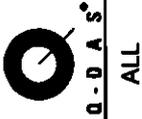


1th Capability Results



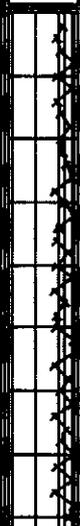
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Desc. Car.	LSS	LSI	\bar{x}	Istogramma Valori singoli	Valori singoli carta valori (sezione)	Indice	Indice	Indice
K_TR_321_ASSI			17/09/2015 11:07			KG321-GA PPAP		
#FL_G_Y / Y-Koordinate	179.840	179.760	179.78387			C _m 1.34	C _{mk} 0.65	
#FL_G_PAR / Form-, Lageabw	0.080	0.000	0.01475			C _m --sis	C _{mk} 8.87	
#FL_H_PLAN / Form-, Lageabw	0.050	0.000	0.03857			C _m --sis	C _{mk} 1.11	
#FL_E1_Y / Y-Koordinate	159.710	159.650	159.68000			C _m 4.13	C _{mk} 3.63	
#FL_E1_PAR / Form-, Lageabw	0.100	0.000	0.00675			C _m --sis	C _{mk} 17.47	
#FL_E2_Y / Y-Koordinate	159.710	159.650	159.68547			C _m 2.34	C _{mk} 1.67	
#FL_E2_PAR / Form-, Lageabw	0.100	0.000	0.00573			C _m --sis	C _{mk} 26.03	
#BO_K_D / Durchmesser	12.901	12.873	12.88435			C _m 10.36	C _{mk} 6.92	
#BO_K_P / Form-, Lageabweic	0.100	0.000	0.02690			C _m --sis	C _{mk} 3.86	
#BO_M_D / Durchmesser	12.901	12.873	12.88992			C _m 2.65	C _{mk} 2.10	
#BO_M_P / Form-, Lageabweic	0.100	0.000	0.03047			C _m --sis	C _{mk} 0.64	
#BO_PT1_D / Durchmesser	7.475	7.385	7.41078			C _m 8.12	C _{mk} 4.65	
#BO_PT1_P / Form-, Lageabw	0.400	0.000	0.17142			C _m --sis	C _{mk} 0.97	
#BO_PT2_D / Durchmesser	7.475	7.385	7.41183			C _m 6.26	C _{mk} 2.75	

Desc. Car.	LSS	LSI	\bar{x}	Isogramma Valori singoli	Valori singoli carta valori (sezioni)	Indice	Indice	Indice
#BO_PT2_P / Form. Lageabx	0.400	0.000	0.18177			C _m — 0.11	C _{mk} 0.90	
#BO_CA13_D / Durchmesser	11.518	11.500	11.50965			C _m 5.36	C _{mk} 4.18	
#BO_CA13_P / Form. Lageabx	0.100	0.000	0.08787			C _m — 0.15	C _{mk} 0.65	
#BO_CA15_D / Durchmesser	6.012	6.000	6.00708			C _m 1.89	C _{mk} 1.67	
#BO_CA15_P / Form. Lageabx	0.100	0.000	0.05798			C _m — 0.11	C _{mk} 0.50	
#BO_CA23_D / Durchmesser	11.518	11.500	11.50852			C _m 2.09	C _{mk} 1.98	
#BO_CA23_P / Form. Lageabx	0.100	0.000	0.07560			C _m — 0.11	C _{mk} 0.17	
#BO_J_D / Durchmesser	10.028	10.013	10.01642			C _m 2.83	C _{mk} 0.96	
#BO_J_P / Form. Lageabweid	0.060	0.000	0.03545			C _m — 0.11	C _{mk} 2.54	
#BO_R_D / Durchmesser	10.028	10.013	10.01670			C _m 2.01	C _{mk} 0.78	
#BO_R_P / Form. Lageabweic	0.060	0.000	0.02215			C _m — 0.11	C _{mk} 3.66	
#BO_D68_D / Durchmesser	67.986	67.967	67.97365			C _m 2.53	C _{mk} 1.77	
#BO_D62_D / Durchmesser	62.046	62.000	62.00865			C _m 6.03	C _{mk} 2.27	
#F_L_D1__Y / Y-Koordinate	8.530	8.470	8.50153			C _m 2.66	C _{mk} 1.58	
#F_L_D1_PAR / Form. Lageabx	0.030	0.000	0.00932			C _m — 0.11	C _{mk} 3.10	



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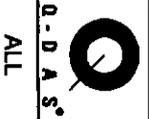
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Desc. Car.	LSS	LSI	\bar{x}	Istogramma Valori singoli	Valori singoli carta valori (sezione)	Indice	Indice	Indice
#FL_D2__Y / Y-Koordinate	14.940	14.860	14.90510			C _m	C _{mk}	5.73
#BO_L_D / Durchmesser	59.985	59.946	59.95943			C _m	C _{mk}	2.55
#BO_L_P / Form-, Lageabweich	0.050	0.000	0.03435			C _m	C _{mk}	--- _{nis}
#BO_S_D / Durchmesser	59.985	59.946	59.95880			C _m	C _{mk}	2.09
#BO_S_P / Form-, Lageabweich	0.050	0.000	0.01380			C _m	C _{mk}	--- _{nis}
#BO_F_D / Durchmesser	65.080	65.061	65.06782			C _m	C _{mk}	2.80
#BO_F_P / Form-, Lageabweich	0.050	0.000	0.01390			C _m	C _{mk}	--- _{nis}
#FL_F_Y / Y-Koordinate	107.200	107.040	107.17495			C _m	C _{mk}	6.41
#FL_F_PAR / Form-, Lageabweich	0.030	0.000	0.01975			C _m	C _{mk}	--- _{nis}
#BO_F2_D / Durchmesser	55.046	55.000	55.02058			C _m	C _{mk}	9.85
#BO_F2_CON / Form-, Lageabweich	0.050	0.000	0.01420			C _m	C _{mk}	--- _{nis}
#BO_SD1_D / Durchmesser	16.000	15.982	15.98460			C _m	C _{mk}	2.47
#BO_SD1_P / Form-, Lageabweich	0.050	0.000	0.03210			C _m	C _{mk}	--- _{nis}
#BO_SD2_D / Durchmesser	16.000	15.982	15.98493			C _m	C _{mk}	2.05
#BO_SD2_P / Form-, Lageabweich	0.050	0.000	0.00857			C _m	C _{mk}	--- _{nis}



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Desc. Car.	LSS	LSI	\bar{x}	istogramma Valori singoli	Valori singoli carta valori (sezioni)	Indice	Indice	Indice
#P_18H7_D / Durchmesser	18.018	18.000	18.00155			C_m 1.80	C_{mk} 0.47	
#P_18H7_P / Form-, Lageabh	0.100	0.000	0.04390			C_m --- sis	C_{mk} 1.84	
#P_18H9_D / Durchmesser	18.043	18.000	18.02303			C_m 2.96	C_{mk} 2.75	
#P_18H9_P / Form-, Lageabh	0.200	0.000	0.01582			C_m --- sis	C_{mk} 13.63	
#BO_P1_D / Durchmesser	12.050	12.032	12.03638			C_m 4.80	C_{mk} 2.77	
#BO_P1_P / Form-, Lageabh	0.100	0.000	0.03750			C_m --- sis	C_{mk} 2.19	
#FL_P1_Y / Y-Koordinate	9.390	9.290	9.31605			C_m 0.60	C_{mk} 0.31	
#P_21R7_D / Durchmesser	20.980	20.959	20.96415			C_m 4.74	C_{mk} 3.33	
#21R7_CONC / Form-, Lageabh	0.100	0.000	0.00475			C_m --- sis	C_{mk} 8.75	
#BO_P2_D / Durchmesser	19.993	19.972	19.98163			C_m 2.62	C_{mk} 2.41	
#BO_P2_P / Form-, Lageabh	0.200	0.000	0.09817			C_m --- sis	C_{mk} 1.20	
#FL_P2_X / X-Koordinate	93.700	93.500	93.54443			C_m 2.02	C_{mk} 0.87	
#BO_T1_D / Durchmesser	21.150	20.950	21.05493			C_m 15.93	C_{mk} 15.33	
#BO_T1_P / Form-, Lageabh	0.100	0.000	0.04537			C_m --- sis	C_{mk} 1.02	
#FL_T1_X / X-Koordinate	192.953	192.753	192.80292			C_m 0.87	C_{mk} 0.83	



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Desc. Car.	LSS	LSI	\bar{x}	Istogrammi Valori singoli	Valori singoli carta valori (sezione)	Indice	Indice	Indice
#BO_V__D / Durchmesser	6.028	5.962	5.99402			C _m 6.71	C _{mk} 3.69	
#BO_V__P / Form-, Lageabw	0.300	0.000	0.15448			C _m -- _{nis}	C _{mk} 0.70	
#BO_PS1_D / Durchmesser	9.550	9.450	9.46990			C _m 17.44	C _{mk} 5.62	
#BO_PS1_P / Form-, Lageabw	0.100	0.000	0.06675			C _m -- _{nis}	C _{mk} 0.40	
#BO_PS2_D / Durchmesser	9.550	9.450	9.46870			C _m 13.19	C _{mk} 13.02	
#BO_PS2_P / Form-, Lageabw	0.100	0.000	0.09388			C _m -- _{nis}	C _{mk} 0.07	
#BO_CA1_D / Durchmesser	24.150	24.100	24.12500			C _m 7.38	C _{mk} 5.06	
#BO_CA1_P / Form-, Lageabw	0.260	0.000	0.21740			C _m -- _{nis}	C _{mk} 0.24	
#BO_CA1_2D / Durchmesser	50.950	50.850	50.89138			C _m 9.16	C _{mk} 4.71	
#BO_CA1_3D / Durchmesser	57.050	56.950	56.97628			C _m 7.47	C _{mk} 3.02	
#CA1_3_CON / Form-, Lageabw	0.100	0.000	0.19482			C _m -- _{nis}	C _{mk} -1.29	
#BO_CA2_D / Durchmesser	24.150	24.100	24.12523			C _m 9.06	C _{mk} 8.98	
#BO_CA2_P / Form-, Lageabw	0.260	0.000	0.29118			C _m -- _{nis}	C _{mk} -0.31	
#BO_CA2_2D / Durchmesser	50.950	50.850	50.89135			C _m 9.24	C _{mk} 4.29	
#BO_CA2_3D / Durchmesser	57.050	56.950	56.97695			C _m 7.37	C _{mk} 2.39	



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Desc. Car.	LSS	LSI	\bar{x}	Istogramma Valori singoli	Valori singoli carta valori (sezione)	Indice	Indice	Indice
#CA2_3_CON / Form., Laggeab	0.100	0.000	0.10935			C_m --- 0.15	C_{mk} -0.06	
#BO_G6_D / Durchmesser	5.988	5.970	5.97992			C_m 1.45	C_{mk} 1.30	
#EL_U_PLAN / Form., Laggeab	0.030	0.000	0.01213			C_m --- 0.15	C_{mk} 2.31	