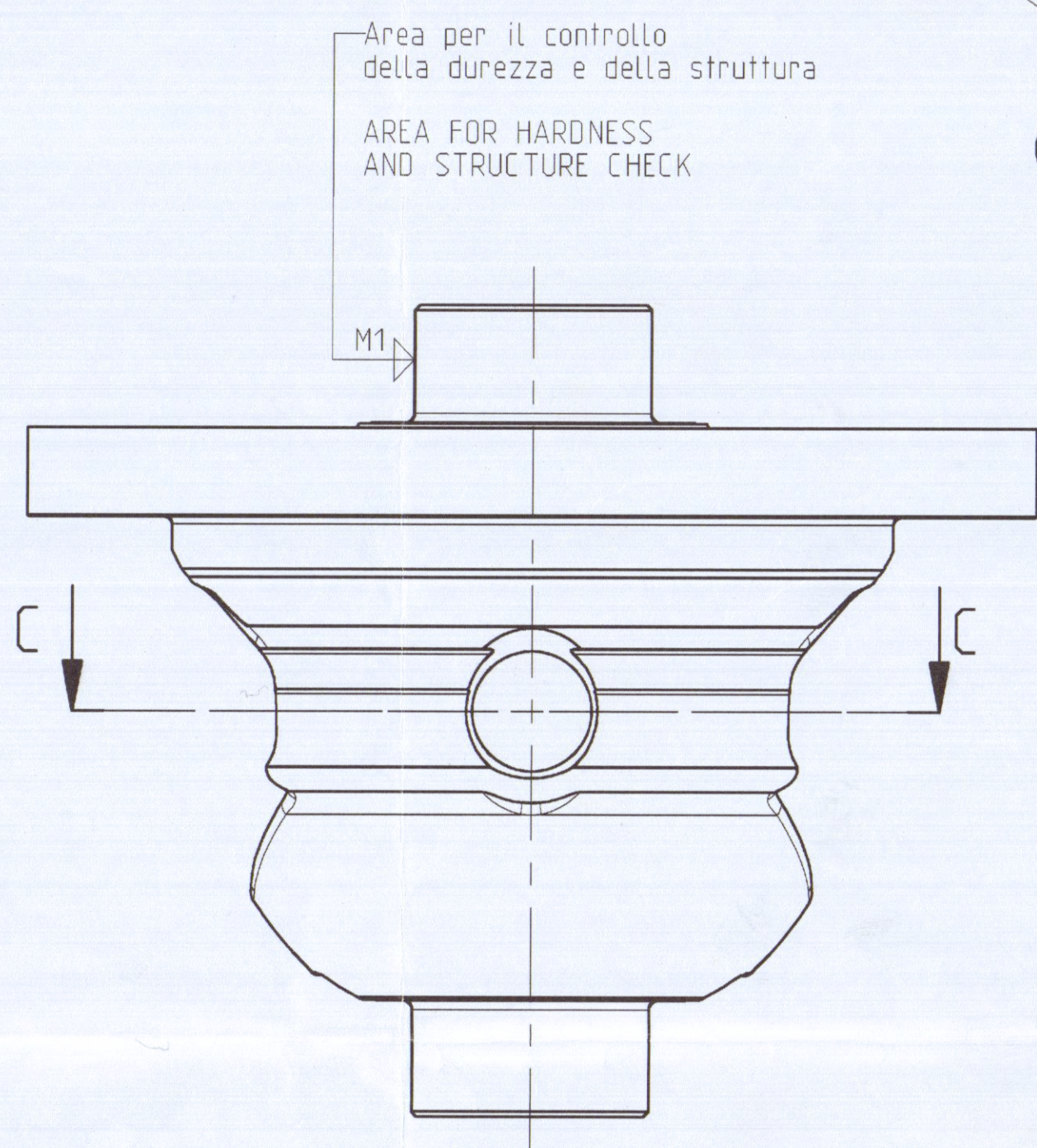
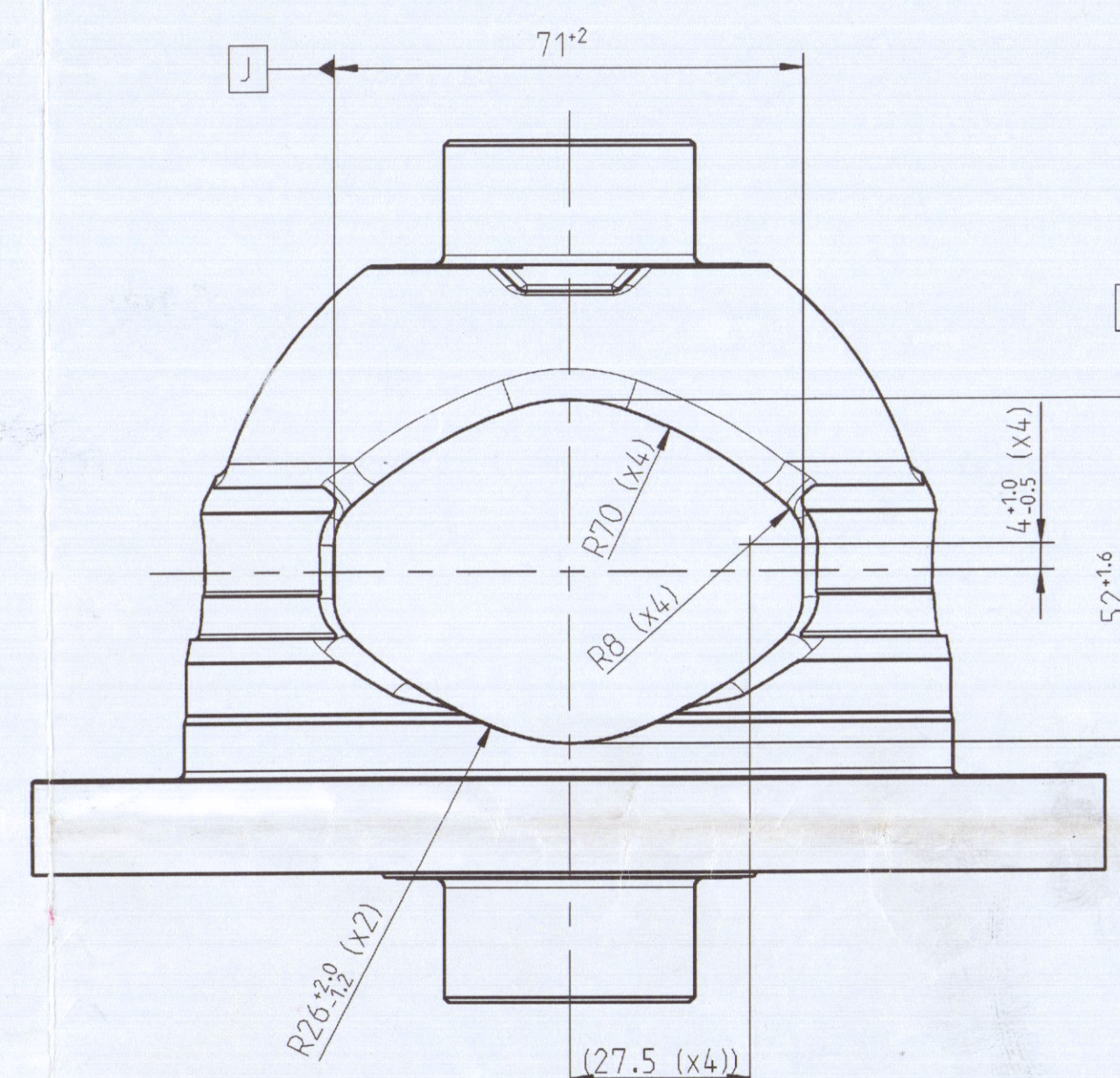
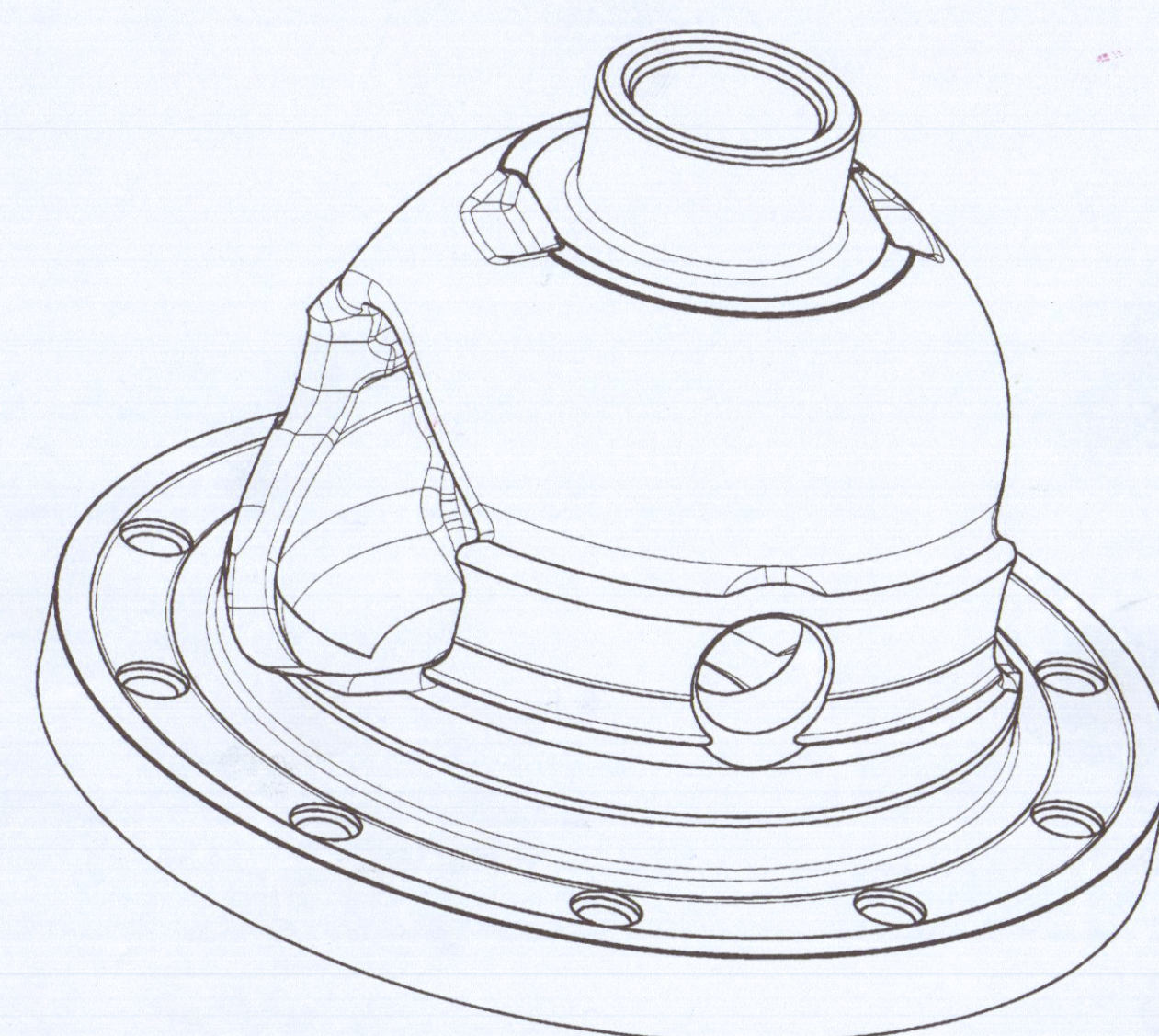
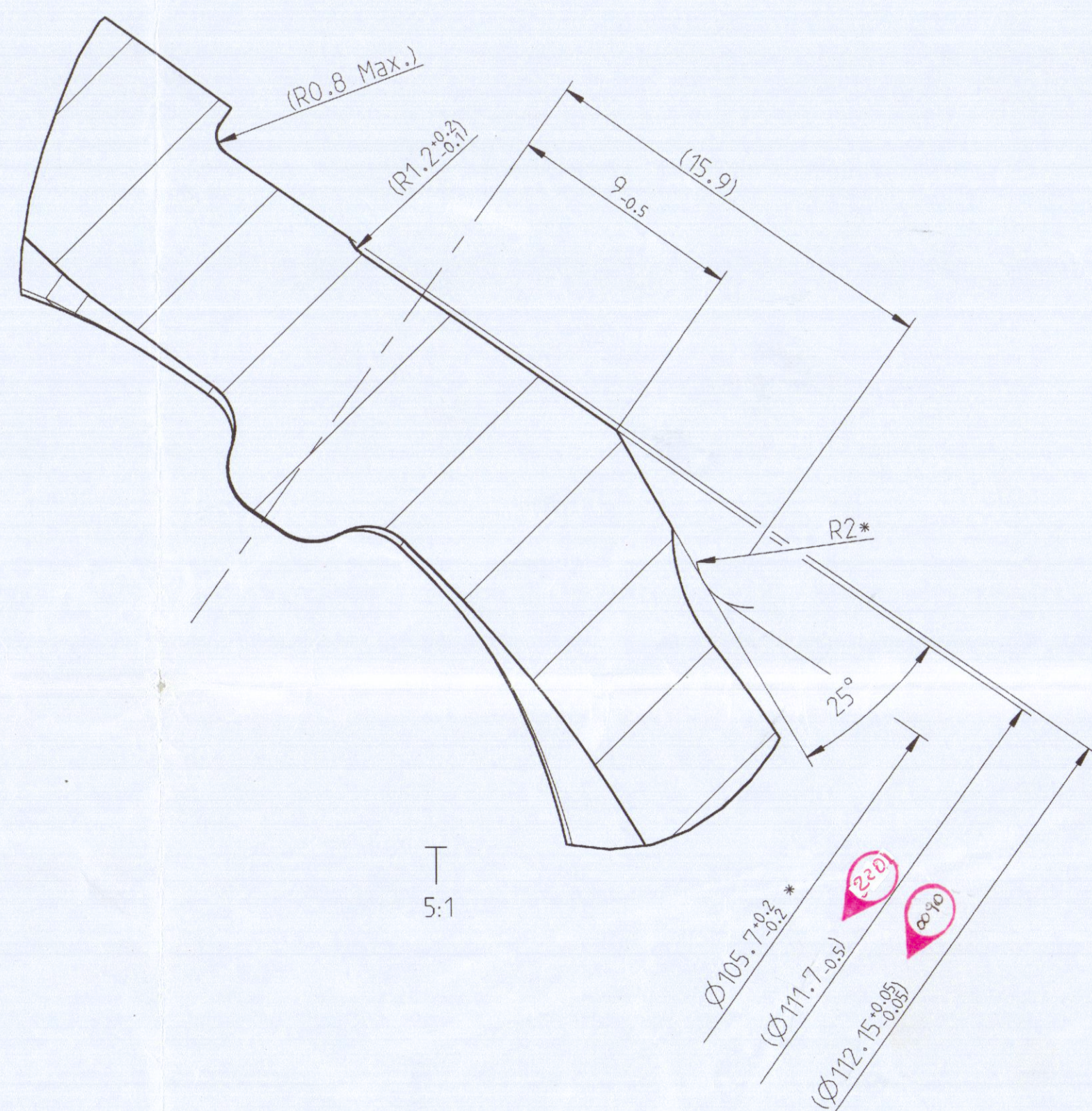
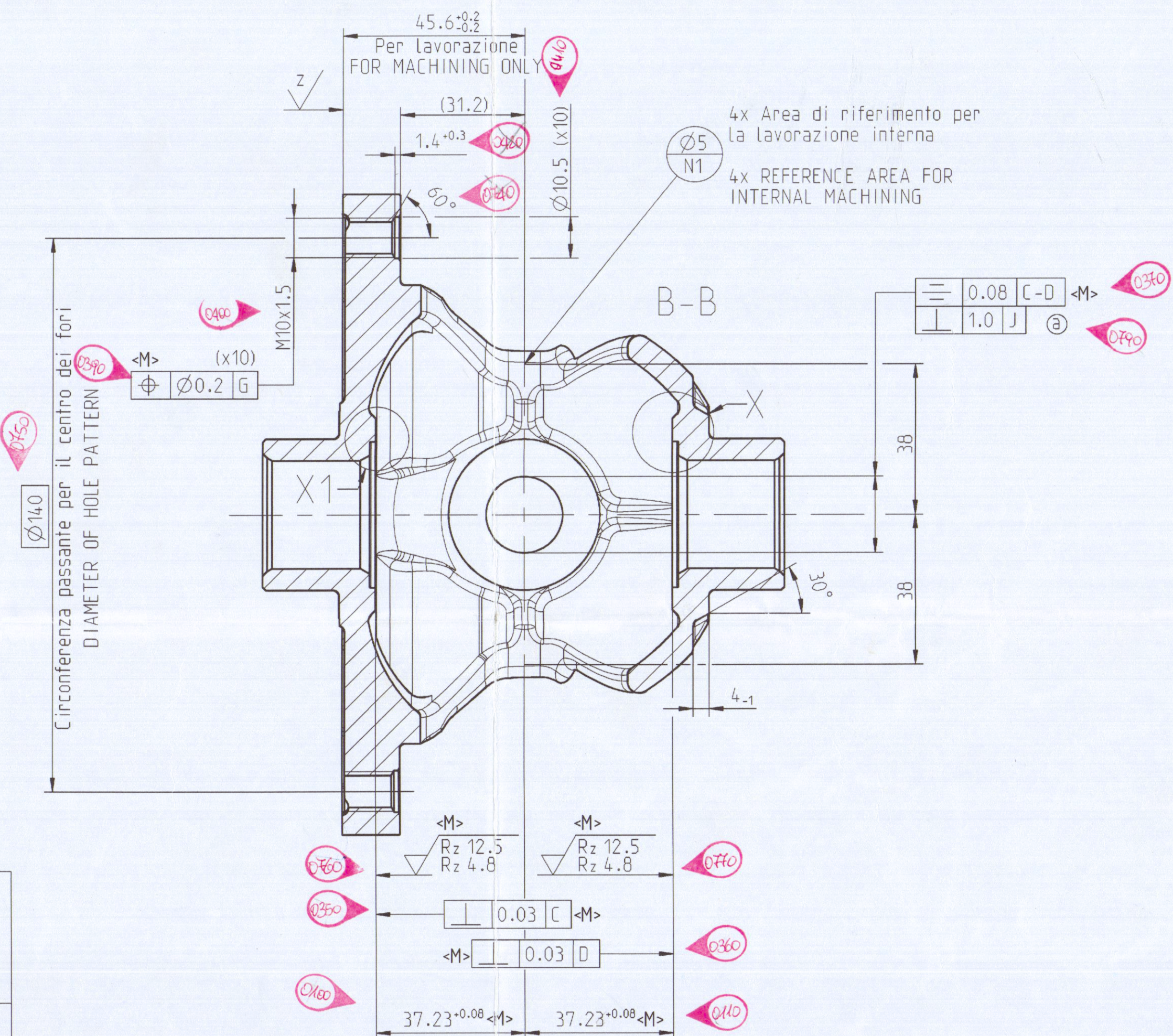
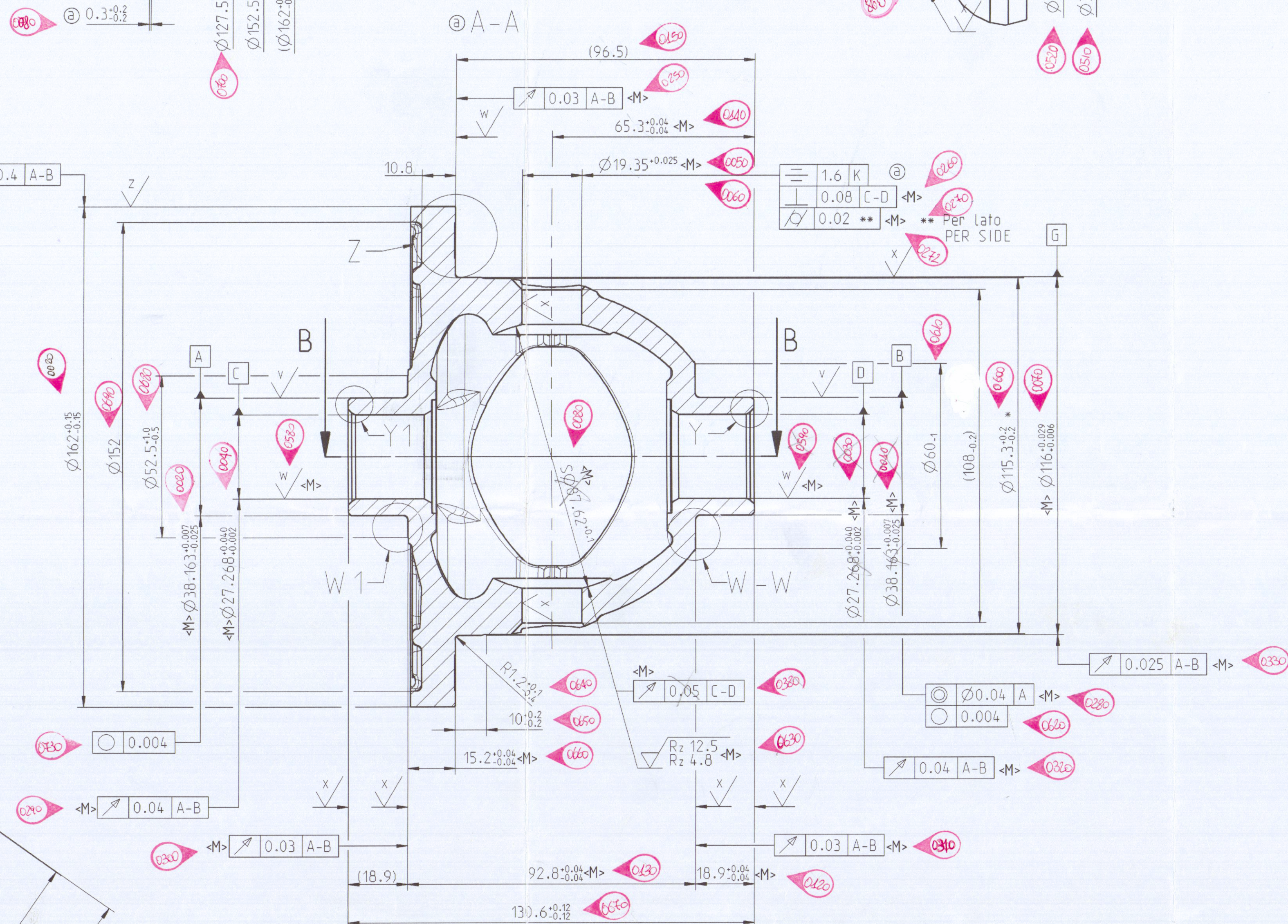
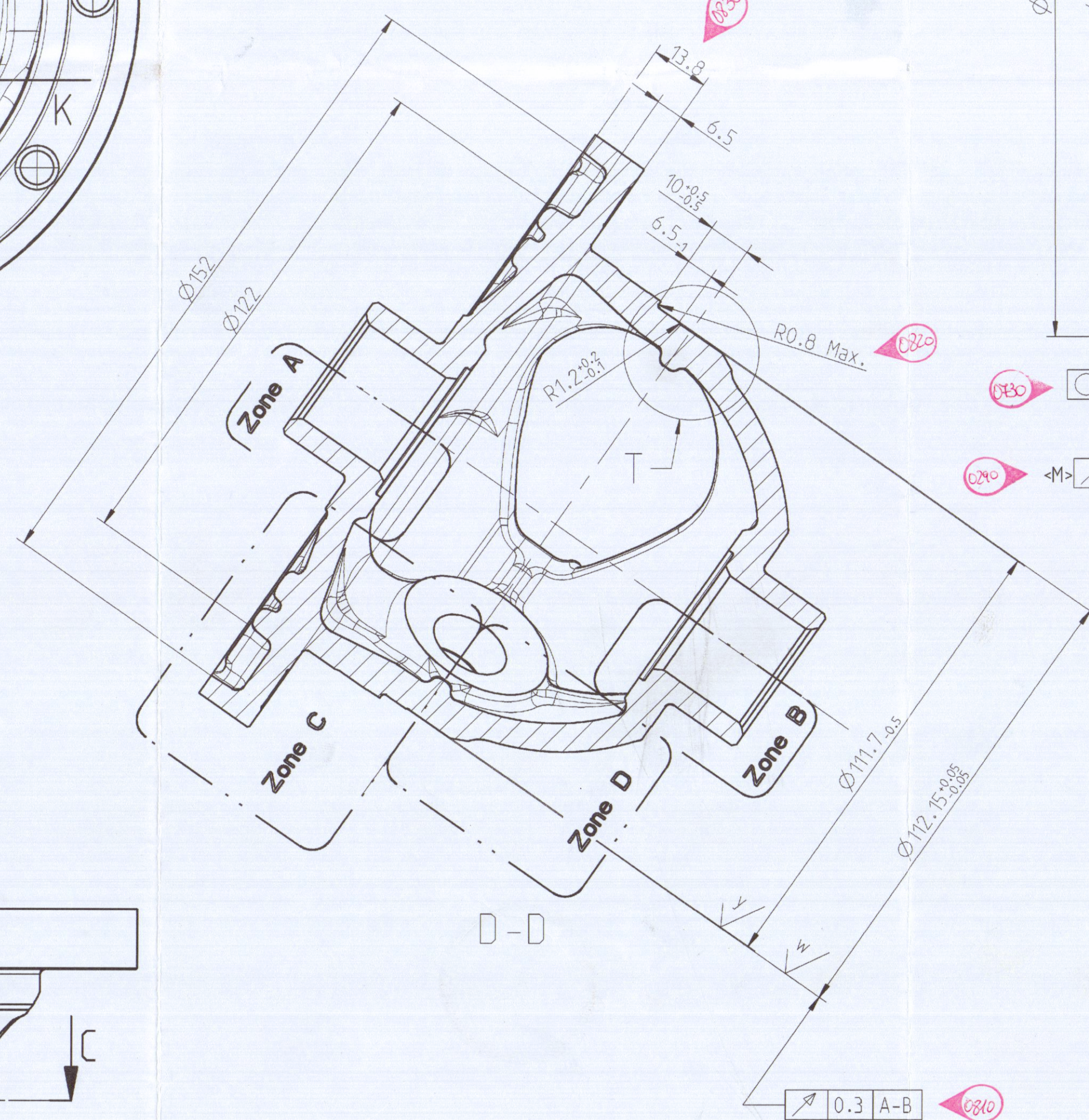
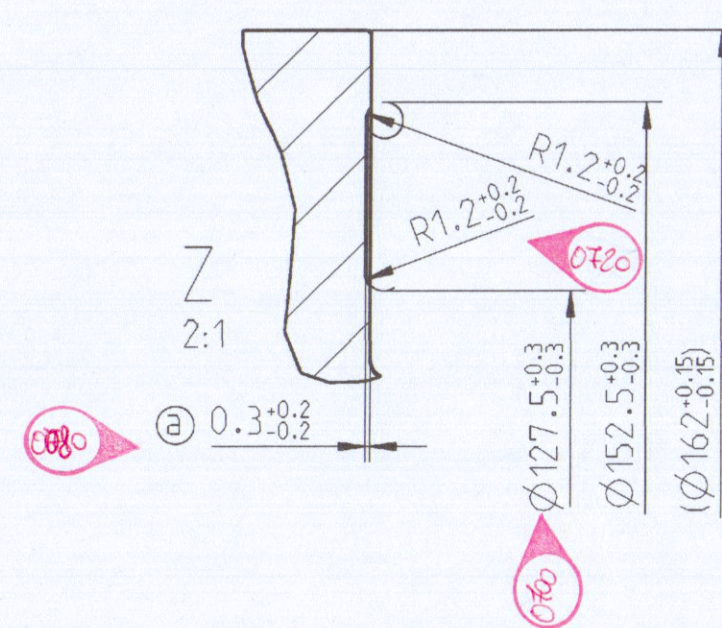


K-K



M1



$\frac{f}{\sqrt{}} = \sqrt{}$	$R_{\max} 25$
$\frac{v}{\sqrt{}} = \sqrt{}$	$R_z 10$
$\frac{w}{\sqrt{}} = \sqrt{}$	$R_z 16$
$\frac{x}{\sqrt{}} = \sqrt{}$	$R_z 25$
$\frac{y}{\sqrt{}} = \sqrt{}$	$R_z 40$
$\frac{z}{\sqrt{}} = \sqrt{}$	$R_z 63$

309080

Tabella per la porosità permessa:
CHART FOR PERMISSIBLE POROSITY:

Tabella per la porosità permessa:
CHART FOR PERMISSIBLE POROSITY

I. Linea di bordo per la sezione A-A sul lato d'accesso
BOARDER LINE FOR SECTION A-A ON INGATE SIDE

AREA A

II. Linea di bordo per le altre sezioni:
BORDER LINE FOR THE OTHER SECTIONS:

Tutte le altre superfici di taglio devono essere senza porosità nelle zone esterne. Nelle zone interne il 20% max. dell'area definita di porosità è consentita.

ALL OTHER CUTSURFACES HAVE TO BE WITHOUT POROSITY IN THE OUTER ZONE. IN THE INNER ZONE MAX. 20% OF THE ABOVE DEFINED AREA WITH POROSITIES PERMITTED.

Durezza BRINELL 180...250 HB $\varnothing 5/750$ M [ⓐ]
BRINELL HARDNESS 180...250 HB $\varnothing 5/750$

Struttura 30...75% di perlite, il resto ferrite <M
STRUCTURE 30...75% PERLIT, BALANCE FERRITE
Tolleranze e stock di lavorazione secondo
DIN 1685-GTB 16-BZ 3/4
TOLERANCE AND MACHINING STOCK PER
DIN 1685-GTB 16-BZ 3/4

Angolo di sformo generico $2^{\circ} +1^{\circ} / -2^{\circ}$
GENERAL DRAFT ANGLE $2^{\circ} +1^{\circ} / -2^{\circ}$

Raggi non segnati R 2+1
UNMARKED RADII R 2+1

Spessore nervature 4mm
THICKNESS RIBS 4mm

Libero da incrinature e cavità da ritiro
FREE OF CRACKS AND SHRINKAGE CAVITIES

- Lavorazione di controllo
CONTROL MACHINING

[illegible]