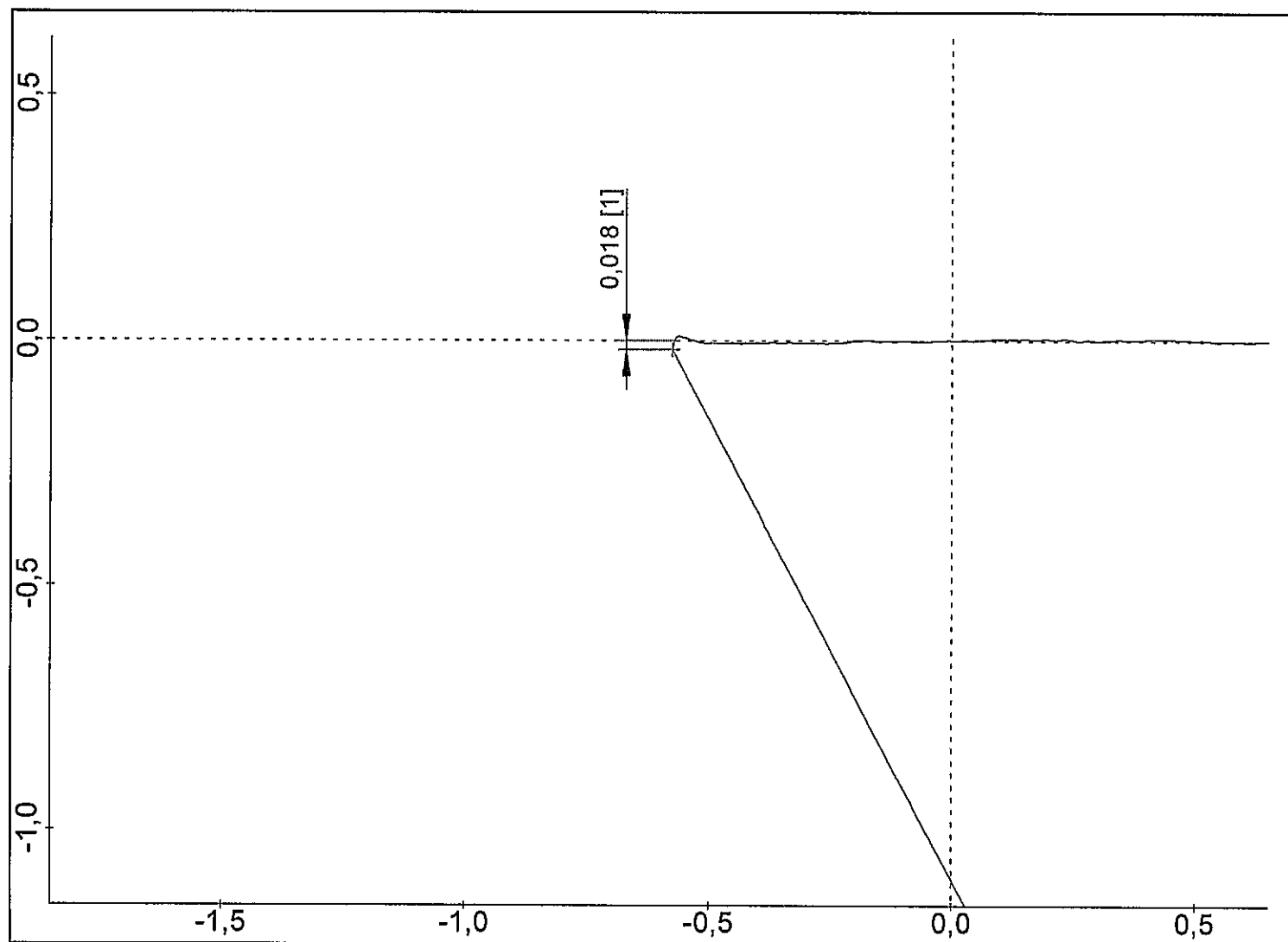
Sala Metrologica GPS5

Oggetto: SR6
Numero: 3647 - PPAP PZ. N. 4
Operatore: TURNO A
Data, ora: 19.08.2014, 20:02
Nota: 34
Tastatore: PCV 350 / 33 mm

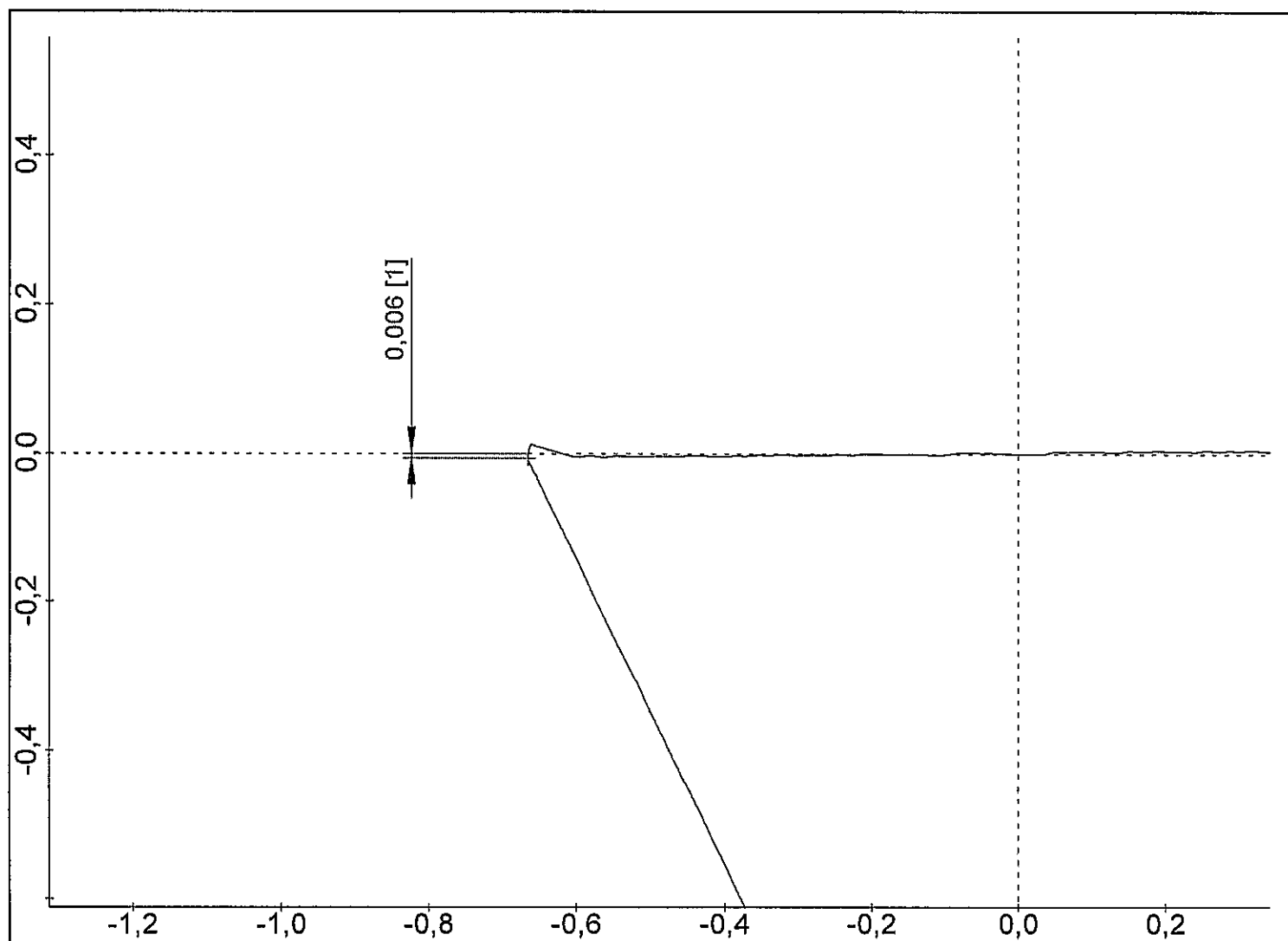
Macchina: MOA 416120 002



PERTHOMETER CONCEPT



PERTHOMETER CONCEPT



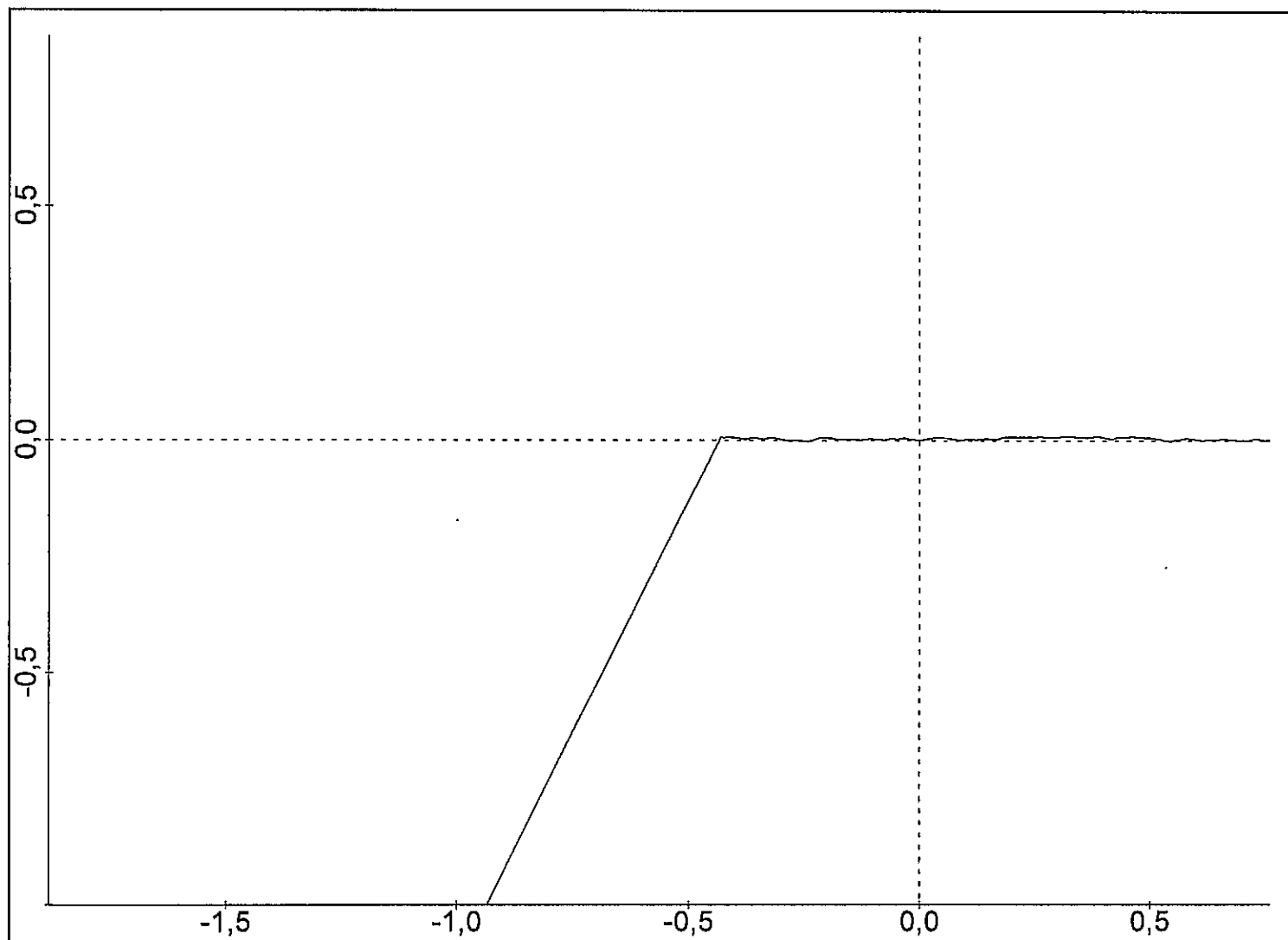


Via dei Ciclamini 4, Modugno (BA)

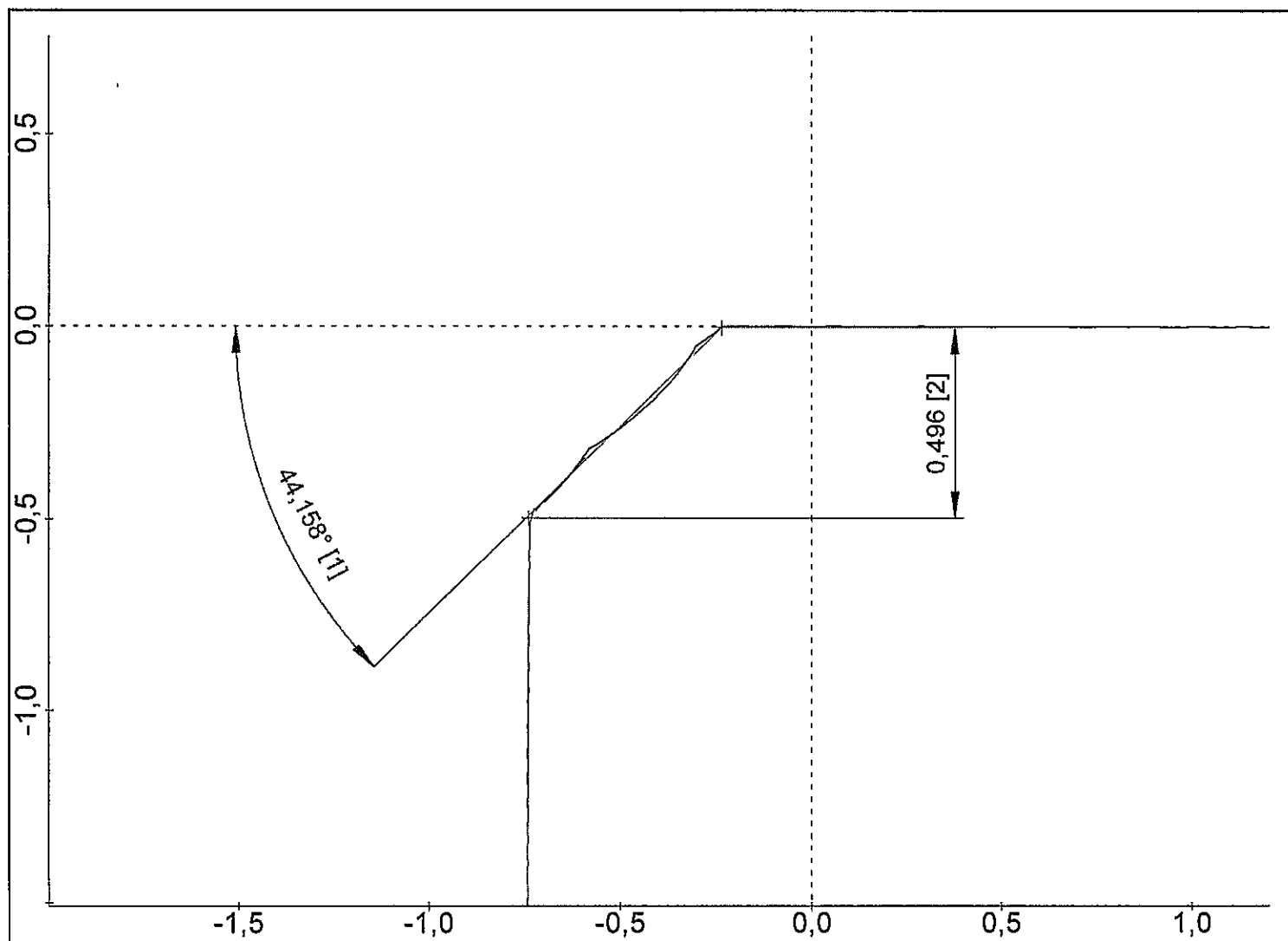
Sala Metrologica GPS5

Oggetto:	SR6
Numero:	3647 - PPAP PZ. N. 5
Operatore:	TURNO A
Data, ora:	19.08.2014, 20:02
Nota:	34
Tastatore:	PCV 350 / 33 mm

Macchina:	MOA 416120 002
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PERTHOMETER CONCEPT



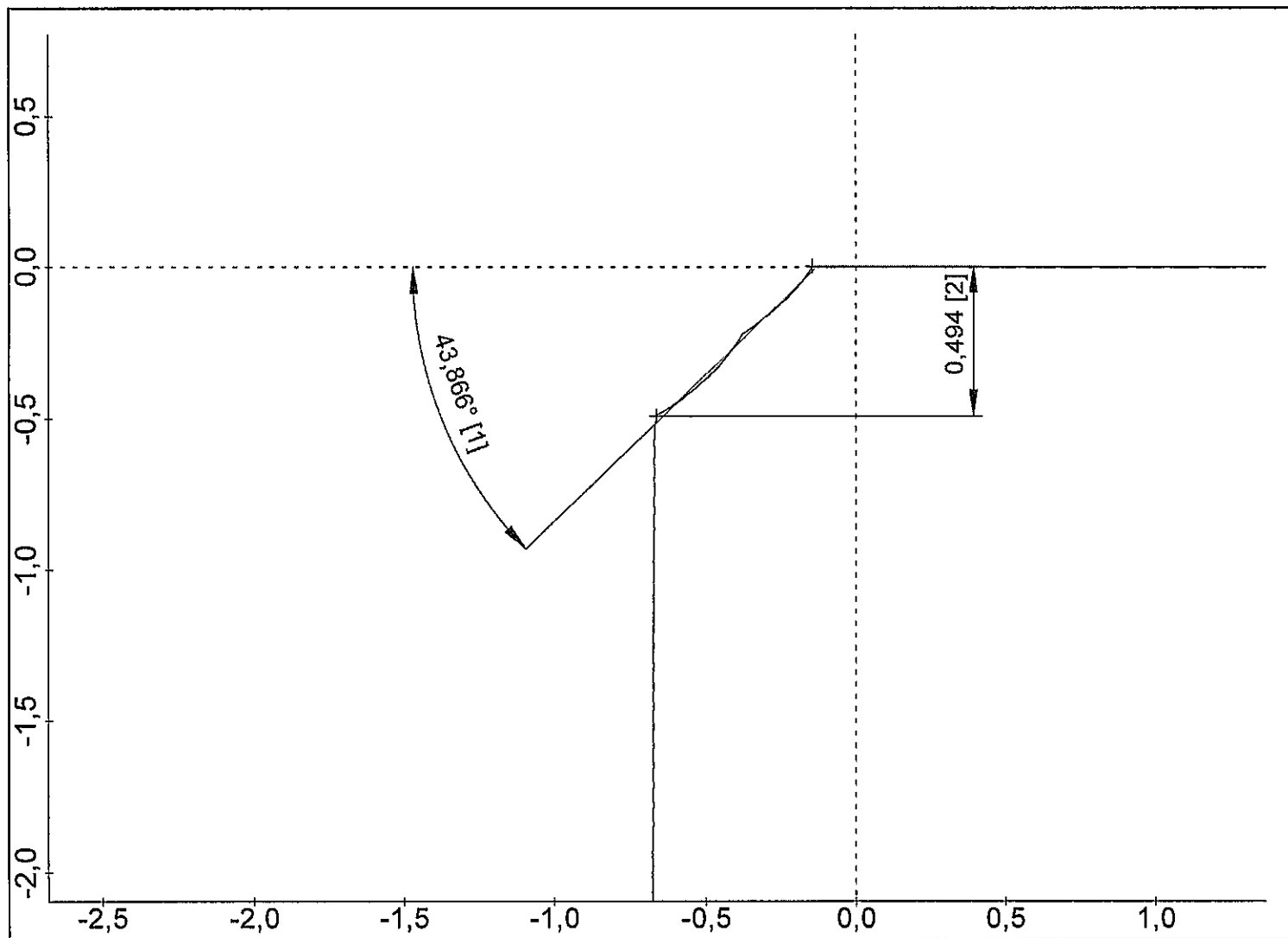


Via dei Ciclamini 4, Modugno (BA)

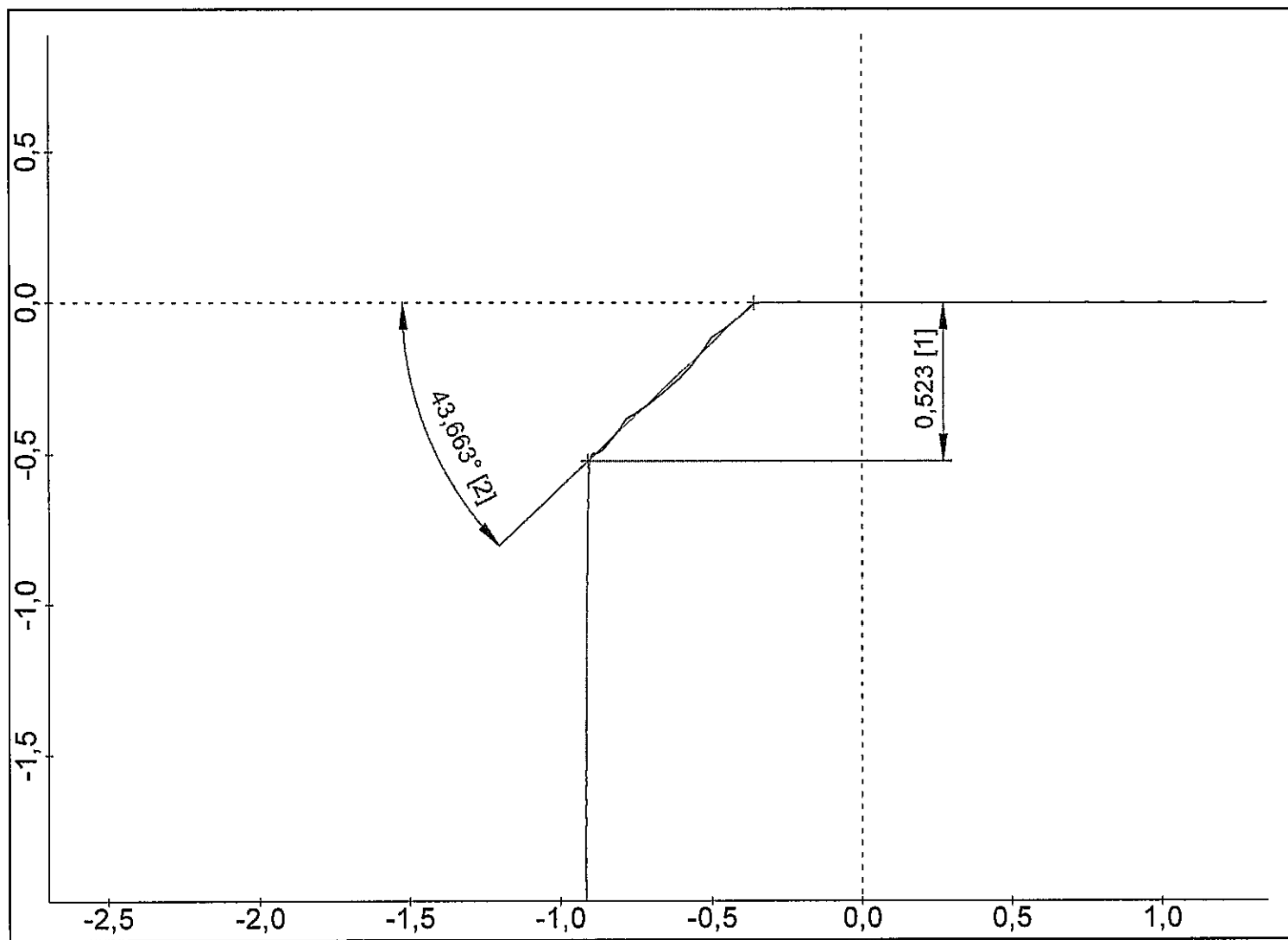
Sala Metrologica GPS5

Oggetto: SR6
Numero: 3647 - PPAP PZ. N. 2
Operatore: TURNO A
Data, ora: 17.08.2014, 19:48
Nota: 47
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002

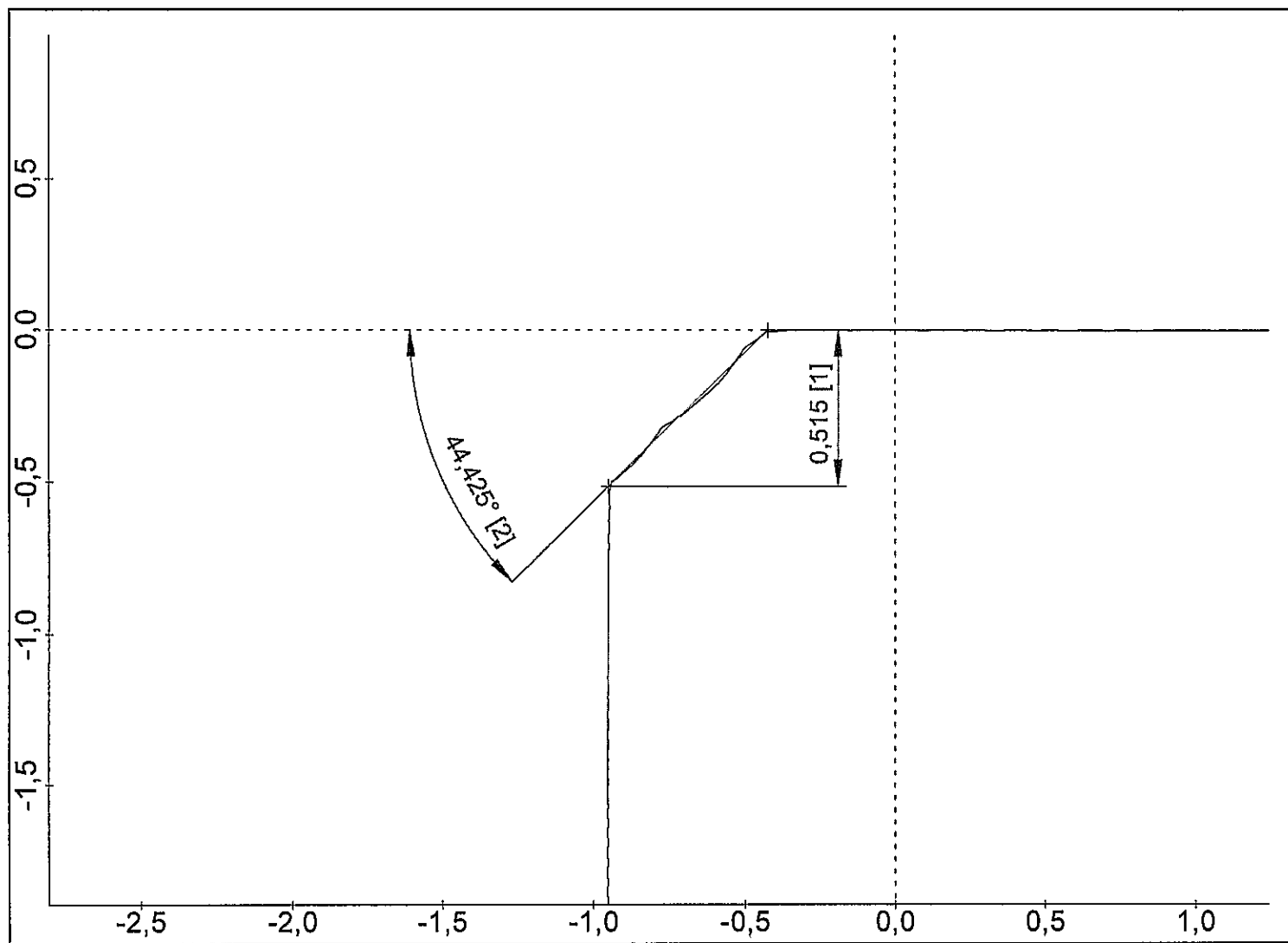


PERTHOMETER CONCEPT



Oggetto: SR6
Numero: 3647 - PPAP PZ. N. 4
Operatore: TURNO A
Data, ora: 17.08.2014, 19:42
Nota: 47
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



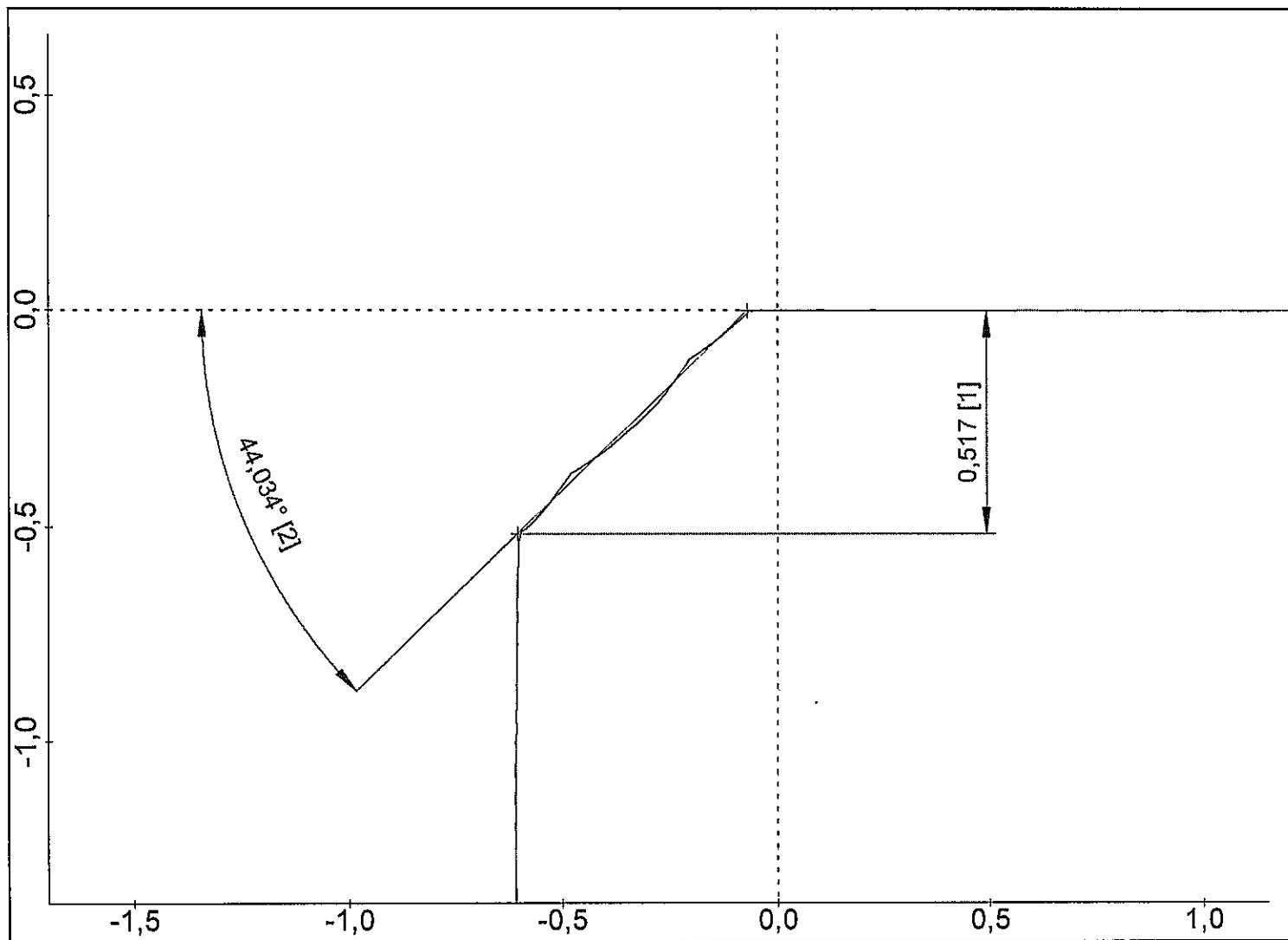
PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Sala Metrologica GPS5

Oggetto:	SR6
Numero:	3647 - PPAP PZ. N. 5
Operatore:	TURNO A
Data, ora:	17.08.2014, 19:40
Nota:	47
Tastatore:	PCV 350 / 33 mm

Macchina: MOA 416120 002

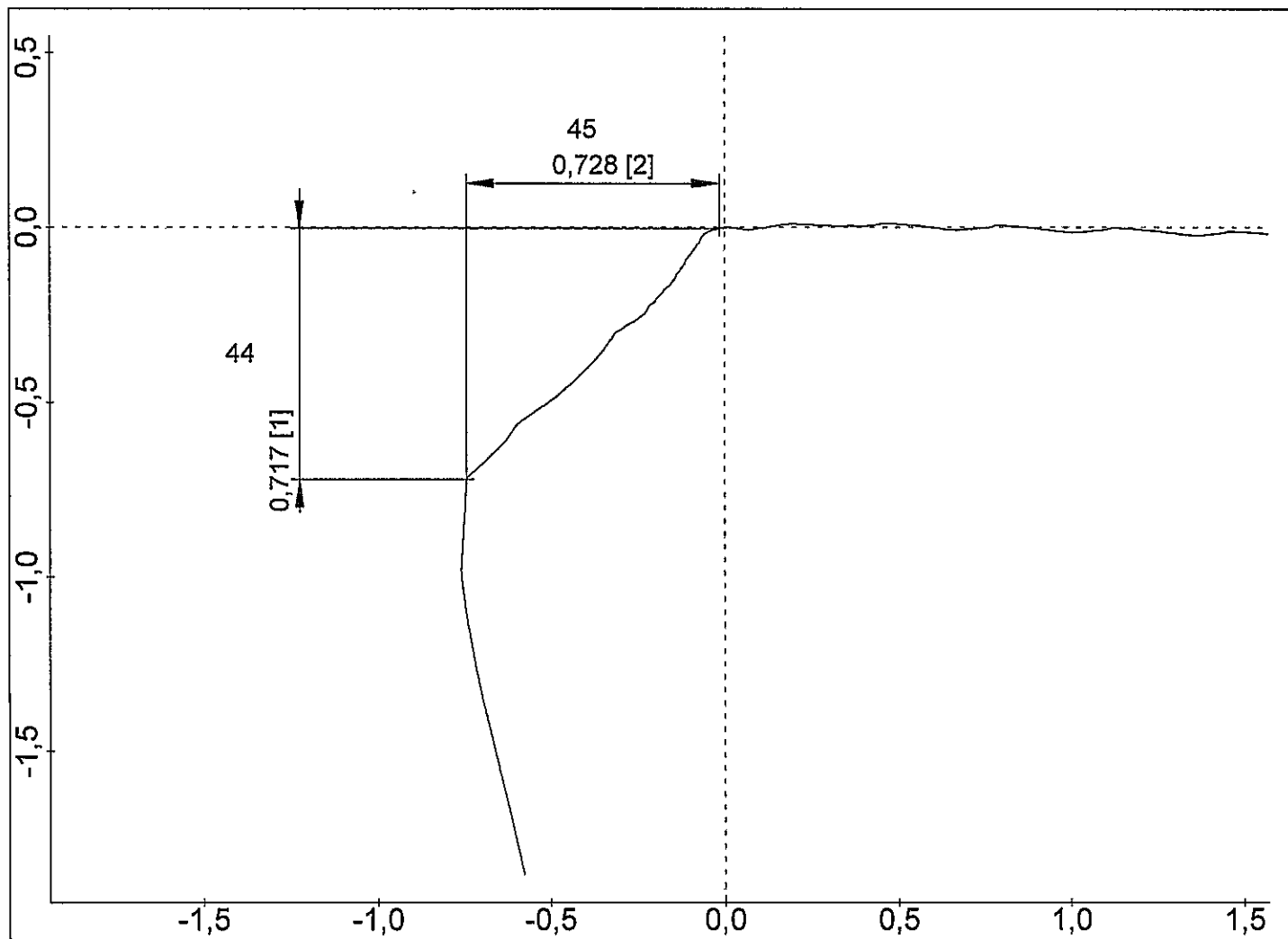


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.1
Operatore: TURNO d
Data, ora: 20.08.2014, 17:25
Nota: 44-45
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

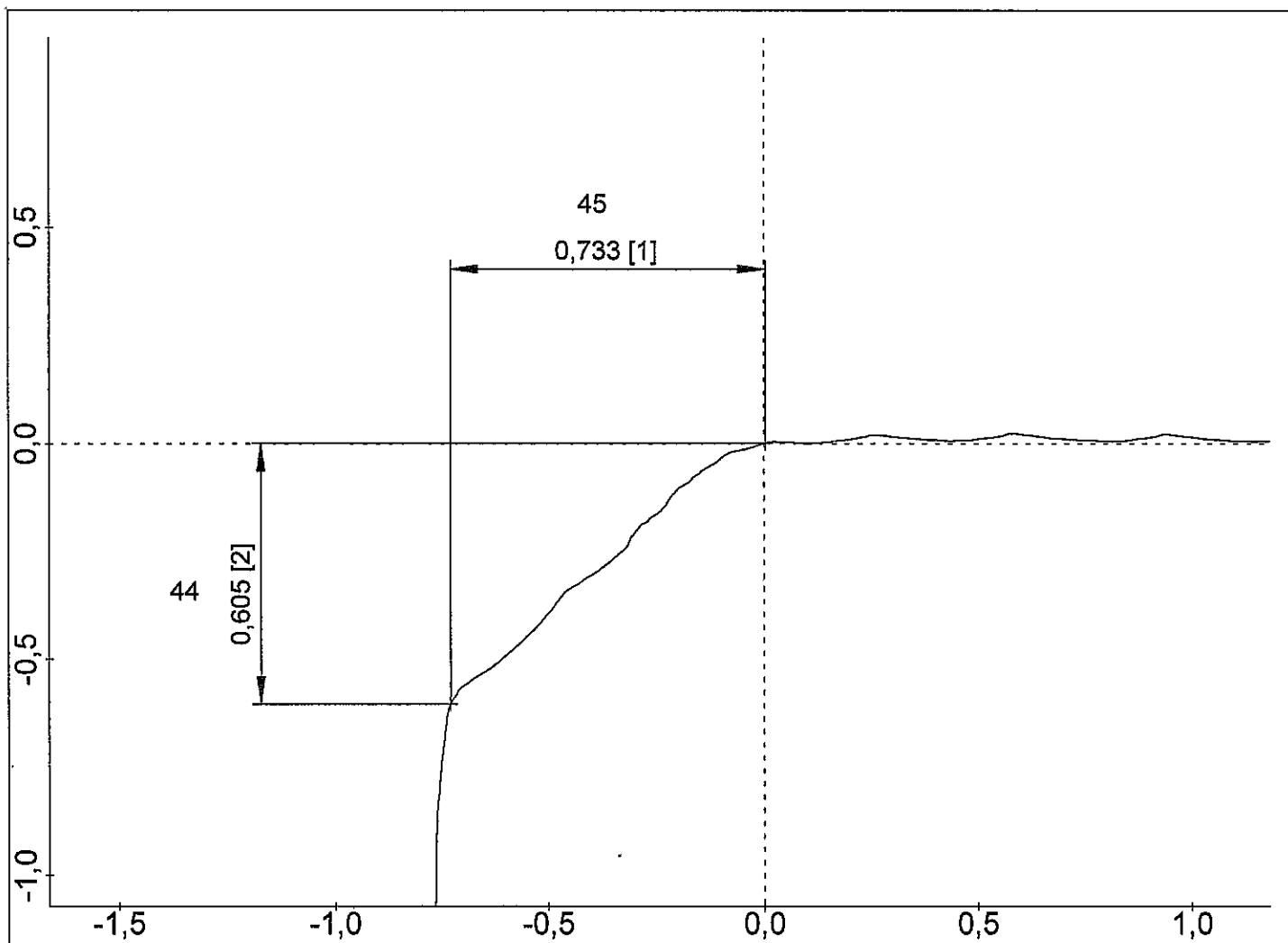


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.2
Operatore: TURNO d
Data, ora: 20.08.2014, 17:23
Nota: 44-45
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

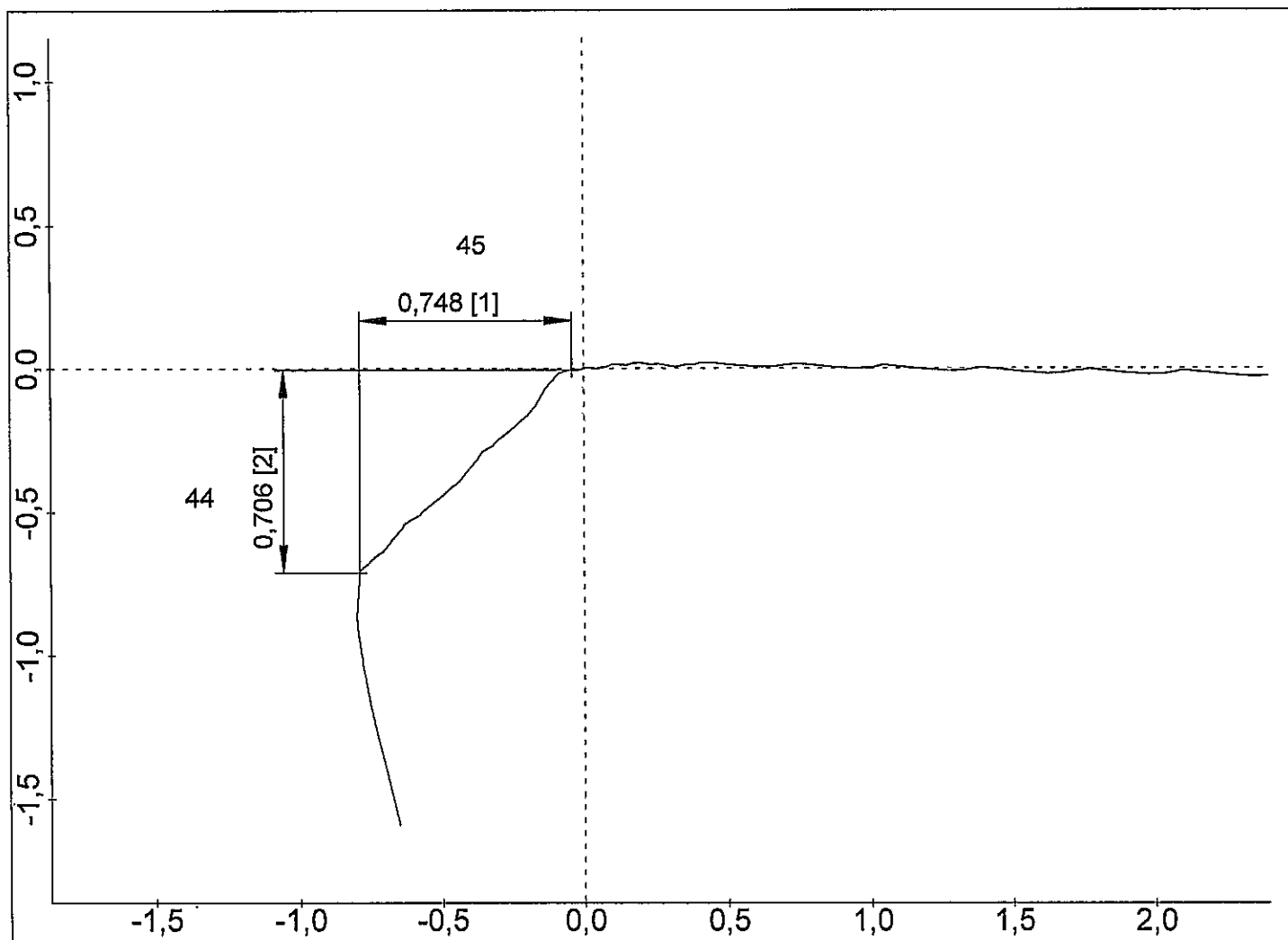


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.3
Operatore: TURNO d
Data, ora: 20.08.2014, 17:22
Nota: 44-45
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

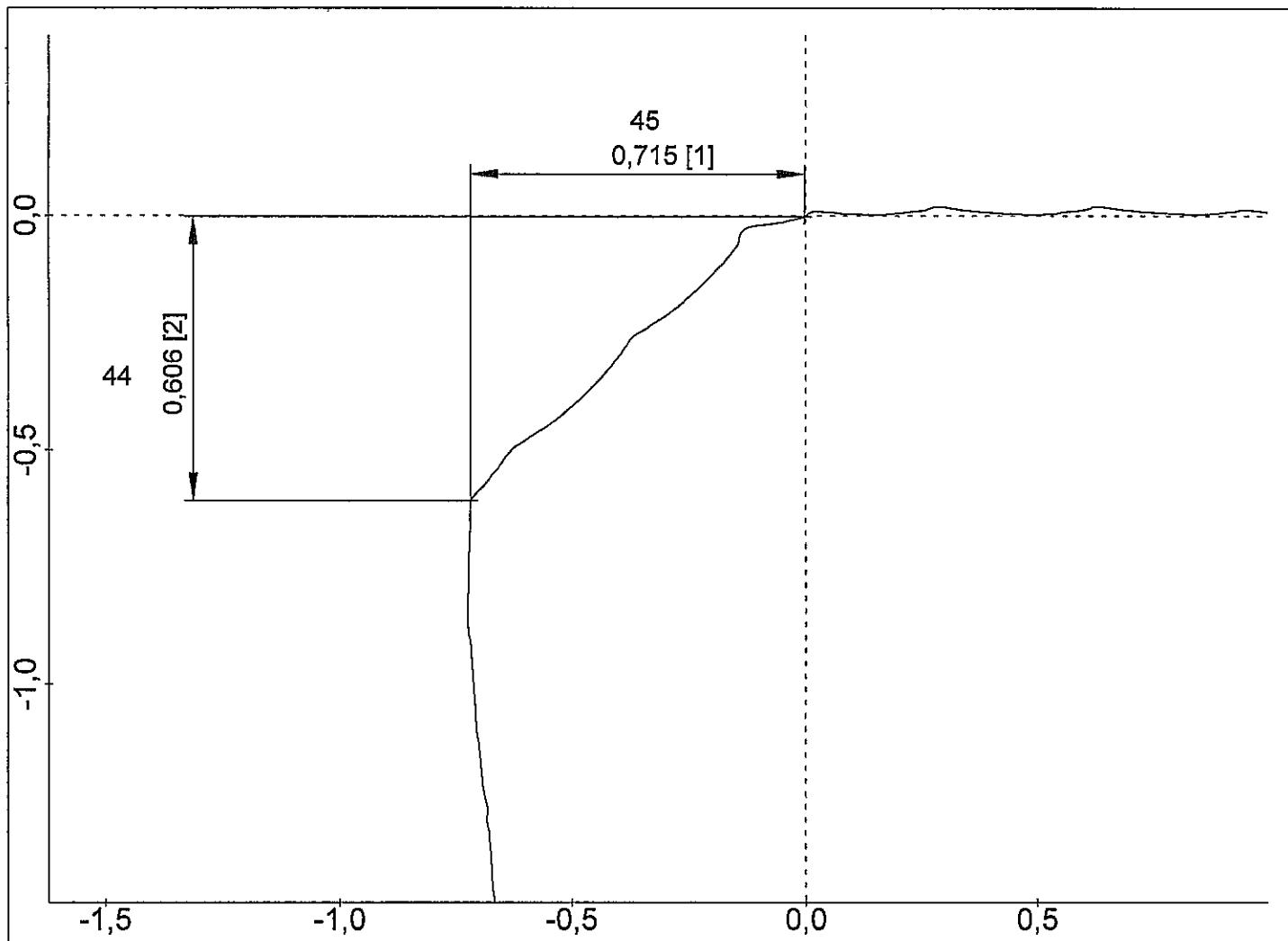


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.4
Operatore: TURNO d
Data, ora: 20.08.2014, 17:21
Nota: 44-45
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

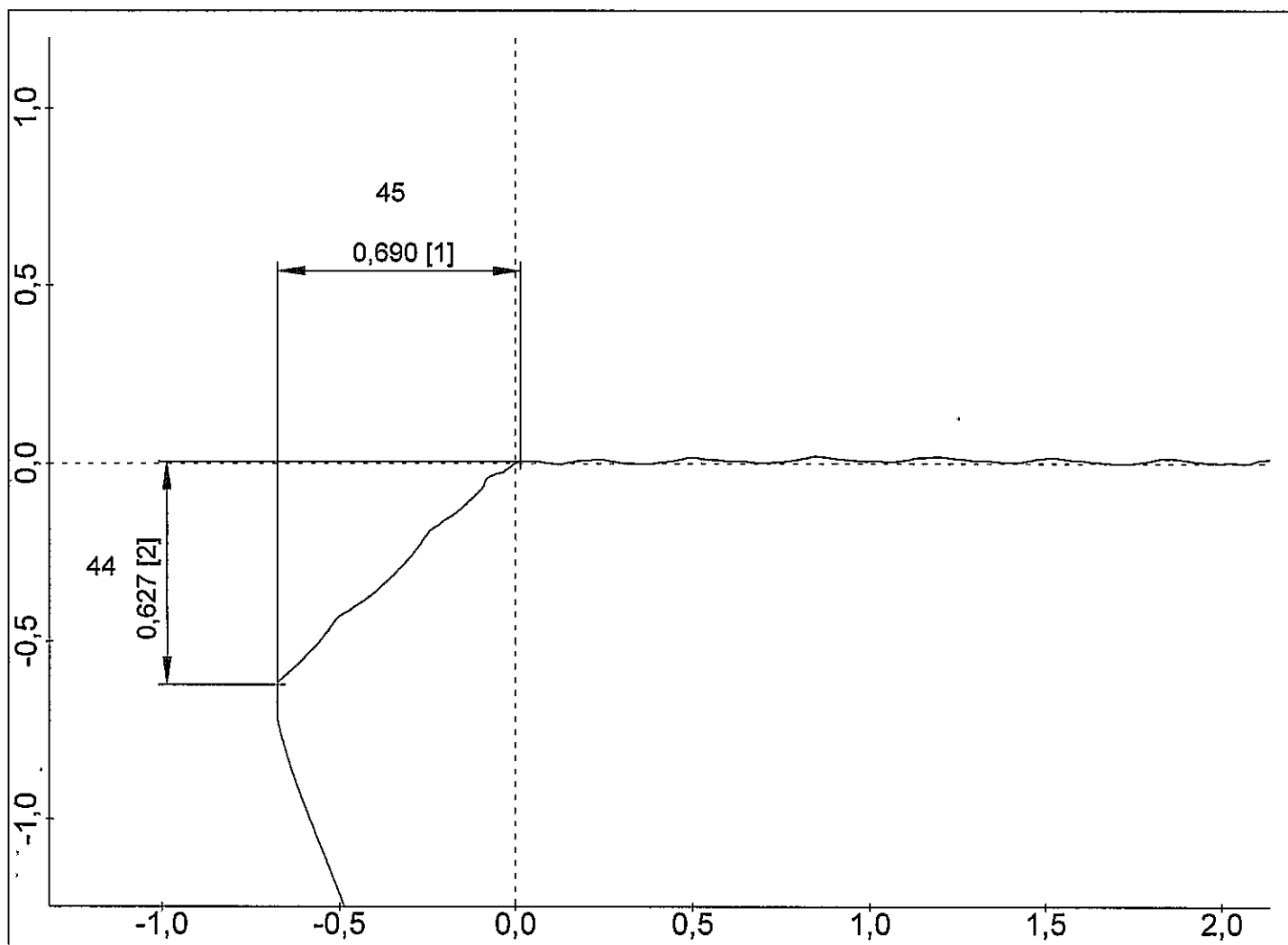


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.5
Operatore: TURNO d
Data, ora: 20.08.2014, 17:19
Nota: 44-45
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

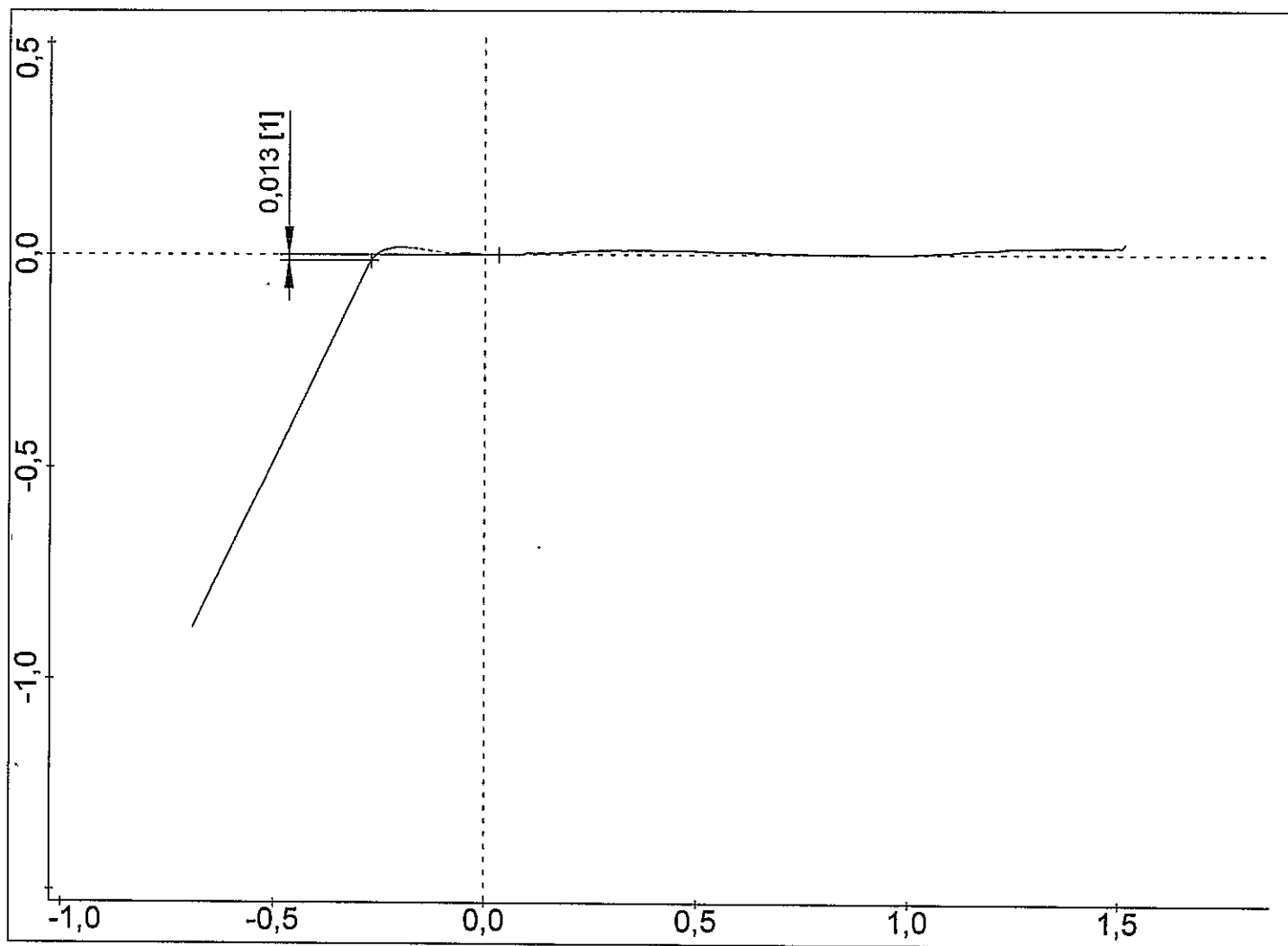


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.5
Operatore: TURNO d
Data, ora: 20.08.2014, 17:03
Nota: 37
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

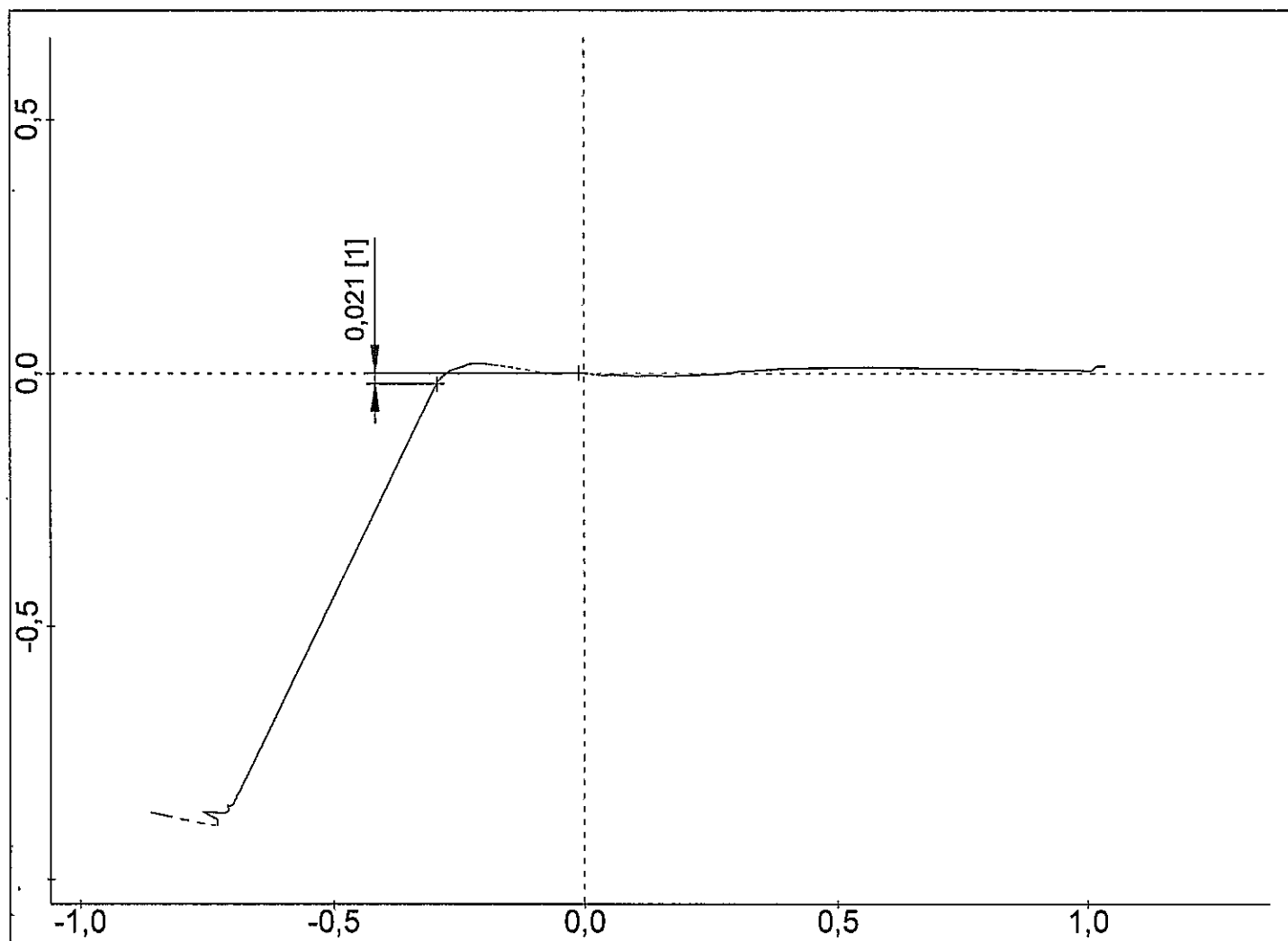


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.4
Operatore: TURNO d
Data, ora: 20.08.2014, 17:04
Nota: 37
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

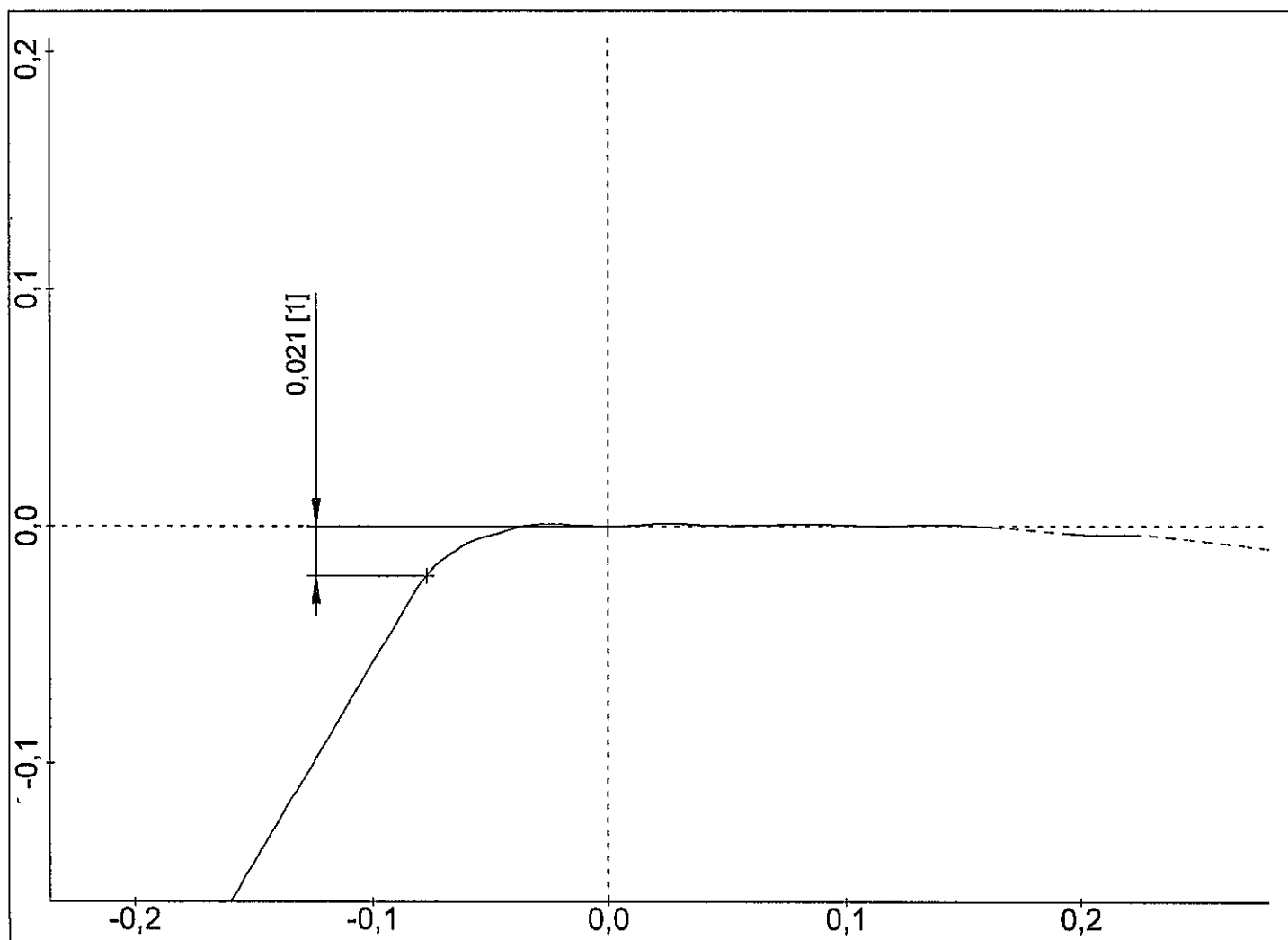


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.3
Operatore: TURNO d
Data, ora: 20.08.2014, 17:05
Nota: 37
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

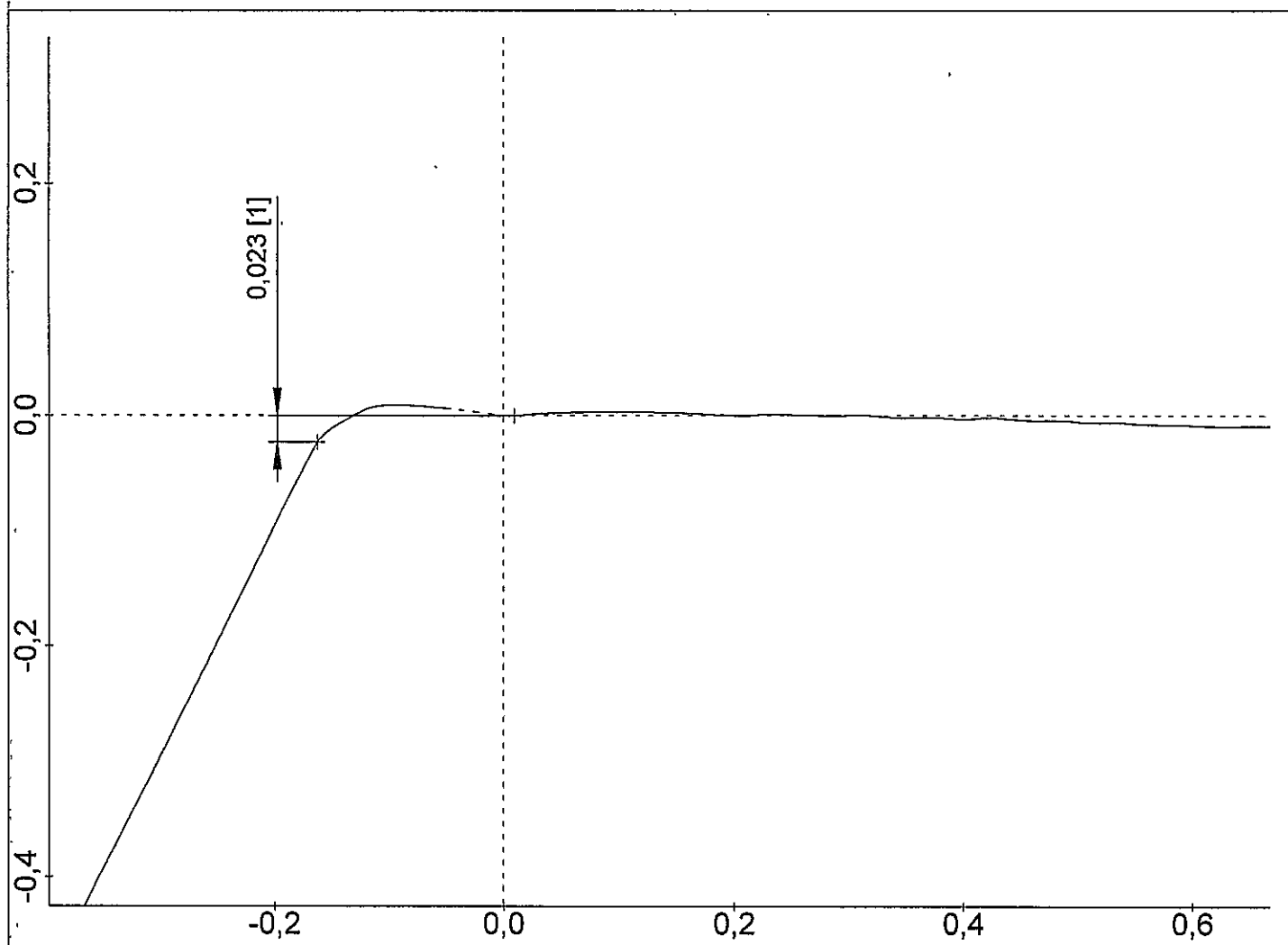


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.2
Operatore: TURNO d
Data, ora: 20.08.2014, 17:06
Nota: 37
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

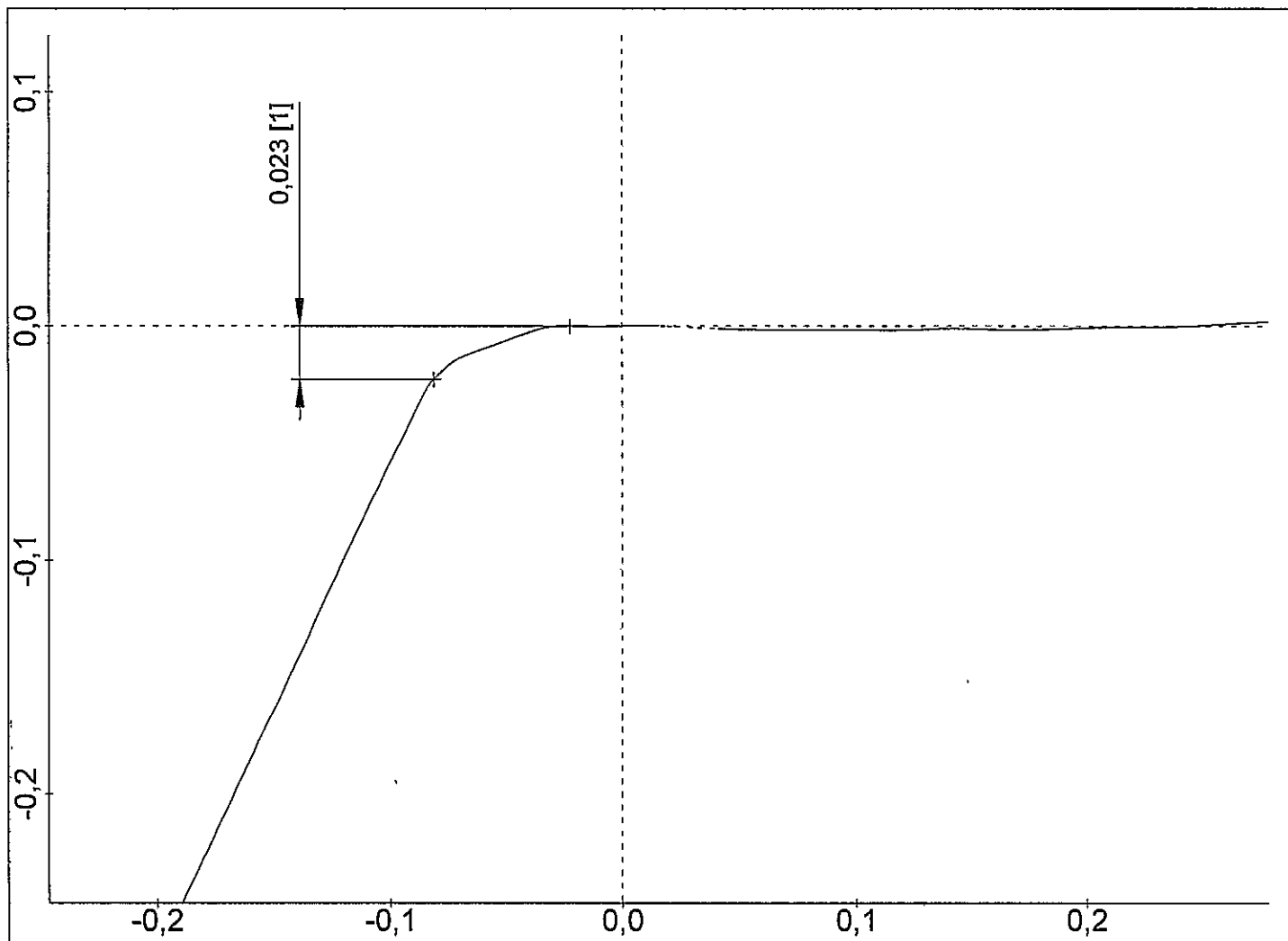


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.1
Operatore: TURNO d
Data, ora: 20.08.2014, 17:07
Nota: 37
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001



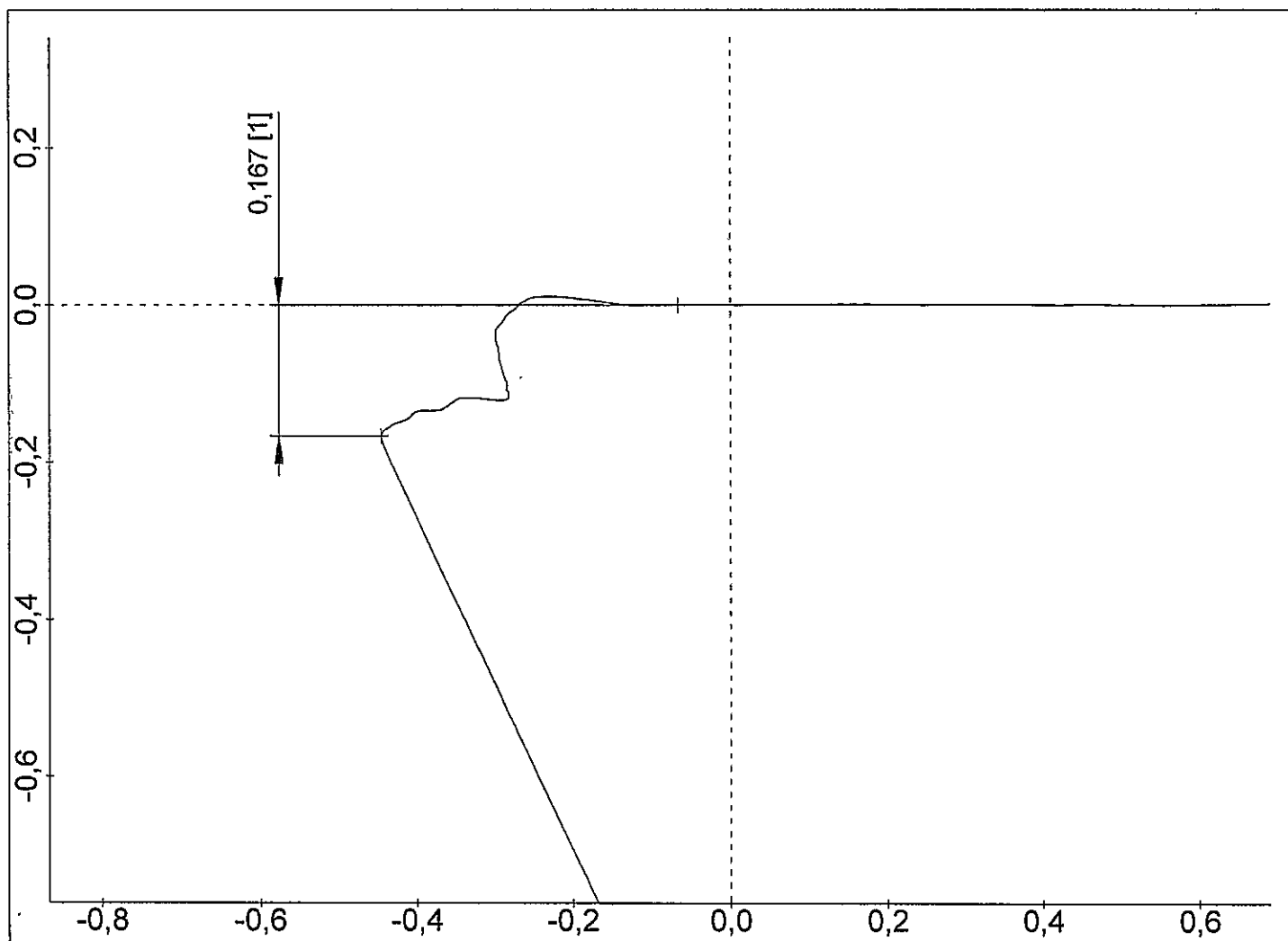
PERTHOMETER CONCEPT



Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.1
Operatore: TURNO d
Data, ora: 20.08.2014, 17:08
Nota: 36
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

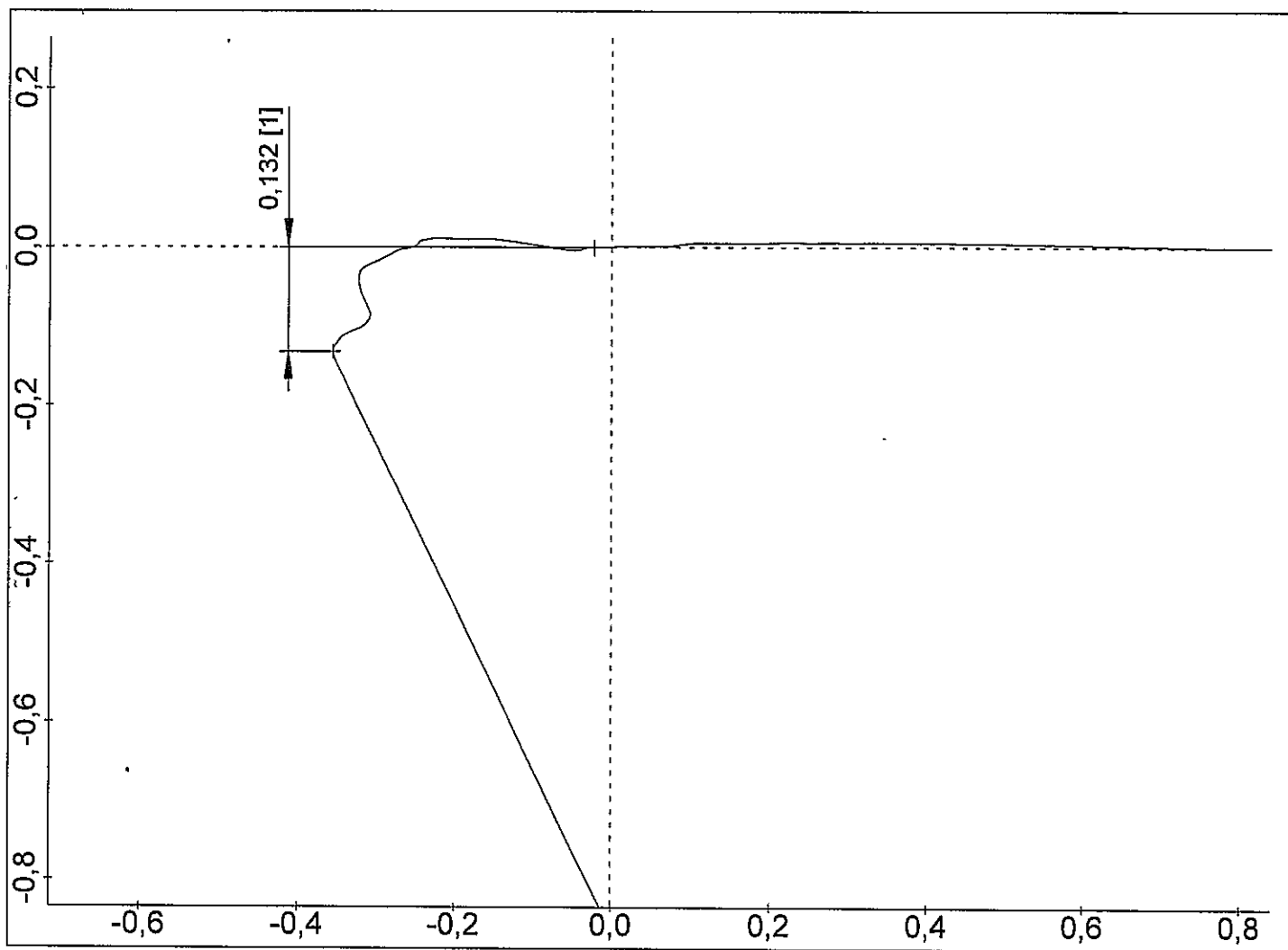


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.2
Operatore: TURNO d
Data, ora: 20.08.2014, 17:09
Nota: 36
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

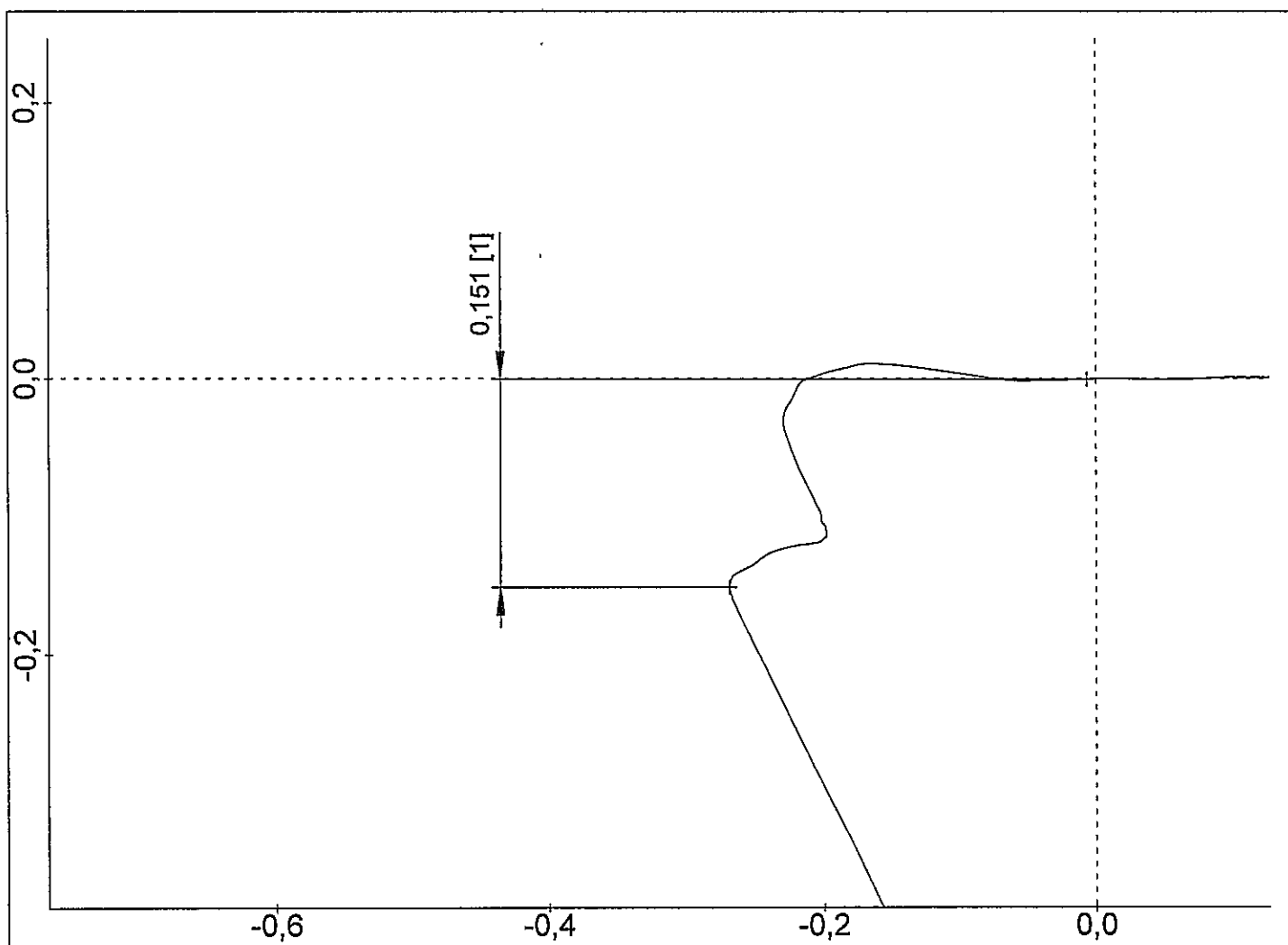


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.3
Operatore: TURNO d
Data, ora: 20.08.2014, 17:09
Nota: 36
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

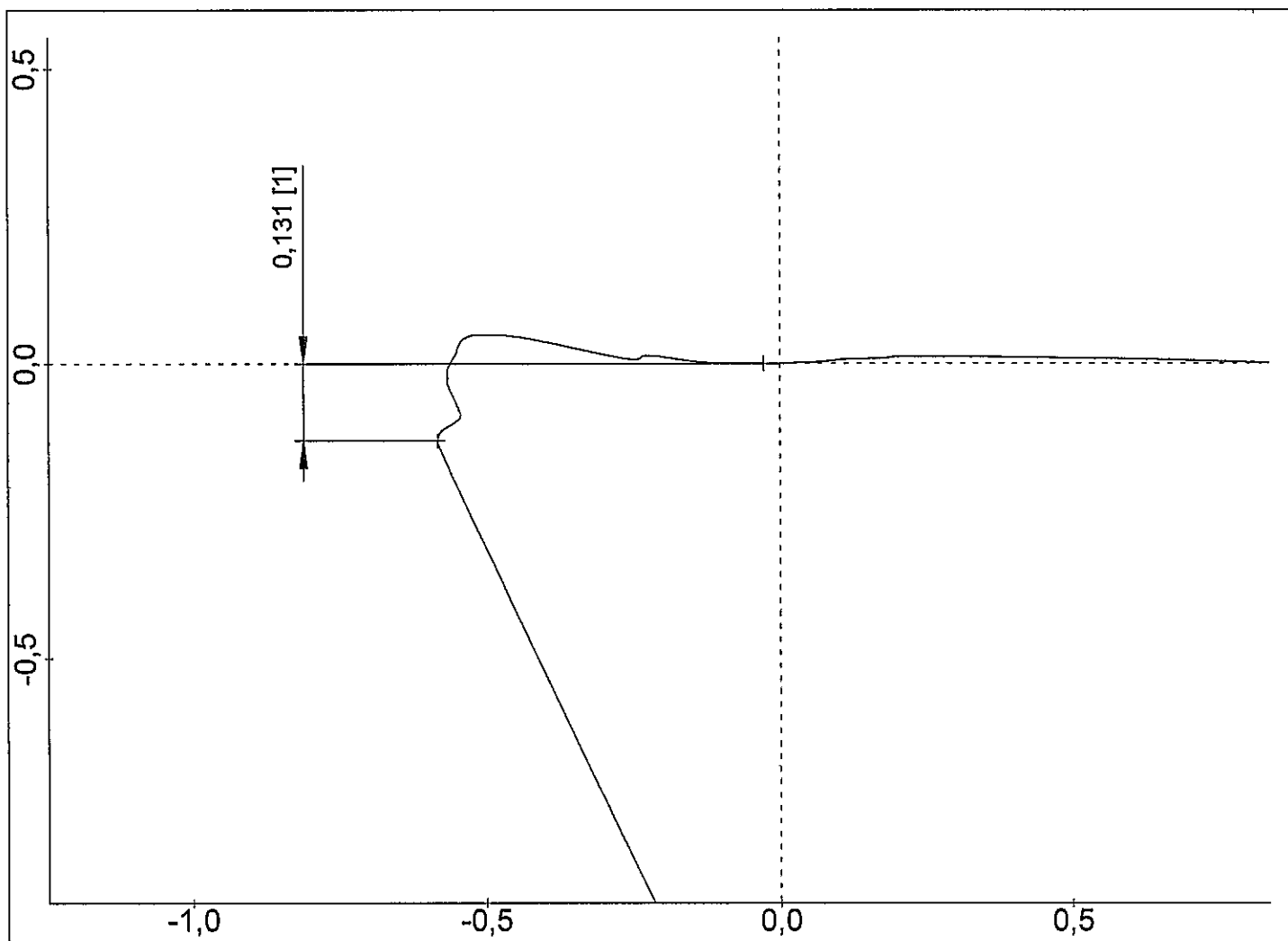


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.4
Operatore: TURNO d
Data, ora: 20.08.2014, 17:10
Nota: 36
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

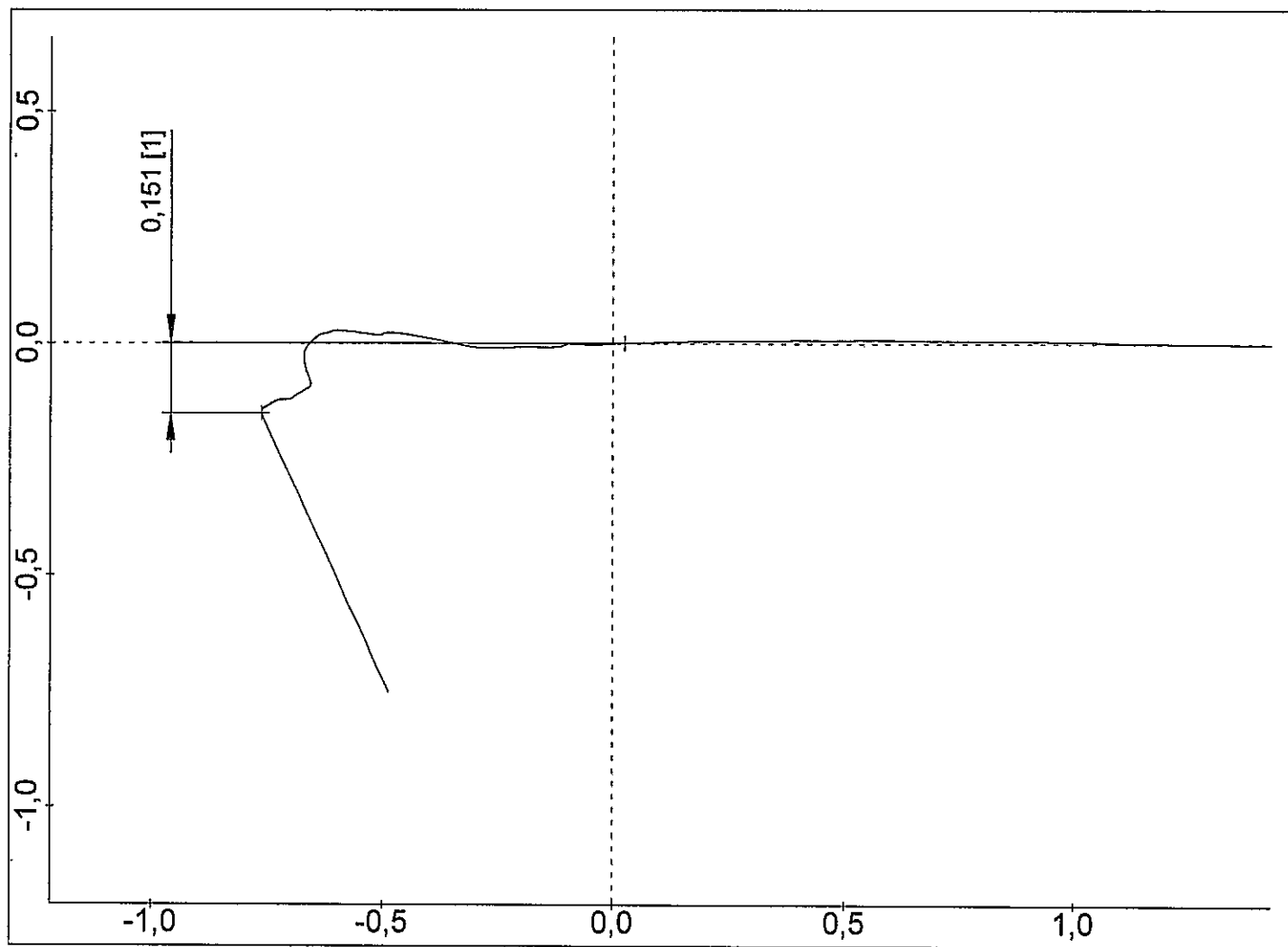


PERTHOMETER CONCEPT

Via dei Ciclamini 4, Modugno (BA)

Oggetto: SR6
Numero: 3647 ppap pz.5
Operatore: TURNO d
Data, ora: 20.08.2014, 17:11
Nota: 36
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001



PERTHOMETER CONCEPT

X CACCIAPAGUA

SR6

250.1.3646.37

MISURAZIONI PRECEDENTI AL 22.08.2019

①-②-③-④-⑤

1-2-3-4-5

1-2-3-4-5

1-2-3-4-5

1-2-3-4-5

1-2-3-4-5

PROFILO X OK
PROFILO Z OK
PROFILO Y OK

OK OK OK
OK OK OK

OK OK OK
OK OK OK

OK OK OK
OK OK OK

[]

= MISURE SU RUOTE SENZA KK → TRIBUNALE

[]

= MISURE SU RUOTA CON KK

MISURAZIONE CON CALIBRO

42 (17,2 ± 0,1)

P₂ 1 → 17,2

" 2 → 17,25

" 3 → 17,25

" 4 → 17,3

" 5 → 17,25

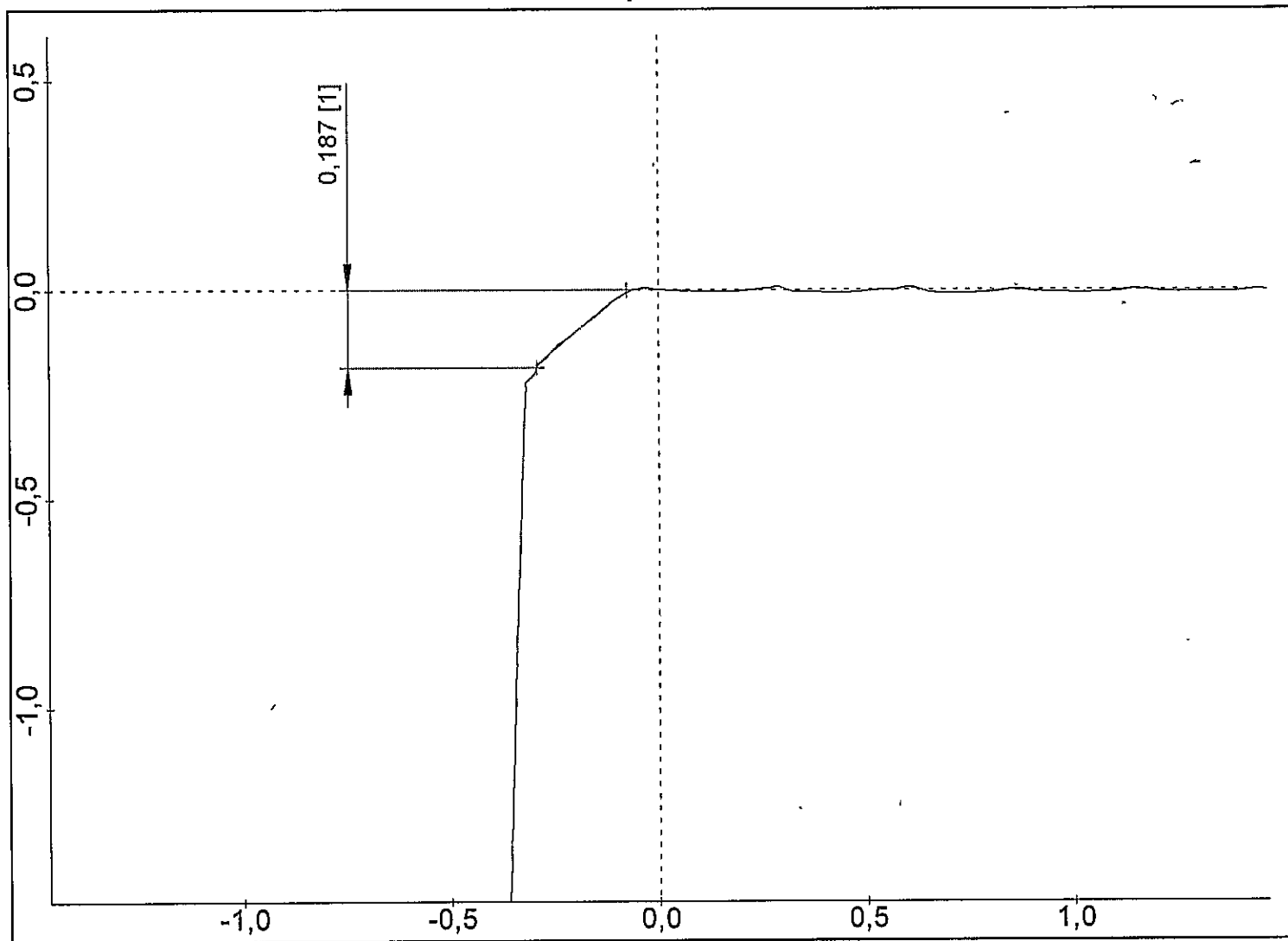


Via dei Ciclamini 4, Modugno (BA)

Sala Metrologica GPS5

Oggetto: SR 6
Numero: 3647 - PPAP PZ. 1
Operatore: TURNO A
Data, ora: 19.04.2014, 20:16
Nota: 33
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



PERTHOMETER CONCEPT

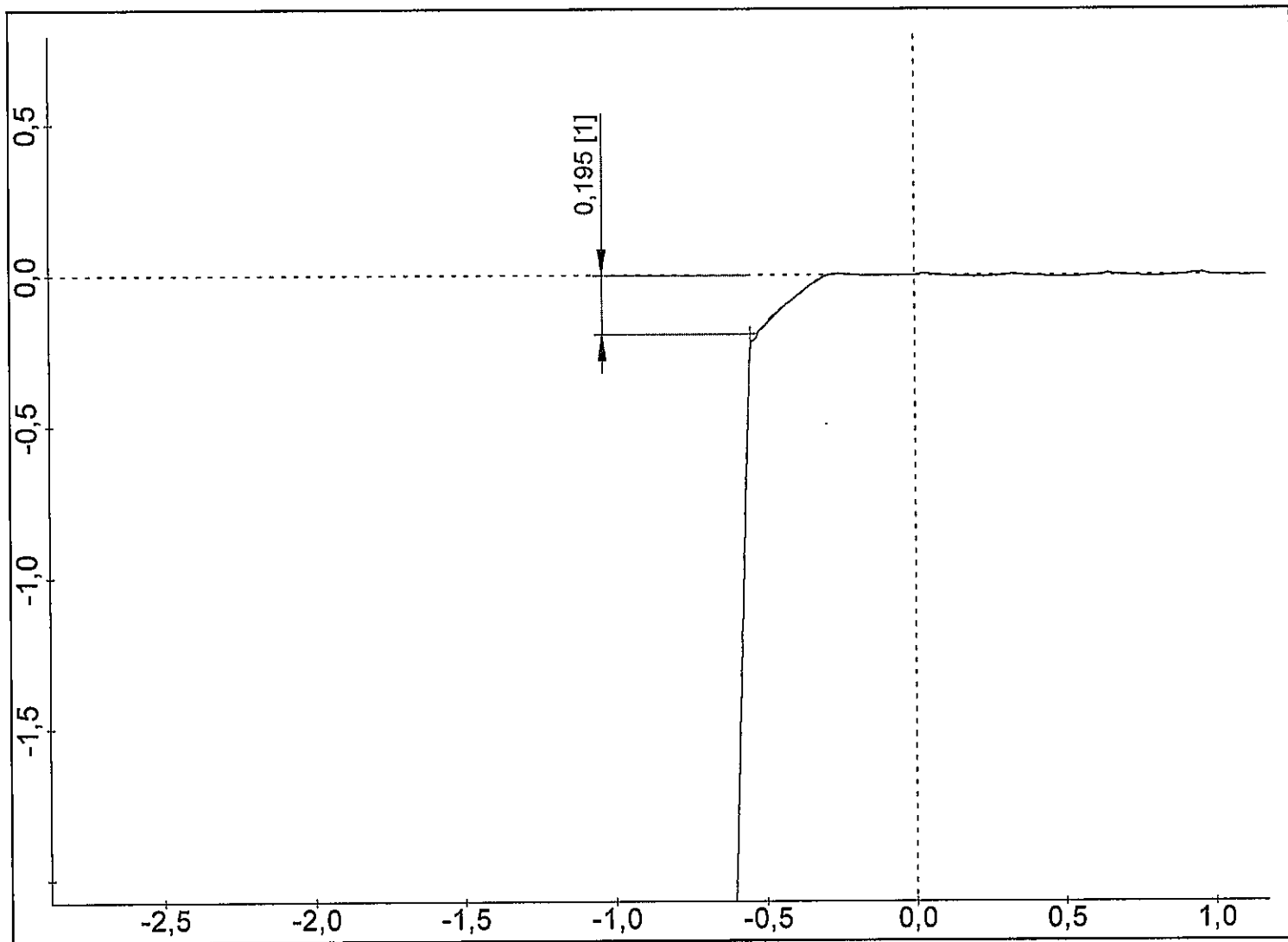


Via dei Ciclamini 4, Modugno (BA)

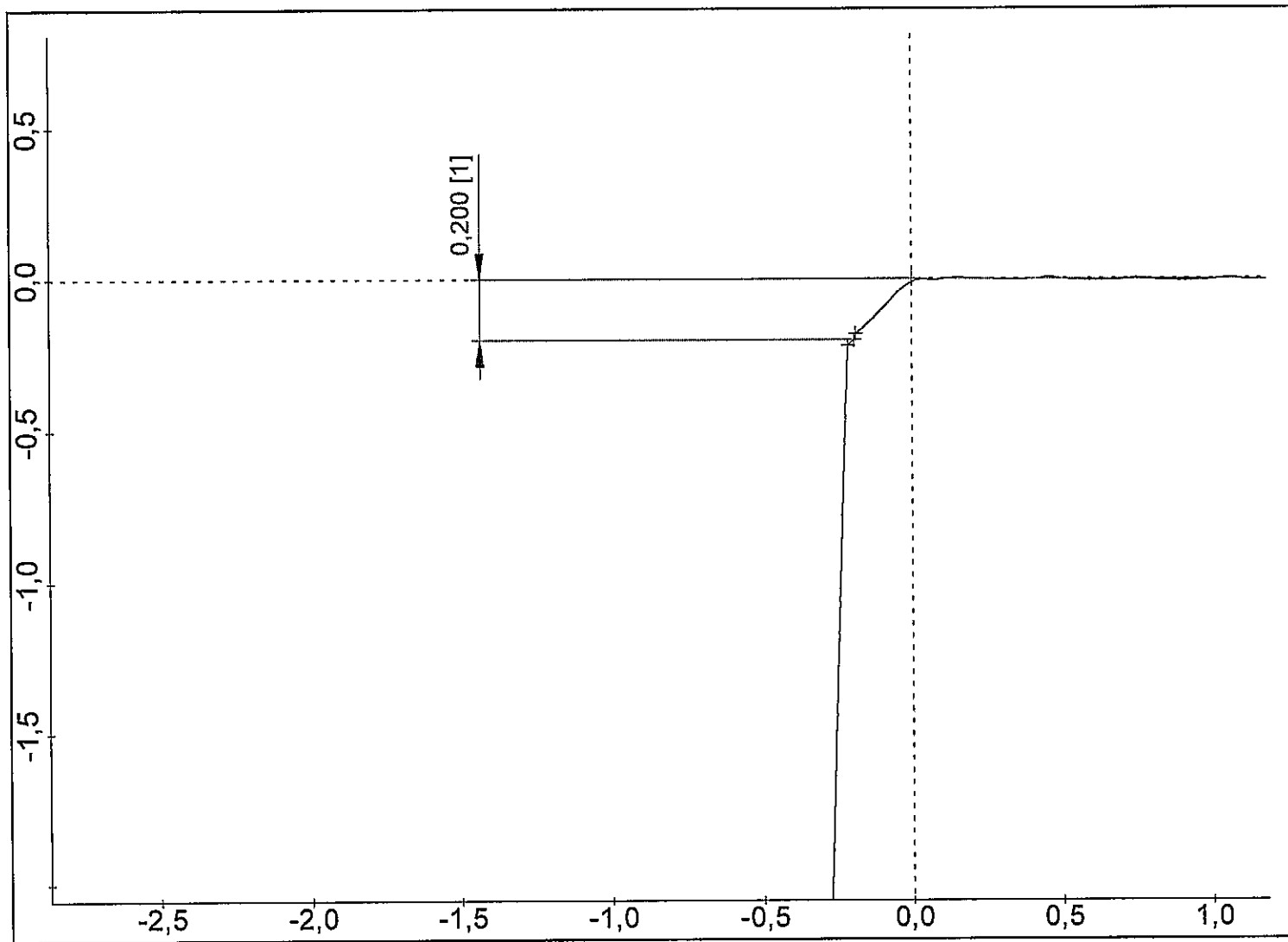
Sala Metrologica GPS5

Oggetto: SR 6
Numero: 3647 - PPAP PZ. 2
Operatore: TURNO A
Data, ora: 19.04.2014, 20:19
Nota: 33
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002



PERTHOMETER CONCEPT



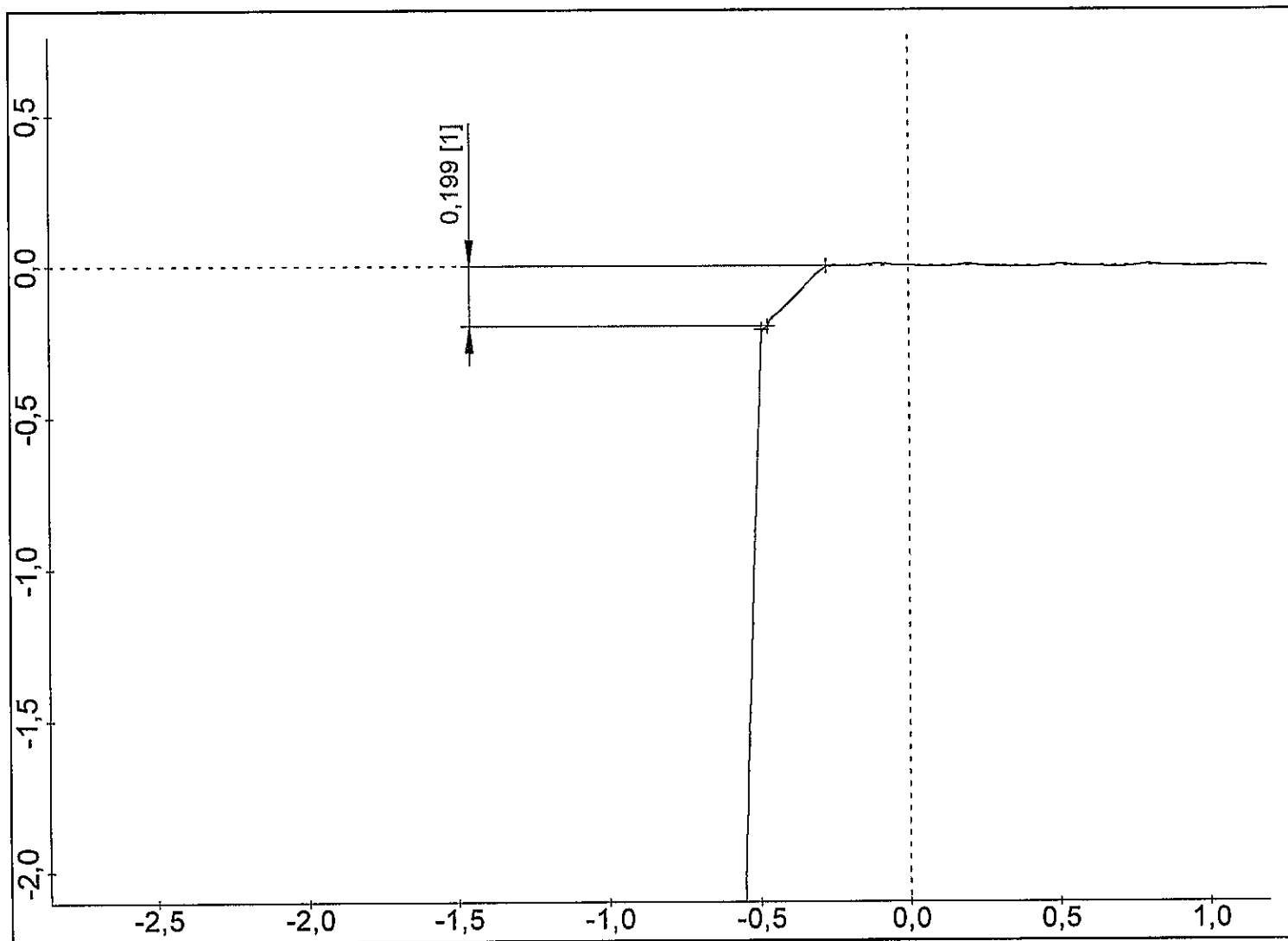


Via dei Ciclamini 4, Modugno (BA)

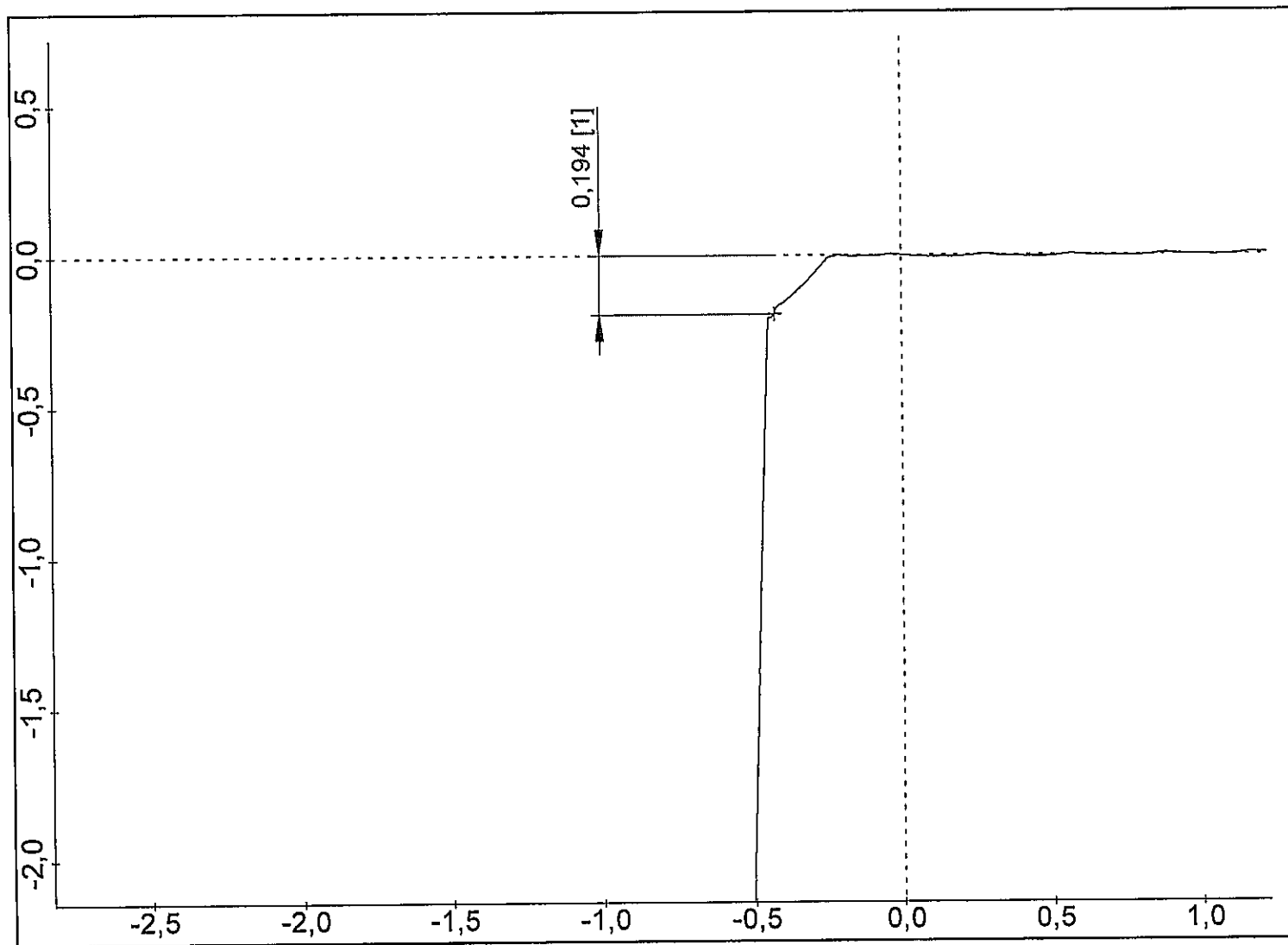
Sala Metrologica GPS5

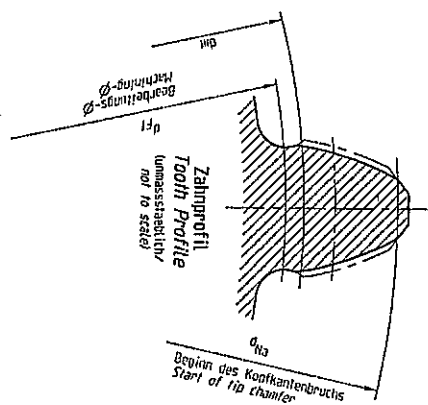
Oggetto: SR 6
Numero: 3647 - PPAP PZ. 4
Operatore: TURNO A
Data, ora: 19.04.2014, 20:23
Nota: 33
Tastatore: PCV 350 / 33 mm

Macchina: MOA 416120 002

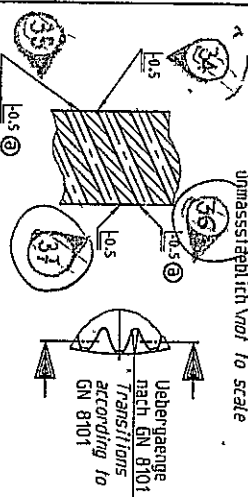


PERTHOMETER CONCEPT



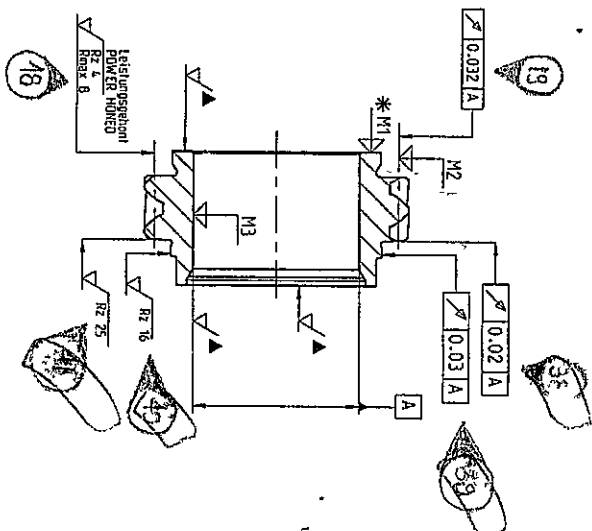
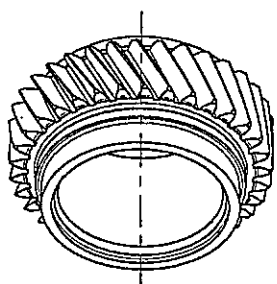
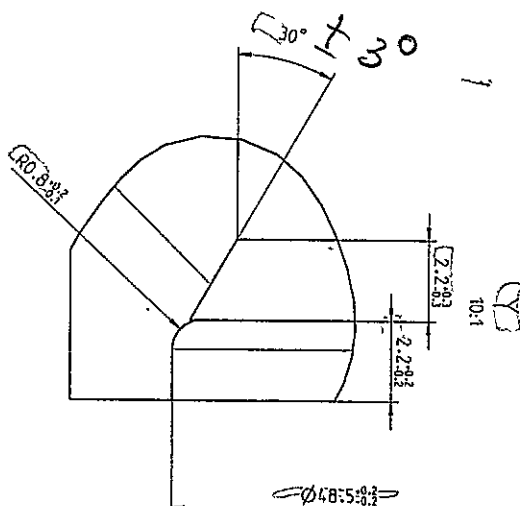
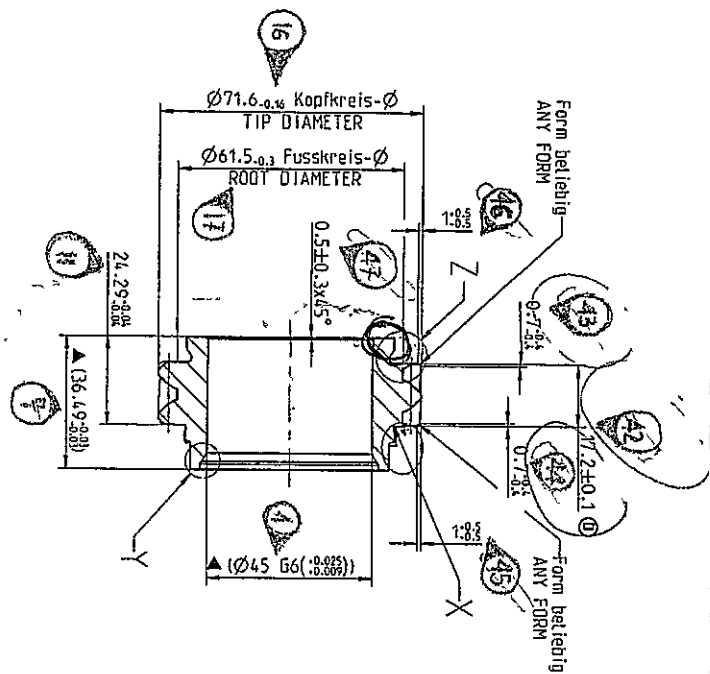


Kanten an Lauferzahnungen Tooth chamfers
unmassgeblich Not to scale



Technical drawing of a mechanical part, likely a bracket or flange, showing dimensions and tolerances. The drawing includes the following features:

- Top Left Dimension:** $\ominus \varnothing 56.7 \pm 0.3$
- Left Side Dimension:** $\ominus \varnothing 53.9 \pm 0.2$
- Top Right Dimension:** $\varnothing 54.055 \pm 0.015$
- Bottom Right Dimension:** $\varnothing 59.065 \pm 0.015$
- Internal Slot Dimensions:**
 - Width: $\varnothing 1.0 \pm 0.2$
 - Depth: 0.5 ± 0.1
- Radius Dimension:** $R1.2 \pm 0.2$
- Vertical Dimension:** $\varnothing 3.5 \pm 0.5$
- Scale:** 10:1
- Orientation:** Indicated by a Z-axis arrow pointing upwards.



* Aufwurf nicht zulässig
BULGING NOT ALLOWED

22 einzelsgehaertet und angelassen
M1 (Zahnlacke) = 80,5-2,5 HRA
M2 (Zahnlacke) = CHD (EH) 550 = 0,5-0,4
M3 (Bohrung) = CHD (EH) 550 = 0,3 min.
M4 (Kernhaerte) = min. 300 HV0

21

24 CASE HARDENED AND TEMPERED
M1 (CASE HARDNESS) = 80,5-2,5 HRA
M2 (TOOTH FLANK) = CHD (EH) 550 = 0,5-0,4
M3 (BORE) = CHD (EH) 550 = 0,3 min.
M4 (INSIDE BASE OF TOOTH) = min. 300 HV0

[illegible]