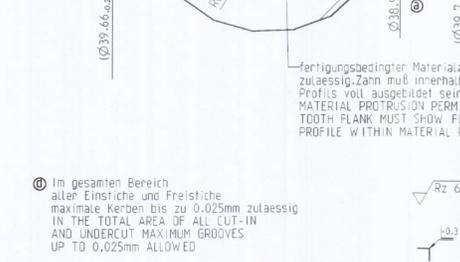
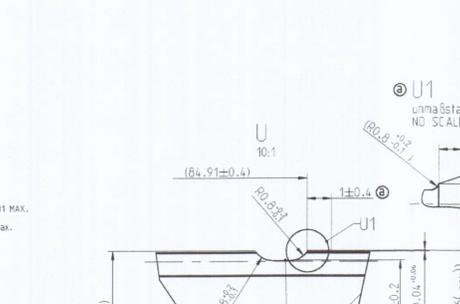
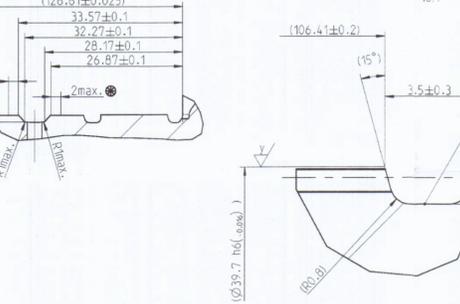
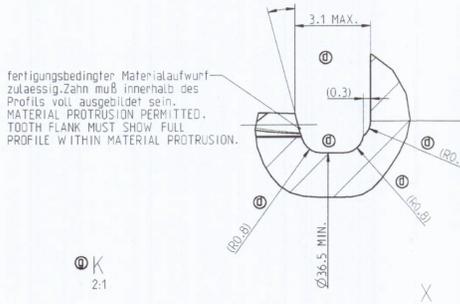
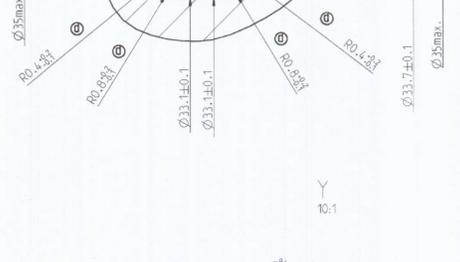
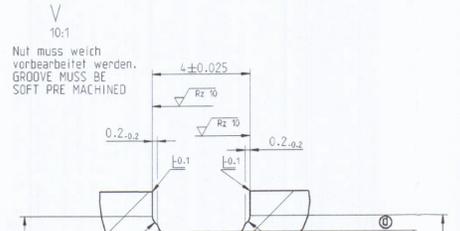
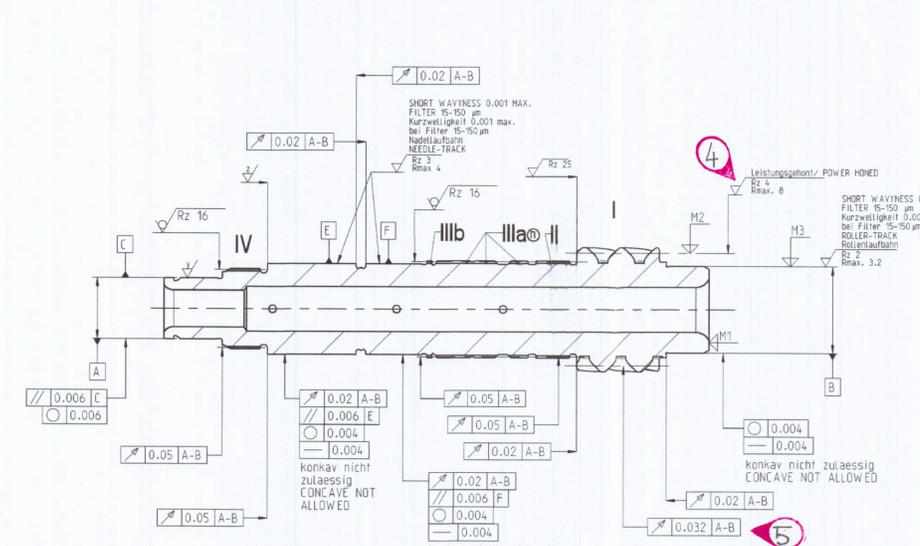
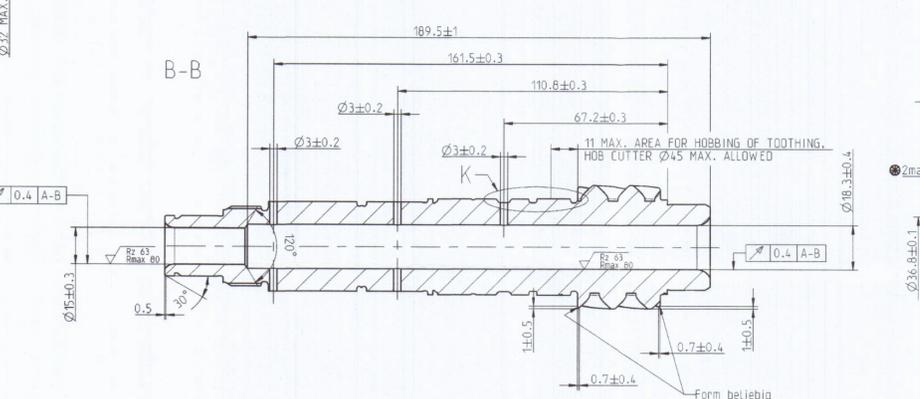
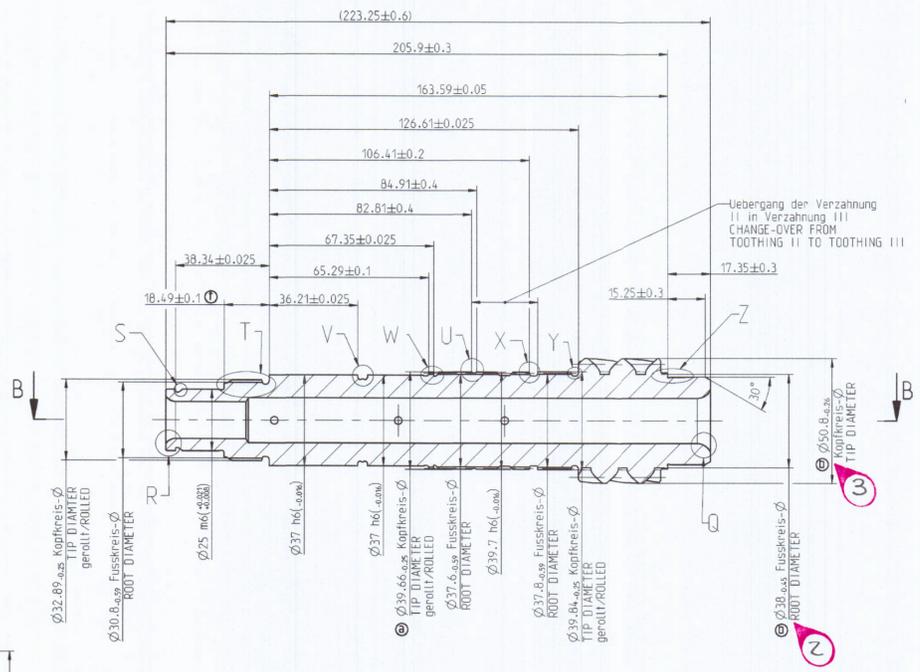


Aussenverzahnung / EXTERNAL GEAR	DIN 5480-1 W 4x1,00x38x9	DIN 5480-2 W 39,800x1,00x38x9	DIN 5480-3 W 39,800x1,00x38x9	DIN 5480-4 W 33x1,00x32x9
Zahnwelle / SPLINE DATA EXTERNAL	40,000	39,800	39,800	33,000
Modul / NORMAL MODULE m_n	2,250	1,000	1,000	1,000
Zahnzahl / NUMBER OF TEETH z	17	38	38	32
Engriffswinkel / NORMAL PRESSURE ANGLE α_n	20,0°	30,0°	30,0°	30,0°
Steigung / HAND OF HELIX	27,8°	0°	0°	0°
Profilverschleiß-/MODIFIKATIONSKLASSIFIKATION / PROFILE WEAR / MODIFICATION CLASSIFICATION	1,124	0,450	0,350	-0,350
Qualität / GEAR TOOTH QUALITY (DIN 9480)	8			
Toleranzklasse / TOLERANCE CLASS		9	9	9
Zahnstärke / TOOTH THICKNESS s_a		2,230	2,179	2,079
Zahnstärke / TOOTH THICKNESS s_f		2,207	2,156	2,053
Zahnstärke / TOOTH THICKNESS s_b		2,167	2,116	2,008
Profilverschleiß-/MODIFIKATIONSKLASSIFIKATION / PROFILE WEAR / MODIFICATION CLASSIFICATION	1,124	0,450	0,350	-0,350
Qualität / GEAR TOOTH QUALITY (DIN 9480)	8			
Toleranzklasse / TOLERANCE CLASS		9	9	9
Zahnstärke / TOOTH THICKNESS s_a		2,230	2,179	2,079
Zahnstärke / TOOTH THICKNESS s_f		2,207	2,156	2,053
Zahnstärke / TOOTH THICKNESS s_b		2,167	2,116	2,008
Profilverschleiß-/MODIFIKATIONSKLASSIFIKATION / PROFILE WEAR / MODIFICATION CLASSIFICATION	1,124	0,450	0,350	-0,350
Qualität / GEAR TOOTH QUALITY (DIN 9480)	8			
Toleranzklasse / TOLERANCE CLASS		9	9	9

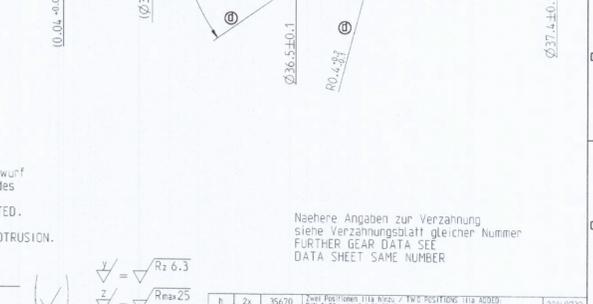
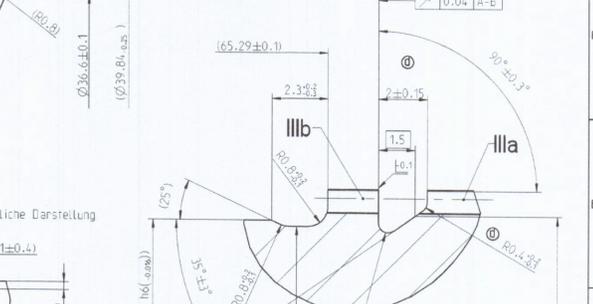
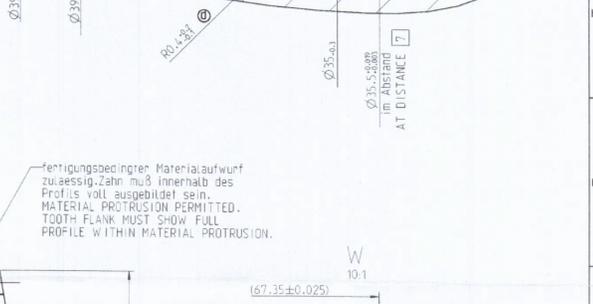
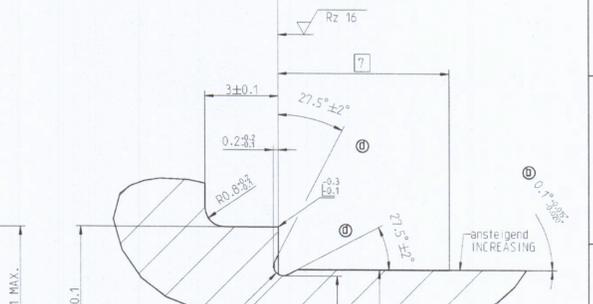
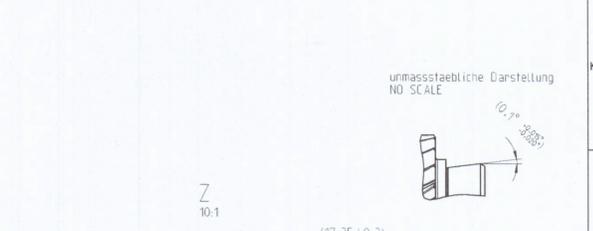
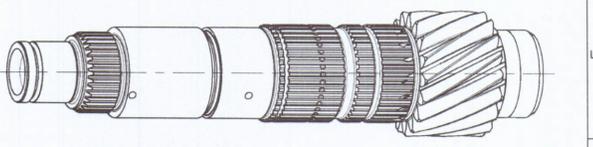


Technische Sauberkeit / TECHNICAL CLEANLINESS:
 Es gelten die Sauberkeitsanforderungen nach GN 434-01
 CLEANLINESS REQUIREMENTS OF THE GN 434-01 HAVE TO BE ABIDED

Im gesamten Bereich aller Einsteiche und Freistriche maximale Kerben bis zu 0,025mm zulässig IN THE TOTAL AREA OF ALL CUT-IN AND UNDERCUT MAXIMUM GROOVES UP TO 0,025mm ALLOWED

Einzelgehärtet und angelesen (Oberflächenhärtung) M1 (80,5±2,5 HRA) M2 (Zahnflanke) : CHD (EH) = 0,7±0,5 M3 (nach dem Schleifen) : CHD (EH) = 0,5 min M4 (Innenflanke des Zahns) : min 300 HV10

Case HARDENED AND TEMPERED
 M1 (CASE HARDNESS) : 80,5±2,5 HRA
 M2 (TOOTH FLANK) : CHD (EH) = 0,7±0,5
 M3 (AFTER GRINDING) : CHD (EH) = 0,5 min
 M4 (INSIDE BASE OF TOOTH) : min 300 HV10



h	2x	35670	Zeit Positionen / TIME POSITIONS	20140730
g	2x	35909_1	View K and Bestimmung der Einzelteile / VIEW K AND DETERMINATION OF INDIVIDUAL PARTS	20140714
f	1x	35954	Masse/Dimensionen / MASS/DIMENSIONS	20111129
e	1x	35445	Bestimmung der Einzelteile / DETERMINATION OF INDIVIDUAL PARTS	20111108
d	1x	35453	Bestimmung der Einzelteile / DETERMINATION OF INDIVIDUAL PARTS	20111108
c	1x	35252_1	Bestimmung der Einzelteile / DETERMINATION OF INDIVIDUAL PARTS	20111108
b	1x	35252_1	Bestimmung der Einzelteile / DETERMINATION OF INDIVIDUAL PARTS	20111108
a	1x	35112	Bestimmung der Einzelteile / DETERMINATION OF INDIVIDUAL PARTS	20111108
...

Abtriebswelle 2
 OUTPUT SHAFT 2

250366435

Abtriebsschwelle 2
 OUTPUT SHAFT 2

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Abtriebsschwelle 2
 OUTPUT SHAFT 2

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