

Part Name Speed Gear 6		Customer Part Number 250.1.4322.35	
Shown on Drawing No. 250.1.4322.35		Organization Part # _____	
Engineering Change Level a C002128_MIP_1		Dated 18-apr-16	
Additional Engineering Changes _____		Dated _____	
Safety and/or Government Regulation <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		Purchase Order No. _____	
		Weight (kg) 0.3690	
Checking Aid No. _____		Checking Aid Engineering Change Level _____	
		Dated _____	

ORGANIZATION MANUFACTURING INFORMATION
CUSTOMER SUBMITTAL INFORMATION
GETRAG MODUGNO

Organization Name & Supplier/Vendor Code
VIA-DEI CICLAMINI N°4

Street Address
MODUGNO BARI 70026 ITALY

City	Region	Postal Code	Country
MODUGNO	BARI	70026	ITALY

Customer Name, Division

Buyer, Buyer Code
DCT250

Application

MATERIALS REPORTING

Has customer-required Substances of Concern information been reported?
 Submitted by IMDS or other customer format: Yes No n/a

Are polymeric parts identified with appropriate ISO marking codes?
 Yes No n/a

REASON FOR SUBMISSION (Check at least one)

- | | |
|---|--|
| <input type="checkbox"/> Initial Submission | <input type="checkbox"/> Change to Optional Construction or Material |
| <input checked="" type="checkbox"/> Engineering Change(s) | <input type="checkbox"/> Supplier or Material Source Change |
| <input type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or additional | <input type="checkbox"/> Change in Part Processing |
| <input type="checkbox"/> Correction of Discrepancy | <input type="checkbox"/> Parts Produced at Additional Location |
| <input type="checkbox"/> Tooling Inactive > than 1 year | <input type="checkbox"/> Other - please specify below |

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer.
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements material and functional tests appearance criteria statistical process package

These results meet all drawing and specification requirements: Yes NO (If "NO" - Explanation Required)

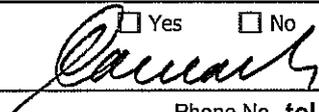
Mold / Cavity / Production Process _____

DECLARATION

I hereby affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 2000 / 24 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION / COMMENTS: **Identification groove introduction**

Is each Customer Tool properly tagged and numbered? Yes No n/a

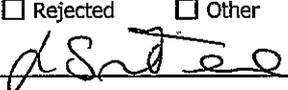
Organization Authorized Signature  Date **29/04/2016**

Print Name **Camarda Ettore** Phone No. **tel 390805858220** Fax No. _____

Title **Area 1 Manager** E-mail **ettore.camarda@magna.com**

FOR CUSTOMER USE ONLY (IF APPLICABLE)

Part Warrant Disposition: Approved Rejected Other

Customer Signature  Date **29-04-16**

Print Name _____ Customer Tracking Number (optional) _____



Operatore: Operatore: op	data: 29/04/2016 09:46	Numero di Lotto: Nr: 1	La configurazione: .Archive\SR6_Pre Welding\ modello: 25014322XX
Nota di programma:		Nota:	

GRAP.	tipo	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
■	∅	05 D 55.7mm	55.700	55.630	-0.070		-0.300	0.300
■	H	08 Distanza L3min	3.000	3.217	0.217		-0.000	0.300
■	H	10 Distanza L4.5mm	4.500	4.504	0.004		-0.050	0.050
■	R	06 Raggio 0.8mm	0.800	0.792	-0.008		-0.100	0.200
■	R	04 Raggio 0.4mm	0.400	0.320	-0.080		-0.100	0.200
■	R	03 Raggio 0.4mm	0.400	0.430 (3)	0.030		-0.100	0.200
■	R	02 Raggio 0.4mm	0.400	0.386 (2)	-0.014		-0.100	0.200
■	H	01 D 56.5mm	56.500	56.487	-0.013		-0.300	0.300
■	H	09 Distanza L0.2mm	0.200	0.218	0.018		-0.100	0.100
■	H	07 Smusso 0.1mm	0.000	0.000	0.000		-0.000	0.100
■	H	12 Distanza 3.2mm	3.200	3.202 (5)	0.002		-0.100	0.100
■	■	11 Gola Id 0.3mm	0.300	0.186	-0.114		-0.200	0.200

∅ COLLSTTD 54.055^{±0.03} MISURATO CON CALIB. 53.95

$$53.95 - (2 \times 0.186) = 53.578 \quad (1)$$



Operatore: Operatore: op	data: 29/04/2016 09:49	Numero di Lotto: N° 2	La configurazione: .\\Archive\SR6_Pre Welding\ modello: 25014322XX
		Unità di misura: [mm , °]	

Nota di programma:	Nota:
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GRAP.	tipo	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
	Ø	05 D 55.7mm	55.700	55.688	-0.012		-0.300	0.300
	H	08 Distanza L3min	3.000	3.127	0.127		-0.000	0.300
	H	10 Distanza L4.5mm	4.500	4.524	0.024		-0.050	0.050
	R	06 Raggio 0.8mm	0.800	0.780	-0.020		-0.100	0.200
	R	04 Raggio 0.4mm	0.400	0.436	0.036		-0.100	0.200
	R	03 Raggio 0.4mm	0.400	0.438	0.038		-0.100	0.200
	R	02 Raggio 0.4mm	0.400	0.377	-0.023		-0.100	0.200
	H	01 D 56.5mm	56.500	56.537	0.037		-0.300	0.300
	H	09 Distanza L0.2mm	0.200	0.231	0.031		-0.100	0.100
	H	07 Smusso 0.1mm	0.000	0.000	0.000		-0.000	0.100
	H	12 Distanza 3.2mm	3.200	3.239	0.039		-0.100	0.100
	R	11 Gola Id 0.3mm	0.300	0.181	-0.119		-0.200	0.200

Ø COLLISTO

53.97

$$53.97 - (2 \times 0.181) = 53.608$$



Operatore: Operatore: op	data: 29/04/2016 10:10	Numero di Lotto: Unità di misura: [mm, °]	Nr: 3 La configurazione: .Archive\SR6_Pre Welding\ modello: 25014322XX
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Nota di programma:	Nota:
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GRAP.	tipo	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
	Ø	05 D 55.7mm	55.700	55.677	-0.023		-0.300	0.300
	H	08 Distanza L3min	3.000	3.193	0.193		-0.000	0.300
	H	10 Distanza L4.5mm	4.500	4.505	0.005		-0.050	0.050
	R	06 Raggio 0.8mm	0.800	0.935	0.135		-0.100	0.200
	R	04 Raggio 0.4mm	0.400	0.358	-0.042		-0.100	0.200
	R	03 Raggio 0.4mm	0.400	0.444	0.044		-0.100	0.200
	R	02 Raggio 0.4mm	0.400	0.360	-0.040		-0.100	0.200
	H	01 D 56.5mm	56.500	56.494	-0.006		-0.300	0.300
	H	09 Distanza L0.2mm	0.200	0.213	0.013		-0.100	0.100
	H	07 Smusso 0.1mm	0.000	0.000	0.000		-0.000	0.100
	H	12 Distanza 3.2mm	3.200	3.231	0.031		-0.100	0.100
		11 Gola Id 0.3mm	0.300	0.168	-0.132		-0.200	0.200

Ø coll. 53.91

$$53.91 - (2 \times 0.168) = 53.575$$



Operatore: Operatore: op	data: 29/04/2016 10:13	Numero di Lotto: Nr: 4	La configurazione: .\\Archive\SR6_Pre Welding\ modello: 25014322XX
Nota di programma:		Nota:	

GRAP.	tipo	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
	Ø	05 D 55.7mm	55.700	55.657	-0.043		-0.300	0.300
	H	08 Distanza L3min	3.000	3.178	0.178		-0.000	0.300
	H	10 Distanza L4.5mm	4.500	4.509	0.009		-0.050	0.050
	R	06 Raggio 0.8mm	0.800	0.799	-0.001		-0.100	0.200
	R	04 Raggio 0.4mm	0.400	0.403	0.003		-0.100	0.200
	R	03 Raggio 0.4mm	0.400	0.427	0.027		-0.100	0.200
	R	02 Raggio 0.4mm	0.400	0.387	-0.013		-0.100	0.200
	H	01 D 56.5mm	56.500	56.538	0.038		-0.300	0.300
	H	09 Distanza L0.2mm	0.200	0.212	0.012		-0.100	0.100
	H	07 Smusso 0.1mm	0.000	0.000	0.000		-0.000	0.100
	H	12 Distanza 3.2mm	3.200	3.192	-0.008		-0.100	0.100
		11 Gola Id 0.3mm	0.300	0.165	-0.135		-0.200	0.200

Ø COLLETTA 53.92

$$53.92 - (2 \times 0.165) = 53.590$$



Operatore: Operatore: op	data: 29/04/2016 10:22	Numero di Lotto: Unità di misura: [mm, °]	Nr. 5	La configurazione: .\\Archive\SR6_Pre Welding\ modello: 25014322XX
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Nota di programma:	Nota:
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GRAP.	tipo	Descrizione	Nominale	Misura	Scostamento	FUORI TOL.	TOL. INF.	TOL. SUP.
	Ø	05 D 55.7mm	55.700	55.648	-0.052		-0.300	0.300
	H	08 Distanza L3min	3.000	3.199	0.199		-0.000	0.300
	H	10 Distanza L4.5mm	4.500	4.501	0.001		-0.050	0.050
	R	06 Raggio 0.8mm	0.800	0.858	0.058		-0.100	0.200
	R	04 Raggio 0.4mm	0.400	0.320	-0.080		-0.100	0.200
	R	03 Raggio 0.4mm	0.400	0.437	0.037		-0.100	0.200
	R	02 Raggio 0.4mm	0.400	0.404	0.004		-0.100	0.200
	H	01 D 56.5mm	56.500	56.492	-0.008		-0.300	0.300
	H	09 Distanza L0.2mm	0.200	0.215	0.015		-0.100	0.100
	H	07 Smusso 0.1mm	0.000	0.000	0.000		-0.000	0.100
	H	12 Distanza 3.2mm	3.200	3.192	-0.008		-0.100	0.100
	R	11 Gola Id 0.3mm	0.300	0.169	-0.131		-0.200	0.200

Ø Coll. 53.90

$$53.90 - (2 \times 0.169) = 53.562$$

