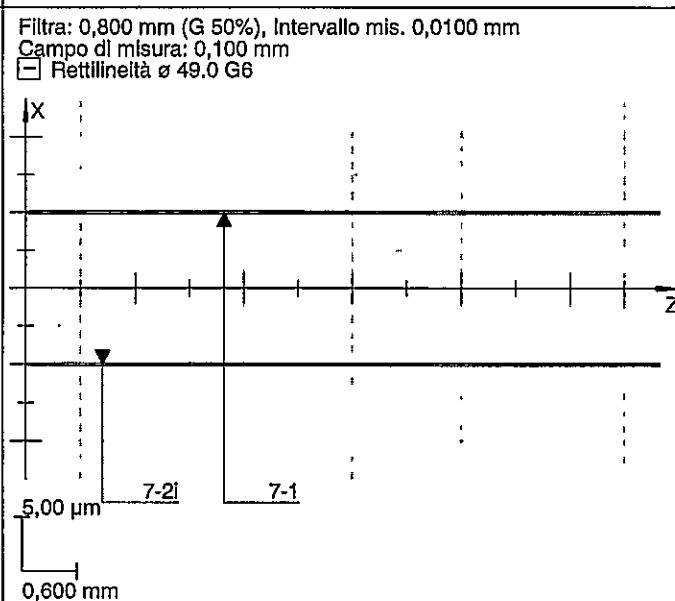
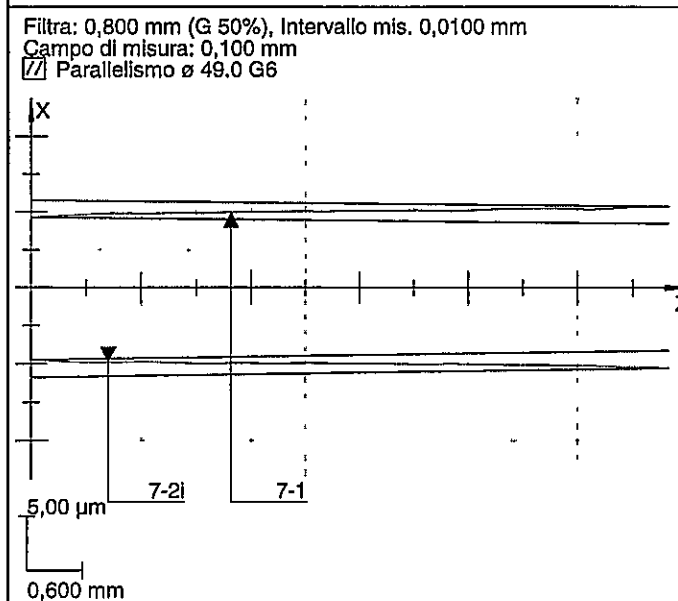
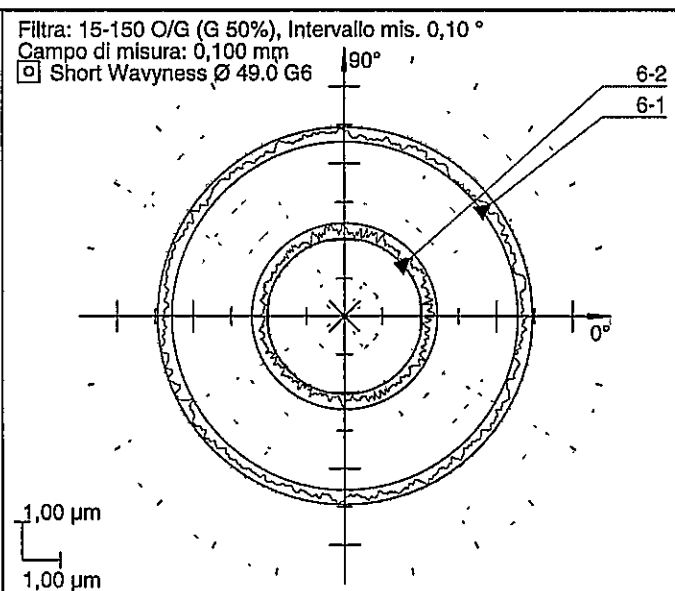
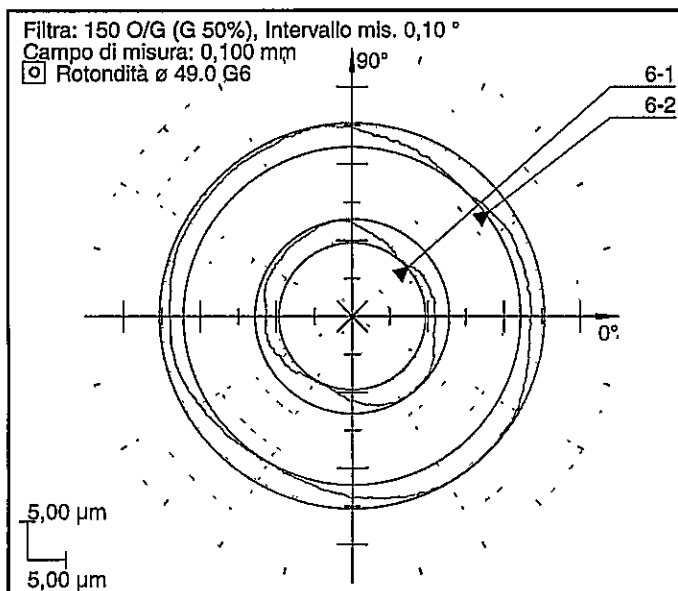


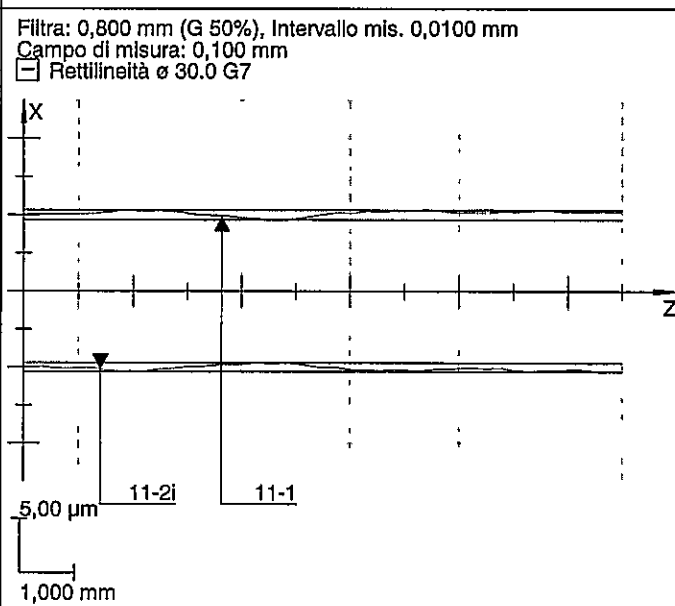
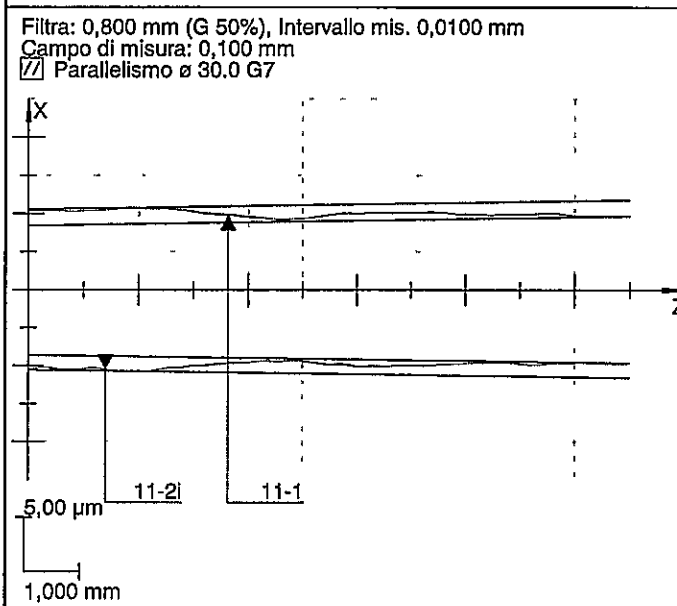
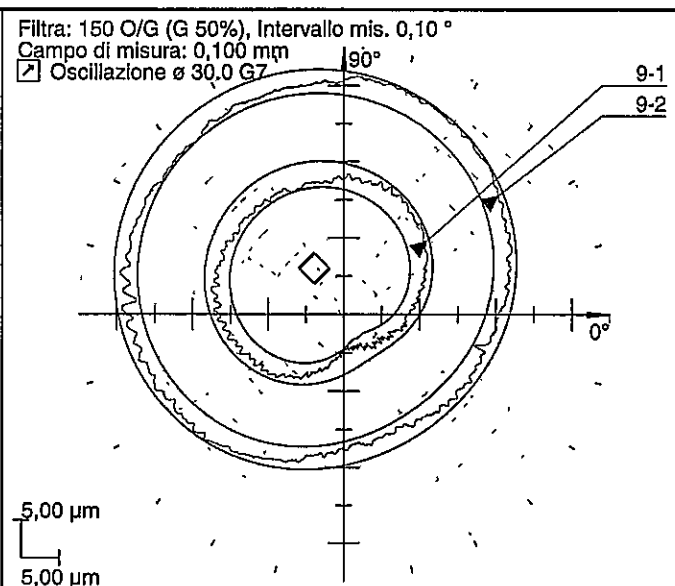
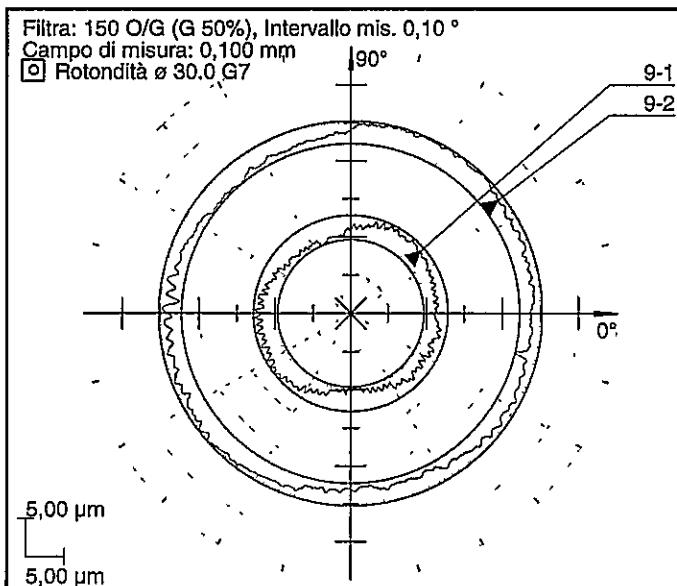
312994

|                                         |  |                                                                       |  |                                                                |
|-----------------------------------------|--|-----------------------------------------------------------------------|--|----------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |  | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | 30.07.2014<br>08:55:42<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> |  | N. disegno<br><b>250.6.5176.39</b>                                    |  | Operazione<br><b>FINITO</b>                                    |
| <b>Rapporto delle misure 1</b>          |  | <b>Reparto: WLQ5</b>                                                  |  |                                                                |
| <b>Formtester: MMQ44</b>                |  | <b>N. commessa:</b>                                                   |  | <b>N. lotto: 0</b><br>IS2_EDI.FPC                              |
| Commento<br><b>COMPLETO</b>             |  |                                                                       |  |                                                                |



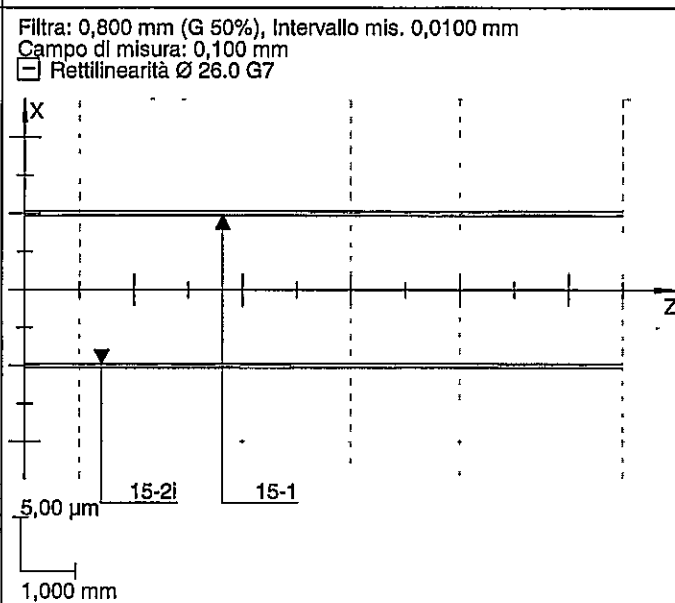
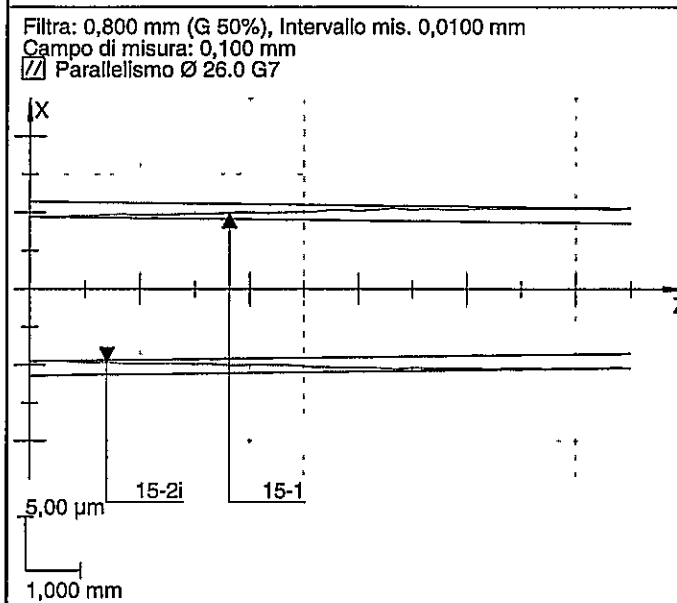
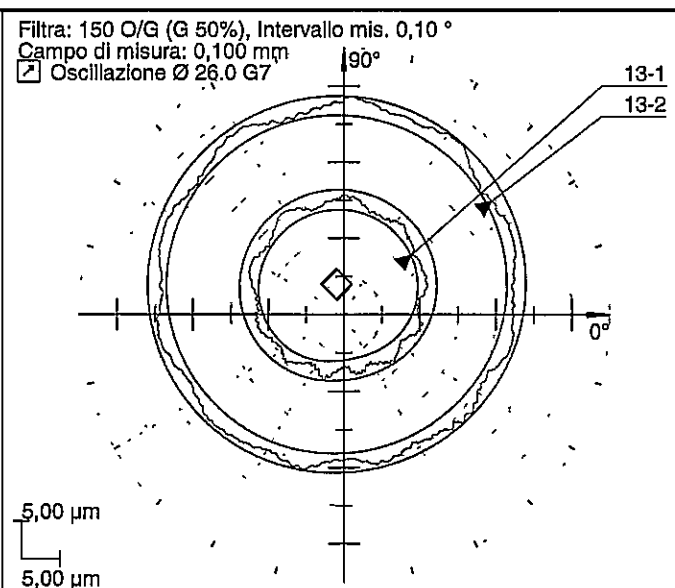
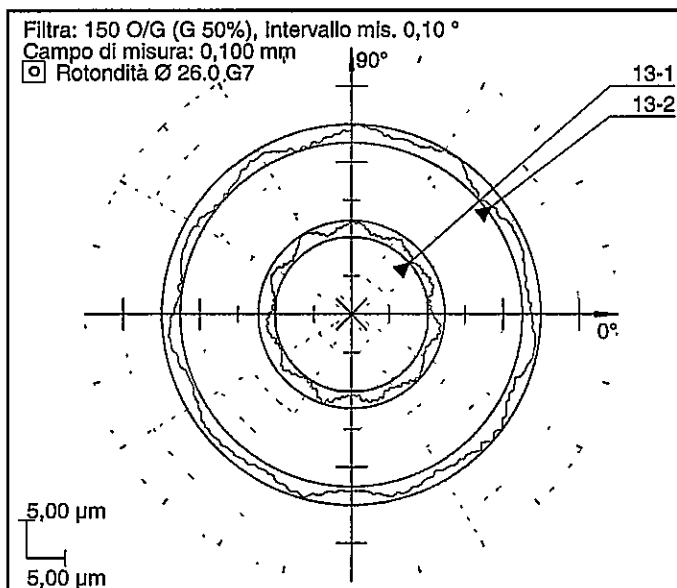
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> [mm] | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|---------------------------------------------------------|-----------------|------|--------|-------------------|------------------------|
| 6-1               | 344,00           | <input checked="" type="checkbox"/> 3,13                | 0,0040          | MZC  |        | 9,51              | 128,25                 |
| 6-2               | 350,00           | <input checked="" type="checkbox"/> 3,11                |                 | MZC  |        | 9,86              | 129,15                 |
| 6:Compito 6       |                  | <input checked="" type="checkbox"/> 3,13                |                 | MZC  |        |                   |                        |
| 6-1               | 344,00           | <input checked="" type="checkbox"/> 0,38                | 0,0010          | MZC  | 7-2    | 0,05              | 57,75                  |
| 6-2               | 350,00           | <input checked="" type="checkbox"/> 0,40                |                 | MZC  |        | 0,06              | 174,30                 |
| 26:Short Wavyne   |                  | <input checked="" type="checkbox"/> 0,40                |                 | MZC  |        |                   |                        |
| 7-1               | 210,0            | <input checked="" type="checkbox"/> 2,24                | 0,0060          | MZS  | 7-1    |                   | -265                   |
| 7-2               | 29,9             | <input checked="" type="checkbox"/> 2,28                |                 | MZS  |        |                   | -272                   |
| 7:Compito 7       |                  | <input checked="" type="checkbox"/> 2,28                |                 | MZS  |        |                   |                        |
| 7-1               | 210,0            | <input checked="" type="checkbox"/> 0,37                | 0,0040          | MZS  |        |                   | 176                    |
| 7-2               | 29,9             | <input checked="" type="checkbox"/> 0,28                |                 | MZS  |        |                   | 112                    |
| 8:Compito 8       |                  | <input checked="" type="checkbox"/> 0,37                |                 | MZS  |        |                   |                        |

|                                         |  |                                                                       |  |                                                                |
|-----------------------------------------|--|-----------------------------------------------------------------------|--|----------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |  | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | 30.07.2014<br>08:55:42<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> |  | N. disegno<br><b>250.6.5176.39</b>                                    |  | Operazione<br><b>FINITO</b>                                    |
| <b>Rapporto delle misure 1</b>          |  | <b>Reparto: WLQ5</b>                                                  |  |                                                                |
| <b>Formtester: MMQ44</b>                |  | <b>N. commessa:</b>                                                   |  | <b>N. lotto: 0</b>                                             |
| Commento<br><b>COMPLETO</b>             |  |                                                                       |  | IS2_ED1.FPC                                                    |



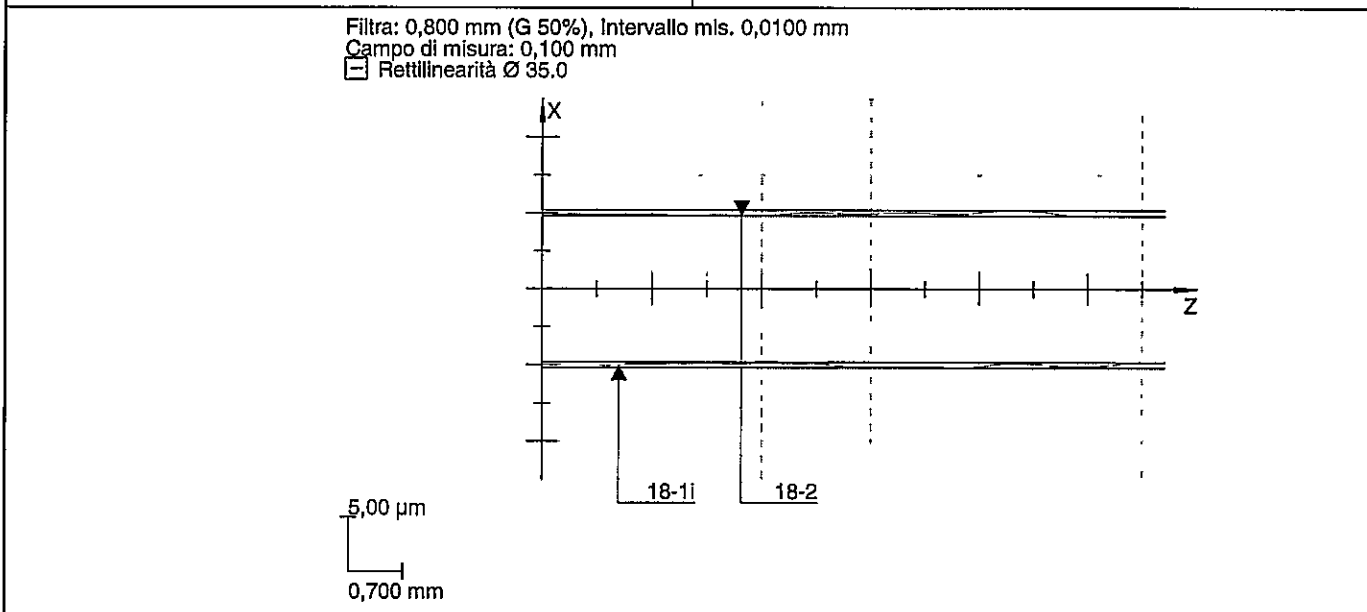
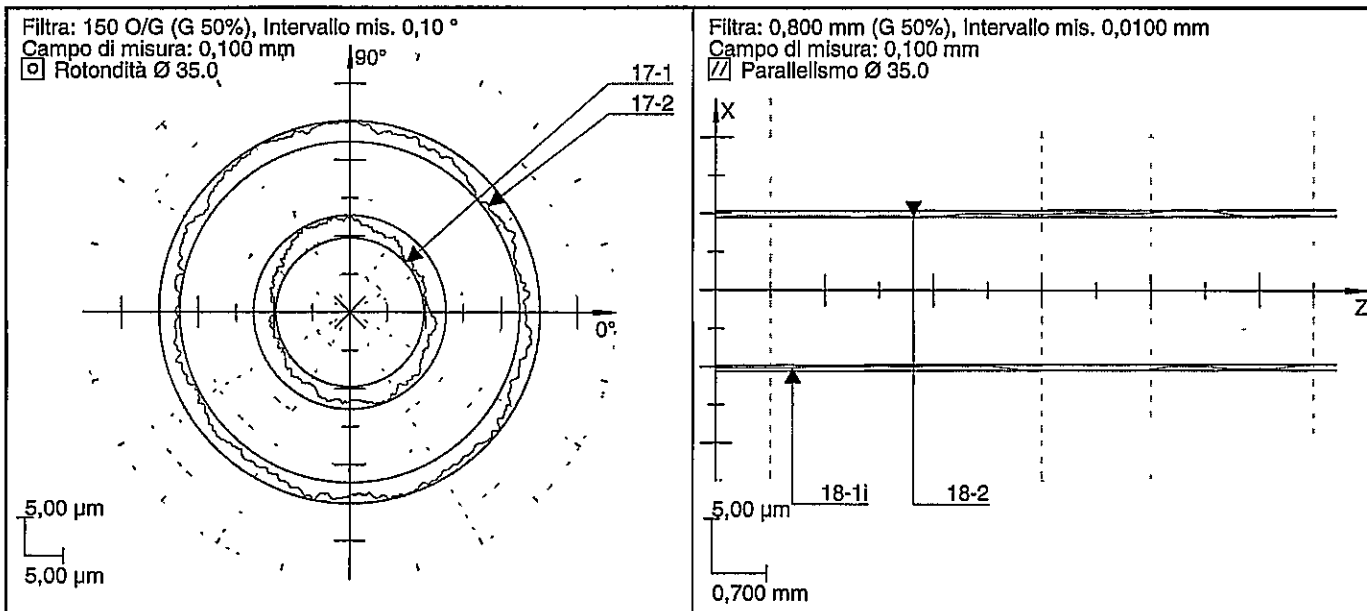
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] $\phi$ :[mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------|-----------------|------|-----------|-------------------|------------------------|
| 9-1               | 442,00           | $\phi$ 3,18                 | 0,0050          | MZC  | Asse [AB] | 6,94              | 121,03                 |
| 9-2               | 449,00           | $\phi$ 2,97                 |                 | MZC  |           | 7,18              | 122,98                 |
| 9:Compito 9       |                  | $\phi$ 3,18                 |                 | MZC  |           |                   |                        |
| 9-1               | 442,00           | $\phi$ 3,45                 | 0,0200          |      | Asse [AB] | 7,08              | 122,78                 |
| 9-2               | 449,00           | $\phi$ 3,13                 |                 |      | Asse [AB] | 7,29              | 123,47                 |
| 10:Compito 10     |                  | $\phi$ 3,45                 |                 |      | Asse [AB] |                   |                        |
| 11-1              | 210,0            | // 2,12                     | 0,0060          | MZS  | 11-2      |                   | 169                    |
| 11-2              | 29,9             | // 1,93                     |                 | MZS  | 11-1      |                   | 166                    |
| 11:Compito 11     |                  | // 2,12                     |                 |      |           |                   |                        |
| 11-1              | 210,0            | - 1,29                      | 0,0040          | MZS  |           |                   | -93                    |
| 11-2              | 29,9             | - 1,12                      |                 | MZS  |           |                   | -110                   |
| 12:Compito 12     |                  | - 1,29                      |                 | MZS  |           |                   |                        |

|                                                                                   |                                    |                             |                             |
|-----------------------------------------------------------------------------------|------------------------------------|-----------------------------|-----------------------------|
|  | FORM-PC                            | GETRAG S.P.A.               | 30.07.2014                  |
|                                                                                   | V4.28.7 SP15                       | 70026 MODUGNO (BARI)        | 08:55:42                    |
| Particolare<br><b>ALBERO INGRESSO 2</b>                                           | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b> | Operatore<br><b>TURNO A</b> |
| Rapporto delle misure 1                                                           |                                    | Reparto: WLQ5               | Firma                       |
| Formtester: MMQ44                                                                 |                                    | N. commessa:                | N. lotto: 0                 |
| Commento<br><b>COMPLETO</b>                                                       |                                    |                             | IS2_EDI.FPC                 |



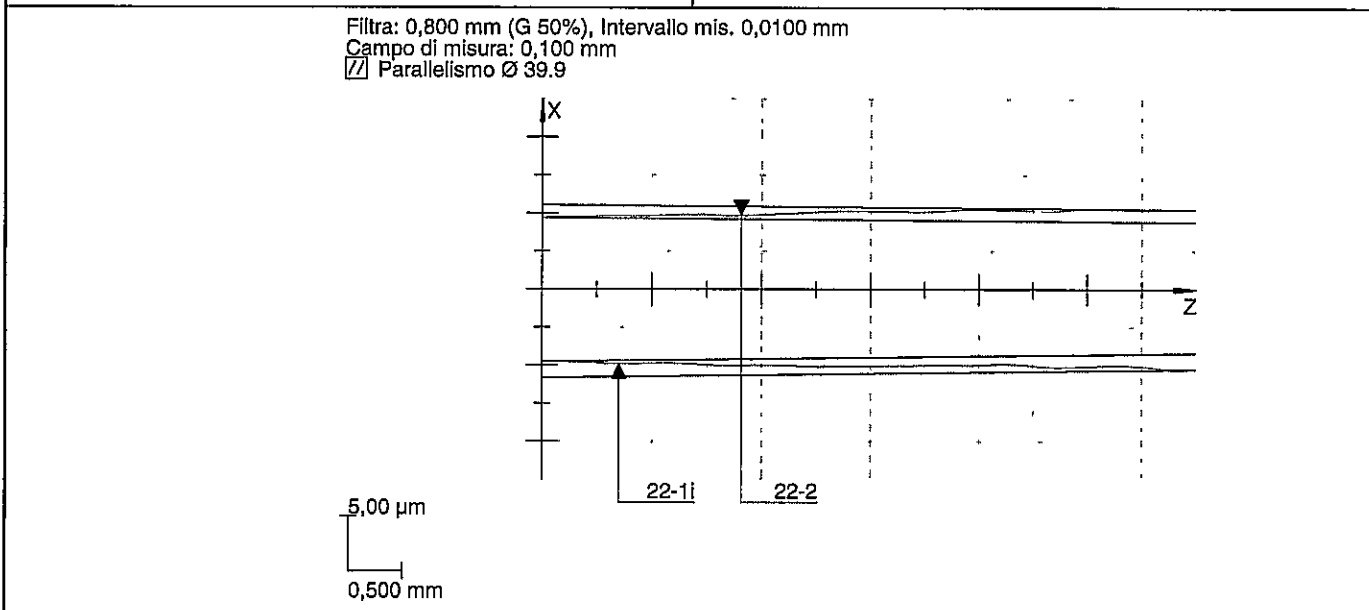
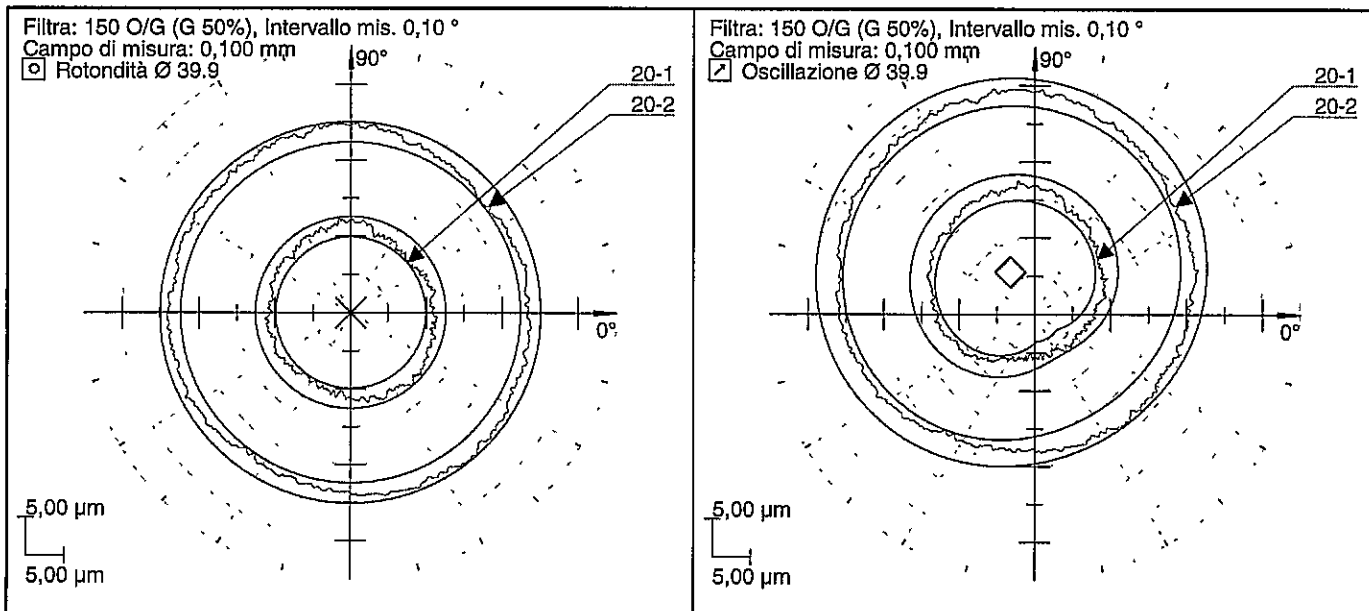
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] [Ø]:[mm]                  | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|------------------------------------------|-----------------|------|-----------|-------------------|------------------------|
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 2,14 |                 | MZC  |           | 3,70              | 103,63                 |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 2,40 |                 | MZC  |           | 4,16              | 107,51                 |
| 13:Compito 13     |                  | <input checked="" type="checkbox"/> 2,40 | 0,0050          | MZC  |           |                   |                        |
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 2,62 |                 |      | Asse [AB] | 3,99              | 102,52                 |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 2,53 |                 |      | Asse [AB] | 4,16              | 104,65                 |
| 14:Compito 14     |                  | <input checked="" type="checkbox"/> 2,62 | 0,0200          |      | Asse [AB] |                   |                        |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 1,96 |                 | MZS  | 15-2      |                   | -182                   |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 1,90 |                 | MZS  | 15-1      |                   | -180                   |
| 15:Compito 15     |                  | <input checked="" type="checkbox"/> 1,96 | 0,0060          |      |           |                   |                        |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 0,57 |                 | MZS  |           |                   | 93                     |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 0,56 |                 | MZS  |           |                   | 78                     |
| 16:Compito 16     |                  | <input checked="" type="checkbox"/> 0,57 | 0,0040          | MZS  |           |                   |                        |

|                                                                                   |               |                      |  |             |
|-----------------------------------------------------------------------------------|---------------|----------------------|--|-------------|
|  | FORM-PC       | GETRAG S.P.A.        |  | 30.07.2014  |
|                                                                                   | V4.28.7 SP15  | 70026 MODUGNO (BARI) |  | 08:59:12    |
| Particolare                                                                       | N. disegno    | Operazione           |  | Operatore   |
| ALBERO INGRESSO 2                                                                 | 250.6.5176.39 | FINITO               |  | TURNO A     |
| Rapporto delle misure 1                                                           |               | Reparto: WLQ5        |  | Firma       |
| Formtester: MMQ44                                                                 |               | N. commessa:         |  | N. lotto: 0 |
| Commento                                                                          |               |                      |  | IS2_EDI.FPC |
| COMPLETO                                                                          |               |                      |  |             |



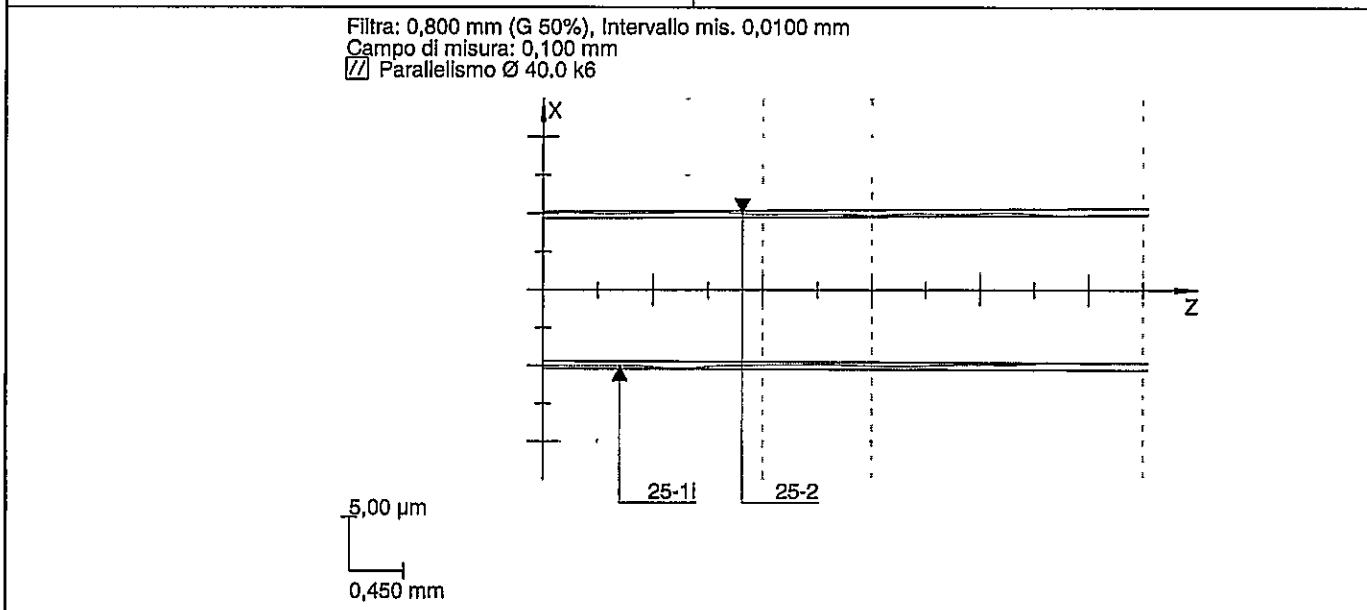
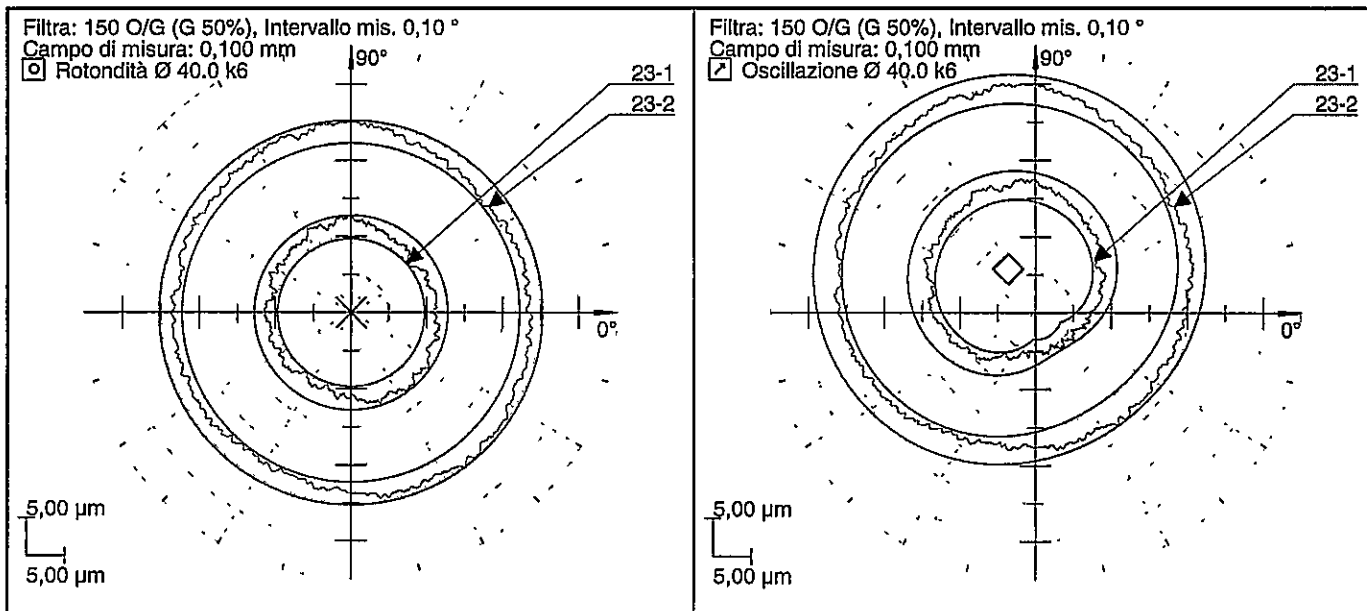
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|--------|-------------------|------------------------|
| 17-1              | 120,50           | <input checked="" type="checkbox"/> 2,94                  |                 | MZC  |        |                   | 58,35                  |
| 17-2              | 125,50           | <input checked="" type="checkbox"/> 2,72                  |                 | MZC  |        |                   | 66,64                  |
| 17:Compito 17     |                  | <input checked="" type="checkbox"/> 2,94                  | 0,0040          | MZC  |        | 0,79              |                        |
| 18-1              | 30,0             | <input checked="" type="checkbox"/> 0,74                  |                 | MZS  | 18-2   | 1,43              | -22                    |
| 18-2              | 209,9            | <input checked="" type="checkbox"/> 0,84                  |                 | MZS  | 18-1   |                   | 29                     |
| 18:Compito 18     |                  | <input checked="" type="checkbox"/> 0,84                  | 0,0060          |      |        |                   |                        |
| 18-1              | 30,0             | <input checked="" type="checkbox"/> 0,71                  |                 | MZS  |        |                   | -28                    |
| 18-2              | 209,9            | <input checked="" type="checkbox"/> 0,79                  |                 | MZS  |        |                   | 40                     |
| 19:Compito 19     |                  | <input checked="" type="checkbox"/> 0,79                  | 0,0040          | MZS  |        |                   |                        |

|                                                                                                                  |                                                                                     |                                    |                                                                       |
|------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------|-----------------------------------------------------------------------|
|  <b>FORM-PC</b><br>V4.28.7 SP15 | <b>GETRAG S.P.A.</b><br><b>70026 MODUGNO (BARI)</b><br><b>SALA METROLOGICA - M5</b> |                                    | <b>30.07.2014</b><br>08:55:43<br>Operatore<br><b>TURNO A</b><br>Firma |
|                                                                                                                  | Particolare<br><b>ALBERO INGRESSO 2</b>                                             | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                                           |
| <b>Rapporto delle misure 1</b>                                                                                   |                                                                                     | <b>Reporto: WLQ5</b>               |                                                                       |
| <b>Formtester: MMQ44</b>                                                                                         |                                                                                     | <b>N. commessa:</b>                |                                                                       |
| Commento<br><b>COMPLETO</b>                                                                                      |                                                                                     |                                    | <b>N. lotto: 0</b><br>IS2_ED1.FPC                                     |



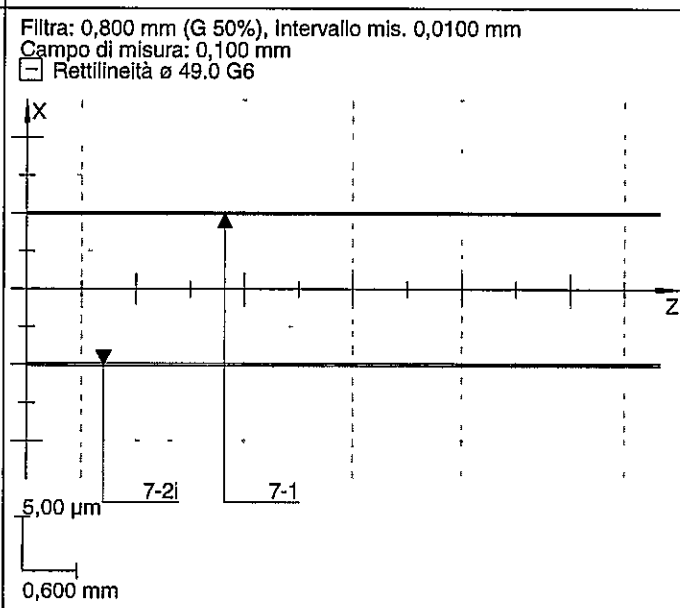
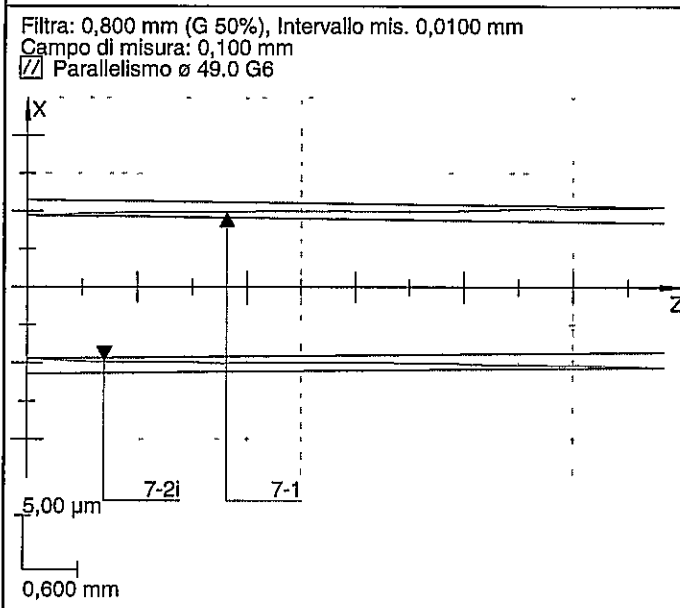
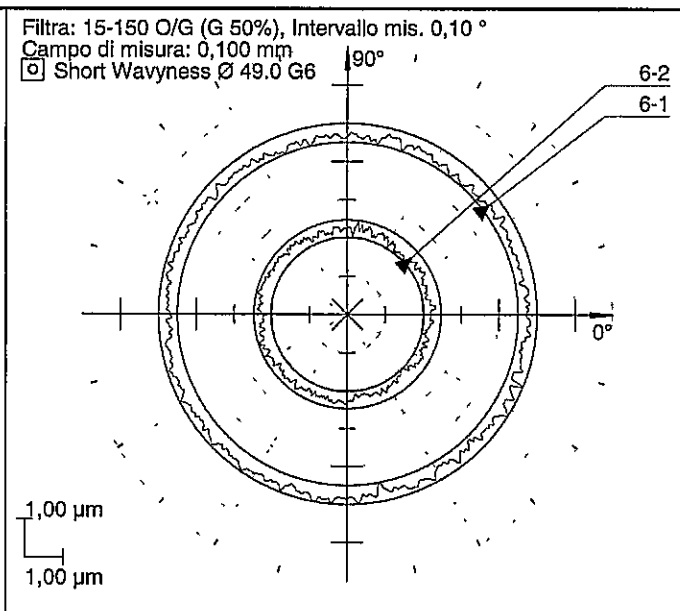
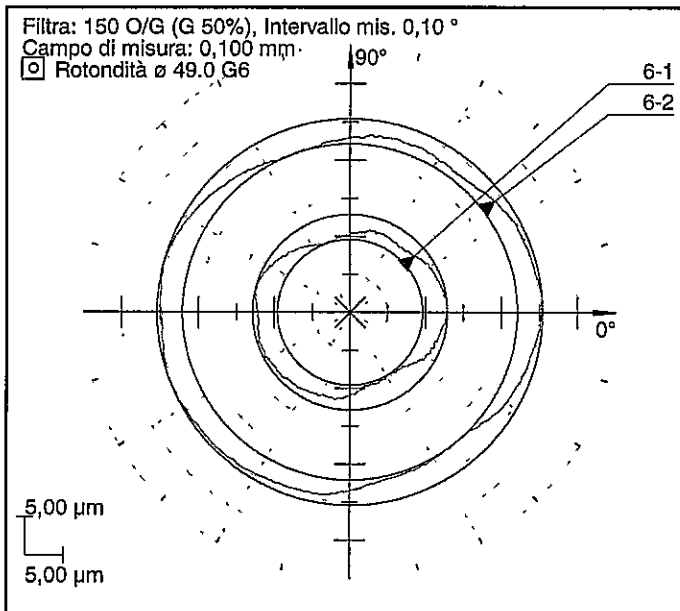
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] ☐: [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|------------------------|-----------------|------|-----------|-------------------|------------------------|
| 20-1              | 231,00           | ☐ 2,67                 | 0,0040          | MZC  |           | 5,87              | 117,77                 |
| 20-2              | 236,00           | ☐ 2,68                 |                 | MZC  |           | 5,80              | 115,71                 |
| 20:Compito 20     |                  | ☐ 2,68                 |                 | MZC  |           |                   |                        |
| 20-1              | 231,00           | ☐ 3,45                 | 0,0200          |      | Asse [AB] | 6,34              | 119,96                 |
| 20-2              | 236,00           | ☐ 3,62                 |                 |      | Asse [AB] | 6,48              | 120,58                 |
| 21:Compito 21     |                  | ☐ 3,62                 |                 |      | Asse [AB] |                   |                        |
| 22-1              | 30,0             | // 2,11                | 0,0060          | MZS  | 22-2      |                   | -288                   |
| 22-2              | 209,9            | // 1,66                |                 | MZS  | 22-1      |                   | -285                   |
| 22:Compito 22     |                  | // 2,11                |                 |      |           |                   |                        |

|                                                                                   |                                    |                                               |                             |
|-----------------------------------------------------------------------------------|------------------------------------|-----------------------------------------------|-----------------------------|
|  | FORM-PC                            | GETRAG S.P.A.                                 | 30.07.2014                  |
|                                                                                   | V4.28.7 SP15                       | 70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 | 08:55:43                    |
| Particolare<br><b>ALBERO INGRESSO 2</b>                                           | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                   | Operatore<br><b>TURNO A</b> |
| Rapporto delle misure 1                                                           |                                    | Reparto: WLQ5                                 | Firma                       |
| Formtester: MMQ44                                                                 |                                    | N. commessa:                                  | N. lotto: 0                 |
| Commento<br><b>COMPLETO</b>                                                       |                                    |                                               | IS2_EDI.FPC                 |



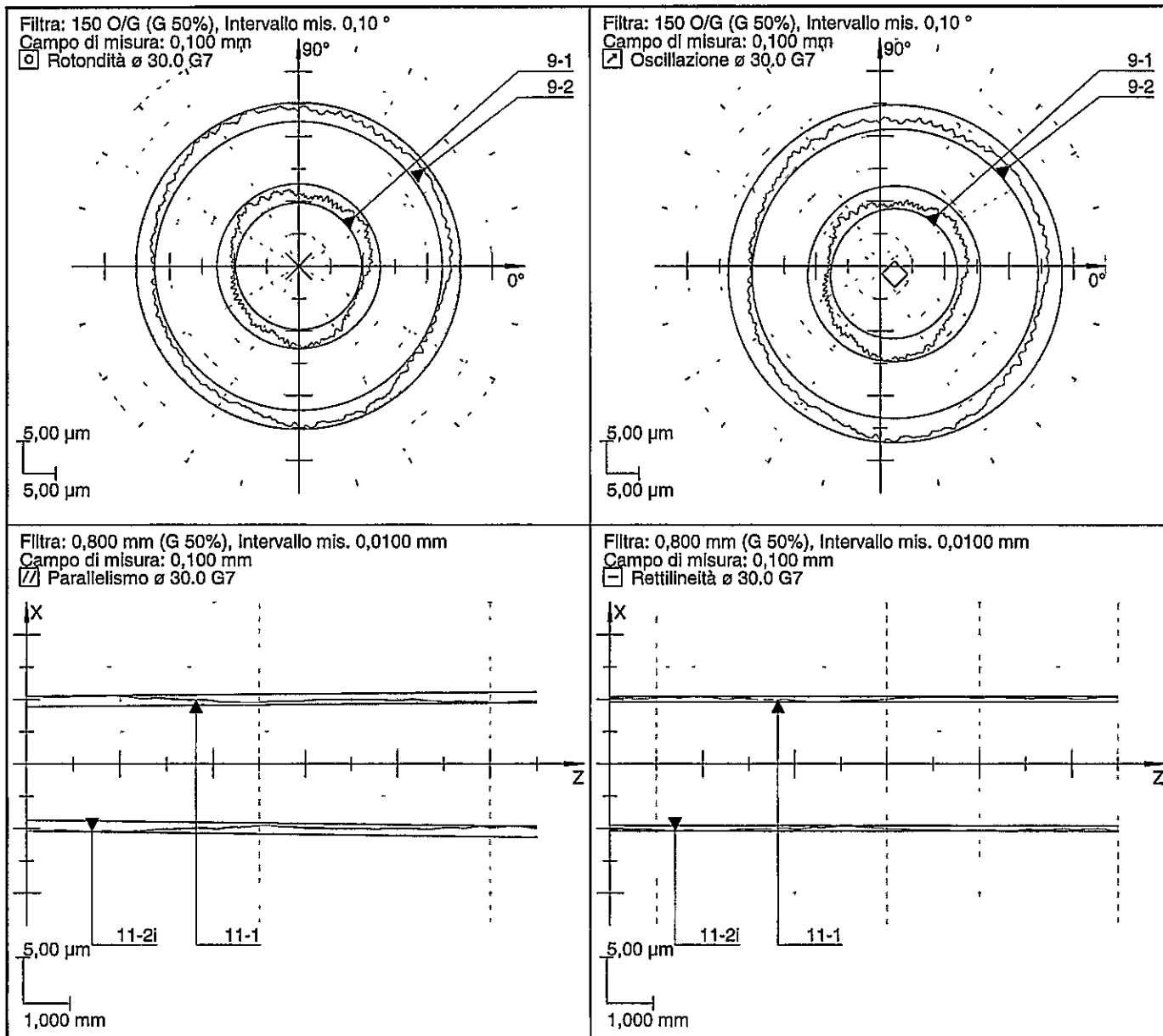
| Profilo o Compito | Posizion [mm, °] | Risultato [µm]  :[mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|----------------------------------------------------------------------------------------------------------|-----------------|------|-----------|-------------------|------------------------|
| 23-1              | 245,00           |  3,06                 | 0,0040          | MZC  |           | 6,20              | 119,56                 |
| 23-2              | 250,00           |  3,00                 |                 | MZC  |           | 6,31              | 120,30                 |
| 23:Compito 23     |                  |  3,06                 |                 | MZC  |           |                   |                        |
| 23-1              | 245,00           |  3,78                 | 0,0200          |      | Asse [AB] | 6,75              | 121,62                 |
| 23-2              | 250,00           |  3,80                 |                 |      | Asse [AB] | 6,90              | 122,16                 |
| 24:Compito 24     |                  |  3,80                 |                 |      | Asse [AB] |                   |                        |
| 25-1              | 30,0             |  0,94                 | 0,0060          | MZS  | 25-2      |                   | 133                    |
| 25-2              | 209,9            |  0,90                 |                 | MZS  | 25-1      |                   | 135                    |
| 25:Compito 25     |                  |  0,94                 |                 |      |           |                   |                        |

|                                         |  |                                                                       |  |                                                                       |
|-----------------------------------------|--|-----------------------------------------------------------------------|--|-----------------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |  | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | <b>30.07.2014</b><br>09:22:23<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> |  | N. disegno<br><b>250.6.5176.39</b>                                    |  | Operazione<br><b>FINITO</b>                                           |
| <b>Rapporto delle misure 2</b>          |  | <b>Reparto: WLQ5</b>                                                  |  |                                                                       |
| <b>Formtester: MMQ44</b>                |  | <b>N. commessa:</b>                                                   |  | <b>N. lotto: 0</b>                                                    |
| Commento<br><b>COMPLETO</b>             |  |                                                                       |  | IS2_ED1.FPC                                                           |



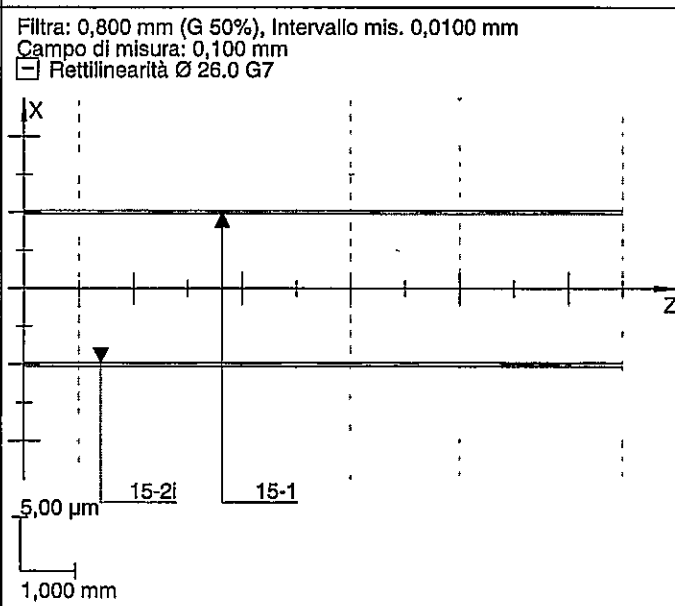
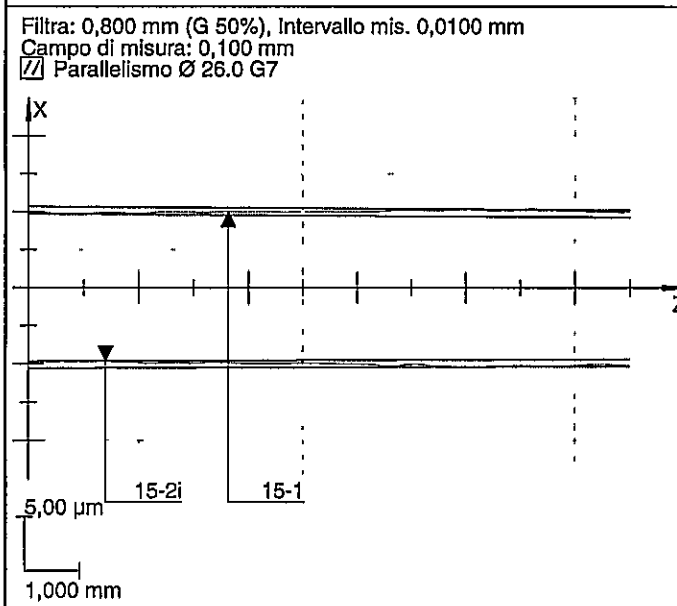
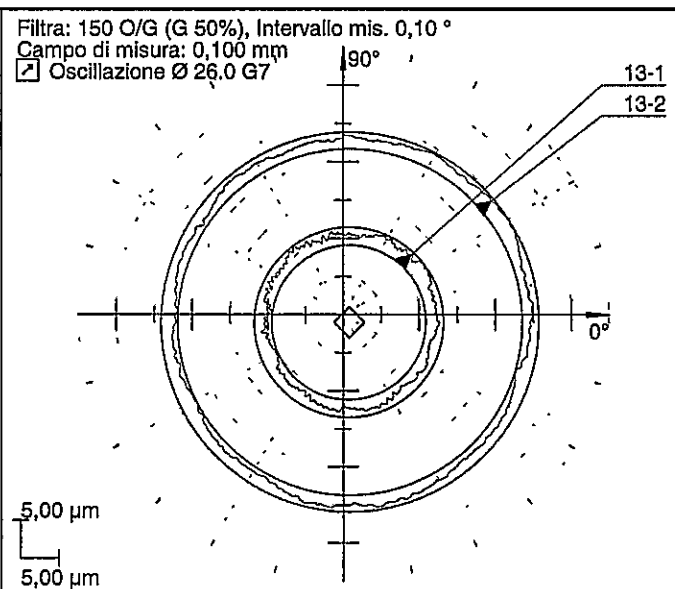
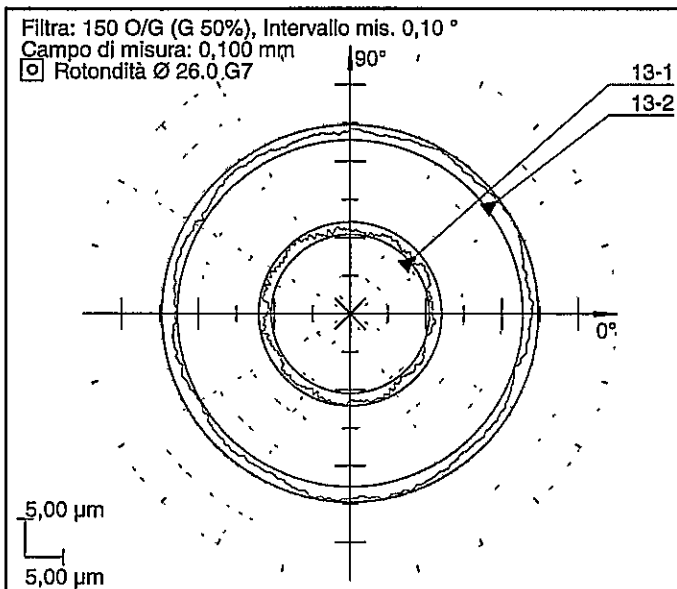
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|--------|-------------------|------------------------|
| 6-1               | 344,00           | <input checked="" type="checkbox"/> 3,27                  |                 | MZC  |        | 4,20              | 344,43                 |
| 6-2               | 350,00           | <input checked="" type="checkbox"/> 3,31                  |                 | MZC  |        | 4,23              | 343,85                 |
| 6:Compito 6       |                  | <input checked="" type="checkbox"/> 3,31                  | 0,0040          | MZC  |        |                   |                        |
| 6-1               | 344,00           | <input checked="" type="checkbox"/> 0,50                  |                 | MZC  |        | 0,09              | 56,24                  |
| 6-2               | 350,00           | <input checked="" type="checkbox"/> 0,45                  |                 | MZC  |        | 0,08              | 355,84                 |
| 26:Short Wavyness |                  | <input checked="" type="checkbox"/> 0,50                  | 0,0010          | MZC  |        |                   |                        |
| 7-1               | 210,0            | <input checked="" type="checkbox"/> 2,03                  |                 | MZS  | 7-2    |                   | -247                   |
| 7-2               | 29,9             | <input checked="" type="checkbox"/> 2,00                  |                 | MZS  | 7-1    |                   | -235                   |
| 7:Compito 7       |                  | <input checked="" type="checkbox"/> 2,03                  | 0,0060          | MZS  |        |                   |                        |
| 7-1               | 210,0            | <input checked="" type="checkbox"/> 0,29                  |                 | MZS  |        |                   | 124                    |
| 7-2               | 29,9             | <input checked="" type="checkbox"/> 0,34                  |                 | MZS  |        |                   | 128                    |
| 8:Compito 8       |                  | <input checked="" type="checkbox"/> 0,34                  | 0,0040          | MZS  |        |                   |                        |

|                                                                                   |              |                      |            |             |
|-----------------------------------------------------------------------------------|--------------|----------------------|------------|-------------|
|  | FORM-PC      | GETRAG S.P.A.        |            | 30.07.2014  |
|                                                                                   | V4.28.7 SP15 | 70026 MODUGNO (BARI) |            | 09:22:24    |
| Particolare                                                                       |              | N. disegno           | Operazione | Operatore   |
| ALBERO INGRESSO 2                                                                 |              | 250.6.5176.39        | FINITO     | TURNO A     |
| Rapporto delle misure 2                                                           |              | Reparto: WLQ5        |            | Firma       |
| Formtester: MMQ44                                                                 |              | N. commessa:         |            | N. lotto: 0 |
| Commento                                                                          |              |                      |            | IS2_ED1.FPC |
| COMPLETO                                                                          |              |                      |            |             |



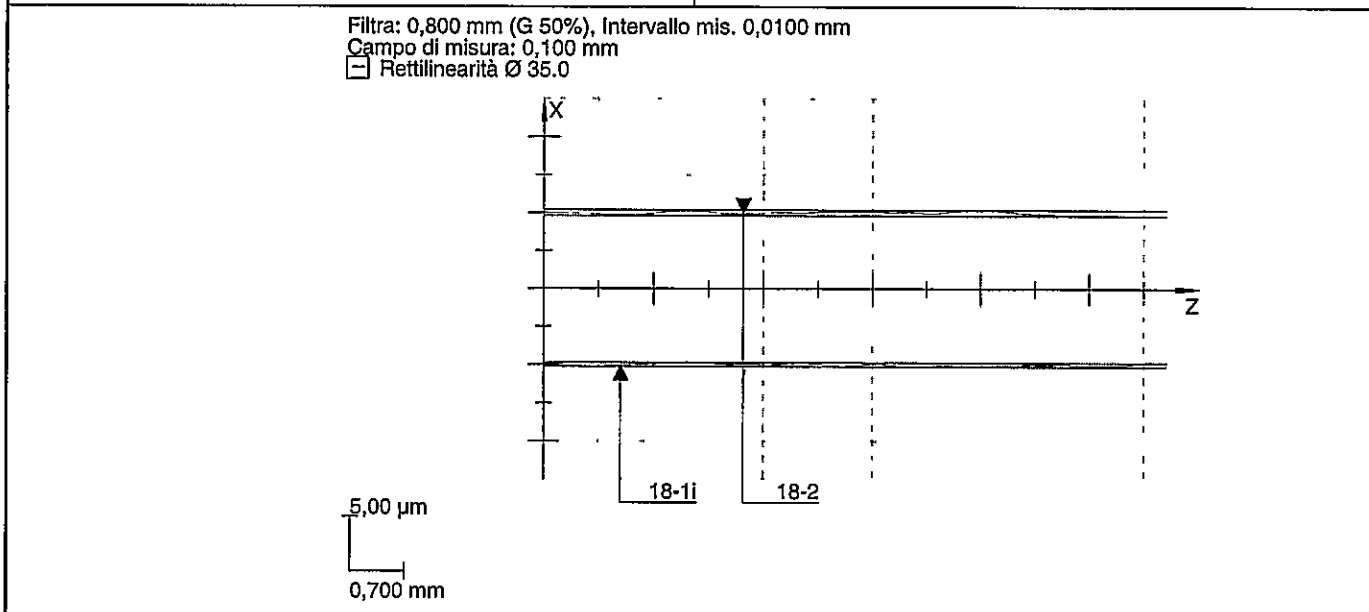
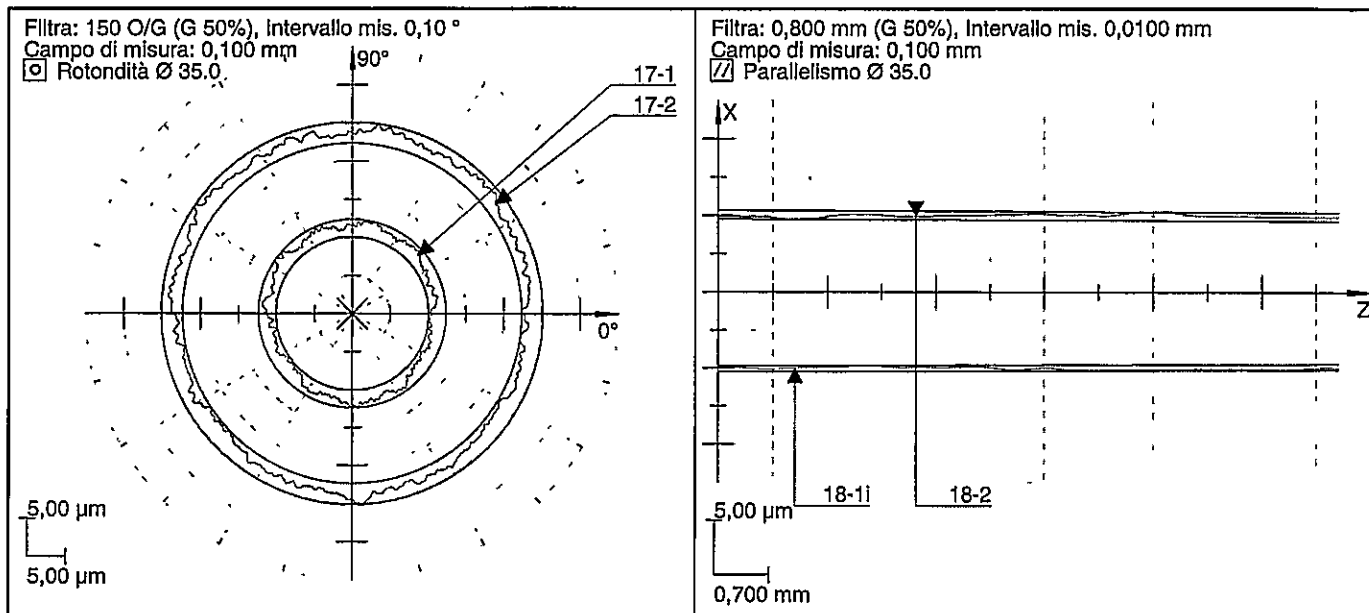
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|-----------|-------------------|------------------------|
| 9-1               | 442,00           | <input checked="" type="checkbox"/> 2,92                  | 0,0050          | MZC  | Asse [AB] | 2,94              | 322,58                 |
| 9-2               | 449,00           | <input checked="" type="checkbox"/> 2,92                  |                 | MZC  |           | 3,07              | 321,86                 |
| 9:Compito 9       |                  | <input checked="" type="checkbox"/> 2,92                  |                 | MZC  |           |                   |                        |
| 9-1               | 442,00           | <input checked="" type="checkbox"/> 3,60                  | 0,0200          | MZS  | Asse [AB] | 2,50              | 330,68                 |
| 9-2               | 449,00           | <input checked="" type="checkbox"/> 3,72                  |                 |      | Asse [AB] | 2,59              | 331,42                 |
| 10:Compito 10     |                  | <input checked="" type="checkbox"/> 3,72                  |                 |      | Asse [AB] |                   |                        |
| 11-1              | 210,0            | <input checked="" type="checkbox"/> 1,61                  | 0,0060          | MZS  | 11-2      |                   | 127                    |
| 11-2              | 29,9             | <input checked="" type="checkbox"/> 1,69                  |                 | MZS  | 11-1      |                   | 137                    |
| 11:Compito 11     |                  | <input checked="" type="checkbox"/> 1,69                  |                 |      |           |                   |                        |
| 11-1              | 210,0            | <input checked="" type="checkbox"/> 0,83                  | 0,0040          | MZS  |           |                   | -87                    |
| 11-2              | 29,9             | <input checked="" type="checkbox"/> 0,85                  |                 | MZS  |           |                   | -51                    |
| 12:Compito 12     |                  | <input checked="" type="checkbox"/> 0,85                  |                 | MZS  |           |                   |                        |

|                                                                                   |               |                      |  |             |
|-----------------------------------------------------------------------------------|---------------|----------------------|--|-------------|
|  | FORM-PC       | GETRAG S.P.A.        |  | 30.07.2014  |
|                                                                                   | V4.28.7 SP15  | 70026 MODUGNO (BARI) |  | 09:22:24    |
| Particolare                                                                       | N. disegno    | Operazione           |  | Operatore   |
| ALBERO INGRESSO 2                                                                 | 250.6.5176.39 | FINITO               |  | TURNO A     |
| Rapporto delle misure 2                                                           |               | Reparto: WLQ5        |  | Firma       |
| Formtester: MMQ44                                                                 |               | N. commessa:         |  | N. lotto: 0 |
| Commento                                                                          |               |                      |  | IS2_ED1.FPC |
| COMPLETO                                                                          |               |                      |  |             |



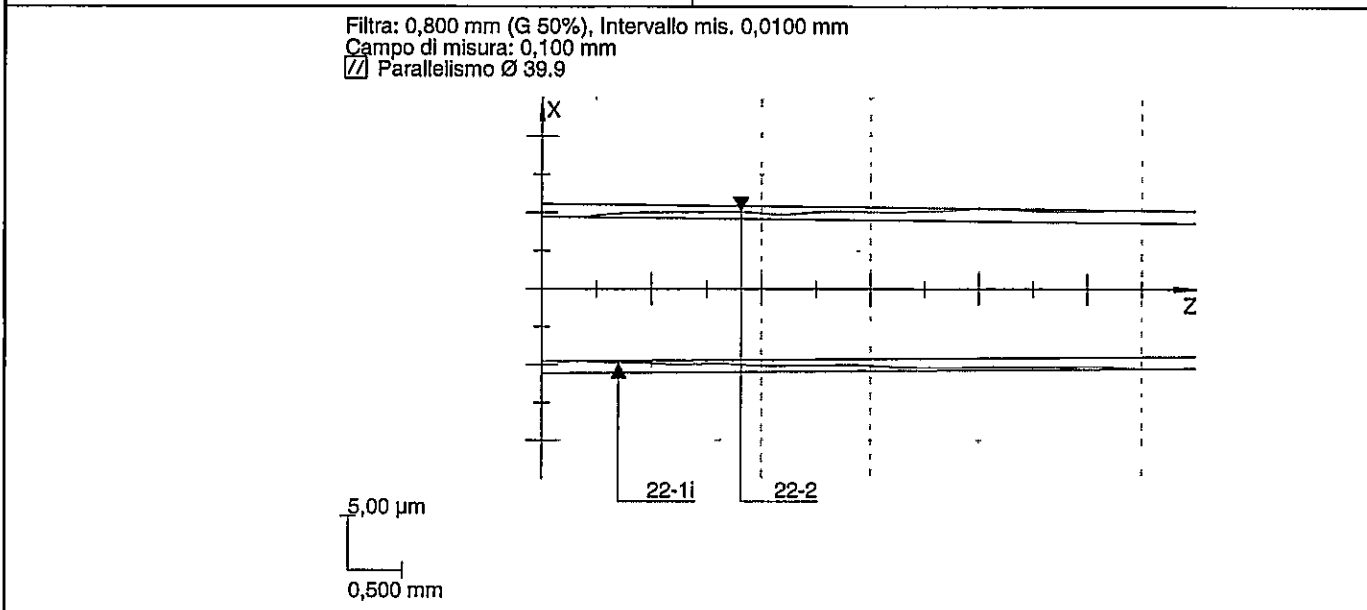
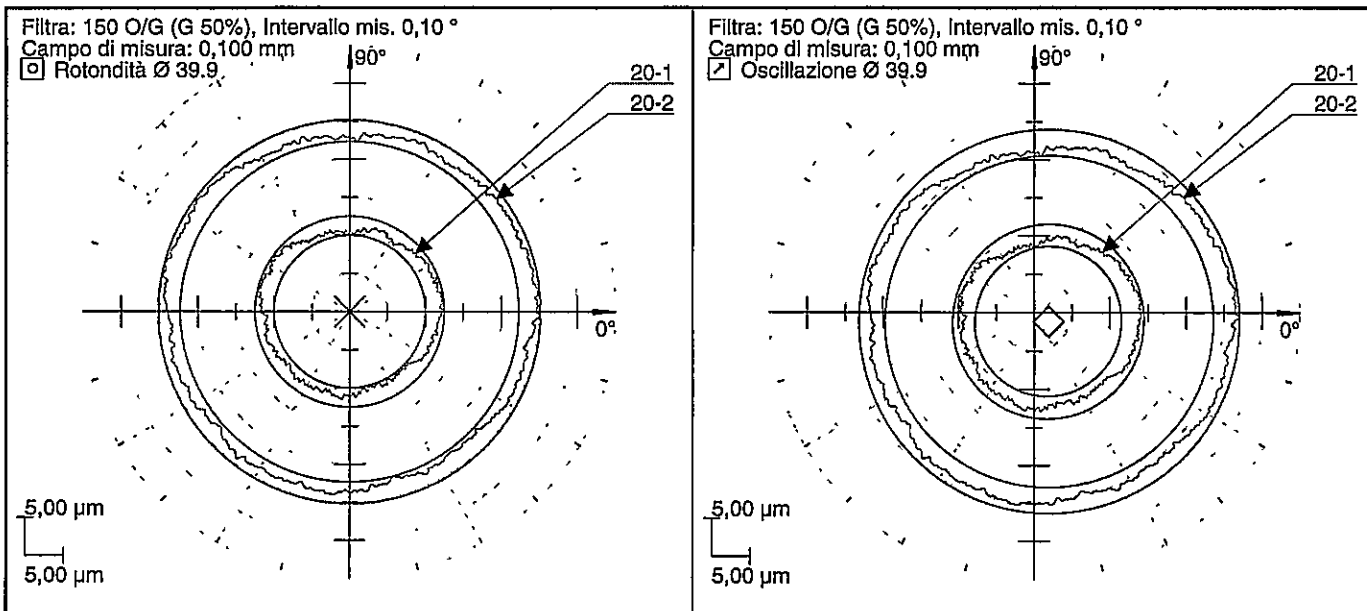
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|-----------|-------------------|------------------------|
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 1,63                  |                 | MZC  |           | 1,36              | 333,27                 |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 2,00                  |                 | MZC  |           | 1,17              | 315,69                 |
| 13:Compito 13     |                  | <input checked="" type="checkbox"/> 2,00                  | 0,0050          | MZC  |           |                   |                        |
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 2,33                  |                 |      | Asse [AB] | 1,24              | 305,19                 |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 2,18                  |                 |      | Asse [AB] | 1,31              | 308,16                 |
| 14:Compito 14     |                  | <input checked="" type="checkbox"/> 2,33                  | 0,0200          |      | Asse [AB] |                   |                        |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 0,94                  |                 | MZS  | 15-2      |                   | -82                    |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 0,93                  |                 | MZS  | 15-1      |                   | -82                    |
| 15:Compito 15     |                  | <input checked="" type="checkbox"/> 0,94                  | 0,0060          |      |           |                   |                        |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 0,46                  |                 | MZS  |           |                   | 24                     |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 0,49                  |                 | MZS  |           |                   | 43                     |
| 16:Compito 16     |                  | <input checked="" type="checkbox"/> 0,49                  | 0,0040          | MZS  |           |                   |                        |

|                                                                                   |                                    |                             |                                               |                             |
|-----------------------------------------------------------------------------------|------------------------------------|-----------------------------|-----------------------------------------------|-----------------------------|
|  | FORM-PC                            | —                           | GETRAG S.P.A.                                 | 30.07.2014                  |
|                                                                                   | V4.28.7 SP15                       | — — — —                     | 70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 | 09:24:34                    |
| Particolare<br><b>ALBERO INGRESSO 2</b>                                           | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b> |                                               | Operatore<br><b>TURNO A</b> |
| <b>Rapporto delle misure 2</b>                                                    |                                    | <b>Reparto: WLQ5</b>        |                                               | Firma                       |
| <b>Formtester: MMQ44</b>                                                          |                                    | <b>N. commessa:</b>         |                                               | <b>N. lotto: 0</b>          |
| Commento<br><b>COMPLETO</b>                                                       |                                    |                             |                                               | IS2_EDI.FPC                 |



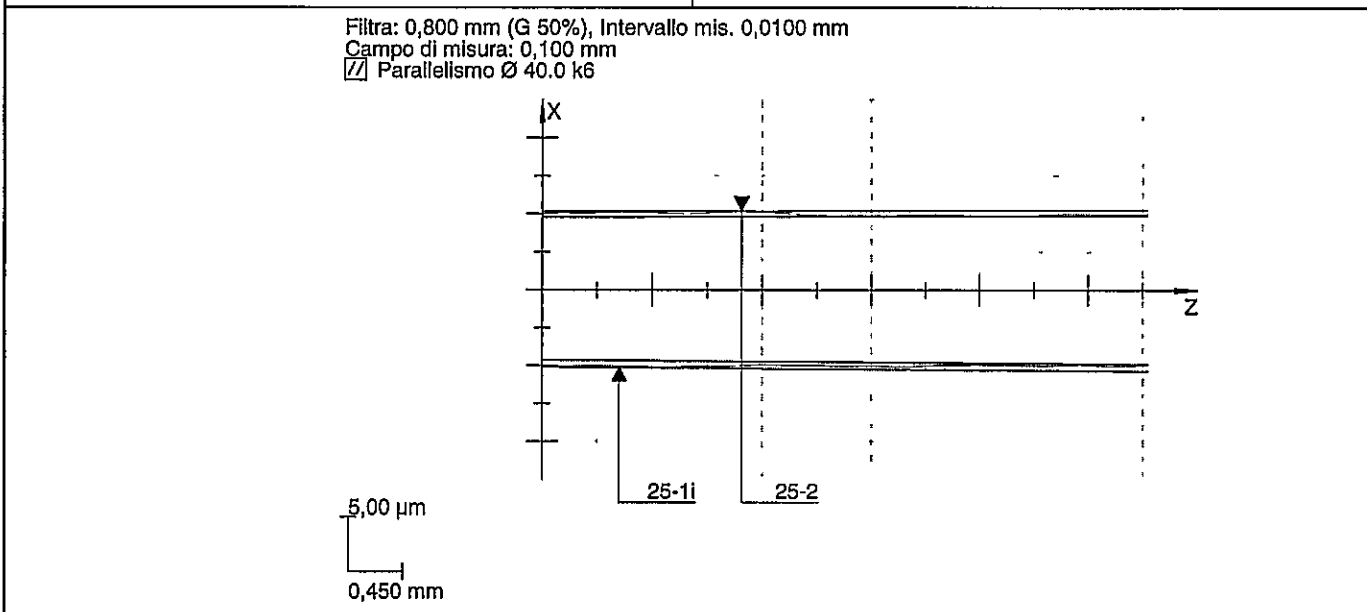
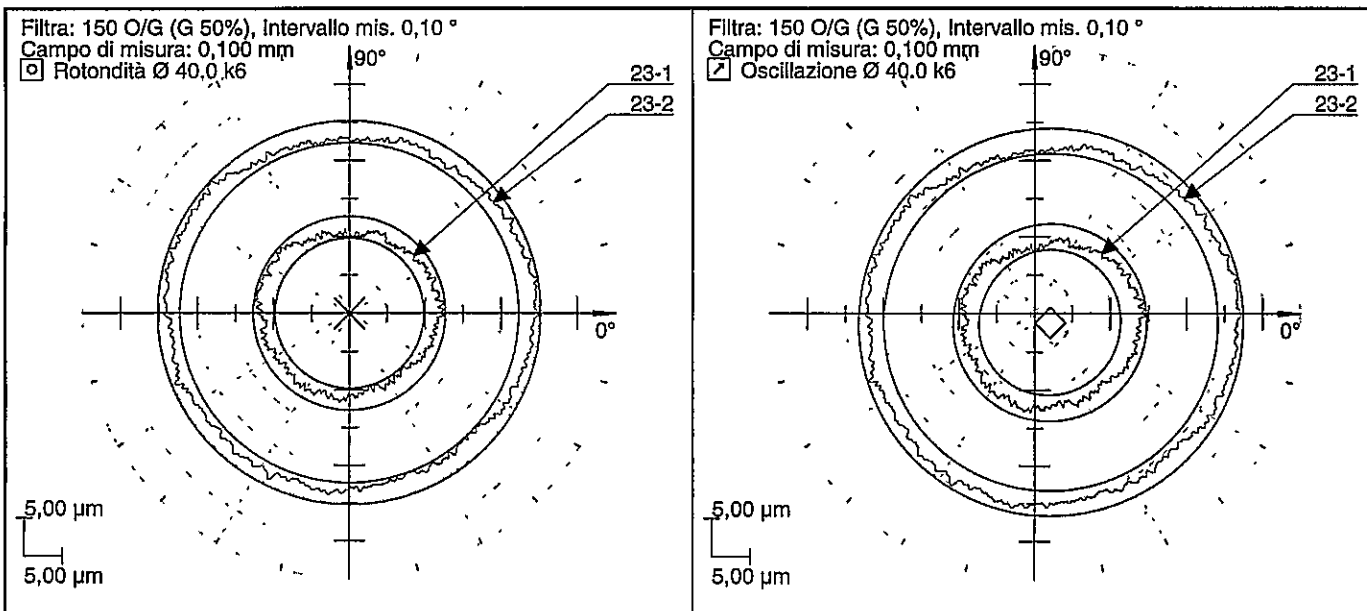
| Profilo o Compito | Posizion [mm, °] | Risultato [µm]  [Ø]:[mm] | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-------------------------------------------------------------------------------------------------------------|-----------------|------|--------|-------------------|------------------------|
| 17-1              | 120,50           |  2,30                    | 0,0040          | MZC  |        | 2,24              | 93,53                  |
| 17-2              | 125,50           |  2,77                    |                 | MZC  |        | 2,03              | 93,04                  |
| 17:Compito 17     |                  |  2,77                    |                 | MZC  |        |                   |                        |
| 18-1              | 30,0             |  0,79                    | 0,0060          | MZS  | 18-2   |                   | -74                    |
| 18-2              | 209,9            |  1,13                    |                 | MZS  | 18-1   |                   | -55                    |
| 18:Compito 18     |                  |  1,13                    |                 |      |        |                   |                        |
| 18-1              | 30,0             |  0,52                    | 0,0040          | MZS  |        |                   | 32                     |
| 18-2              | 209,9            |  0,79                    |                 | MZS  |        |                   | 40                     |
| 19:Compito 19     |                  |  0,79                    |                 | MZS  |        |                   |                        |

|                                         |                                    |                                                                       |  |                                                                       |
|-----------------------------------------|------------------------------------|-----------------------------------------------------------------------|--|-----------------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |                                    | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | <b>30.07.2014</b><br>09:22:24<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                                           |  | <b>N. lotto: 0</b><br>IS2 EDI.FPC                                     |
| <b>Rapporto delle misure 2</b>          |                                    | <b>Reparto: WLQ5</b>                                                  |  |                                                                       |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa:</b>                                                   |  |                                                                       |
| Commento<br><b>COMPLETO</b>             |                                    |                                                                       |  |                                                                       |



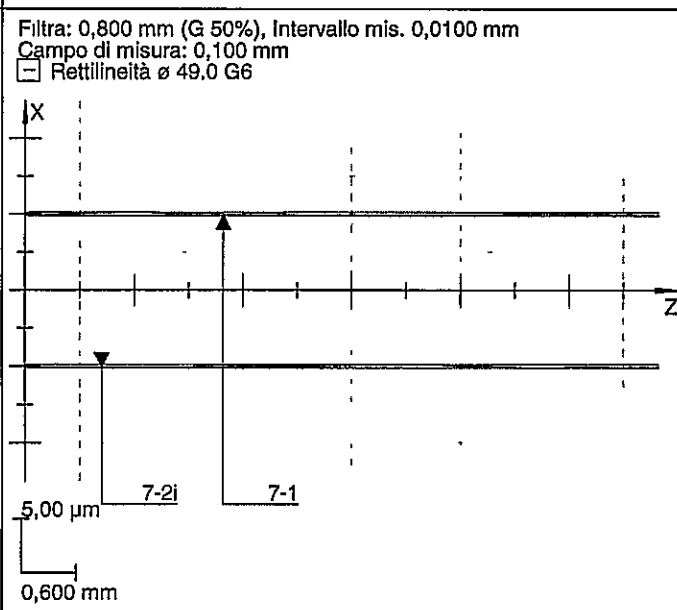
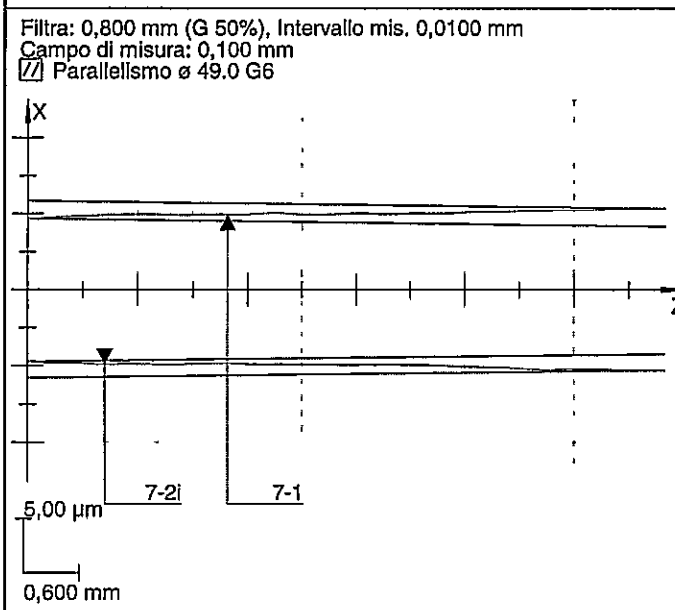
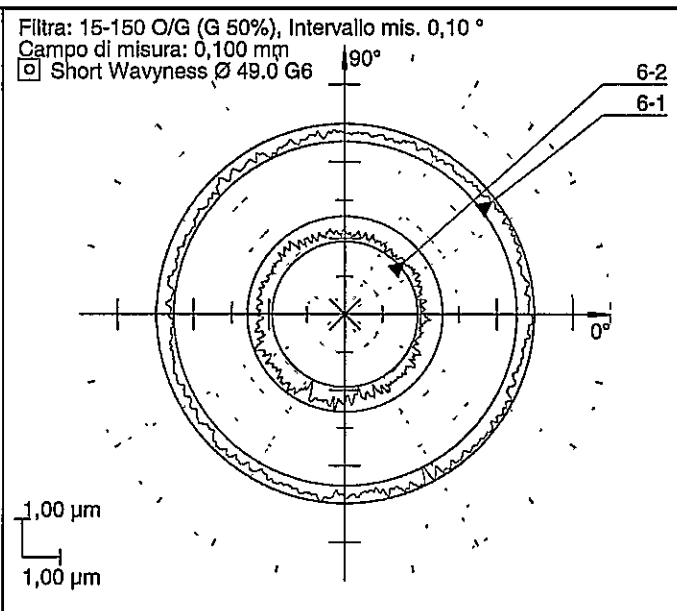
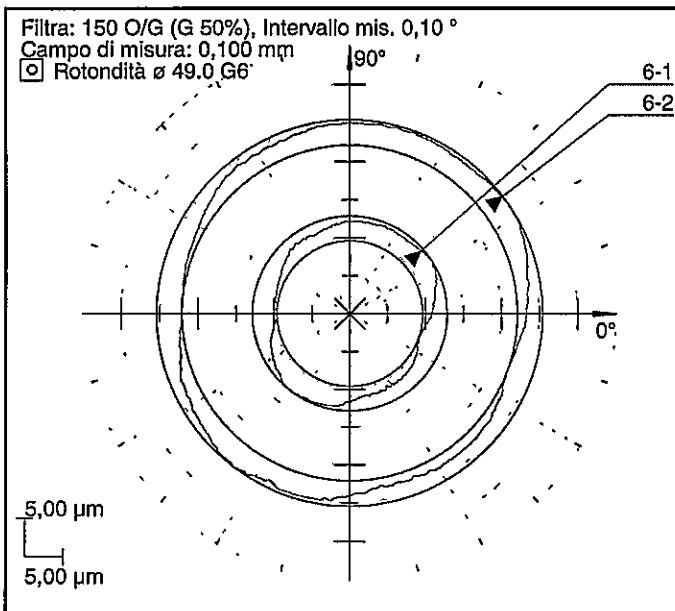
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|-----------|-------------------|---------------------|
| 20-1              | 231,00           | <input checked="" type="checkbox"/> 2,51                  | 0,0040          | MZC  | Asse [AB] | 2,51              | 321,17              |
| 20-2              | 236,00           | <input checked="" type="checkbox"/> 2,86                  |                 | MZC  |           | 2,62              | 321,35              |
| 20:Compito 20     |                  | <input checked="" type="checkbox"/> 2,86                  |                 | MZC  |           |                   |                     |
| 20-1              | 231,00           | <input checked="" type="checkbox"/> 2,97                  | 0,0200          | MZS  | Asse [AB] | 2,19              | 327,53              |
| 20-2              | 236,00           | <input checked="" type="checkbox"/> 3,44                  |                 |      | Asse [AB] | 2,25              | 328,23              |
| 21:Compito 21     |                  | <input checked="" type="checkbox"/> 3,44                  |                 |      | Asse [AB] |                   |                     |
| 22-1              | 30,0             | <input checked="" type="checkbox"/> 1,57                  | 0,0060          | MZS  | 22-2      |                   | -254                |
| 22-2              | 209,9            | <input checked="" type="checkbox"/> 1,67                  |                 | MZS  | 22-1      |                   | -252                |
| 22:Compito 22     |                  | <input checked="" type="checkbox"/> 1,67                  |                 |      |           |                   |                     |

|                                                                                   |                                    |                                               |                             |
|-----------------------------------------------------------------------------------|------------------------------------|-----------------------------------------------|-----------------------------|
|  | FORM-PC                            | GETRAG S.P.A.                                 | 30.07.2014                  |
|                                                                                   | V4.28.7 SP15                       | 70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 | 09:22:24                    |
| Particolare<br><b>ALBERO INGRESSO 2</b>                                           | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                   | Operatore<br><b>TURNO A</b> |
| Rapporto delle misure 2                                                           |                                    | Reparto: WLQ5                                 | Firma                       |
| Formtester: MMQ44                                                                 |                                    | N. commessa:                                  | N. lotto: 0                 |
| Commento<br><b>COMPLETO</b>                                                       |                                    |                                               | IS2_EDI.FPC                 |



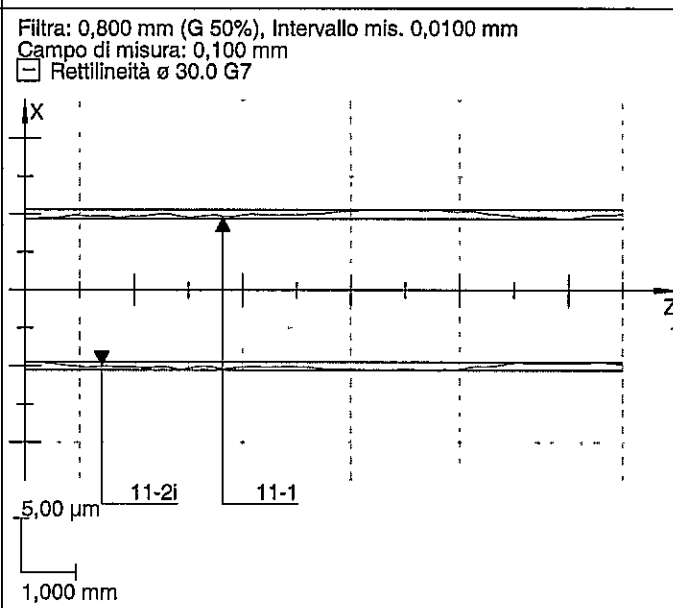
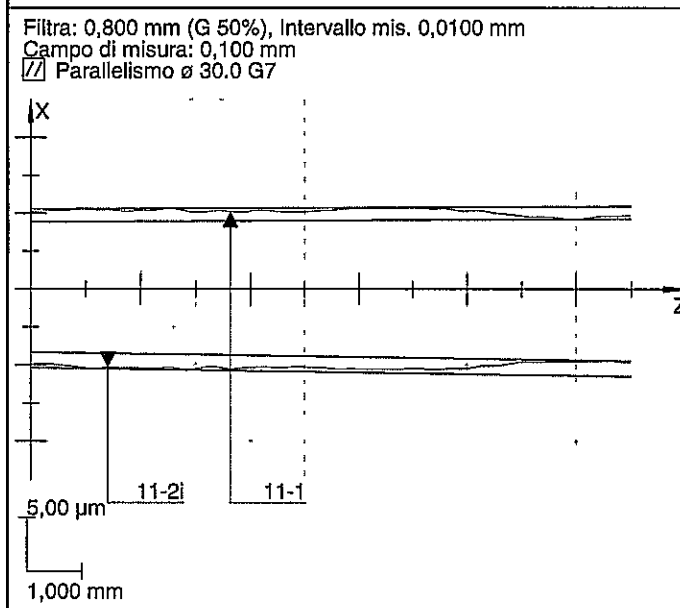
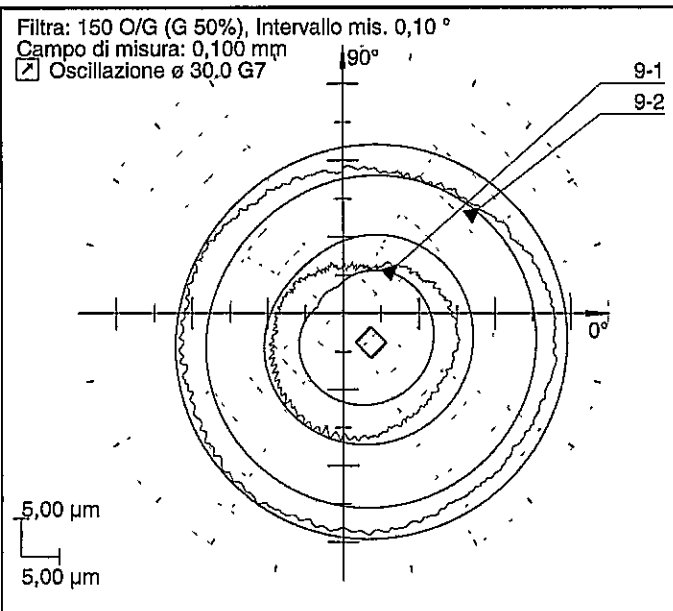
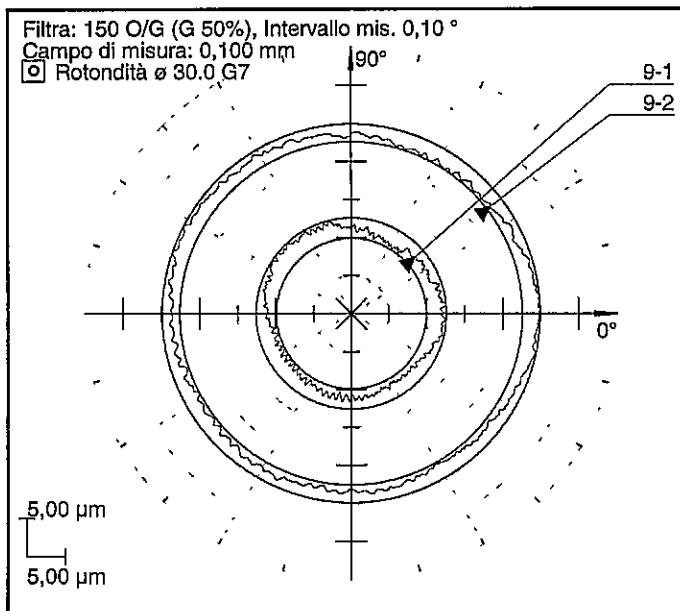
| Profilo o Compito | Posizion [mm, °] | Risultato [µm]  : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------------------------------------------------------|-----------------|------|-----------|-------------------|------------------------|
| 23-1              | 245,00           |  2,86                  | 0,0040          | MZC  | Asse [AB] | 2,78              | 324,72                 |
| 23-2              | 250,00           |  2,89                  |                 | MZC  |           | 2,72              | 320,90                 |
| 23:Compito 23     |                  |  2,89                  |                 | MZC  |           |                   |                        |
| 23-1              | 245,00           |  3,46                  | 0,0200          | MZS  | Asse [AB] | 2,36              | 329,39                 |
| 23-2              | 250,00           |  3,31                  |                 |      | Asse [AB] | 2,43              | 329,99                 |
| 24:Compito 24     |                  |  3,46                  |                 |      | Asse [AB] |                   |                        |
| 25-1              | 30,0             |  0,93                  | 0,0060          | MZS  | 25-2      |                   | 139                    |
| 25-2              | 209,9            |  0,72                  |                 | MZS  | 25-1      |                   | 120                    |
| 25:Compito 25     |                  |  0,93                  |                 |      |           |                   |                        |

|                                         |  |                                                                       |  |                                                                       |
|-----------------------------------------|--|-----------------------------------------------------------------------|--|-----------------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |  | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | <b>30.07.2014</b><br>16:47:07<br>Operatore<br><b>TURNO C</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> |  | N. disegno<br><b>250.6.5176.35</b>                                    |  | Operazione<br><b>FINITO</b>                                           |
| <b>Rapporto delle misure 3</b>          |  | <b>Reparto: WLQ5</b>                                                  |  |                                                                       |
| <b>Formtester: MMQ44</b>                |  | <b>N. commessa: PEZZO N.3</b>                                         |  | <b>N. lotto: 0</b>                                                    |
| Commento<br><b>COMPLETO</b>             |  |                                                                       |  | IS2_EDI.FPC                                                           |



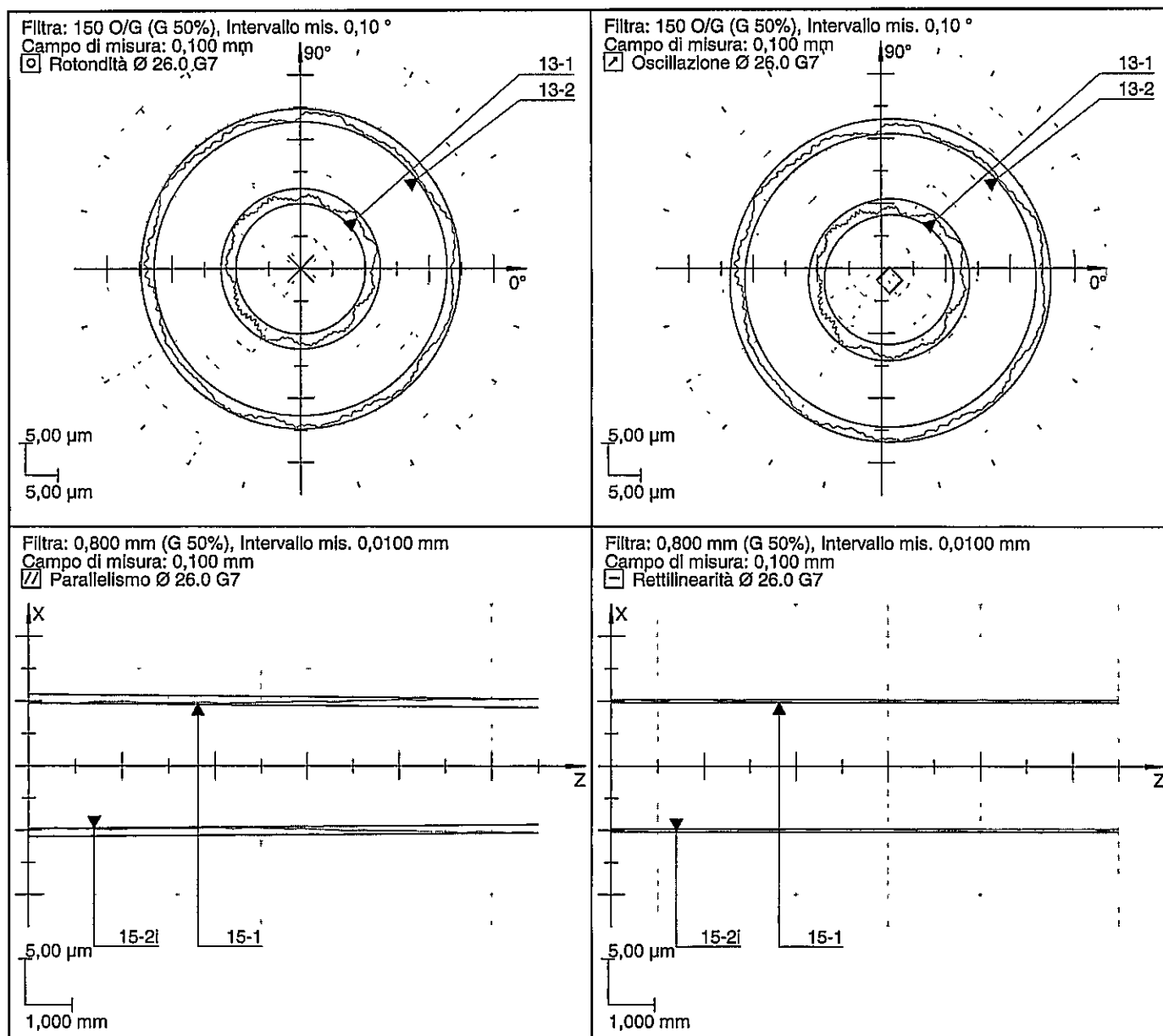
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|--------|-------------------|------------------------|
| 6-1               | 344,00           | <input checked="" type="checkbox"/> 3,24                  |                 | MZC  |        | 8,05              | 317,60                 |
| 6-2               | 350,00           | <input checked="" type="checkbox"/> 3,31                  |                 | MZC  |        | 8,00              | 319,49                 |
| 6:Compito 6       |                  | <input checked="" type="checkbox"/> 3,31                  | 0,0040          | MZC  |        |                   |                        |
| 6-1               | 344,00           | <input checked="" type="checkbox"/> 0,46                  |                 | MZC  |        | 0,07              | 166,36                 |
| 6-2               | 350,00           | <input checked="" type="checkbox"/> 0,65                  |                 | MZC  |        | 0,15              | 22,76                  |
| 26:Short Wavne    |                  | <input checked="" type="checkbox"/> 0,65                  | 0,0010          | MZC  |        |                   |                        |
| 7-1               | 210,0            | <input checked="" type="checkbox"/> 2,34                  |                 | MZS  | 7-2    |                   | -289                   |
| 7-2               | 29,9             | <input checked="" type="checkbox"/> 2,14                  |                 | MZS  | 7-1    |                   | -284                   |
| 7:Compito 7       |                  | <input checked="" type="checkbox"/> 2,34                  | 0,0060          | MZS  |        |                   |                        |
| 7-1               | 210,0            | <input checked="" type="checkbox"/> 0,40                  |                 | MZS  |        |                   | 139                    |
| 7-2               | 29,9             | <input checked="" type="checkbox"/> 0,42                  |                 | MZS  |        |                   | 152                    |
| 8:Compito 8       |                  | <input checked="" type="checkbox"/> 0,42                  | 0,0040          | MZS  |        |                   |                        |

|                                         |                                    |                                                                       |  |                                                                       |
|-----------------------------------------|------------------------------------|-----------------------------------------------------------------------|--|-----------------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |                                    | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | <b>30.07.2014</b><br>16:47:07<br>Operatore<br><b>TURNO C</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.35</b> | Operazione<br><b>FINITO</b>                                           |  |                                                                       |
| <b>Rapporto delle misure 3</b>          |                                    | <b>Reparto: WLQ5</b>                                                  |  |                                                                       |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa: PEZZO N.3</b>                                         |  | <b>N. lotto: 0</b>                                                    |
| Commento<br><b>COMPLETO</b>             |                                    |                                                                       |  | IS2_ED1.FPC                                                           |



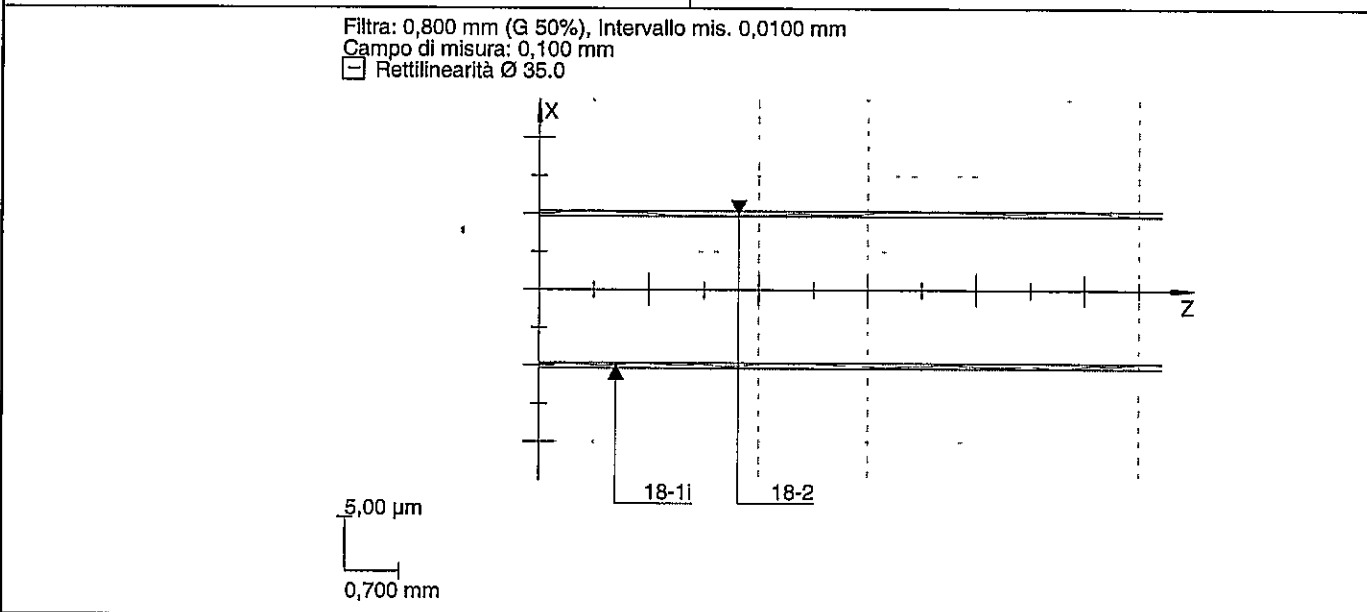
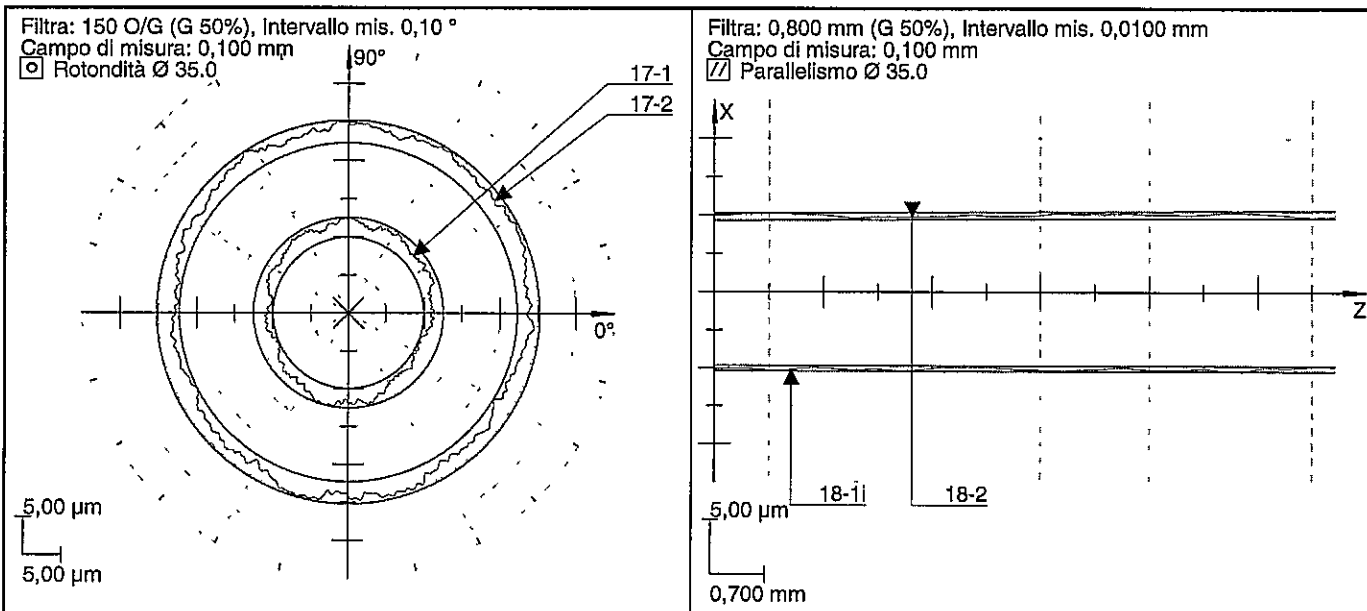
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] $\phi$ : [mm]             | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|------------------------------------------|-----------------|------|-----------|-------------------|------------------------|
| 9-1               | 442,00           | <input checked="" type="checkbox"/> 2,68 | 0,0050          | MZC  | Asse [AB] | 5,70              | 294,58                 |
| 9-2               | 449,00           | <input checked="" type="checkbox"/> 2,31 |                 | MZC  |           | 5,62              | 300,39                 |
| 9:Compito 9       |                  | <input checked="" type="checkbox"/> 2,68 |                 | MZC  |           |                   |                        |
| 9-1               | 442,00           | <input checked="" type="checkbox"/> 5,28 | 0,0200          | MZS  | Asse [AB] | 5,17              | 313,82                 |
| 9-2               | 449,00           | <input checked="" type="checkbox"/> 4,12 |                 |      | Asse [AB] | 5,37              | 314,08                 |
| 10:Compito 10     |                  | <input checked="" type="checkbox"/> 5,28 |                 |      | Asse [AB] |                   |                        |
| 11-1              | 210,0            | <input checked="" type="checkbox"/> 1,68 | 0,0060          | MZS  | 11-2      |                   | 108                    |
| 11-2              | 29,9             | <input checked="" type="checkbox"/> 2,00 |                 | MZS  | 11-1      |                   | 159                    |
| 11:Compito 11     |                  | <input checked="" type="checkbox"/> 2,00 |                 |      |           |                   |                        |
| 11-1              | 210,0            | <input checked="" type="checkbox"/> 1,22 | 0,0040          | MZS  |           |                   | -101                   |
| 11-2              | 29,9             | <input checked="" type="checkbox"/> 1,04 |                 | MZS  |           |                   | -36                    |
| 12:Compito 12     |                  | <input checked="" type="checkbox"/> 1,22 |                 | MZS  |           |                   |                        |

|                                        |                                                                       |                                    |                                                                |
|----------------------------------------|-----------------------------------------------------------------------|------------------------------------|----------------------------------------------------------------|
| <b>Mahr</b><br>FORM-PC<br>V4.28.7 SP15 | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |                                    | 30.07.2014<br>16:47:07<br>Operatore<br><b>TURNO C</b><br>Firma |
|                                        | Particolare<br><b>ALBERO INGRESSO 2</b>                               | N. disegno<br><b>250.6.5176.35</b> | Operazione<br><b>FINITO</b>                                    |
| <b>Rapporto delle misure 3</b>         |                                                                       | <b>Reparto: WLQ5</b>               |                                                                |
| <b>Formtester: MMQ44</b>               |                                                                       | <b>N. commessa: PEZZO N.3</b>      |                                                                |
| Commento<br><b>COMPLETO</b>            |                                                                       |                                    | IS2_EDI.FPC                                                    |



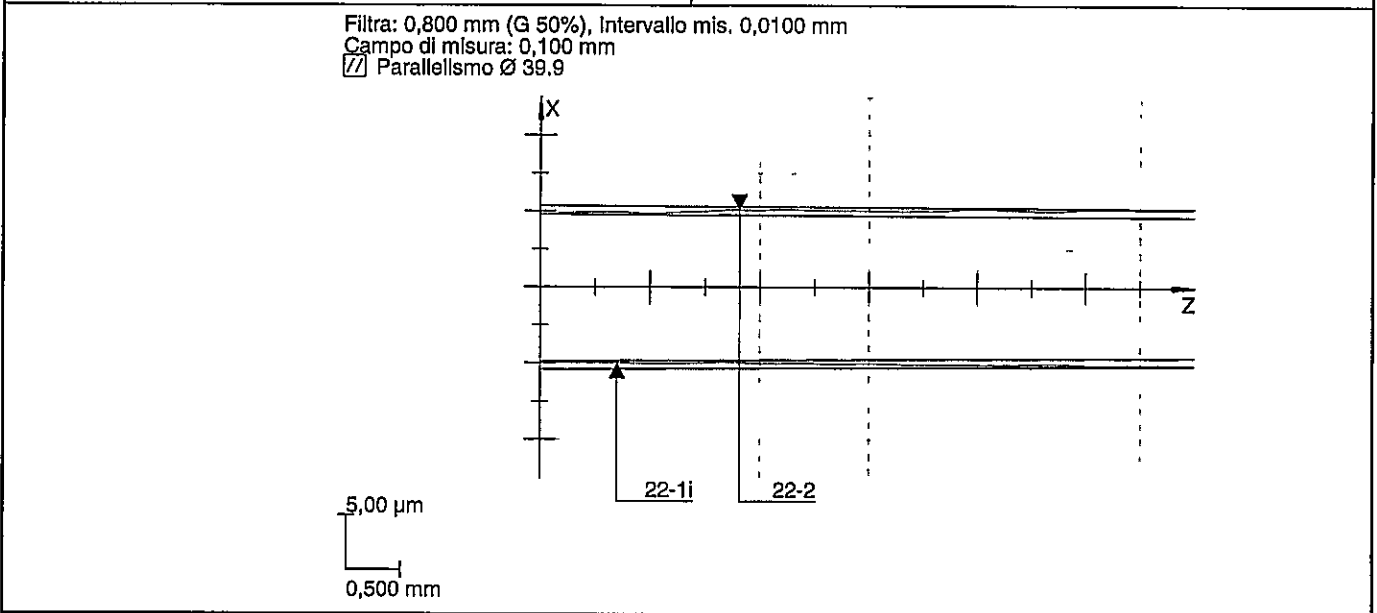
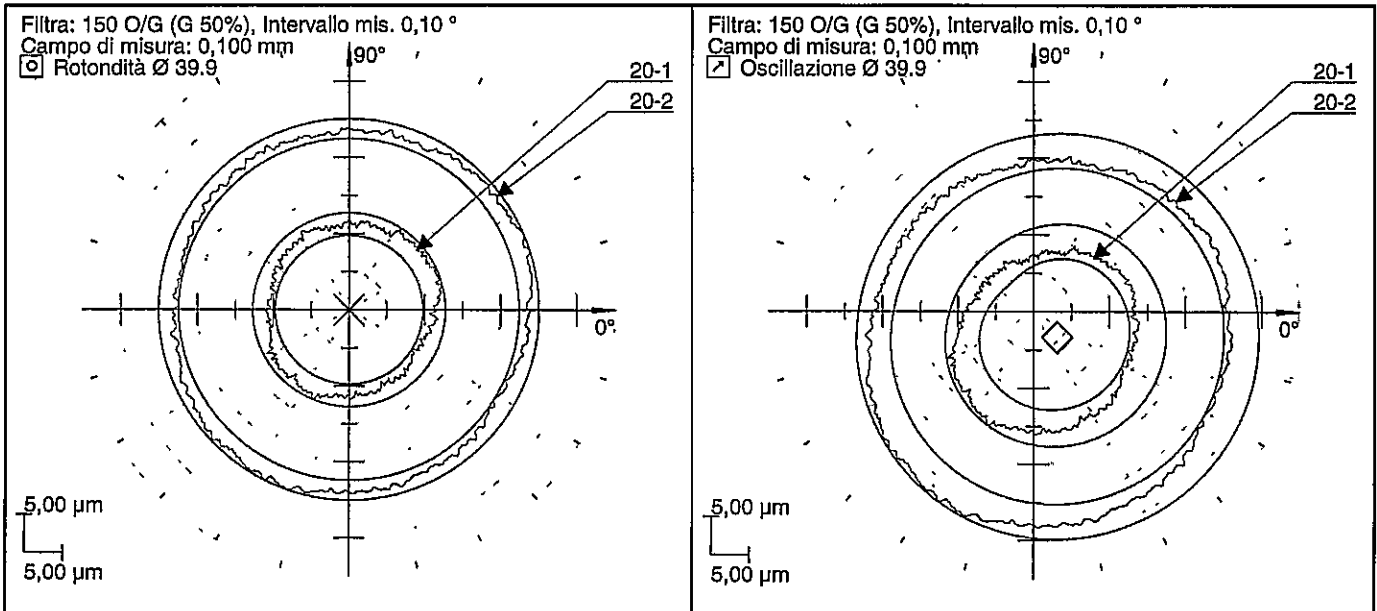
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|-----------|-------------------|------------------------|
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 2,32                  |                 | MZC  |           | 2,36              | 303,98                 |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 2,00                  |                 | MZC  |           | 2,45              | 302,87                 |
| 13:Compito 13     |                  | <input checked="" type="checkbox"/> 2,32                  | 0,0050          | MZC  |           |                   |                        |
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 2,48                  |                 |      | Asse [AB] | 2,15              | 303,75                 |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 2,30                  |                 |      | Asse [AB] | 2,34              | 305,15                 |
| 14:Compito 14     |                  | <input checked="" type="checkbox"/> 2,48                  | 0,0200          |      | Asse [AB] |                   |                        |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 1,32                  |                 | MZS  | 15-2      |                   | -124                   |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 1,29                  |                 | MZS  | 15-1      |                   | -117                   |
| 15:Compito 15     |                  | <input checked="" type="checkbox"/> 1,32                  | 0,0060          |      |           |                   |                        |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 0,42                  |                 | MZS  |           |                   | 57                     |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 0,45                  |                 | MZS  |           |                   | 63                     |
| 16:Compito 16     |                  | <input checked="" type="checkbox"/> 0,45                  | 0,0040          | MZS  |           |                   |                        |

|                                         |                                    |                                                                                                                                                         |                                                                       |
|-----------------------------------------|------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |                                    |  <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 | <b>30.07.2014</b><br>16:47:07<br>Operatore<br><b>TURNO C</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.35</b> | Operazione<br><b>FINITO</b>                                                                                                                             |                                                                       |
| <b>Rapporto delle misure 3</b>          |                                    | <b>Reparto: WLQ5</b>                                                                                                                                    |                                                                       |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa: PEZZO N.3</b>                                                                                                                           | <b>N. lotto: 0</b>                                                    |
| Commento<br><b>COMPLETO</b>             |                                    |                                                                                                                                                         | IS2_EDI.FPC                                                           |



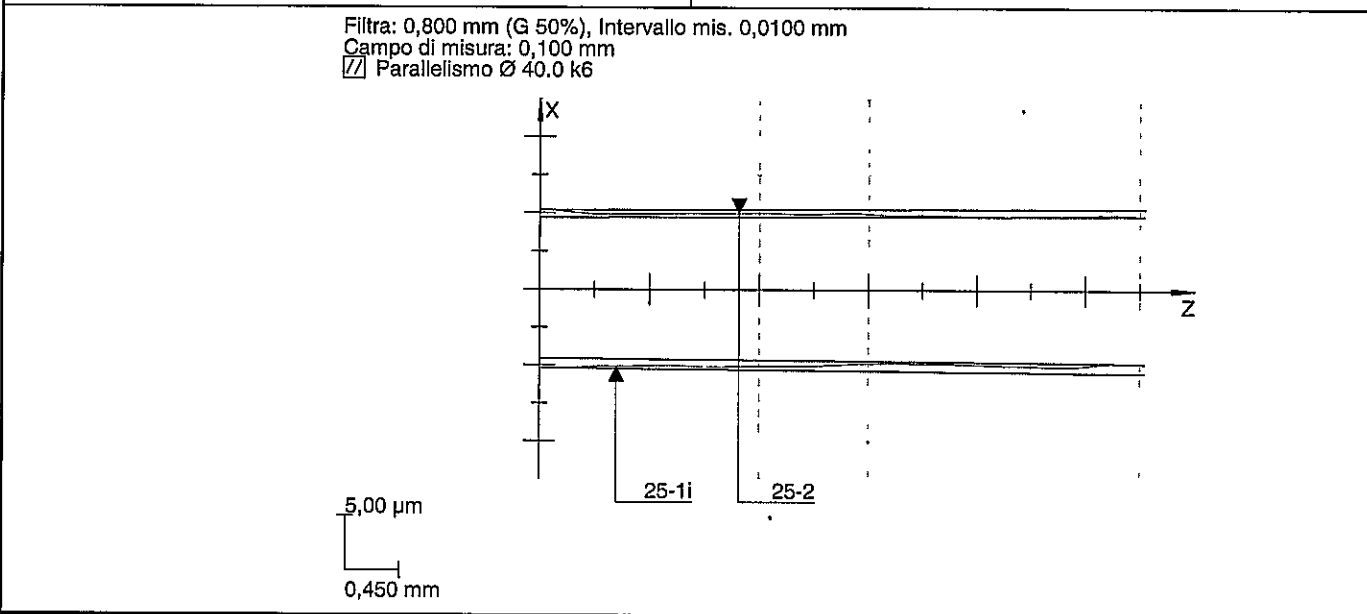
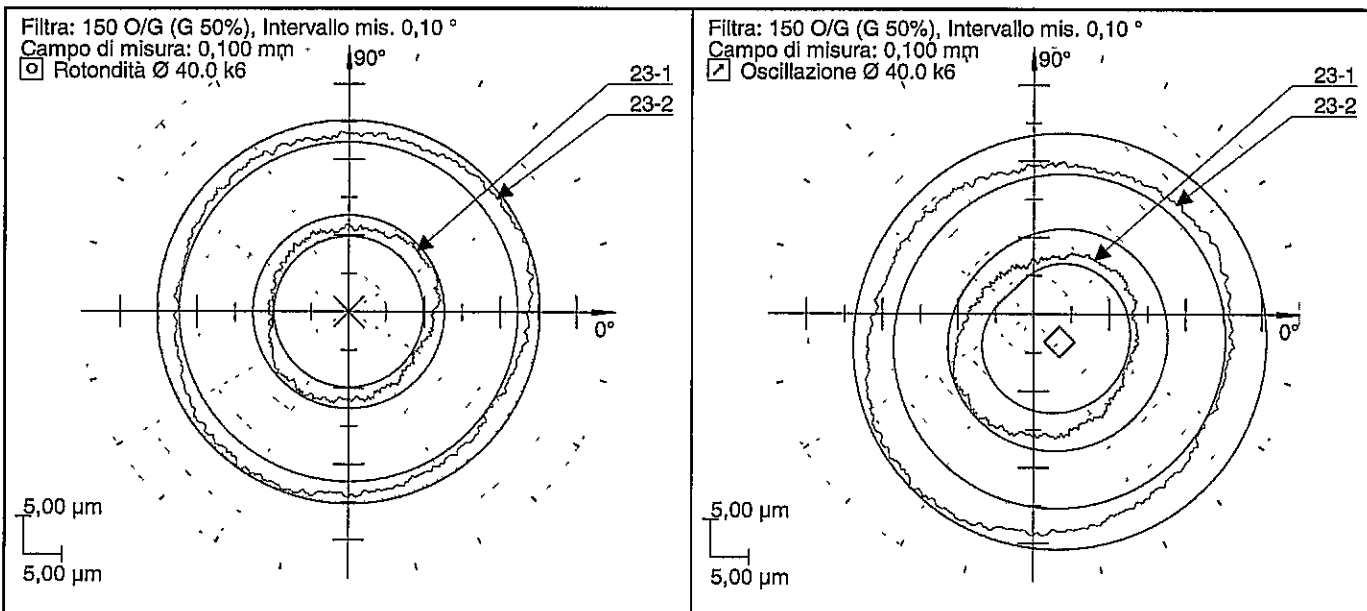
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|--------|-------------------|------------------------|
| 17-1              | 120,50           | <input checked="" type="checkbox"/> 2,60                  |                 | MZC  |        |                   |                        |
| 17-2              | 125,50           | <input checked="" type="checkbox"/> 2,95                  |                 | MZC  |        | 1,73              | 296,38                 |
| 17:Compito 17     |                  | <input checked="" type="checkbox"/> 2,95                  | 0,0040          | MZC  |        | 1,68              | 289,60                 |
| 18-1              | 30,0             | <input checked="" type="checkbox"/> 0,74                  |                 | MZS  | 18-2   |                   | -15                    |
| 18-2              | 209,9            | <input checked="" type="checkbox"/> 0,93                  |                 | MZS  | 18-1   |                   | 36                     |
| 18:Compito 18     |                  | <input checked="" type="checkbox"/> 0,93                  | 0,0060          |      |        |                   |                        |
| 18-1              | 30,0             | <input checked="" type="checkbox"/> 0,69                  |                 | MZS  |        |                   | -48                    |
| 18-2              | 209,9            | <input checked="" type="checkbox"/> 0,64                  |                 | MZS  |        |                   | 6                      |
| 19:Compito 19     |                  | <input checked="" type="checkbox"/> 0,69                  | 0,0040          | MZS  |        |                   |                        |

|                                         |                                    |                                                                |  |                                                                |
|-----------------------------------------|------------------------------------|----------------------------------------------------------------|--|----------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |                                    | GETRAG S.P.A.<br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | 30.07.2014<br>16:47:08<br>Operatore<br><b>TURNO C</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.35</b> | Operazione<br><b>FINITO</b>                                    |  | Firma                                                          |
| <b>Rapporto delle misure 3</b>          |                                    | <b>Reparto: WLQ5</b>                                           |  |                                                                |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa: PEZZO N.3</b>                                  |  | <b>N. lotto: 0</b>                                             |
| Commento<br><b>COMPLETO</b>             |                                    |                                                                |  | IS2_ED1.FPC                                                    |



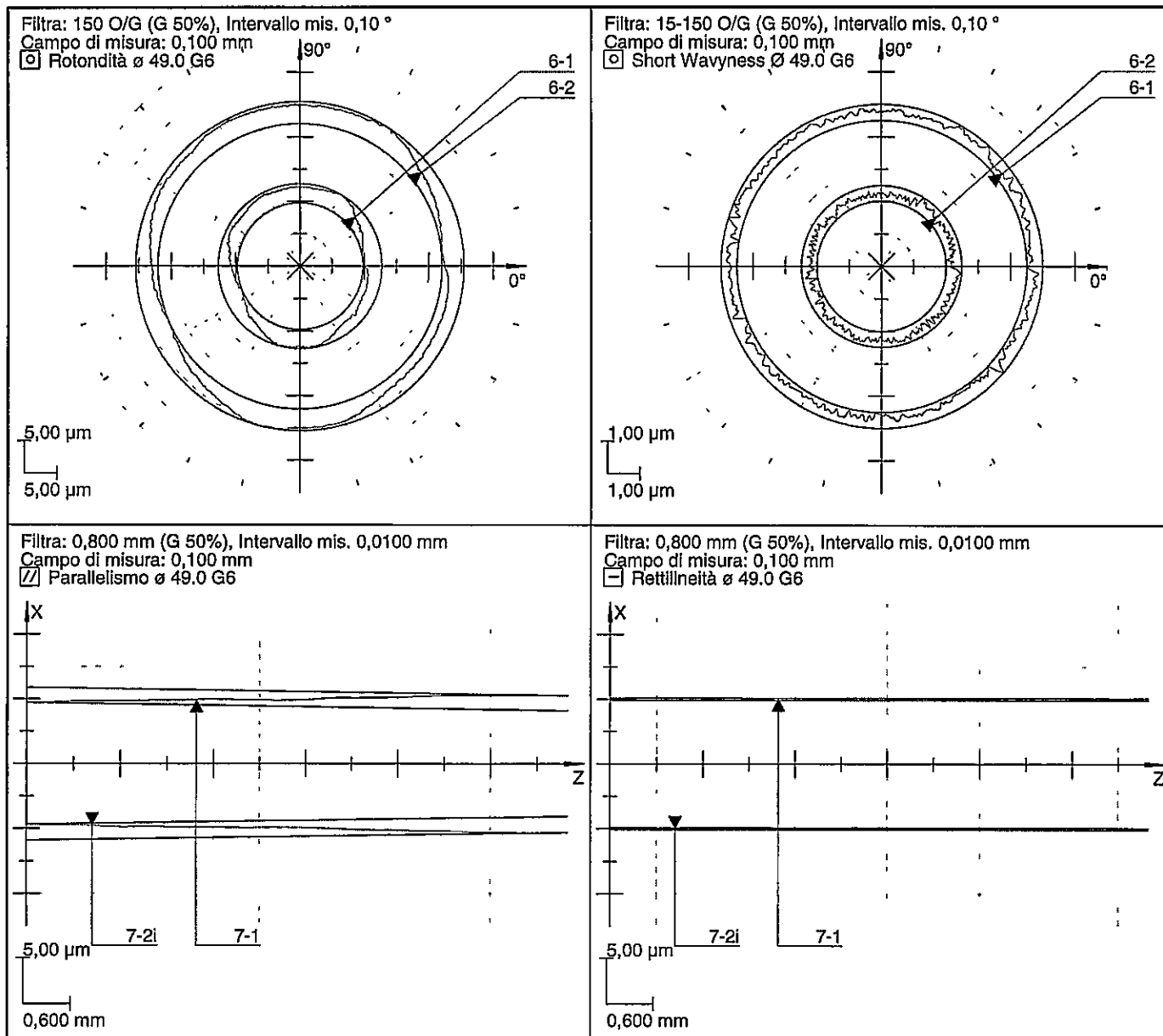
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] ⊙: [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|------------------------|-----------------|------|-----------|-------------------|------------------------|
| 20-1              | 231,00           | ⊙ 2,97                 | 0,0040          | MZC  | Asse [AB] | 4,57              | 292,86                 |
| 20-2              | 236,00           | ⊙ 2,63                 |                 | MZC  |           | 4,43              | 294,88                 |
| 20:Compito 20     |                  | ⊙ 2,97                 |                 | MZC  |           |                   |                        |
| 20-1              | 231,00           | ⊡ 4,90                 | 0,0200          | MZS  | Asse [AB] | 4,49              | 312,74                 |
| 20-2              | 236,00           | ⊡ 4,62                 |                 |      | Asse [AB] | 4,62              | 312,98                 |
| 21:Compito 21     |                  | ⊡ 4,90                 |                 |      | Asse [AB] |                   |                        |
| 22-1              | 30,0             | ⊡ 1,06                 | 0,0060          | MZS  | 22-2      |                   | -145                   |
| 22-2              | 209,9            | ⊡ 1,07                 |                 | MZS  | 22-1      |                   | -139                   |
| 22:Compito 22     |                  | ⊡ 1,07                 |                 |      |           |                   |                        |

|                                         |                                    |                                                                       |  |                                                                |
|-----------------------------------------|------------------------------------|-----------------------------------------------------------------------|--|----------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |                                    | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | 30.07.2014<br>16:47:08<br>Operatore<br><b>TURNO C</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.35</b> | Operazione<br><b>FINITO</b>                                           |  |                                                                |
| <b>Rapporto delle misure 3</b>          |                                    | <b>Reparto: WLQ5</b>                                                  |  |                                                                |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa: PEZZO N.3</b>                                         |  | <b>N. lotto: 0</b>                                             |
| Commento<br><b>COMPLETO</b>             |                                    |                                                                       |  | IS2_EDI.FPC                                                    |



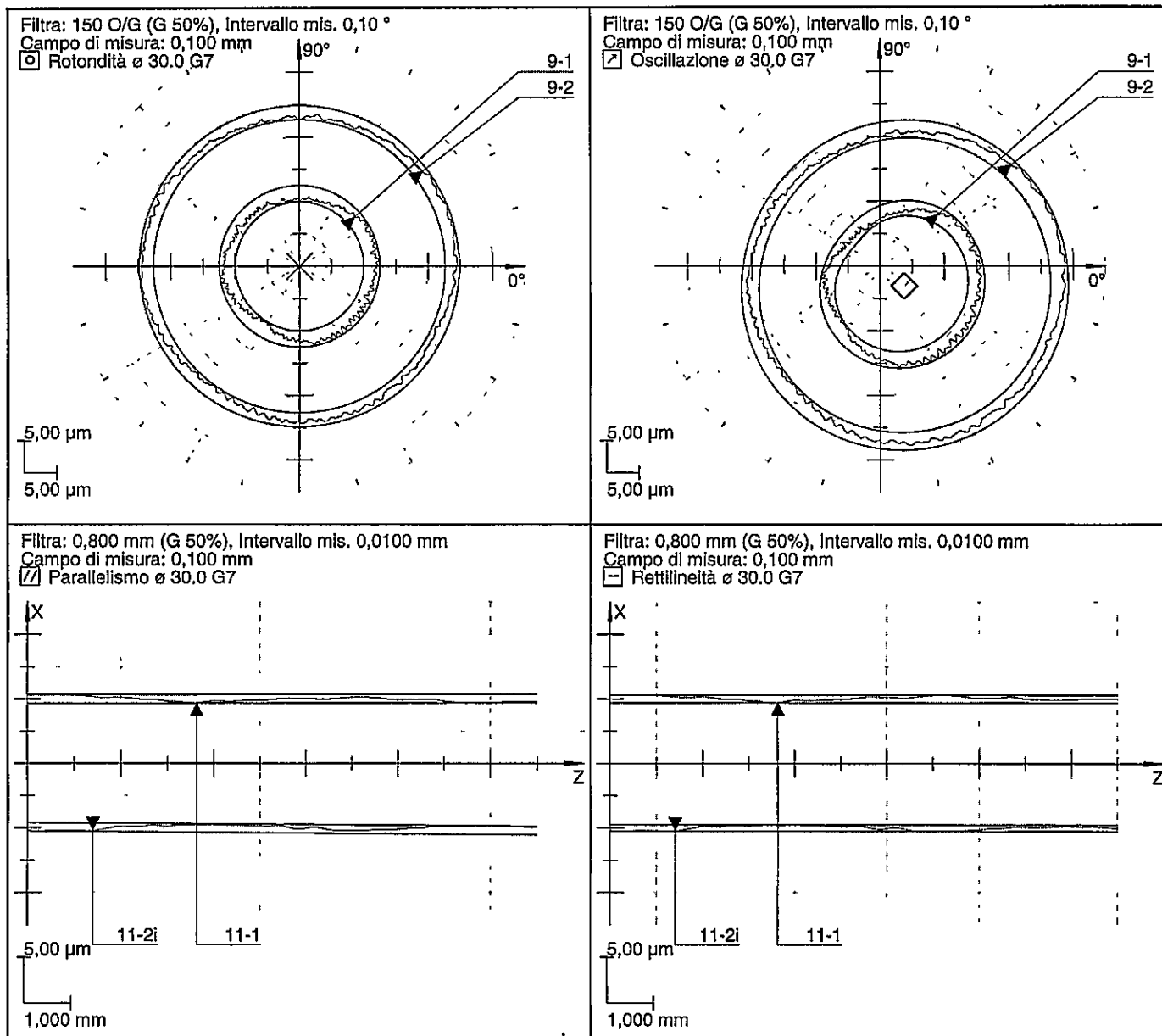
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|------------------------------------------------|-----------------|------|-----------|-------------------|---------------------|
| 23-1              | 245,00           | <input type="checkbox"/> 2,78                  |                 | MZC  |           | 4,62              | 293,80              |
| 23-2              | 250,00           | <input type="checkbox"/> 2,91                  |                 | MZC  |           | 4,71              | 292,93              |
| 23:Compito 23     |                  | <input type="checkbox"/> 2,91                  | 0,0040          | MZC  |           |                   |                     |
| 23-1              | 245,00           | <input checked="" type="checkbox"/> 5,02       |                 |      | Asse [AB] | 4,87              | 313,39              |
| 23-2              | 250,00           | <input checked="" type="checkbox"/> 5,44       |                 |      | Asse [AB] | 5,01              | 313,59              |
| 24:Compito 24     |                  | <input checked="" type="checkbox"/> 5,44       | 0,0200          |      | Asse [AB] |                   |                     |
| 25-1              | 30,0             | <input checked="" type="checkbox"/> 1,28       |                 | MZS  | 25-2      |                   | 211                 |
| 25-2              | 209,9            | <input checked="" type="checkbox"/> 1,00       |                 | MZS  | 25-1      |                   | 129                 |
| 25:Compito 25     |                  | <input checked="" type="checkbox"/> 1,28       | 0,0060          |      |           |                   |                     |

|                                                                                   |                                    |                                               |                             |
|-----------------------------------------------------------------------------------|------------------------------------|-----------------------------------------------|-----------------------------|
|  | FORM-PC                            | GETRAG S.P.A.                                 | 30.07.2014                  |
|                                                                                   | V4.28.7 SP15                       | 70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 | 09:50:48                    |
| Particolare<br><b>ALBERO INGRESSO 2</b>                                           | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                   | Operatore<br><b>TURNO A</b> |
| <b>Rapporto delle misure 4</b>                                                    |                                    | <b>Reparto: WLQ5</b>                          | Firma                       |
| <b>Formtester: MMQ44</b>                                                          |                                    | <b>N. commessa:</b>                           | <b>N. lotto: 0</b>          |
| Commento<br><b>COMPLETO</b>                                                       |                                    |                                               | IS2_EDI.FPC                 |



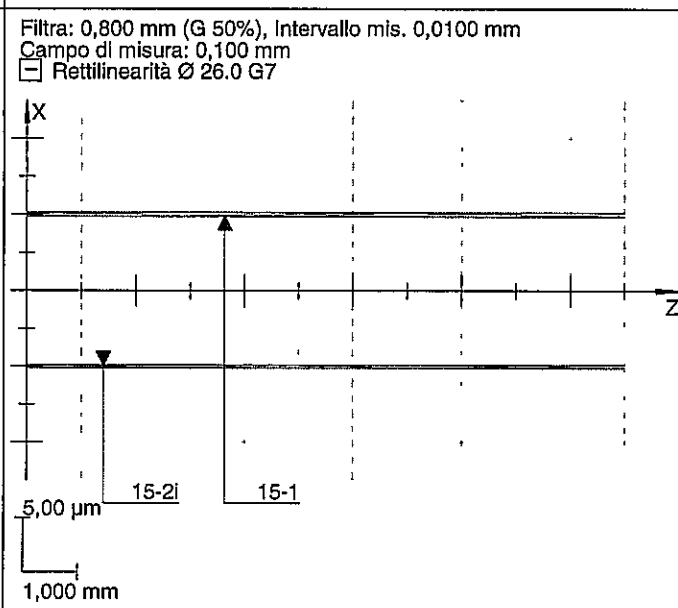
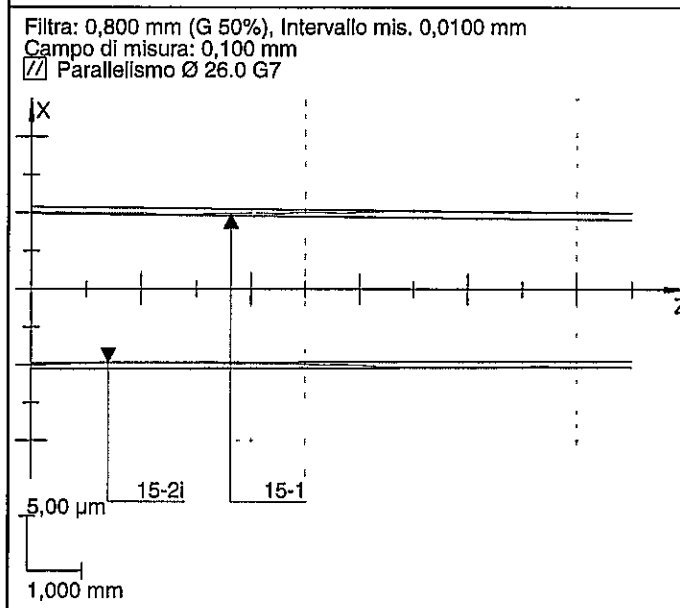
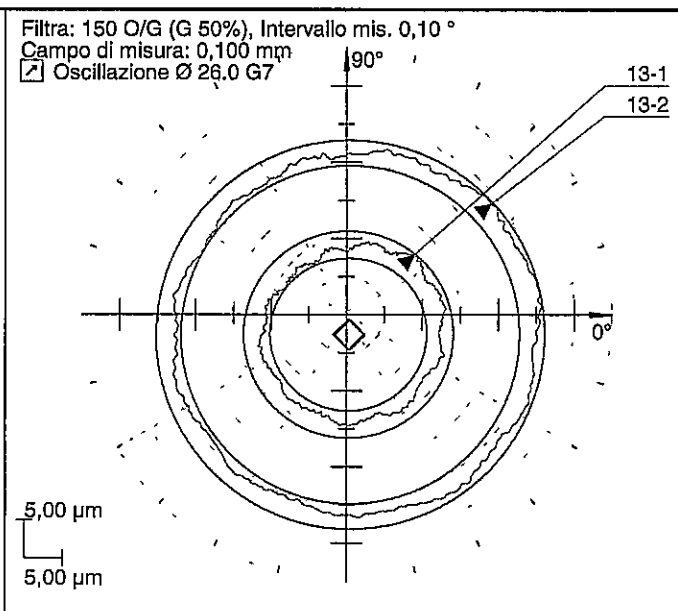
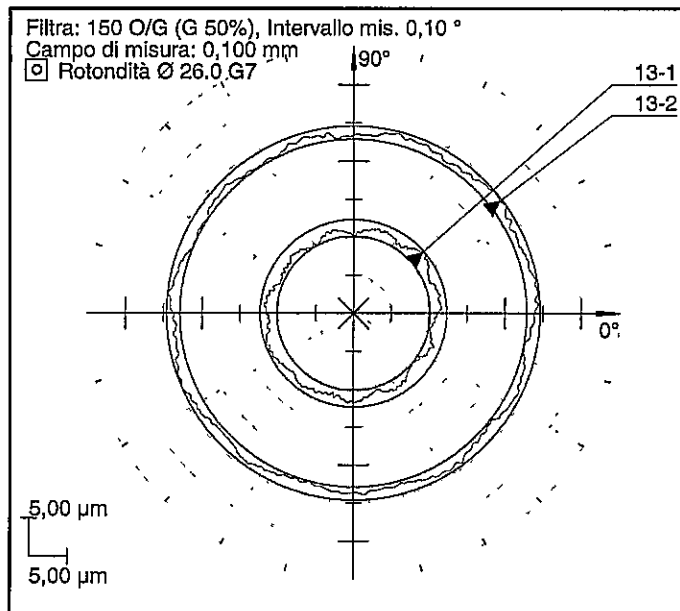
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] ⊙: [mm] | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|------------------------|-----------------|------|--------|-------------------|---------------------|
| 6-1               | 344,00           | ⊙ 2,97                 |                 | MZC  |        | 7,59              | 332,03              |
| 6-2               | 350,00           | ⊙ 3,38                 |                 | MZC  |        | 7,61              | 331,21              |
| 6:Compito 6       |                  | ⊙ 3,38                 | 0,0040          | MZC  |        |                   |                     |
| 6-1               | 344,00           | ⊙ 0,49                 |                 | MZC  |        | 0,09              | 296,70              |
| 6-2               | 350,00           | ⊙ 0,48                 |                 | MZC  |        | 0,03              | 131,76              |
| 26:Short Wavne    |                  | ⊙ 0,49                 | 0,0010          | MZC  |        |                   |                     |
| 7-1               | 210,0            | // 2,33                |                 | MZS  | 7-2    |                   | -343                |
| 7-2               | 29,9             | // 2,46                |                 | MZS  | 7-1    |                   | -360                |
| 7:Compito 7       |                  | // 2,46                | 0,0060          | MZS  |        |                   |                     |
| 7-1               | 210,0            | - 0,37                 |                 | MZS  |        |                   | 172                 |
| 7-2               | 29,9             | - 0,31                 |                 | MZS  |        |                   | 181                 |
| 8:Compito 8       |                  | - 0,37                 | 0,0040          | MZS  |        |                   |                     |

|                                                                                   |                                    |                                                                |                                                                |
|-----------------------------------------------------------------------------------|------------------------------------|----------------------------------------------------------------|----------------------------------------------------------------|
|  | FORM-PC                            | GETRAG S.P.A.<br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 | 30.07.2014<br>09:50:48<br>Operatore<br><b>TURNO A</b><br>Firma |
|                                                                                   | V4.28.7 SP15                       |                                                                |                                                                |
| Particolare<br><b>ALBERO INGRESSO 2</b>                                           | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                                    | <b>N. lotto: 0</b><br>IS2_ED1.FPC                              |
| Rapporto delle misure 4                                                           |                                    | Reparto: WLQ5                                                  |                                                                |
| Formtester: MMQ44                                                                 |                                    | N. commessa:                                                   |                                                                |
| Commento<br><b>COMPLETO</b>                                                       |                                    |                                                                |                                                                |



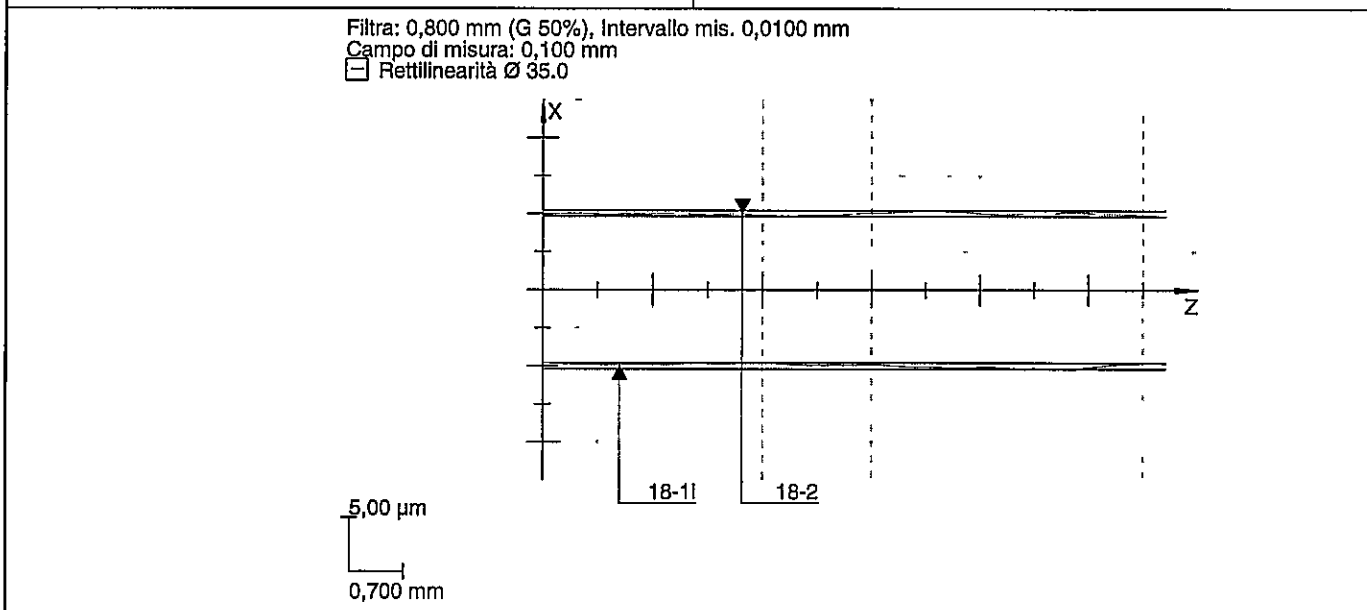
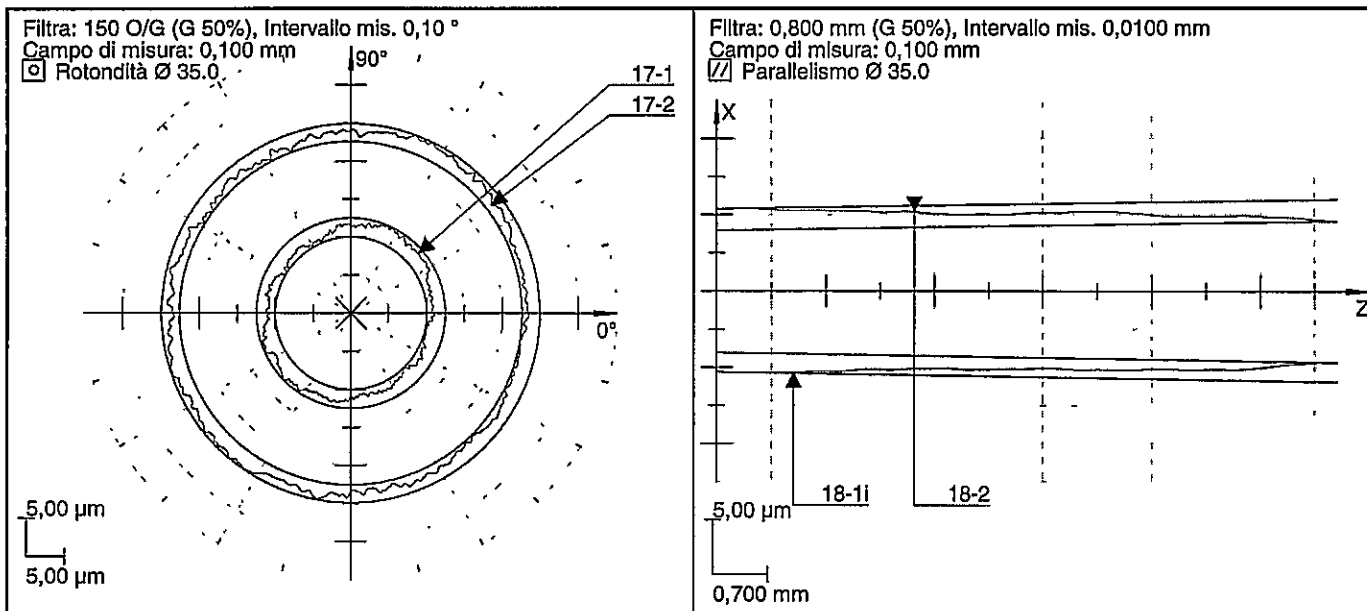
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] $\phi$ :[mm]              | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|------------------------------------------|-----------------|------|-----------|-------------------|------------------------|
| 9-1               | 442,00           | <input checked="" type="checkbox"/> 2,54 | 0,0050          | MZC  |           | 4,68              | 320,54                 |
| 9-2               | 449,00           | <input checked="" type="checkbox"/> 2,16 |                 | MZC  |           | 5,16              | 324,40                 |
| 9:Compito 9       |                  | <input checked="" type="checkbox"/> 2,54 |                 | MZC  |           |                   |                        |
| 9-1               | 442,00           | <input checked="" type="checkbox"/> 2,60 | 0,0200          |      | Asse [AB] | 4,73              | 319,97                 |
| 9-2               | 449,00           | <input checked="" type="checkbox"/> 2,78 |                 |      | Asse [AB] | 4,91              | 321,35                 |
| 10:Compito 10     |                  | <input checked="" type="checkbox"/> 2,78 |                 |      | Asse [AB] |                   |                        |
| 11-1              | 210,0            | <input checked="" type="checkbox"/> 1,34 | 0,0060          | MZS  | 11-2      |                   | 76                     |
| 11-2              | 29,9             | <input checked="" type="checkbox"/> 1,30 |                 | MZS  | 11-1      |                   | 68                     |
| 11:Compito 11     |                  | <input checked="" type="checkbox"/> 1,34 |                 |      |           |                   |                        |
| 11-1              | 210,0            | <input checked="" type="checkbox"/> 1,15 | 0,0040          | MZS  |           |                   | -50                    |
| 11-2              | 29,9             | <input checked="" type="checkbox"/> 0,97 |                 | MZS  |           |                   | -8                     |
| 12:Compito 12     |                  | <input checked="" type="checkbox"/> 1,15 |                 | MZS  |           |                   |                        |

|                                                                                   |                                    |                                               |                             |
|-----------------------------------------------------------------------------------|------------------------------------|-----------------------------------------------|-----------------------------|
|  | FORM-PC                            | GETRAG S.P.A.                                 | 30.07.2014                  |
|                                                                                   | V4.28.7 SP15                       | 70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 | 09:50:48                    |
| Particolare<br><b>ALBERO INGRESSO 2</b>                                           | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                   | Operatore<br><b>TURNO A</b> |
| Rapporto delle misure 4                                                           |                                    | Reparto: WLQ5                                 | Firma                       |
| Formtester: MMQ44                                                                 |                                    | N. commessa:                                  | N. lotto: 0                 |
| Commento<br><b>COMPLETO</b>                                                       |                                    |                                               | IS2 EDI.FPC                 |



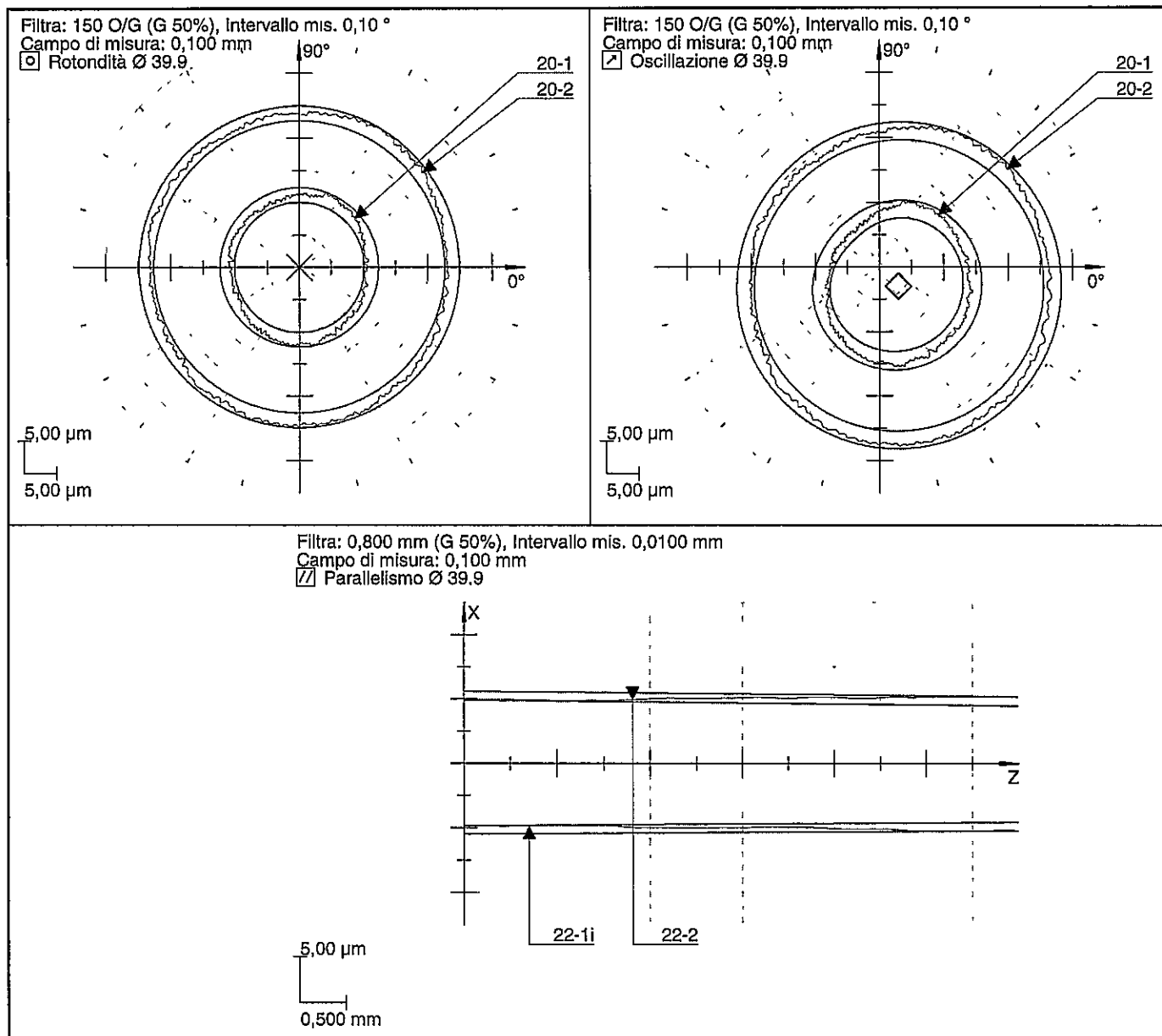
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|------------------------------------------------|-----------------|------|-----------|-------------------|---------------------|
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 2,18       |                 | MZC  |           | 2,71              | 296,00              |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 1,74       |                 | MZC  |           | 2,90              | 297,40              |
| 13:Compito 13     |                  | <input checked="" type="checkbox"/> 2,18       | 0,0050          | MZC  |           |                   |                     |
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 3,57       |                 |      | Asse [AB] | 2,64              | 274,78              |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 3,32       |                 |      | Asse [AB] | 2,69              | 279,30              |
| 14:Compito 14     |                  | <input checked="" type="checkbox"/> 3,57       | 0,0200          |      | Asse [AB] |                   |                     |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 0,89       |                 | MZS  | 15-2      |                   | -86                 |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 0,79       |                 | MZS  | 15-1      |                   | -84                 |
| 15:Compito 15     |                  | <input checked="" type="checkbox"/> 0,89       | 0,0060          |      |           |                   |                     |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 0,50       |                 | MZS  |           |                   | 23                  |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 0,40       |                 | MZS  |           |                   | 69                  |
| 16:Compito 16     |                  | <input checked="" type="checkbox"/> 0,50       | 0,0040          | MZS  |           |                   |                     |

|                                         |                                    |                                                                       |  |                                                                |
|-----------------------------------------|------------------------------------|-----------------------------------------------------------------------|--|----------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |                                    | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | 30.07.2014<br>09:58:48<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                                           |  |                                                                |
| <b>Rapporto delle misure 4</b>          |                                    | <b>Reparto: WLQ5</b>                                                  |  |                                                                |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa:</b>                                                   |  | <b>N. lotto: 0</b>                                             |
| Commento<br><b>COMPLETO</b>             |                                    |                                                                       |  | IS2_ED1.FPC                                                    |



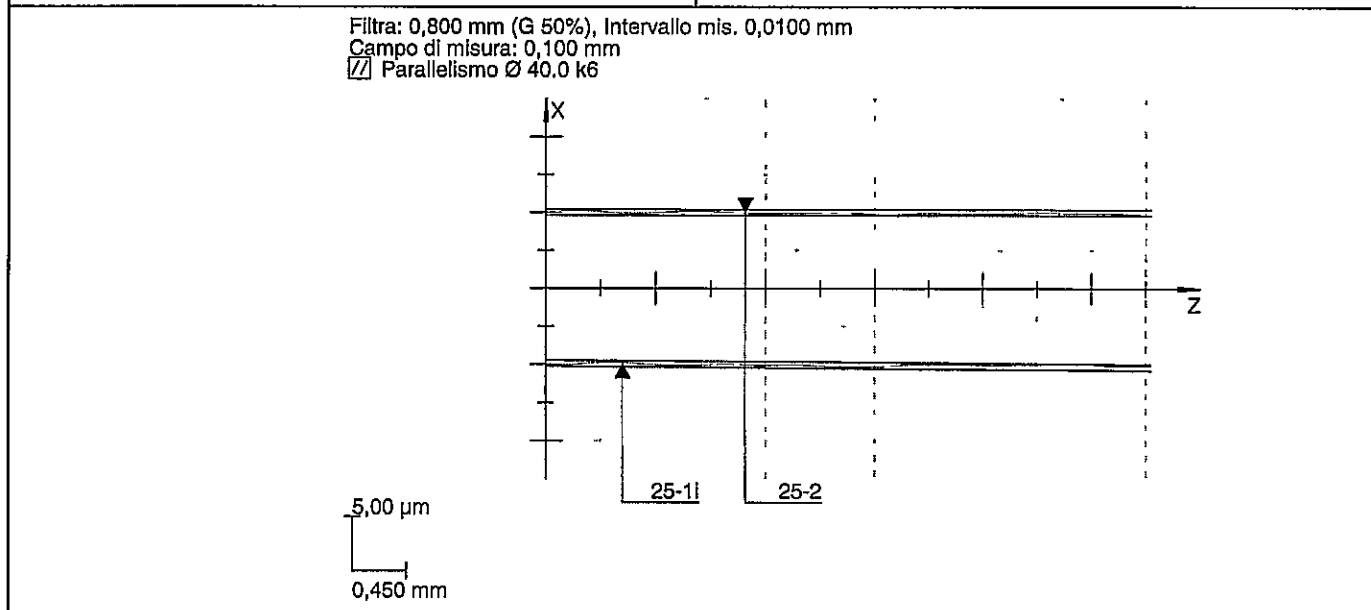
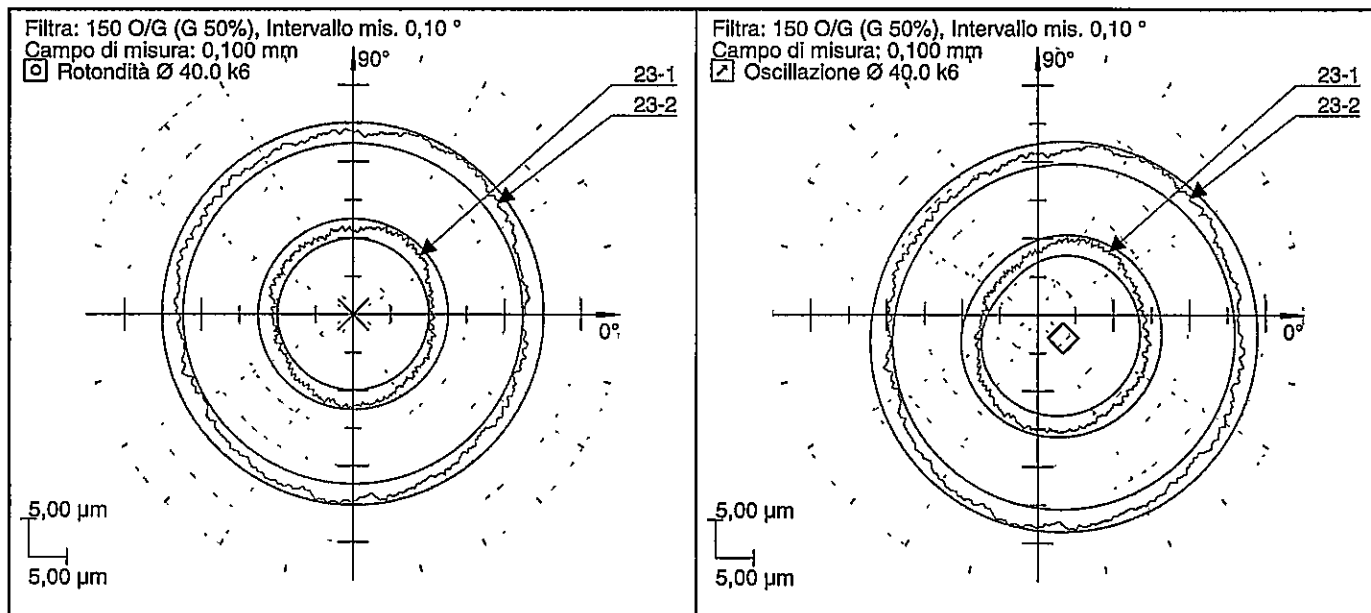
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|--------|-------------------|------------------------|
| 17-1              | 120,50           | <input checked="" type="checkbox"/> 2,48                  | 0,0040          | MZC  |        | 2,70              | 345,17                 |
| 17-2              | 125,50           | <input checked="" type="checkbox"/> 2,33                  |                 | MZC  |        |                   | 348,71                 |
| 17:Compito 17     |                  | <input checked="" type="checkbox"/> 2,48                  |                 | MZC  |        |                   |                        |
| 18-1              | 30,0             | <input checked="" type="checkbox"/> 2,55                  | 0,0060          | MZS  | 18-2   |                   | 261                    |
| 18-2              | 209,9            | <input checked="" type="checkbox"/> 2,83                  |                 | MZS  | 18-1   |                   | 306                    |
| 18:Compito 18     |                  | <input checked="" type="checkbox"/> 2,83                  |                 | MZS  |        |                   |                        |
| 18-1              | 30,0             | <input checked="" type="checkbox"/> 0,80                  | 0,0040          | MZS  |        |                   | -158                   |
| 18-2              | 209,9            | <input checked="" type="checkbox"/> 0,73                  |                 | MZS  |        |                   | -160                   |
| 19:Compito 19     |                  | <input checked="" type="checkbox"/> 0,80                  |                 | MZS  |        |                   |                        |

|                                                                                   |               |                      |  |             |
|-----------------------------------------------------------------------------------|---------------|----------------------|--|-------------|
|  | FORM-PC       | GETRAG S.P.A.        |  | 30.07.2014  |
|                                                                                   | V4.28.7 SP15  | 70026 MODUGNO (BARI) |  | 09:50:49    |
| Particolare                                                                       | N. disegno    | Operazione           |  | Operatore   |
| ALBERO INGRESSO 2                                                                 | 250.6.5176.39 | FINITO               |  | TURNO A     |
| Rapporto delle misure 4                                                           |               | Reparto: WLQ5        |  | Firma       |
| Formtester: MMQ44                                                                 |               | N. commessa:         |  | N. lotto: 0 |
| Commento                                                                          |               |                      |  | IS2_EDI.FPC |
| COMPLETO                                                                          |               |                      |  |             |



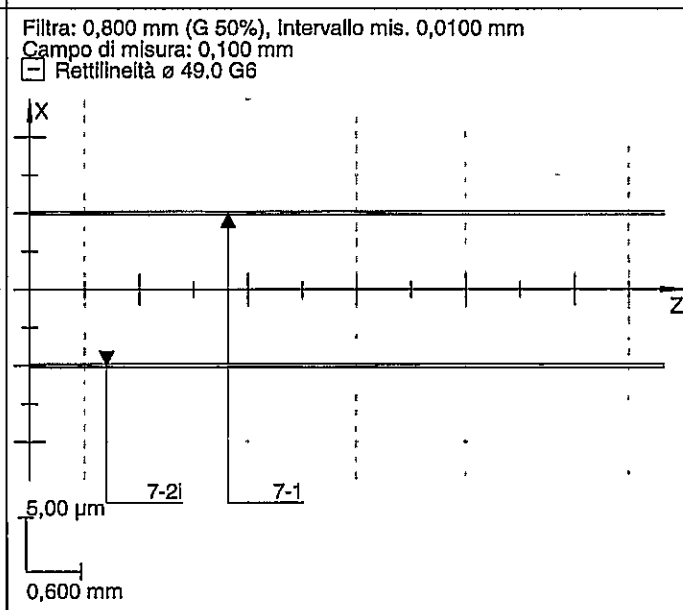
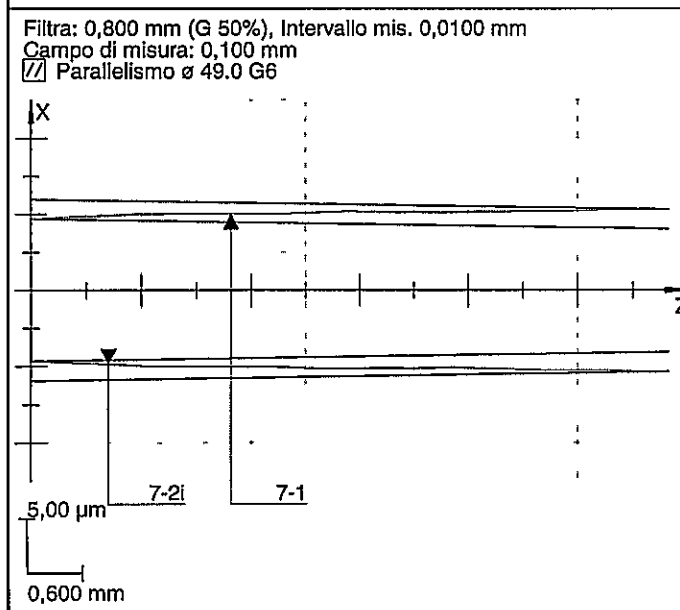
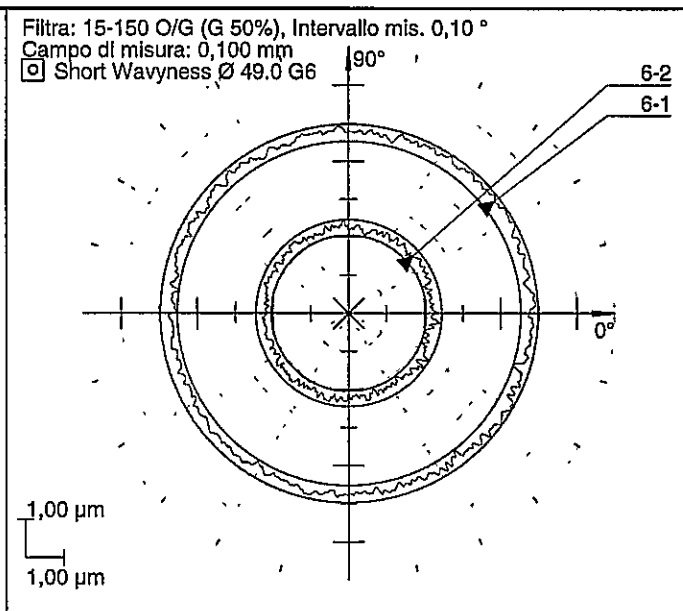
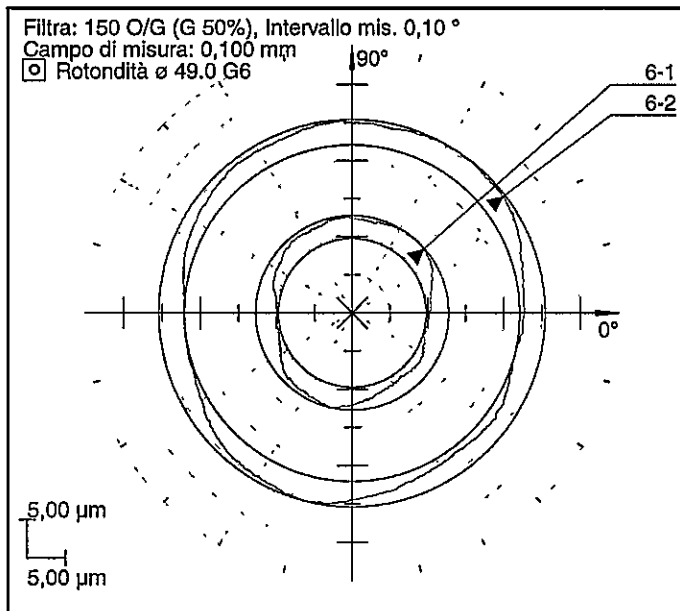
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|------------------------------------------------|-----------------|------|-----------|-------------------|---------------------|
| 20-1              | 231,00           | <input type="checkbox"/> 2,22                  | 0,0040          | MZC  |           | 4,22              | 319,85              |
| 20-2              | 236,00           | <input type="checkbox"/> 2,25                  |                 | MZC  |           | 4,37              | 318,87              |
| 20:Compito 20     |                  | <input type="checkbox"/> 2,25                  |                 | MZC  |           |                   |                     |
| 20-1              | 231,00           | <input checked="" type="checkbox"/> 2,93       | 0,0200          |      | Asse [AB] | 4,11              | 314,08              |
| 20-2              | 236,00           | <input checked="" type="checkbox"/> 2,76       |                 |      | Asse [AB] | 4,23              | 315,40              |
| 21:Compito 21     |                  | <input checked="" type="checkbox"/> 2,93       |                 |      | Asse [AB] |                   |                     |
| 22-1              | 30,0             | <input checked="" type="checkbox"/> 1,29       | 0,0060          | MZS  | 22-2      |                   | -232                |
| 22-2              | 209,9            | <input checked="" type="checkbox"/> 1,40       |                 | MZS  | 22-1      |                   | -243                |
| 22:Compito 22     |                  | <input checked="" type="checkbox"/> 1,40       |                 |      |           |                   |                     |

|                                                                                   |                                    |                                               |                             |
|-----------------------------------------------------------------------------------|------------------------------------|-----------------------------------------------|-----------------------------|
|  | FORM-PC                            | GETRAG S.P.A.                                 | 30.07.2014                  |
|                                                                                   | V4.28.7 SP15                       | 70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 | 09:50:49                    |
| Particolare<br><b>ALBERO INGRESSO 2</b>                                           | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                   | Operatore<br><b>TURNO A</b> |
| Rapporto delle misure 4                                                           |                                    | Reparto: WLQ5                                 | Firma                       |
| Formtester: MMQ44                                                                 |                                    | N. commessa:                                  | N. lotto: 0                 |
| Commento<br><b>COMPLETO</b>                                                       |                                    |                                               | IS2 EDI.FPC                 |



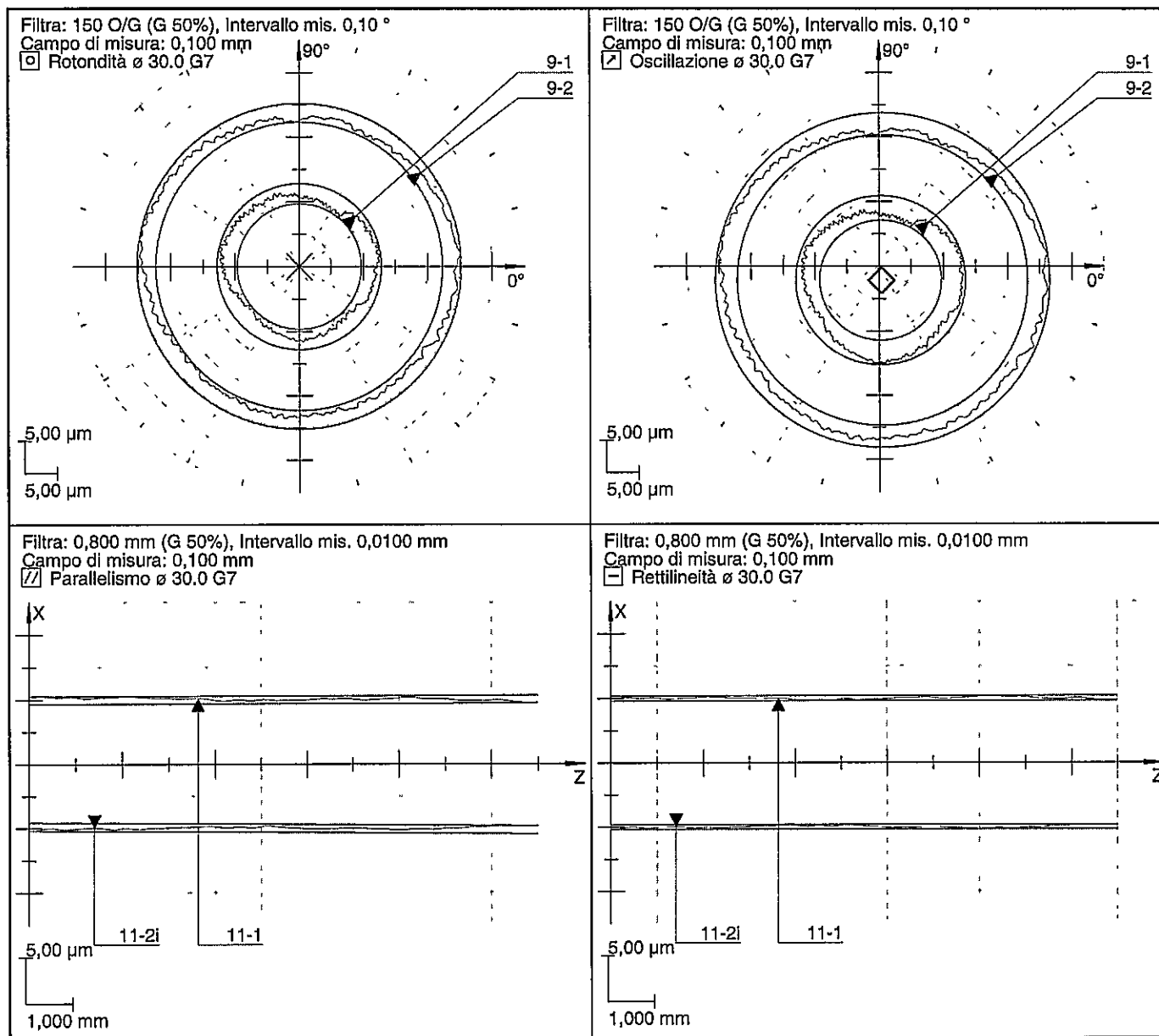
| Profilo o Compito | Posizion [mm, °] | Risultato [µm]  : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------------------------------------------------------|-----------------|------|-----------|-------------------|---------------------|
| 23-1              | 245,00           |  2,58                  | 0,0040          | MZC  | Asse [AB] | 4,48              | 319,80              |
| 23-2              | 250,00           |  2,75                  |                 | MZC  |           | 4,79              | 319,73              |
| 23:Compito 23     |                  |  2,75                  |                 | MZC  |           |                   |                     |
| 23-1              | 245,00           |  2,87                  | 0,0200          | MZS  | Asse [AB] | 4,45              | 317,58              |
| 23-2              | 250,00           |  2,99                  |                 |      | Asse [AB] | 4,58              | 318,71              |
| 24:Compito 24     |                  |  2,99                  |                 |      | Asse [AB] |                   |                     |
| 25-1              | 30,0             |  0,79                  | 0,0060          | MZS  | 25-2      |                   | 85                  |
| 25-2              | 209,9            |  0,76                  |                 | MZS  | 25-1      |                   | -64                 |
| 25:Compito 25     |                  |  0,79                  |                 |      |           |                   |                     |

|                                         |                                    |                                |                                                                                     |                                                                       |
|-----------------------------------------|------------------------------------|--------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
| <b>Mahr</b>                             |                                    | <b>FORM-PC</b><br>V4.28.7 SP15 | <b>GETRAG S.P.A.</b><br><b>70026 MODUGNO (BARI)</b><br><b>SALA METROLOGICA - M5</b> | <b>30.07.2014</b><br>10:29:00<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>    |                                                                                     |                                                                       |
| <b>Rapporto delle misure 5</b>          |                                    | <b>Reparto: WLQ5</b>           |                                                                                     |                                                                       |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa:</b>            |                                                                                     | <b>N. lotto: 0</b><br>IS2_EDI.FPC                                     |
| Commento<br><b>COMPLETO</b>             |                                    |                                |                                                                                     |                                                                       |



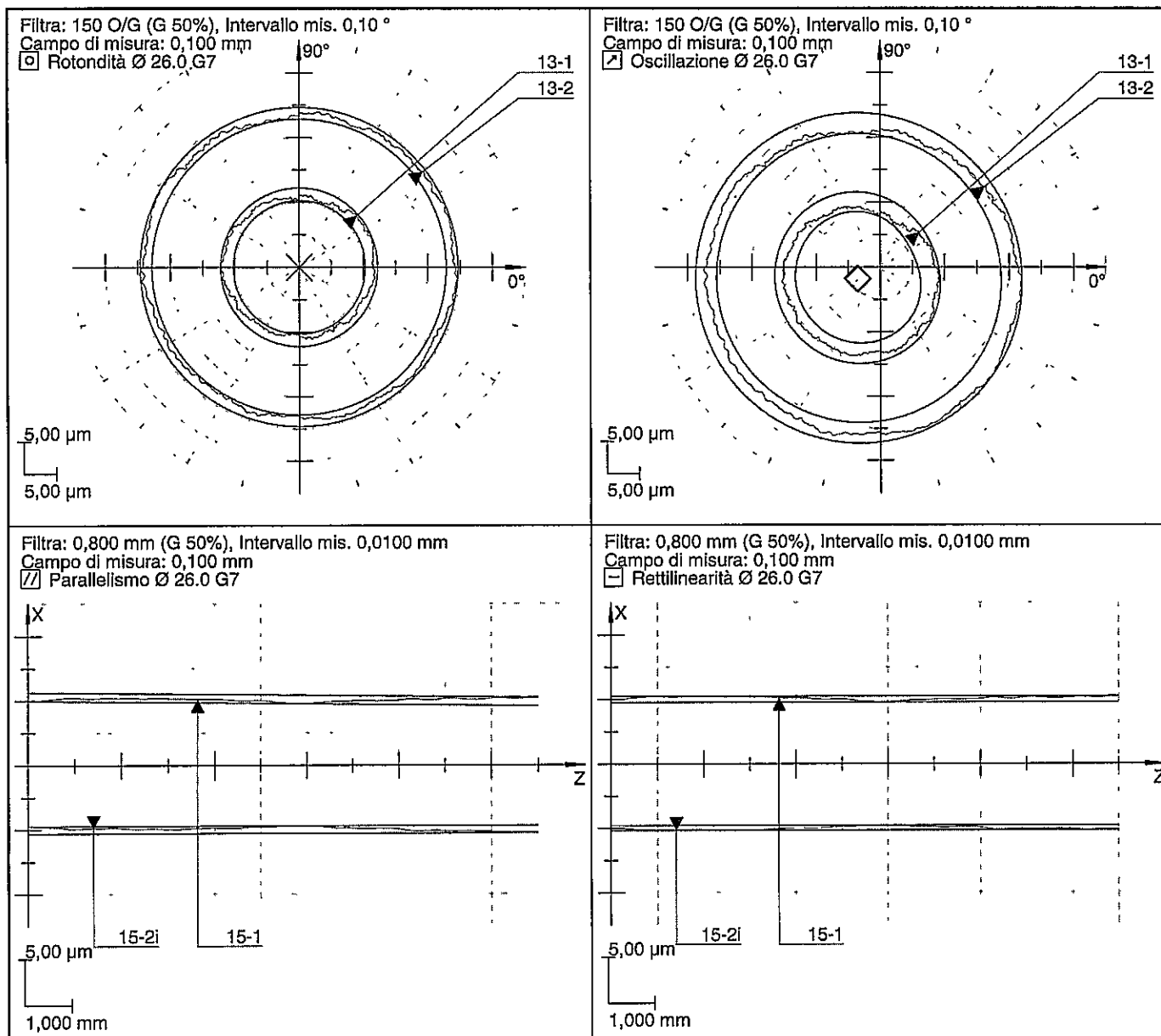
| Profilo o Compito | Posizion [mm, °] | Risultato [μm] $\phi$ : [mm]             | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [μm] | Fase [°] Inc [μm/m] |
|-------------------|------------------|------------------------------------------|-----------------|------|--------|-------------------|---------------------|
| 6-1               | 344,00           | <input checked="" type="checkbox"/> 3,00 |                 | MZC  |        | 4,57              | 322,73              |
| 6-2               | 350,00           | <input checked="" type="checkbox"/> 3,33 |                 | MZC  |        | 4,61              | 321,42              |
| 6:Compito 6       |                  | <input checked="" type="checkbox"/> 3,33 | 0,0040          | MZC  |        |                   |                     |
| 6-1               | 344,00           | <input checked="" type="checkbox"/> 0,45 |                 | MZC  |        | 0,06              | 216,43              |
| 6-2               | 350,00           | <input checked="" type="checkbox"/> 0,40 |                 | MZC  |        | 0,03              | 306,48              |
| 26:Short Wavyne   |                  | <input checked="" type="checkbox"/> 0,45 | 0,0010          | MZC  |        |                   |                     |
| 7-1               | 210,0            | <input checked="" type="checkbox"/> 2,58 |                 | MZS  | 7-2    |                   | -314                |
| 7-2               | 29,9             | <input checked="" type="checkbox"/> 2,61 |                 | MZS  | 7-1    |                   | -322                |
| 7:Compito 7       |                  | <input checked="" type="checkbox"/> 2,61 | 0,0060          | MZS  |        |                   |                     |
| 7-1               | 210,0            | <input checked="" type="checkbox"/> 0,43 |                 | MZS  |        |                   | 169                 |
| 7-2               | 29,9             | <input checked="" type="checkbox"/> 0,44 |                 | MZS  |        |                   | 194                 |
| 8:Compito 8       |                  | <input checked="" type="checkbox"/> 0,44 | 0,0040          | MZS  |        |                   |                     |

|                                         |  |                                                                       |  |                                                                |
|-----------------------------------------|--|-----------------------------------------------------------------------|--|----------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |  | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | 30.07.2014<br>10:29:00<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> |  | N. disegno<br><b>250.6.5176.39</b>                                    |  | Operazione<br><b>FINITO</b>                                    |
| <b>Rapporto delle misure 5</b>          |  | <b>Reparto: WLQ5</b>                                                  |  |                                                                |
| <b>Formtester: MMQ44</b>                |  | <b>N. commessa:</b>                                                   |  | <b>N. lotto: 0</b>                                             |
| Commento<br><b>COMPLETO</b>             |  |                                                                       |  | IS2_EDI,FPC                                                    |



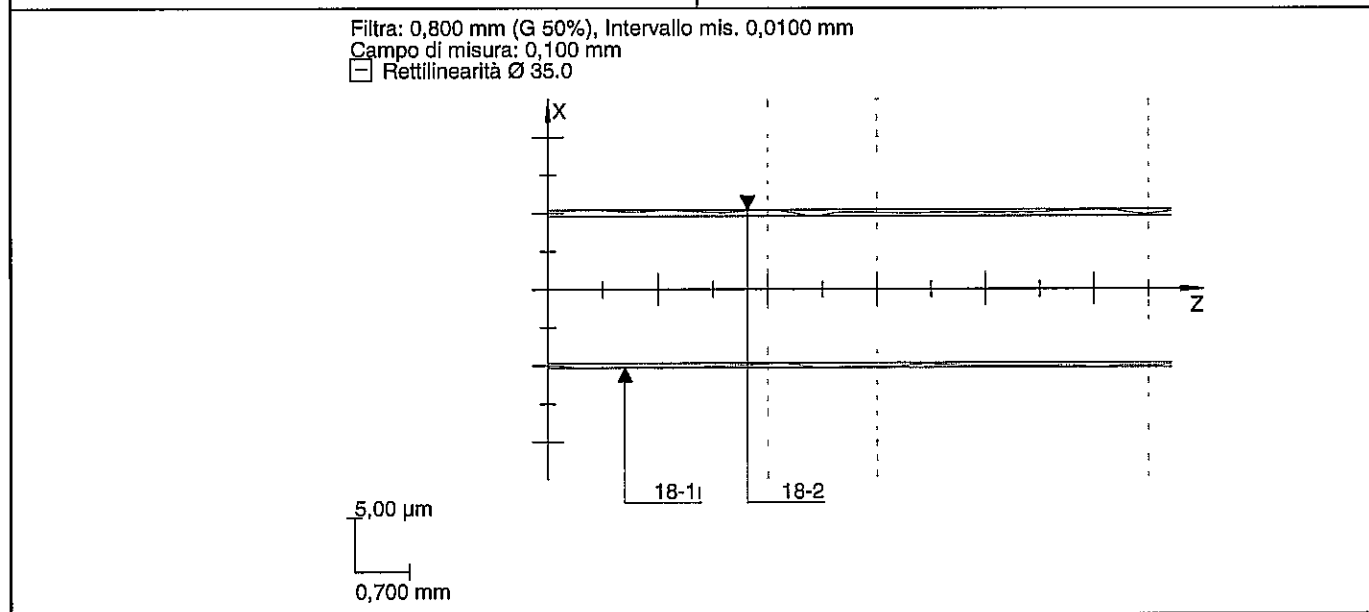
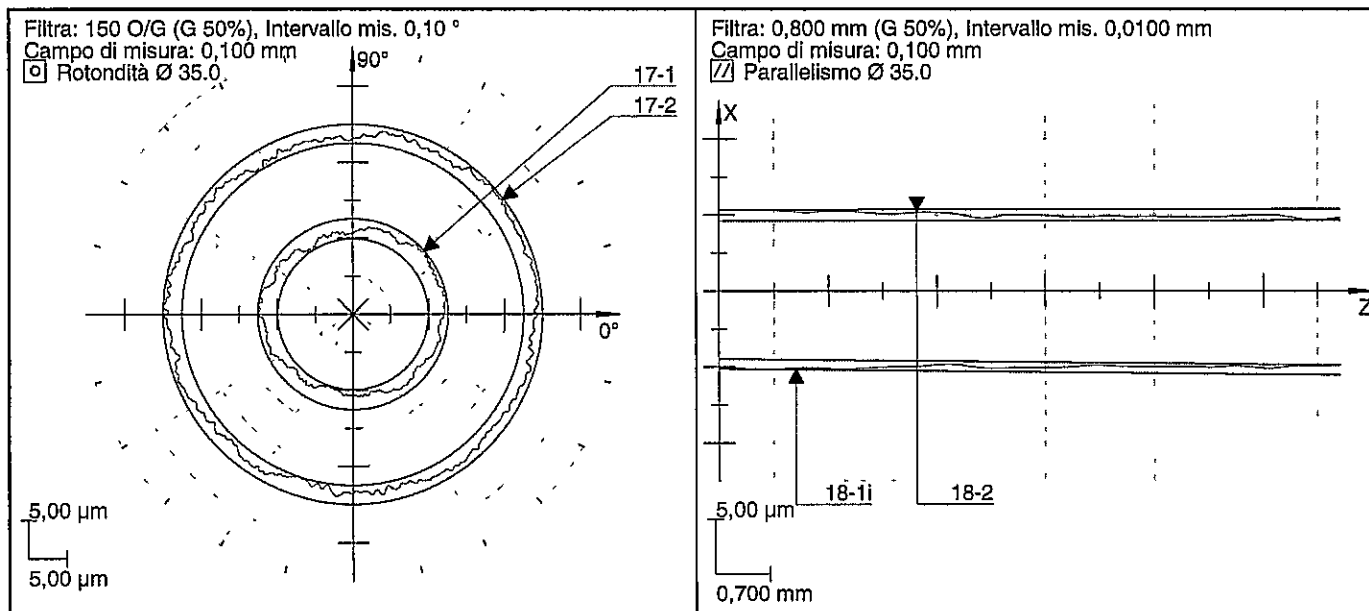
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] $\phi$ : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|------------------------------|-----------------|------|-----------|-------------------|---------------------|
| 9-1               | 442,00           | $\phi$ 3,13                  |                 | MZC  |           | 3,13              | 276,77              |
| 9-2               | 449,00           | $\phi$ 2,90                  |                 | MZC  |           | 2,82              | 278,43              |
| 9:Compito 9       |                  | $\phi$ 3,13                  | 0,0050          | MZC  |           |                   |                     |
| 9-1               | 442,00           | $\phi$ 3,81                  |                 |      | Asse [AB] | 2,18              | 275,81              |
| 9-2               | 449,00           | $\phi$ 3,44                  |                 |      | Asse [AB] | 2,25              | 281,95              |
| 10:Compito 10     |                  | $\phi$ 3,81                  | 0,0200          |      | Asse [AB] |                   |                     |
| 11-1              | 210,0            | // 1,18                      |                 | MZS  | 11-2      |                   | 64                  |
| 11-2              | 29,9             | // 1,29                      |                 | MZS  | 11-1      |                   | 68                  |
| 11:Compito 11     |                  | // 1,29                      | 0,0060          |      |           |                   |                     |
| 11-1              | 210,0            | - 0,77                       |                 | MZS  |           |                   | -49                 |
| 11-2              | 29,9             | - 0,69                       |                 | MZS  |           |                   | -10                 |
| 12:Compito 12     |                  | - 0,77                       | 0,0040          | MZS  |           |                   |                     |

|                                                                                   |                                    |                                               |                             |
|-----------------------------------------------------------------------------------|------------------------------------|-----------------------------------------------|-----------------------------|
|  | FORM-PC                            | GETRAG S.P.A.                                 | 30.07.2014                  |
|                                                                                   | V4.28.7 SP15                       | 70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 | 10:29:00                    |
| Particolare<br><b>ALBERO INGRESSO 2</b>                                           | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                   | Operatore<br><b>TURNO A</b> |
| <b>Rapporto delle misure 5</b>                                                    |                                    | <b>Reparto: WLQ5</b>                          | Firma                       |
| <b>Formtester: MMQ44</b>                                                          |                                    | <b>N. commessa:</b>                           | <b>N. lotto: 0</b>          |
| Commento<br><b>COMPLETO</b>                                                       |                                    |                                               | IS2_EDI.FPC                 |



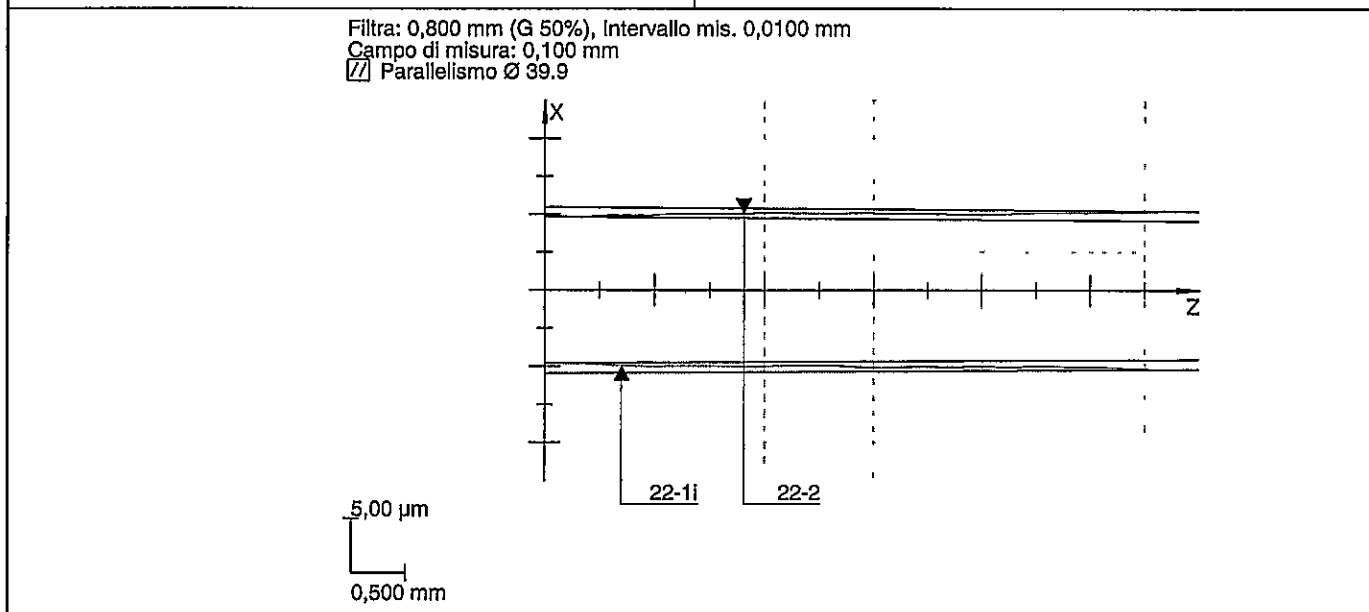
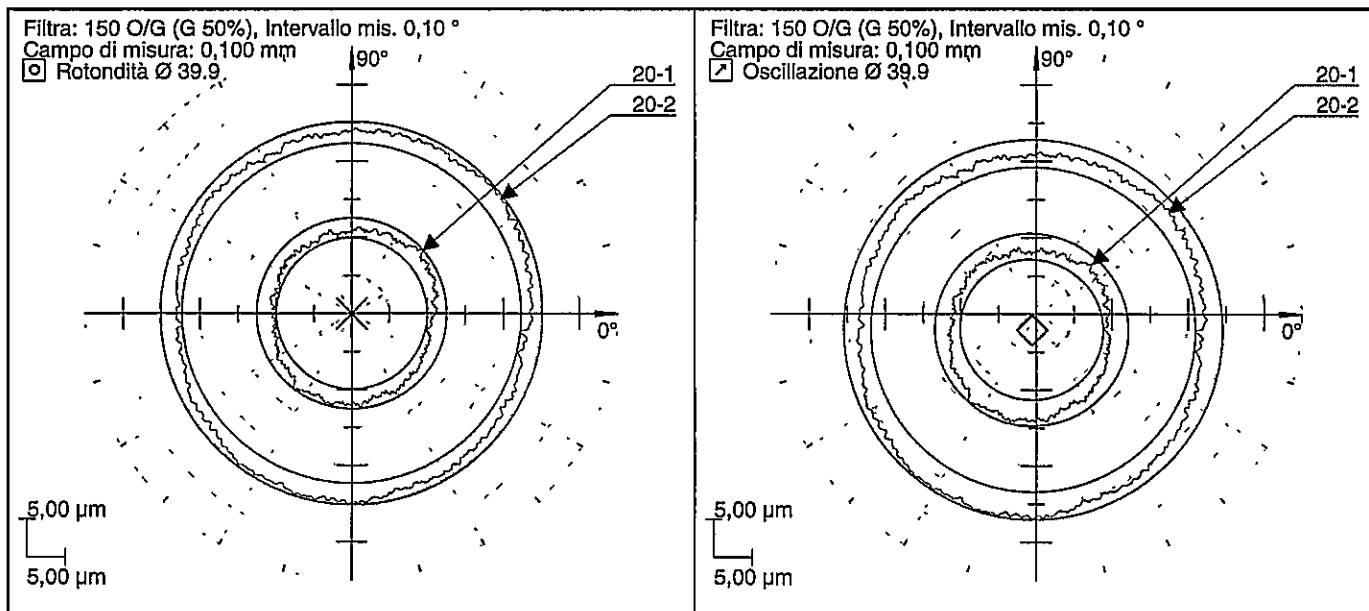
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°]<br>Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|-----------|-------------------|------------------------|
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 1,94                  | 0,0050          | MZC  | Asse [AB] | 3,94              | 220,37                 |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 1,80                  |                 | MZC  |           | 3,84              | 221,93                 |
| 13:Compito 13     |                  | <input checked="" type="checkbox"/> 1,94                  |                 | MZC  |           |                   |                        |
| 13-1              | 331,00           | <input checked="" type="checkbox"/> 3,23                  | 0,0200          | MZS  | Asse [AB] | 4,06              | 205,94                 |
| 13-2              | 338,00           | <input checked="" type="checkbox"/> 3,25                  |                 |      | Asse [AB] | 3,85              | 207,87                 |
| 14:Compito 14     |                  | <input checked="" type="checkbox"/> 3,25                  |                 |      | Asse [AB] |                   |                        |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 1,31                  | 0,0060          | MZS  | 15-2      |                   | -64                    |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 1,14                  |                 | MZS  | 15-1      |                   | -67                    |
| 15:Compito 15     |                  | <input checked="" type="checkbox"/> 1,31                  |                 |      |           |                   |                        |
| 15-1              | 210,0            | <input checked="" type="checkbox"/> 0,91                  | 0,0040          | MZS  |           |                   | 6                      |
| 15-2              | 29,9             | <input checked="" type="checkbox"/> 0,76                  |                 | MZS  |           |                   | 72                     |
| 16:Compito 16     |                  | <input checked="" type="checkbox"/> 0,91                  |                 | MZS  |           |                   |                        |

|                                         |                                    |                                                                |  |                                                                |
|-----------------------------------------|------------------------------------|----------------------------------------------------------------|--|----------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |                                    | GETRAG S.P.A.<br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | 30.07.2014<br>10:31:20<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                                    |  |                                                                |
| <b>Rapporto delle misure 5</b>          |                                    | <b>Reparto: WLQ5</b>                                           |  |                                                                |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa:</b>                                            |  | <b>N. lotto: 0</b>                                             |
| Commento<br><b>COMPLETO</b>             |                                    |                                                                |  | IS2_EDI.FPC                                                    |



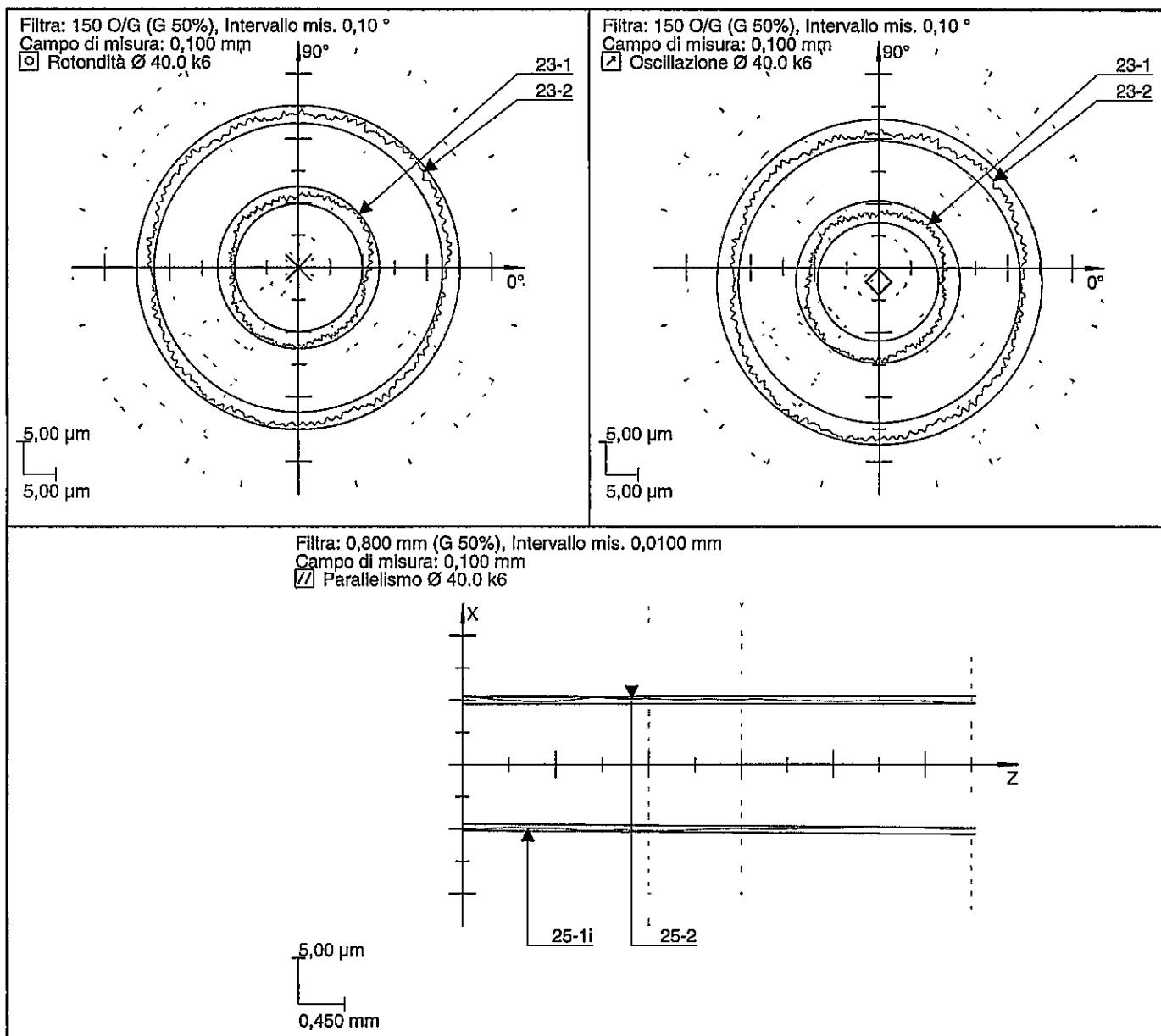
| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer. | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|--------|-------------------|---------------------|
| 17-1              | 120,50           | <input checked="" type="checkbox"/> 2,62                  | 0,0040          | MZC  |        | 3,37              | 207,40              |
| 17-2              | 125,50           | <input checked="" type="checkbox"/> 2,47                  |                 | MZC  |        |                   | 204,16              |
| 17:Compito 17     |                  | <input checked="" type="checkbox"/> 2,62                  |                 | MZC  |        |                   |                     |
| 18-1              | 30,0             | <input checked="" type="checkbox"/> 1,31                  | 0,0060          | MZS  | 18-2   |                   | 132                 |
| 18-2              | 209,9            | <input checked="" type="checkbox"/> 1,48                  |                 | MZS  | 18-1   |                   | 149                 |
| 18:Compito 18     |                  | <input checked="" type="checkbox"/> 1,48                  |                 | MZS  |        |                   |                     |
| 18-1              | 30,0             | <input checked="" type="checkbox"/> 0,60                  | 0,0040          | MZS  |        |                   | -16                 |
| 18-2              | 209,9            | <input checked="" type="checkbox"/> 0,81                  |                 | MZS  |        |                   | -106                |
| 19:Compito 19     |                  | <input checked="" type="checkbox"/> 0,81                  |                 | MZS  |        |                   |                     |

|                                         |                                    |                                                                |  |                                                                |
|-----------------------------------------|------------------------------------|----------------------------------------------------------------|--|----------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |                                    | GETRAG S.P.A.<br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | 30.07.2014<br>10:29:00<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                                    |  |                                                                |
| <b>Rapporto delle misure 5</b>          |                                    | <b>Reparto: WLQ5</b>                                           |  |                                                                |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa:</b>                                            |  | <b>N. lotto: 0</b>                                             |
| Commento<br><b>COMPLETO</b>             |                                    |                                                                |  | IS2_EDI.FPC                                                    |



| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|-----------|-------------------|---------------------|
| 20-1              | 231,00           | <input checked="" type="checkbox"/> 2,61                  | 0,0040          | MZC  | Asse [AB] | 2,53              | 245,03              |
| 20-2              | 236,00           | <input checked="" type="checkbox"/> 2,82                  |                 | MZC  |           | 2,62              | 248,95              |
| 20:Compito 20     |                  | <input checked="" type="checkbox"/> 2,82                  |                 | MZC  |           |                   |                     |
| 20-1              | 231,00           | <input checked="" type="checkbox"/> 3,40                  | 0,0200          | MZS  | Asse [AB] | 2,18              | 252,66              |
| 20-2              | 236,00           | <input checked="" type="checkbox"/> 3,59                  |                 |      | Asse [AB] | 2,15              | 257,23              |
| 21:Compito 21     |                  | <input checked="" type="checkbox"/> 3,59                  |                 |      | Asse [AB] |                   |                     |
| 22-1              | 30,0             | <input checked="" type="checkbox"/> 1,32                  | 0,0060          | MZS  | 22-2      |                   | -175                |
| 22-2              | 209,9            | <input checked="" type="checkbox"/> 1,29                  |                 | MZS  | 22-1      |                   | -173                |
| 22:Compito 22     |                  | <input checked="" type="checkbox"/> 1,32                  |                 |      |           |                   |                     |

|                                         |                                    |                                                                       |  |                                                                |
|-----------------------------------------|------------------------------------|-----------------------------------------------------------------------|--|----------------------------------------------------------------|
| <b>Mahr</b> FORM-PC<br>V4.28.7 SP15     |                                    | <b>GETRAG S.P.A.</b><br>70026 MODUGNO (BARI)<br>SALA METROLOGICA - M5 |  | 30.07.2014<br>10:29:01<br>Operatore<br><b>TURNO A</b><br>Firma |
| Particolare<br><b>ALBERO INGRESSO 2</b> | N. disegno<br><b>250.6.5176.39</b> | Operazione<br><b>FINITO</b>                                           |  |                                                                |
| <b>Rapporto delle misure 5</b>          |                                    | <b>Reparto: WLQ5</b>                                                  |  |                                                                |
| <b>Formtester: MMQ44</b>                |                                    | <b>N. commessa:</b>                                                   |  | <b>N. lotto: 0</b>                                             |
| Commento<br><b>COMPLETO</b>             |                                    |                                                                       |  | IS2_ED1.FPC                                                    |



| Profilo o Compito | Posizion [mm, °] | Risultato [µm] <input checked="" type="checkbox"/> : [mm] | Tolleranza [mm] | Rif. | Rifer.    | Eccentricità [µm] | Fase [°] Inc [µm/m] |
|-------------------|------------------|-----------------------------------------------------------|-----------------|------|-----------|-------------------|---------------------|
| 23-1              | 245,00           | <input checked="" type="checkbox"/> 2,69                  |                 | MZC  |           | 2,44              | 255,31              |
| 23-2              | 250,00           | <input checked="" type="checkbox"/> 2,74                  |                 | MZC  |           | 2,56              | 265,52              |
| 23:Compito 23     |                  | <input checked="" type="checkbox"/> 2,74                  | 0,0040          | MZC  |           |                   |                     |
| 23-1              | 245,00           | <input checked="" type="checkbox"/> 3,39                  |                 |      | Asse [AB] | 2,14              | 265,65              |
| 23-2              | 250,00           | <input checked="" type="checkbox"/> 3,36                  |                 |      | Asse [AB] | 2,15              | 270,32              |
| 24:Compito 24     |                  | <input checked="" type="checkbox"/> 3,39                  | 0,0200          |      | Asse [AB] |                   |                     |
| 25-1              | 30,0             | <input checked="" type="checkbox"/> 0,99                  |                 | MZS  | 25-2      |                   | 166                 |
| 25-2              | 209,9            | <input checked="" type="checkbox"/> 1,11                  |                 | MZS  | 25-1      |                   | 110                 |
| 25:Compito 25     |                  | <input checked="" type="checkbox"/> 1,11                  | 0,0060          |      |           |                   |                     |

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PROTOCOLLO DI MISURA ZEISS UMESS

INP2 RETT BUDERUS

CICLO CNC

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|             |                  |                         |
|-------------|------------------|-------------------------|
| DISEGNO No. | MACCHINA DI MIS. | LAVORAZIONE/ OPERAZIONE |
| 2506517635  | PRISMO SACC      | GETRAG   FINITO         |

|           |            |              |
|-----------|------------|--------------|
| OPERATORE | DATA       | NUMERO PART. |
|           | 31. 7.2014 | //37.0- 1    |

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| IND | NOMI / IDF           | SY | VAL ATT | VAL NOM | TOL.S | TOL.I  | DEV    | MAG |
|-----|----------------------|----|---------|---------|-------|--------|--------|-----|
| 30  |                      |    |         |         |       |        |        |     |
| 53  | DIAM 49 A            |    | 49.013  | 49.000  | 0.025 | 0.009  | 0.013  | --  |
| 31  |                      |    |         |         |       |        |        |     |
|     | DIAM 49 P            |    | 49.014  | 49.000  | 0.025 | 0.009  | 0.014  | --  |
| 32  |                      |    |         |         |       |        |        |     |
| 64  | DIST.86.63           |    | -86.630 | 86.630  | 0.025 | -0.025 | -0.000 | +-  |
| 33  |                      |    |         |         |       |        |        |     |
| 51  | DIAM 30.5            |    | 30.548  | 30.500  | 0.100 | -0.100 | 0.048  | ++  |
| 34  |                      |    |         |         |       |        |        |     |
| 46  | DIAM 30 A            |    | 30.017  | 30.000  | 0.028 | 0.007  | 0.017  | -   |
| 35  |                      |    |         |         |       |        |        |     |
|     | DIAM 30 P            |    | 30.014  | 30.000  | 0.028 | 0.007  | 0.014  | --  |
| 36  |                      |    |         |         |       |        |        |     |
| 74  | DIAM 26 A            |    | 26.024  | 26.000  | 0.028 | 0.007  | 0.024  | +++ |
| 37  |                      |    |         |         |       |        |        |     |
|     | O.RAD.26 A           |    | 0.002   | 0.020   |       |        |        | +   |
| 38  |                      |    |         |         |       |        |        |     |
|     | DIAM 26 P            |    | 26.020  | 26.000  | 0.028 | 0.007  | 0.020  | +   |
| 39  |                      |    |         |         |       |        |        |     |
|     | O.RAD.26 P           |    | 0.001   | 0.020   |       |        |        | +   |
| 41  |                      |    |         |         |       |        |        |     |
|     | O.AS.P.RIF           |    | 0.003   | 0.020   |       |        |        | +   |
| 43  |                      |    |         |         |       |        |        |     |
|     | O.AS. 86.63<br>76.63 |    | 0.003   | 0.010   |       |        |        | ++  |
| 117 |                      |    |         |         |       |        |        |     |
|     | ANGOLO               |    | 90.461  | 90.500  | 0.150 | -0.150 | -0.039 | --  |
| 183 |                      |    |         |         |       |        |        |     |
|     | Osc.Pian49           |    | 0.003   | 0.010   |       |        |        | ++  |

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31. 7.2014 17 ora 5 min 58. 0sec

\* Fosse digitale

PROTOCOLLO DI MISURA ZEISS UMESS

INP2 RETT BUDERUS

CICLO CNC

DISEGNO No. | MACCHINA DI MIS. | LAVORAZIONE/ OPERAZIONE  
2506517635 | PRISMO SACC | GETRAG | FINITO |

OPERATORE | DATA | NUMERO PART. |  
| 31. 7.2014 | //37.0-2 | -

| IND | NOMI / IDF                   | SY | VAL ATT | VAL NOM       | TOL.S | TOL.I  | DEV    | MAG  |
|-----|------------------------------|----|---------|---------------|-------|--------|--------|------|
| 30  |                              |    |         |               |       |        |        |      |
| 53  | DIAM 49 A                    |    | 49.011  | 49.000        | 0.025 | 0.009  | 0.011  | ---- |
| 31  |                              |    |         |               |       |        |        |      |
|     | DIAM 49 P                    |    | 49.011  | 49.000        | 0.025 | 0.009  | 0.011  | ---- |
| 32  |                              |    |         |               |       |        |        |      |
|     | DIST.86.63                   |    | -86.622 | 86.630        | 0.025 | -0.025 | -0.008 | --   |
| 33  |                              |    |         |               |       |        |        |      |
|     | DIAM 30.5                    |    | 30.531  | 30.500        | 0.100 | -0.100 | 0.031  | ++   |
| 34  |                              |    |         |               |       |        |        |      |
|     | DIAM 30 A                    |    | 30.018  | 30.000        | 0.028 | 0.007  | 0.018  | +    |
| 35  |                              |    |         |               |       |        |        |      |
|     | DIAM 30 P                    |    | 30.017  | 30.000        | 0.028 | 0.007  | 0.017  | ++   |
| 36  |                              |    |         |               |       |        |        |      |
|     | DIAM 26 A                    |    | 26.017  | 26.000        | 0.028 | 0.007  | 0.017  | -    |
| 37  |                              |    |         |               |       |        |        |      |
|     | O.RAD.26 A                   |    | 0.001   | 0.020         |       |        |        | +    |
| 38  |                              |    |         |               |       |        |        |      |
|     | DIAM 26 P                    |    | 26.012  | 26.000        | 0.028 | 0.007  | 0.012  | ---  |
| 39  |                              |    |         |               |       |        |        |      |
|     | O.RAD.26 P                   |    | 0.001   | 0.020         |       |        |        | +    |
| 41  |                              |    |         |               |       |        |        |      |
|     | O.AS.P.RIF                   |    | 0.002   | 0.020         |       |        |        | +    |
| 43  |                              |    |         |               |       |        |        |      |
|     | O.AS. <sup>86.63</sup> 76.63 |    | 0.003   | 0.010 - 0,020 |       |        |        | ++   |
| 117 |                              |    |         |               |       |        |        |      |
|     | ANGOLO                       |    | 90.482  | 90.500        | 0.150 | -0.150 | -0.018 | -    |
| 183 |                              |    |         |               |       |        |        |      |
|     | Osc.Pian49                   |    | 0.003   | 0.010         |       |        |        | ++   |

31. 7.2014 10 ora 45 min 19. 0sec

\* Etore digitare

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PROTOCOLLO DI MISURA ZEISS UMESS

INP2 RETT BUDERUS

CICLO CNC

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|             |                  |                         |
|-------------|------------------|-------------------------|
| DISEGNO No. | MACCHINA DI MIS. | LAVORAZIONE/ OPERAZIONE |
| 2506517635  | PRISMO SACC      | GETRAG FINITO           |

|           |            |              |
|-----------|------------|--------------|
| OPERATORE | DATA       | NUMERO PART. |
|           | 31. 7.2014 | //37.0- 3    |

| -

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| IND | NOMI / IDF        | SY | VAL ATT                                     | VAL NOM | TOL.S | TOL.I  | DEV    | MAG  |
|-----|-------------------|----|---------------------------------------------|---------|-------|--------|--------|------|
| 30  |                   |    | CERCHIO I RICHIAMO ( 7) CON TRASFORMAZIONE  |         |       |        |        |      |
|     | DIAM 49 A         | D  | 49.009                                      | 49.000  | 0.025 | 0.009  | 0.009  | ---- |
| 31  |                   |    | CERCHIO I RICHIAMO ( 8) CON TRASFORMAZIONE  |         |       |        |        |      |
|     | DIAM 49 P         | D  | 49.010                                      | 49.000  | 0.025 | 0.009  | 0.010  | ---- |
| 32  |                   |    | SUPERFICIE RICHIAMO ( 9) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIST.86.63        | Y  | -86.617                                     | 86.630  | 0.025 | -0.025 | -0.013 | ---  |
| 33  |                   |    | CERCHIO I RICHIAMO ( 10) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 30.5         | D  | 30.550                                      | 30.500  | 0.100 | -0.100 | 0.050  | +++  |
| 34  |                   |    | CERCHIO I RICHIAMO ( 11) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 30 A         | D  | 30.016                                      | 30.000  | 0.028 | 0.007  | 0.016  | -    |
| 35  |                   |    | CERCHIO I RICHIAMO ( 12) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 30 P         | D  | 30.015                                      | 30.000  | 0.028 | 0.007  | 0.015  | -    |
| 36  |                   |    | CERCHIO I RICHIAMO ( 17) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 26 A         | D  | 26.017                                      | 26.000  | 0.028 | 0.007  | 0.017  | +-   |
| 37  |                   |    | GDT OSCILL. RADIALE                         |         |       |        |        |      |
|     | O.RAD.26 A        | t  | 0.004                                       | 0.020   |       |        |        | +    |
| 38  |                   |    | CERCHIO I RICHIAMO ( 18) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 26 P         | D  | 26.015                                      | 26.000  | 0.028 | 0.007  | 0.015  | --   |
| 39  |                   |    | GDT OSCILL. RADIALE                         |         |       |        |        |      |
|     | O.RAD.26 P        | t  | 0.004                                       | 0.020   |       |        |        | +    |
| 41  |                   |    | GDT OSCILL. ASSIALE                         |         |       |        |        |      |
|     | O.AS.P.RIF        | t  | 0.008                                       | 0.020   |       |        |        | ++   |
| 43  |                   |    | GDT OSCILL. ASSIALE                         |         |       |        |        |      |
|     | O.AS. 26,63 76.63 | t  | 0.006                                       | 0.010   | 0,020 | 112    |        | +++  |
| 117 |                   |    | FORMULA: 90+A2(116)                         |         |       |        |        |      |
|     | ANGOLO            | A2 | 90.444                                      | 90.500  | 0.150 | -0.150 | -0.056 | --   |
| 183 |                   |    | GDT OSCILL. ASSIALE                         |         |       |        |        |      |
|     | Osc.Pian49        | t  | 0.007                                       | 0.010   | *     |        |        | +++  |

31. 7.2014 11 ora 10 min 33.0sec

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\* Fine digitare

PROTOCOLLO DI MISURA ZEISS UMESS

INP2 RETT BUDERUS

CICLO CNC

DISEGNO No. | MACCHINA DI MIS. | LAVORAZIONE/ OPERAZIONE  
2506517635 | PRISMO SACC | GETRAG | FINITO |

OPERATORE | DATA | NUMERO PART. |  
| 31. 7.2014 | //37.0- 4 | -

| IND | NOMI / IDF                   | SY | VAL ATT                                     | VAL NOM | TOL.S | TOL.I  | DEV    | MAG    |
|-----|------------------------------|----|---------------------------------------------|---------|-------|--------|--------|--------|
| 30  |                              |    | CERCHIO I RICHIAMO ( 7) CON TRASFORMAZIONE  |         |       |        |        |        |
|     | DIAM 49 A                    | D  | 49.006                                      | 49.000  | 0.025 | 0.009  | 0.006  | -0.003 |
| 31  |                              |    | CERCHIO I RICHIAMO ( 8) CON TRASFORMAZIONE  |         |       |        |        |        |
|     | DIAM 49 P                    | D  | 49.007                                      | 49.000  | 0.025 | 0.009  | 0.007  | -0.002 |
| 32  |                              |    | SUPERFICIE RICHIAMO ( 9) CON TRASFORMAZIONE |         |       |        |        |        |
|     | DIST.86.63                   | Y  | -86.623                                     | 86.630  | 0.025 | -0.025 | -0.007 | --     |
| 33  |                              |    | CERCHIO I RICHIAMO ( 10) CON TRASFORMAZIONE |         |       |        |        |        |
|     | DIAM 30.5                    | D  | 30.552                                      | 30.500  | 0.100 | -0.100 | 0.052  | +++    |
| 34  |                              |    | CERCHIO I RICHIAMO ( 11) CON TRASFORMAZIONE |         |       |        |        |        |
|     | DIAM 30 A                    | D  | 30.017                                      | 30.000  | 0.028 | 0.007  | 0.017  | +-     |
| 35  |                              |    | CERCHIO I RICHIAMO ( 12) CON TRASFORMAZIONE |         |       |        |        |        |
|     | DIAM 30 P                    | D  | 30.015                                      | 30.000  | 0.028 | 0.007  | 0.015  | -      |
| 36  |                              |    | CERCHIO I RICHIAMO ( 17) CON TRASFORMAZIONE |         |       |        |        |        |
|     | DIAM 26 A                    | D  | 26.015                                      | 26.000  | 0.028 | 0.007  | 0.015  | -      |
| 37  |                              |    | GDT OSCILL. RADIALE                         |         |       |        |        |        |
|     | O.RAD.26 A                   | t  | 0.004                                       | 0.020   |       |        |        | +      |
| 38  |                              |    | CERCHIO I RICHIAMO ( 18) CON TRASFORMAZIONE |         |       |        |        |        |
|     | DIAM 26 P                    | D  | 26.011                                      | 26.000  | 0.028 | 0.007  | 0.011  | ---    |
| 39  |                              |    | GDT OSCILL. RADIALE                         |         |       |        |        |        |
|     | O.RAD.26 P                   | t  | 0.004                                       | 0.020   |       |        |        | +      |
| 41  |                              |    | GDT OSCILL. ASSIALE                         |         |       |        |        |        |
|     | O.AS.P.RIF                   | t  | 0.006                                       | 0.020   |       |        |        | ++     |
| 43  |                              |    | GDT OSCILL. ASSIALE                         |         |       |        |        |        |
|     | O.AS. <sup>86.63</sup> 76.63 | t  | 0.004                                       | 0.010   | 0,02  | 112    |        | ++     |
| 117 |                              |    | FORMULA: 90+A2(116)                         |         |       |        |        |        |
|     | ANGOLO                       | A2 | 90.506                                      | 90.500  | 0.150 | -0.150 | 0.006  | +      |
| 183 |                              |    | GDT OSCILL. ASSIALE                         |         |       |        |        |        |
|     | Osc.Pian49                   | t  | 0.004                                       | 0.010   | *     |        |        | ++.    |

31. 7.2014 9 ora 38 min 51. 0sec

\* Errori digitali

PROTOCOLLO DI MISURA ZEISS UMESS

INP2 RETT BUDERUS

CICLO CNC

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|             |                  |                         |
|-------------|------------------|-------------------------|
| DISEGNO No. | MACCHINA DI MIS. | LAVORAZIONE/ OPERAZIONE |
| 2506517635  | PRISMO SACC      | GETRAG FINITO           |

|           |            |              |
|-----------|------------|--------------|
| OPERATORE | DATA       | NUMERO PART. |
|           | 31. 7.2014 | //37.0- 5    |

| -

| IND | NOMI / IDF                                | [SY] | VAL ATT                                     | VAL NOM | TOL.S | TOL.I  | DEV    | MAG  |
|-----|-------------------------------------------|------|---------------------------------------------|---------|-------|--------|--------|------|
| 30  |                                           |      | CERCHIO I RICHIAMO ( 7) CON TRASFORMAZIONE  |         |       |        |        |      |
|     | DIAM 49 A                                 | D    | 49.010                                      | 49.000  | 0.025 | 0.009  | 0.010  | ---- |
| 31  |                                           |      | CERCHIO I RICHIAMO ( 8) CON TRASFORMAZIONE  |         |       |        |        |      |
|     | DIAM 49 P                                 | D    | 49.010                                      | 49.000  | 0.025 | 0.009  | 0.010  | ---- |
| 32  |                                           |      | SUPERFICIE RICHIAMO ( 9) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIST.86.63                                | Y    | -86.622                                     | 86.630  | 0.025 | -0.025 | -0.008 | --   |
| 33  |                                           |      | CERCHIO I RICHIAMO ( 10) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 30.5                                 | D    | 30.500                                      | 30.500  | 0.100 | -0.100 | -0.000 | +-   |
| 34  |                                           |      | CERCHIO I RICHIAMO ( 11) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 30 A                                 | D    | 30.015                                      | 30.000  | 0.028 | 0.007  | 0.015  | -    |
| 35  |                                           |      | CERCHIO I RICHIAMO ( 12) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 30 P                                 | D    | 30.014                                      | 30.000  | 0.028 | 0.007  | 0.014  | --   |
| 36  |                                           |      | CERCHIO I RICHIAMO ( 17) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 26 A                                 | D    | 26.016                                      | 26.000  | 0.028 | 0.007  | 0.016  | -    |
| 37  |                                           |      | GDT OSCILL. RADIALE                         |         |       |        |        |      |
|     | O.RAD.26 A                                | t    | 0.001                                       | 0.020   |       |        |        | +    |
| 38  |                                           |      | CERCHIO I RICHIAMO ( 18) CON TRASFORMAZIONE |         |       |        |        |      |
|     | DIAM 26 P                                 | D    | 26.013                                      | 26.000  | 0.028 | 0.007  | 0.013  | --   |
| 39  |                                           |      | GDT OSCILL. RADIALE                         |         |       |        |        |      |
|     | O.RAD.26 P                                | t    | 0.001                                       | 0.020   |       |        |        | +    |
| 41  |                                           |      | GDT OSCILL. ASSIALE                         |         |       |        |        |      |
|     | O.AS.P.RIF                                | t    | 0.005                                       | 0.020   |       |        |        | ++   |
| 43  |                                           |      | GDT OSCILL. ASSIALE                         |         |       |        |        |      |
|     | <del>X</del> O.AS. <sup>86.63</sup> 76.63 | t    | 0.006                                       | 0.010   | 0,020 | M2     |        | +++  |
| 117 |                                           |      | FORMULA: 90+A2(116)                         |         |       |        |        |      |
|     | ANGOLO                                    | A2   | 90.496                                      | 90.500  | 0.150 | -0.150 | -0.004 | -    |
| 183 |                                           |      | GDT OSCILL. ASSIALE                         |         |       |        |        |      |
|     | Osc.Pian49                                | t    | 0.007                                       | 0.010   | *     |        |        | +++  |

31. 7.2014 9 ora 26 min 41. 0sec

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*Edore digitora*

GETRAG

MAI 400932 002

Via dei Ciclamini Modugno Bari

Nº del pezzo  
Nº di operazione  
Nº macchina di fab.

INPUT SHAFT 2  
250.6.5176.35  
Finito

Pezzo No

1

30/07/2014 22:52:10

| TITOLO         | MISURA   | SUPERAM. | NOMINALE | TOLL. SUP | TOLL. INF | FT- | IT   | FT+ |
|----------------|----------|----------|----------|-----------|-----------|-----|------|-----|
| L1             | 139.4098 |          | 139.3900 | +0.0300   | -0.0300   |     | +++  |     |
| L2             | 139.3923 |          | 139.3900 | +0.0300   | -0.0300   |     | +    |     |
| L3             | 139.4157 |          | 139.3900 | +0.0300   | -0.0300   |     | ++++ |     |
| MEDIA_L 139.9  | 139.4059 |          | 139.3900 | +0.0300   | -0.0300   |     | ++++ |     |
| L1             | 16.8552  |          | 16.8350  | +0.0250   | -0.0250   |     | ++++ |     |
| L2             | 16.8487  |          | 16.8350  | +0.0250   | -0.0250   |     | +++  |     |
| L3             | 16.8671  | +0.0071  | 16.8350  | +0.0250   | -0.0250   |     | ++++ |     |
| MEDIA_L 16.835 | 16.8570  |          | 16.8350  | +0.0250   | -0.0250   |     | ++++ |     |
| OSC_(Z)        | 0.0052   |          |          | +0.0400   |           |     | ---  |     |
| OSC_(V)        | 0.0075   |          |          | +0.0400   |           |     | ---  |     |
| D1             | 35.0141  |          | 35.0000  | +0.0220   | +0.0110   |     | --   |     |
| D2             | 35.0131  |          | 35.0000  | +0.0220   | +0.0110   |     | ---  |     |
| D3             | 35.0136  |          | 35.0000  | +0.0220   | +0.0110   |     | ---  |     |
| MEDIA_Ø 35_S   | 35.0136  |          | 35.0000  | +0.0220   | +0.0110   |     | ---  |     |
| D1             | 35.0161  |          | 35.0000  | +0.0220   | +0.0110   |     | -    |     |
| D2             | 35.0156  |          | 35.0000  | +0.0220   | +0.0110   |     | -    |     |
| D3             | 35.0161  |          | 35.0000  | +0.0220   | +0.0110   |     | -    |     |
| MEDIA_Ø 35_I   | 35.0159  |          | 35.0000  | +0.0220   | +0.0110   |     | -    |     |
| D1             | 39.9301  |          | 39.9000  | +0.0500   | +0.0000   |     | +    |     |
| D2             | 39.9281  |          | 39.9000  | +0.0500   | +0.0000   |     | +    |     |
| D3             | 39.9291  |          | 39.9000  | +0.0500   | +0.0000   |     | +    |     |
| MEDIA_Ø 39.9_S | 39.9291  |          | 39.9000  | +0.0500   | +0.0000   |     | +    |     |
| D1             | 39.9306  |          | 39.9000  | +0.0500   | +0.0000   |     | +    |     |
| D2             | 39.9301  |          | 39.9000  | +0.0500   | +0.0000   |     | +    |     |
| D3             | 39.9311  |          | 39.9000  | +0.0500   | +0.0000   |     | +    |     |
| MEDIA_Ø 39.9_I | 39.9306  |          | 39.9000  | +0.0500   | +0.0000   |     | +    |     |
| D1             | 40.0066  |          | 40.0000  | +0.0180   | +0.0020   |     | --   |     |
| D2             | 40.0066  |          | 40.0000  | +0.0180   | +0.0020   |     | --   |     |
| D3             | 40.0061  |          | 40.0000  | +0.0180   | +0.0020   |     | --   |     |
| MEDIA_Ø 40_S   | 40.0064  |          | 40.0000  | +0.0180   | +0.0020   |     | --   |     |
| D1             | 40.0091  |          | 40.0000  | +0.0180   | +0.0020   |     | -    |     |
| D2             | 40.0091  |          | 40.0000  | +0.0180   | +0.0020   |     | -    |     |
| D3             | 40.0096  |          | 40.0000  | +0.0180   | +0.0020   |     | -    |     |
| MEDIA_Ø 40_I   | 40.0093  |          | 40.0000  | +0.0180   | +0.0020   |     | -    |     |

GETRAG

MAI 400932 002

Via dei Ciclamini Modugno Bari

Nº del pezzo  
Nº di operazione  
Nº macchina di fab.

INPUT SHAFT 2  
250.6.5176.35  
Finito

Pezzo No 2

30/07/2014 23:52:16

| TITOLO         | MISURA              | SUPERAM. | NOMINALE | TOLL.SUP | TOLL.INF | FT-  | IT   | FT+ |
|----------------|---------------------|----------|----------|----------|----------|------|------|-----|
| L1             | 139.3953            |          | 139.3900 | +0.0300  | -0.0300  |      | +    |     |
| L2             | 139.4018            |          | 139.3900 | +0.0300  | -0.0300  |      | ++   |     |
| L3             | 139.3983            |          | 139.3900 | +0.0300  | -0.0300  |      | ++   |     |
| MEDIA_L 139.9  | <del>139.3984</del> | 4        | 139.3900 | +0.0300  | -0.0300  |      | ++   |     |
| L1             | 16.8436             |          | 16.8350  | +0.0250  | -0.0250  |      | ++   |     |
| L2             | 16.8521             |          | 16.8350  | +0.0250  | -0.0250  |      | +++  |     |
| L3             | 16.8426             |          | 16.8350  | +0.0250  | -0.0250  |      | ++   |     |
| MEDIA_L 16.835 | <del>16.8461</del>  | 18,124   | 16.8350  | +0.0250  | -0.0250  |      | ++   |     |
| OSC_(Z)        | <del>0.0028</del>   |          |          | +0.0400  |          | ---- |      |     |
| OSC_(V)        | 0.0059              |          |          | +0.0400  |          | ---- |      |     |
| D1             | 35.0161             |          | 35.0000  | +0.0220  | +0.0110  |      | -    |     |
| D2             | 35.0126             |          | 35.0000  | +0.0220  | +0.0110  |      | ---- |     |
| D3             | 35.0116             |          | 35.0000  | +0.0220  | +0.0110  |      | ---- |     |
| MEDIA_Ø 35_S   | 35.0134             |          | 35.0000  | +0.0220  | +0.0110  |      | ---- |     |
| D1             | 35.0176             |          | 35.0000  | +0.0220  | +0.0110  |      | +    |     |
| D2             | 35.0161             |          | 35.0000  | +0.0220  | +0.0110  |      | -    |     |
| D3             | 35.0151             |          | 35.0000  | +0.0220  | +0.0110  |      | --   |     |
| MEDIA_Ø 35_I   | <del>35.0163</del>  | 34       | 35.0000  | +0.0220  | +0.0110  |      | -    |     |
| D1             | 39.9281             |          | 39.9000  | +0.0500  | +0.0000  |      | +    |     |
| D2             | 39.9281             |          | 39.9000  | +0.0500  | +0.0000  |      | +    |     |
| D3             | 39.9286             |          | 39.9000  | +0.0500  | +0.0000  |      | +    |     |
| MEDIA_Ø 39.9_S | 39.9283             |          | 39.9000  | +0.0500  | +0.0000  |      | +    |     |
| D1             | 39.9291             |          | 39.9000  | +0.0500  | +0.0000  |      | +    |     |
| D2             | 39.9296             |          | 39.9000  | +0.0500  | +0.0000  |      | +    |     |
| D3             | 39.9301             |          | 39.9000  | +0.0500  | +0.0000  |      | +    |     |
| MEDIA_Ø 39.9_I | <del>39.9296</del>  | 43       | 39.9000  | +0.0500  | +0.0000  |      | +    |     |
| D1             | 40.0056             |          | 40.0000  | +0.0180  | +0.0020  |      | ---- |     |
| D2             | 40.0056             |          | 40.0000  | +0.0180  | +0.0020  |      | ---- |     |
| D3             | 40.0056             |          | 40.0000  | +0.0180  | +0.0020  |      | ---- |     |
| MEDIA_Ø 40_S   | <del>40.0056</del>  | 45       | 40.0000  | +0.0180  | +0.0020  |      | ---- |     |
| D1             | 40.0086             |          | 40.0000  | +0.0180  | +0.0020  |      | -    |     |
| D2             | 40.0086             |          | 40.0000  | +0.0180  | +0.0020  |      | -    |     |
| D3             | 40.0091             |          | 40.0000  | +0.0180  | +0.0020  |      | -    |     |
| MEDIA_Ø 40_I   | 40.0088             |          | 40.0000  | +0.0180  | +0.0020  |      | -    |     |

GETRAG

MAI 400932 002

Via dei Ciclamini Modugno Bari

Nº del pezzo  
Nº di operazione  
Nº macchina di fab.

INPUT SHAFT 2  
250.6.5176.35  
Finito

Pezzo No

3

31/07/2014 00:10:09

| TITOLO         | MISURA   | SUPERAM. | NOMINALE | TOLL. SUP | TOLL. INF | FT-  | IT  | FT+ |
|----------------|----------|----------|----------|-----------|-----------|------|-----|-----|
| L1             | 139.4008 |          | 139.3900 | +0.0300   | -0.0300   |      | ++  |     |
| L2             | 139.4003 |          | 139.3900 | +0.0300   | -0.0300   |      | ++  |     |
| L3             | 139.4028 |          | 139.3900 | +0.0300   | -0.0300   |      | ++  |     |
| MEDIA_L 139.9  | 139.4013 | 4        | 139.3900 | +0.0300   | -0.0300   |      | ++  |     |
| L1             | 16.8508  |          | 16.8350  | +0.0250   | -0.0250   |      | +++ |     |
| L2             | 16.8463  |          | 16.8350  | +0.0250   | -0.0250   |      | ++  |     |
| L3             | 16.8518  |          | 16.8350  | +0.0250   | -0.0250   |      | +++ |     |
| MEDIA_L 16.835 | 16.8496  | 18       | 16.8350  | +0.0250   | -0.0250   |      | +++ |     |
| OSC_(Z)        | 0.0045   | 128      |          | +0.0400   |           | ---- |     |     |
| OSC_(V)        | 0.0054   |          |          | +0.0400   |           | ---- |     |     |
| D1             | 35.0131  |          | 35.0000  | +0.0220   | +0.0110   | ---- |     |     |
| D2             | 35.0141  |          | 35.0000  | +0.0220   | +0.0110   | --   |     |     |
| D3             | 35.0166  |          | 35.0000  | +0.0220   | +0.0110   |      | +   |     |
| MEDIA_Ø 35_S   | 35.0146  |          | 35.0000  | +0.0220   | +0.0110   | --   |     |     |
| D1             | 35.0156  |          | 35.0000  | +0.0220   | +0.0110   | -    |     |     |
| D2             | 35.0166  |          | 35.0000  | +0.0220   | +0.0110   |      | +   |     |
| D3             | 35.0181  |          | 35.0000  | +0.0220   | +0.0110   |      | ++  |     |
| MEDIA_Ø 35_I   | 35.0168  | 34       | 35.0000  | +0.0220   | +0.0110   |      | +   |     |
| D1             | 39.9291  |          | 39.9000  | +0.0500   | +0.0000   |      | +   |     |
| D2             | 39.9291  |          | 39.9000  | +0.0500   | +0.0000   |      | +   |     |
| D3             | 39.9281  |          | 39.9000  | +0.0500   | +0.0000   |      | +   |     |
| MEDIA_Ø 39.9_S | 39.9288  |          | 39.9000  | +0.0500   | +0.0000   |      | +   |     |
| D1             | 39.9301  |          | 39.9000  | +0.0500   | +0.0000   |      | +   |     |
| D2             | 39.9301  |          | 39.9000  | +0.0500   | +0.0000   |      | +   |     |
| D3             | 39.9301  |          | 39.9000  | +0.0500   | +0.0000   |      | +   |     |
| MEDIA_Ø 39.9_I | 39.9301  | 43       | 39.9000  | +0.0500   | +0.0000   |      | +   |     |
| D1             | 40.0081  |          | 40.0000  | +0.0180   | +0.0020   | -    |     |     |
| D2             | 40.0076  |          | 40.0000  | +0.0180   | +0.0020   | --   |     |     |
| D3             | 40.0066  |          | 40.0000  | +0.0180   | +0.0020   | --   |     |     |
| MEDIA_Ø 40_S   | 40.0074  | 45       | 40.0000  | +0.0180   | +0.0020   | --   |     |     |
| D1             | 40.0091  |          | 40.0000  | +0.0180   | +0.0020   | -    |     |     |
| D2             | 40.0096  |          | 40.0000  | +0.0180   | +0.0020   | -    |     |     |
| D3             | 40.0086  |          | 40.0000  | +0.0180   | +0.0020   | -    |     |     |
| MEDIA_Ø 40_I   | 40.0091  |          | 40.0000  | +0.0180   | +0.0020   | -    |     |     |

GETRAG

MAI 400932 002

Via dei Ciclamini Modugno Bari

Nº del pezzo  
Nº di operazione  
Nº macchina di fab.

INPUT SHAFT 2  
250.6.5176.35  
Finito

Pezzo No

4

30/07/2014 23:30:31

| TITOLO         | MISURA   | SUPERAM. | NOMINALE | TOLL.SUP | TOLL.INF | FT-  | IT   | FT+ |
|----------------|----------|----------|----------|----------|----------|------|------|-----|
| L1             | 139.4038 |          | 139.3900 | +0.0300  | -0.0300  |      | ++   |     |
| L2             | 139.4038 |          | 139.3900 | +0.0300  | -0.0300  |      | ++   |     |
| L3             | 139.4073 |          | 139.3900 | +0.0300  | -0.0300  |      | +++  |     |
| MEDIA_L 139.9  | 139.4049 | 4        | 139.3900 | +0.0300  | -0.0300  |      | ++   |     |
| L1             | 16.8537  |          | 16.8350  | +0.0250  | -0.0250  |      | +++  |     |
| L2             | 16.8507  |          | 16.8350  | +0.0250  | -0.0250  |      | +++  |     |
| L3             | 16.8587  |          | 16.8350  | +0.0250  | -0.0250  |      | ++++ |     |
| MEDIA_L 16.835 | 16.8544  | 18       | 16.8350  | +0.0250  | -0.0250  |      | ++++ |     |
| OSC_(Z)        | 0.0045   | 126      |          | +0.0400  |          | ---- |      |     |
| OSC_(V)        | 0.0065   |          |          | +0.0400  |          | ---- |      |     |
| D1             | 35.0146  |          | 35.0000  | +0.0220  | +0.0110  | --   |      |     |
| D2             | 35.0126  |          | 35.0000  | +0.0220  | +0.0110  | ---  |      |     |
| D3             | 35.0126  |          | 35.0000  | +0.0220  | +0.0110  | ---  |      |     |
| MEDIA_Ø 35_S   | 35.0133  |          | 35.0000  | +0.0220  | +0.0110  | ---  |      |     |
| D1             | 35.0166  |          | 35.0000  | +0.0220  | +0.0110  |      | +    |     |
| D2             | 35.0151  |          | 35.0000  | +0.0220  | +0.0110  | --   |      |     |
| D3             | 35.0156  |          | 35.0000  | +0.0220  | +0.0110  | -    |      |     |
| MEDIA_Ø 35_I   | 35.0158  | 39       | 35.0000  | +0.0220  | +0.0110  | -    |      |     |
| D1             | 39.9321  |          | 39.9000  | +0.0500  | +0.0000  |      | ++   |     |
| D2             | 39.9316  |          | 39.9000  | +0.0500  | +0.0000  |      | ++   |     |
| D3             | 39.9311  |          | 39.9000  | +0.0500  | +0.0000  |      | +    |     |
| MEDIA_Ø 39.9_S | 39.9316  |          | 39.9000  | +0.0500  | +0.0000  |      | ++   |     |
| D1             | 39.9336  |          | 39.9000  | +0.0500  | +0.0000  |      | ++   |     |
| D2             | 39.9336  |          | 39.9000  | +0.0500  | +0.0000  |      | ++   |     |
| D3             | 39.9321  |          | 39.9000  | +0.0500  | +0.0000  |      | ++   |     |
| MEDIA_Ø 39.9_I | 39.9331  | 43       | 39.9000  | +0.0500  | +0.0000  |      | ++   |     |
| D1             | 40.0101  |          | 40.0000  | +0.0180  | +0.0020  |      | +    |     |
| D2             | 40.0096  |          | 40.0000  | +0.0180  | +0.0020  | -    |      |     |
| D3             | 40.0096  |          | 40.0000  | +0.0180  | +0.0020  | -    |      |     |
| MEDIA_Ø 40_S   | 40.0098  | 45       | 40.0000  | +0.0180  | +0.0020  | -    |      |     |
| D1             | 40.0136  |          | 40.0000  | +0.0180  | +0.0020  |      | ++   |     |
| D2             | 40.0131  |          | 40.0000  | +0.0180  | +0.0020  |      | ++   |     |
| D3             | 40.0121  |          | 40.0000  | +0.0180  | +0.0020  |      | ++   |     |
| MEDIA_Ø 40_I   | 40.0129  |          | 40.0000  | +0.0180  | +0.0020  |      | ++   |     |

GETRAG

MAI 400932 002

Via dei Ciclamini Modugno Bari

Nº del pezzo  
Nº di operazione  
Nº macchina di fab.

INPUT SHAFT 2  
250.6.5176.35  
Finito

Pezzo No 5

31/07/2014 00:18:06

| TITOLO         | MISURA              | SUPERAM. | NOMINALE | TOLL.SUP | TOLL.INF | ET- | IT    | ET+ |
|----------------|---------------------|----------|----------|----------|----------|-----|-------|-----|
| L1             | 139.4038            |          | 139.3900 | +0.0300  | -0.0300  |     | ++    |     |
| L2             | 139.4067            |          | 139.3900 | +0.0300  | -0.0300  |     | +++   |     |
| L3             | 139.4077            |          | 139.3900 | +0.0300  | -0.0300  |     | +++   |     |
| MEDIA_L 139.9  | <del>139.4061</del> | 9        | 139.3900 | +0.0300  | -0.0300  |     | +++   |     |
| L1             | 16.8506             |          | 16.8350  | +0.0250  | -0.0250  |     | +++   |     |
| L2             | 16.8546             |          | 16.8350  | +0.0250  | -0.0250  |     | ++++  |     |
| L3             | 16.8571             |          | 16.8350  | +0.0250  | -0.0250  |     | ++++  |     |
| MEDIA_L 16.835 | <del>16.8541</del>  | 18       | 16.8350  | +0.0250  | -0.0250  |     | ++++  |     |
| OSC_(Z)        | 0.0036              | 126      |          | +0.0400  |          |     | ----  |     |
| OSC_(V)        | 0.0075              |          |          | +0.0400  |          |     | ---   |     |
| D1             | 35.0121             |          | 35.0000  | +0.0220  | +0.0110  |     | ----  |     |
| D2             | 35.0136             |          | 35.0000  | +0.0220  | +0.0110  |     | ---   |     |
| D3             | 35.0131             |          | 35.0000  | +0.0220  | +0.0110  |     | ---   |     |
| MEDIA_Ø 35_S   | 35.0129             |          | 35.0000  | +0.0220  | +0.0110  |     | ---   |     |
| D1             | 35.0151             |          | 35.0000  | +0.0220  | +0.0110  |     | --    |     |
| D2             | 35.0156             |          | 35.0000  | +0.0220  | +0.0110  |     | -     |     |
| D3             | 35.0151             |          | 35.0000  | +0.0220  | +0.0110  |     | --    |     |
| MEDIA_Ø 35_I   | <del>35.0153</del>  | 36       | 35.0000  | +0.0220  | +0.0110  |     | -     |     |
| D1             | 39.9291             |          | 39.9000  | +0.0500  | +0.0000  |     | +     |     |
| D2             | 39.9286             |          | 39.9000  | +0.0500  | +0.0000  |     | +     |     |
| D3             | 39.9296             |          | 39.9000  | +0.0500  | +0.0000  |     | +     |     |
| MEDIA_Ø 39.9_S | 39.9291             |          | 39.9000  | +0.0500  | +0.0000  |     | +     |     |
| D1             | 39.9306             |          | 39.9000  | +0.0500  | +0.0000  |     | +     |     |
| D2             | 39.9311             |          | 39.9000  | +0.0500  | +0.0000  |     | +     |     |
| D3             | 39.9321             |          | 39.9000  | +0.0500  | +0.0000  |     | ++    |     |
| MEDIA_Ø 39.9_I | <del>39.9313</del>  | 63       | 39.9000  | +0.0500  | +0.0000  |     | ++    |     |
| D1             | 40.0091             |          | 40.0000  | +0.0180  | +0.0020  |     | -     |     |
| D2             | 40.0076             |          | 40.0000  | +0.0180  | +0.0020  |     | --    |     |
| D3             | 40.0086             |          | 40.0000  | +0.0180  | +0.0020  |     | -     |     |
| MEDIA_Ø 40_S   | <del>40.0084</del>  | 65       | 40.0000  | +0.0180  | +0.0020  |     | -     |     |
| D1             | <del>40.0261</del>  | +0.0081  | 40.0000  | +0.0180  | +0.0020  |     | ++++> |     |
| D2             | 40.0091             |          | 40.0000  | +0.0180  | +0.0020  |     | -     |     |
| D3             | 40.0101             |          | 40.0000  | +0.0180  | +0.0020  |     | +     |     |
| MEDIA_Ø 40_I   | 40.0151             |          | 40.0000  | +0.0180  | +0.0020  |     | +++   |     |

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PROTOCOLLO DI MISURA ZEISS UMESS

NP2            FINITO

CICLO CNC

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|            |                  |                   |          |            |
|------------|------------------|-------------------|----------|------------|
| ISEGNO No. | MACCHINA DI MIS. | FORNITORE/CLIENTE | LAVORAZ. | OPERAZIONE |
| 506517635  | PRISMO SACC      | GETRAG            | FINITO   |            |

|           |            |              |             |              |
|-----------|------------|--------------|-------------|--------------|
| OPERATORE | DATA       | NUMERO PART. | COD. MACCH. | EDIZ.DISEG.F |
|           | 30. 7.2014 | 1            |             | -            |

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| IND | NOMI | / IDF | SY | VAL ATT | VAL NOM | TOL.S | TOL.I | DEV | MF |
|-----|------|-------|----|---------|---------|-------|-------|-----|----|
|-----|------|-------|----|---------|---------|-------|-------|-----|----|

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|         |                                             |  |  |        |        |       |       |       |      |
|---------|---------------------------------------------|--|--|--------|--------|-------|-------|-------|------|
| 50      | CERCHIO I RICHIAMO ( 18) CON TRASFORMAZIONE |  |  |        |        |       |       |       |      |
| DIAM 28 | D                                           |  |  | 28,024 | 28,000 | 0,033 | 0,000 | 0,024 | ++++ |

|          |                      |  |  |       |       |  |  |  |     |
|----------|----------------------|--|--|-------|-------|--|--|--|-----|
| 51       | GDT OSCILL. READIALE |  |  |       |       |  |  |  |     |
| O.RAD.92 | t                    |  |  | 0,130 | 0,200 |  |  |  | +++ |

|           |                      |  |  |       |       |  |  |  |   |
|-----------|----------------------|--|--|-------|-------|--|--|--|---|
| 52        | GDT OSCILL. READIALE |  |  |       |       |  |  |  |   |
| O.RAD.103 | t                    |  |  | 0,007 | 0,200 |  |  |  | + |

|          |                      |  |  |       |       |  |  |  |     |
|----------|----------------------|--|--|-------|-------|--|--|--|-----|
| 53       | GDT OSCILL. READIALE |  |  |       |       |  |  |  |     |
| O.RAD.94 | t                    |  |  | 0,107 | 0,200 |  |  |  | +++ |

|          |                      |  |  |       |       |  |  |  |   |
|----------|----------------------|--|--|-------|-------|--|--|--|---|
| 54       | GDT OSCILL. READIALE |  |  |       |       |  |  |  |   |
| O.RAD.93 | t                    |  |  | 0,011 | 0,100 |  |  |  | + |

----- Trasferimento dati SAM concluso -----

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CNC - TERM.

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PROTOCOLLO DI MISURA ZEISS UMESS

INP2                      FINITO                                              CICLO CNC

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|             |                  |                   |          |            |
|-------------|------------------|-------------------|----------|------------|
| DISEGNO No. | MACCHINA DI MIS. | FORNITORE/CLIENTE | LAVORAZ. | OPERAZIONE |
| 2506517635  | PRISMO SACC      | GETRAG            | FINITO   |            |

|           |            |              |             |              |
|-----------|------------|--------------|-------------|--------------|
| OPERATORE | DATA       | NUMERO PART. | COD. MACCH. | EDIZ.DISEG.F |
|           | 30. 7.2014 | 2            |             | -            |

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| IND | NOMI | / IDF | SY | VAL ATT | VAL NOM | TOL.S | TOL.I | DEV | MF |
|-----|------|-------|----|---------|---------|-------|-------|-----|----|
|-----|------|-------|----|---------|---------|-------|-------|-----|----|

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|    |           |  |   |                                             |        |       |       |       |      |
|----|-----------|--|---|---------------------------------------------|--------|-------|-------|-------|------|
| 50 |           |  |   | CERCHIO I RICHIAMO ( 18) CON TRASFORMAZIONE |        |       |       |       |      |
|    | DIAM 28   |  | D | 28,010                                      | 28,000 | 0,033 | 0,000 | 0,010 | ---- |
| 51 |           |  |   | GDT OSCILL. READIALE                        |        |       |       |       |      |
|    | O.RAD.92  |  | t | 0,076                                       | 0,200  |       |       |       | ++   |
| 52 |           |  |   | GDT OSCILL. READIALE                        |        |       |       |       |      |
|    | O.RAD.103 |  | t | 0,095                                       | 0,200  |       |       |       | ++   |
| 53 |           |  |   | GDT OSCILL. READIALE                        |        |       |       |       |      |
|    | O.RAD.94  |  | t | 0,153                                       | 0,200  |       |       |       | ++++ |
| 54 |           |  |   | GDT OSCILL. READIALE                        |        |       |       |       |      |
|    | O.RAD.93  |  | t | 0,013                                       | 0,100  |       |       |       | +    |

----- Trasferimento dati SAM concluso -----

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CNC - TERM.

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[illegible]

CICLO CNC

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|             |                  |                   |             |              |
|-------------|------------------|-------------------|-------------|--------------|
| INP2        | FINITO           |                   |             | CICLO CNC    |
| =====       |                  |                   |             |              |
| DISEGNO No. | MACCHINA DI MIS. | FORNITORE/CLIENTE | LAVORAZ.    | OPERAZIONE   |
| 2506517635  | PRISMO SACC      | GETRAG            | FINITO      |              |
| OPERATORE   | DATA             | NUMERO PART.      | COD. MACCH. | EDIZ.DISEG.F |
|             | 30. 7.2014       | 4                 |             | -            |

| IND | NOMI      | / IDF | SY  VAL ATT                                 | VAL NOM | TOL.S | TOL.I | DEV   | MA   |
|-----|-----------|-------|---------------------------------------------|---------|-------|-------|-------|------|
| 50  |           |       | CERCHIO I RICHIAMO ( 18) CON TRASFORMAZIONE |         |       |       |       |      |
|     | DIAM 28   | D     | 28,015                                      | 28,000  | 0,033 | 0,000 | 0,015 | ---- |
| 51  |           |       | GDT OSCILL. READIALE                        |         |       |       |       |      |
|     | O.RAD.92  | t     | 0,065                                       | 0,200   |       |       |       | ++   |
| 52  |           |       | GDT OSCILL. READIALE                        |         |       |       |       |      |
|     | O.RAD.103 | t     | 0,136                                       | 0,200   |       |       |       | +++  |
| 53  |           |       | GDT OSCILL. READIALE                        |         |       |       |       |      |
|     | O.RAD.94  | t     | 0,159                                       | 0,200   |       |       |       | ++++ |
| 54  |           |       | GDT OSCILL. READIALE                        |         |       |       |       |      |
|     | O.RAD.93  | t     | 0,018                                       | 0,100   |       |       |       | +    |

---- Trasferimento dati SAM concluso -----

CNC - TERM.

| INP2        | FINITO           | CICLO CNC         |             |              |
|-------------|------------------|-------------------|-------------|--------------|
| =====       |                  |                   |             |              |
| DISEGNO No. | MACCHINA DI MIS. | FORNITORE/CLIENTE | LAVORAZ.    | OPERAZIONE   |
| 2506517635  | PRISMO SACC      | GETRAG            | FINITO      |              |
| OPERATORE   | DATA             | NUMERO PART.      | COD. MACCH. | EDIZ.DISEG.F |
|             | 30. 7.2014       | 5                 |             | -            |

| IND | NOMI      | / | IDF | SY | VAL ATT                                     | VAL NOM | TOL.S | TOL.I | DEV   | MF   |
|-----|-----------|---|-----|----|---------------------------------------------|---------|-------|-------|-------|------|
| 50  |           |   |     |    | CERCHIO I RICHIAMO ( 18) CON TRASFORMAZIONE |         |       |       |       |      |
|     | DIAM 28   |   | D   |    | 28,012                                      | 28,000  | 0,033 | 0,000 | 0,012 | ---- |
| 51  |           |   |     |    | GDT OSCILL. READIALE                        |         |       |       |       |      |
|     | O.RAD.92  |   | t   |    | 0,133                                       | 0,200   |       |       |       | +++  |
| 52  |           |   |     |    | GDT OSCILL. READIALE                        |         |       |       |       |      |
|     | O.RAD.103 |   | t   |    | 0,085                                       | 0,200   |       |       |       | ++   |
| 53  |           |   |     |    | GDT OSCILL. READIALE                        |         |       |       |       |      |
|     | O.RAD.94  |   | t   |    | 0,013                                       | 0,200   |       |       |       | +    |
| 54  |           |   |     |    | GDT OSCILL. READIALE                        |         |       |       |       |      |
|     | O.RAD.93  |   | t   |    | 0,016                                       | 0,100   |       |       |       | +    |

---- Trasferimento dati SAM concluso -----

CNC - TERM.