

312955

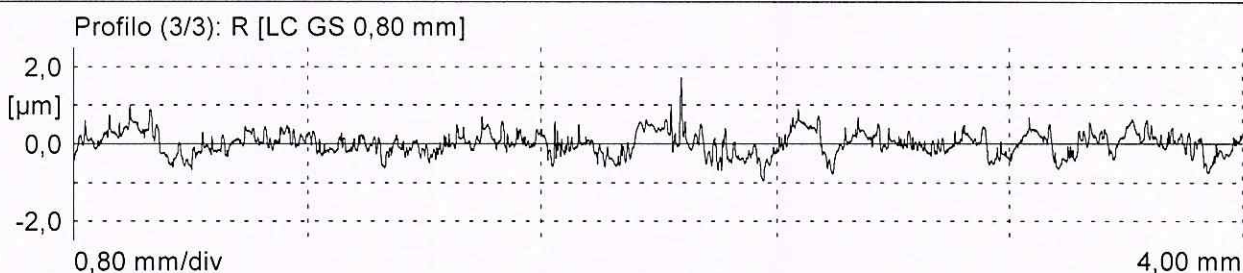
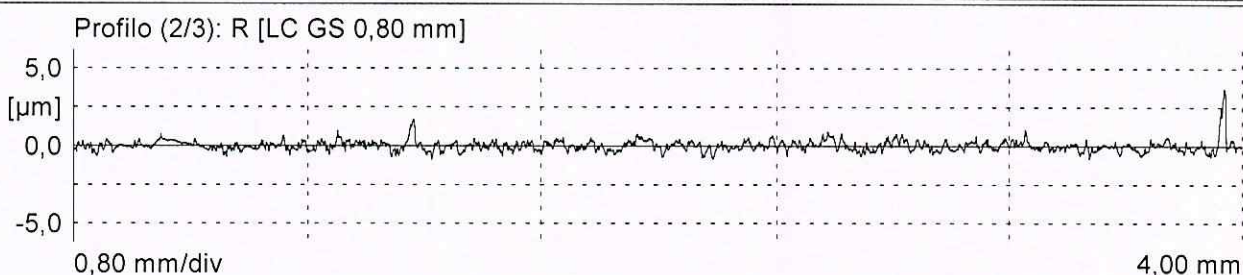
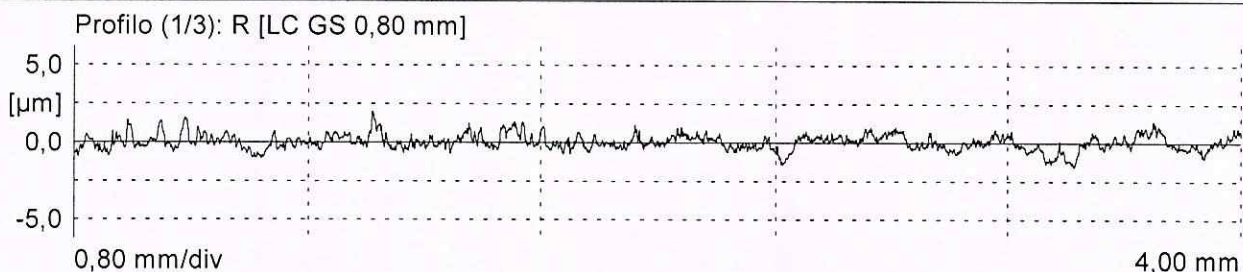
GETRAG

Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: IS1
 Numero: 5178 Pz.1
 Operatore: BLANCHI
 Data, ora: 03/06/2014, 16:13
 Nota: Rz SPALLAMENTO Ø25;
 Rz DENTE RULLATURA;
 Rz SPLINE.
 Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 001



1: LS	2,5	µm
1: LT	5,60	mm
1: LM	4,00	mm
1: Z	5	
1: VB	±250,0	µm
1: Ra	0,39	µm
1: Rmax	2,95	µm
1: Rz	2,54	µm
2: Ra	0,25	µm
2: Rmax	4,57	µm
2: Rz	2,41	µm
3: Ra	0,24	µm
3: Rmax	2,71	µm
3: Rz	1,77	µm

56

66

65

PERTHOMETER CONCEPT

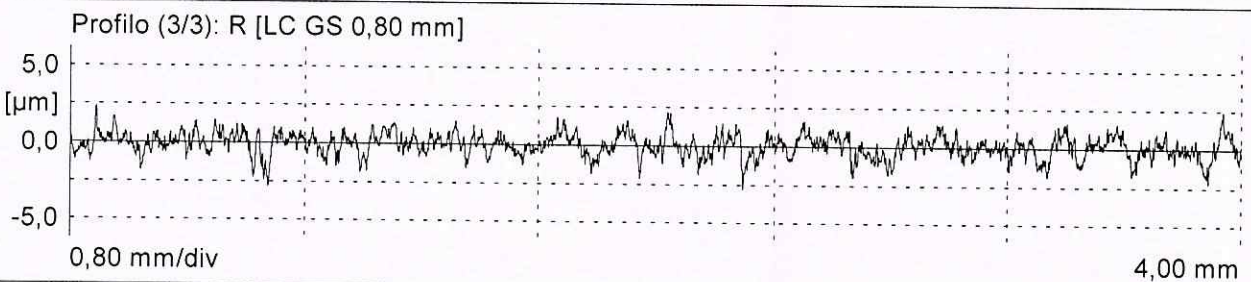
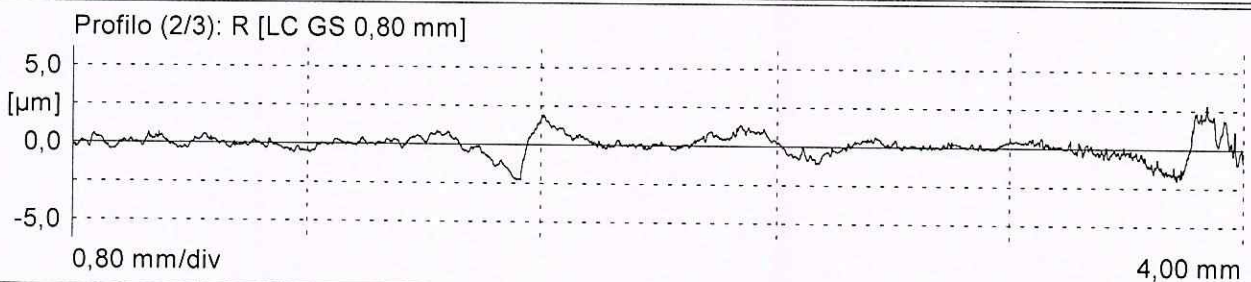
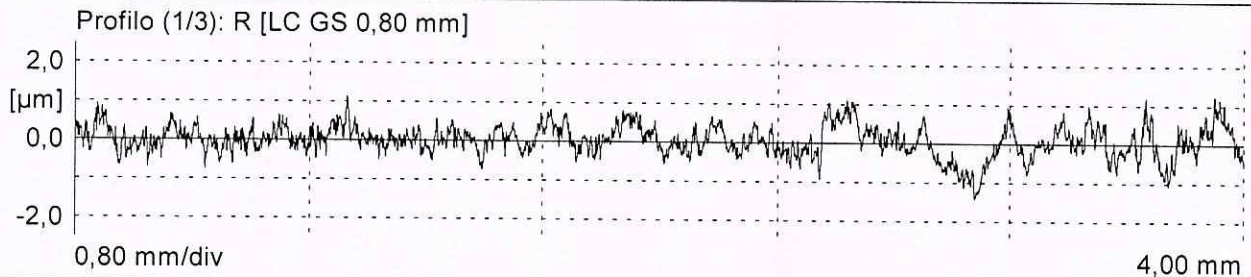


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: IS1
Numero: 5178 Pz.2
Operatore: BLANCHI
Data, ora: 03/06/2014, 16:20
Nota: Rz SPALLAMENTOØ25;
Rz DENTE RULLATURA;
Rz SPLINE.
Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 001



1: LS	2,5	µm	
1: LT	5,60	mm	
1: LM	4,00	mm	
1: Z	5		
1: VB	±250,0	µm	
1: Ra	0,30	µm	
1: Rmax	2,52	µm	
1: Rz	1,96	µm	56
2: Ra	0,43	µm	
2: Rmax	4,92	µm	
2: Rz	2,83	µm	66
3: Ra	0,57	µm	
3: Rmax	5,19	µm	
3: Rz	4,39	µm	65

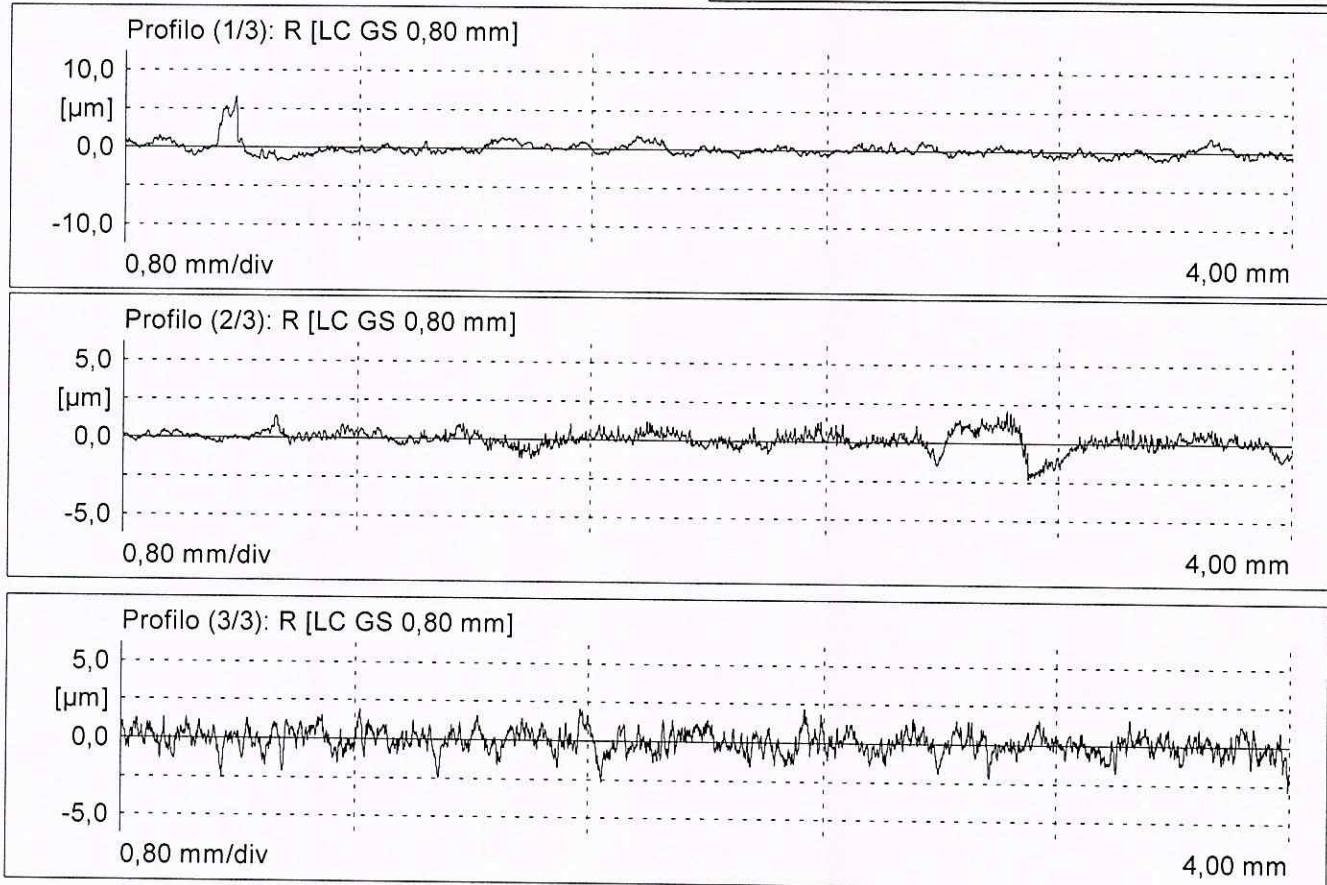
PERTHOMETER CONCEPT

Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: IS1
 Numero: 5178 Pz.3
 Operatore: BLANCHI
 Data, ora: 03/06/2014, 16:24
 Nota: Rz SPALLAMENTOØ25;
 Rz DENTE RULLATURA;
 Rz SPLINE.
 Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 001



1: LS	2,5	µm
1: LT	5,60	mm
1: LM	4,00	mm
1: Z	5	
1: VB	±250,0	µm
1: Ra	0,55	µm
1: Rmax	8,46	µm
1: Rz	3,82	µm
2: Ra	0,39	µm
2: Rmax	4,47	µm
2: Rz	2,69	µm
3: Ra	0,56	µm
3: Rmax	4,85	µm
3: Rz	4,37	µm

56

66

65

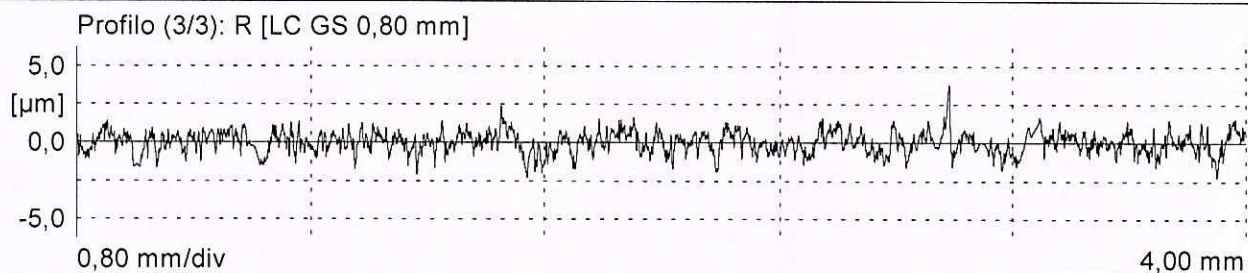
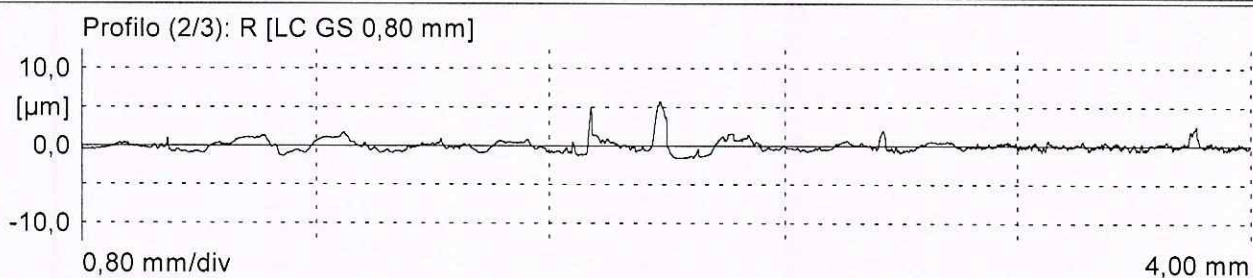
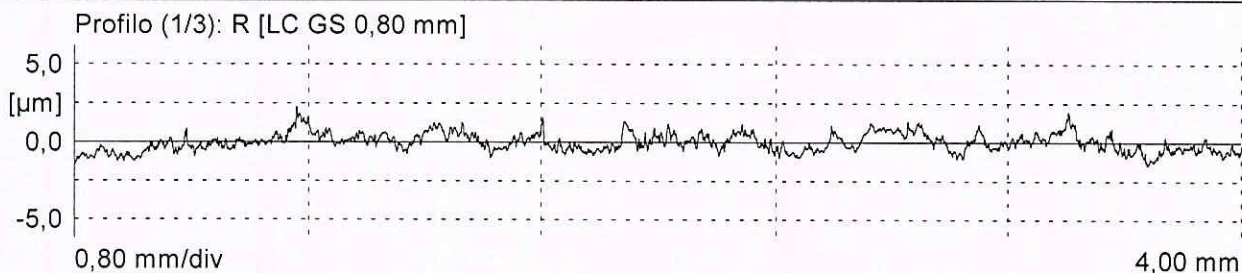


Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: IS1
Numero: 5178 Pz.4
Operatore: BLANCHI
Data, ora: 03/06/2014, 16:30
Nota: Rz SPALLAMENTOØ25;
Rz DENTE RULLATURA;
Rz SPLINE.
Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 001



1: LS	2,5	µm	
1: LT	5,60	mm	
1: LM	4,00	mm	
1: Z	5		
1: VB	±250,0	µm	
1: Ra	0,48	µm	
1: Rmax	3,74	µm	
1: Rz	2,92	µm	56
2: Ra	0,54	µm	
2: Rmax	7,44	µm	
2: Rz	3,82	µm	66
3: Ra	0,56	µm	
3: Rmax	5,64	µm	
3: Rz	4,19	µm	65



Via dei Ciclamini 4 Modugno Bari

Sala Metrologica GPS5

Oggetto: IS1
Numero: 5178 Pz.5
Operatore: BLANCHI
Data, ora: 03/06/2014, 16:34
Nota: Rz SPALLAMENTOØ25;
Rz DENTE RULLATURA;
Rz SPLINE.
Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 001

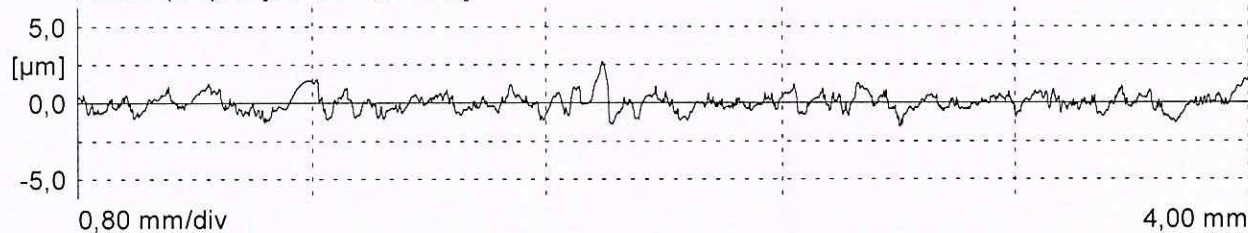
Profilo (1/3): R [LC GS 0,80 mm]



Profilo (2/3): R [LC GS 0,80 mm]



Profilo (3/3): R [LC GS 0,80 mm]



1: LS	2,5	µm
1: LT	5,60	mm
1: LM	4,00	mm
1: Z	5	
1: VB	±250,0	µm
1: Ra	0,43	µm
1: Rmax	3,74	µm
1: Rz	2,47	µm
2: Ra	0,43	µm
2: Rmax	4,60	µm
2: Rz	2,55	µm
3: Ra	0,45	µm
3: Rmax	4,09	µm
3: Rz	3,07	µm

56

66

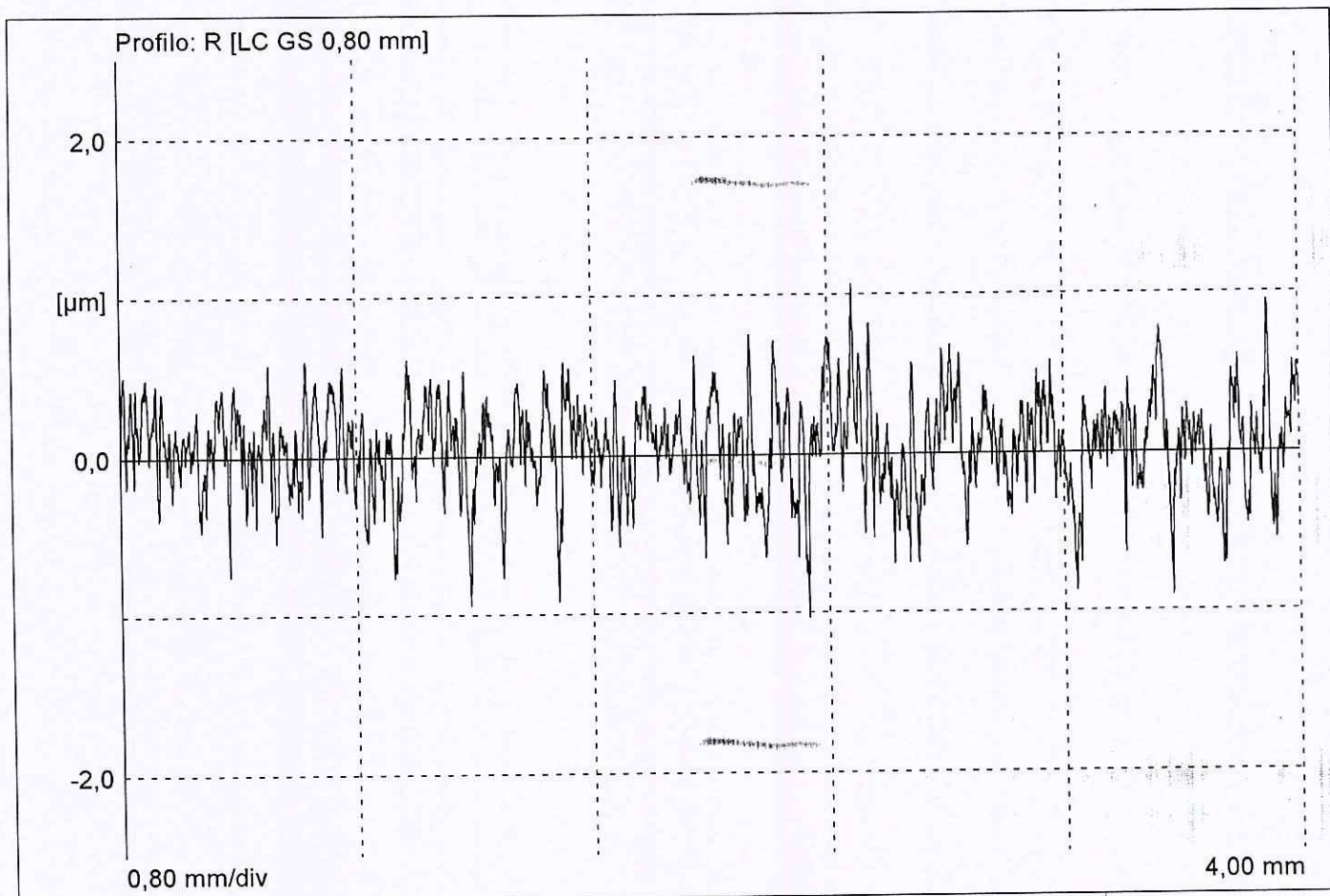
65

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 1
 Operatore: TURNO A
 Data, ora: 28/05/2014, 11:06
 Nota: RZ DENTE Z39
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,23	µm
Rmax	1,85	µm
Rz	59 1,66	µm

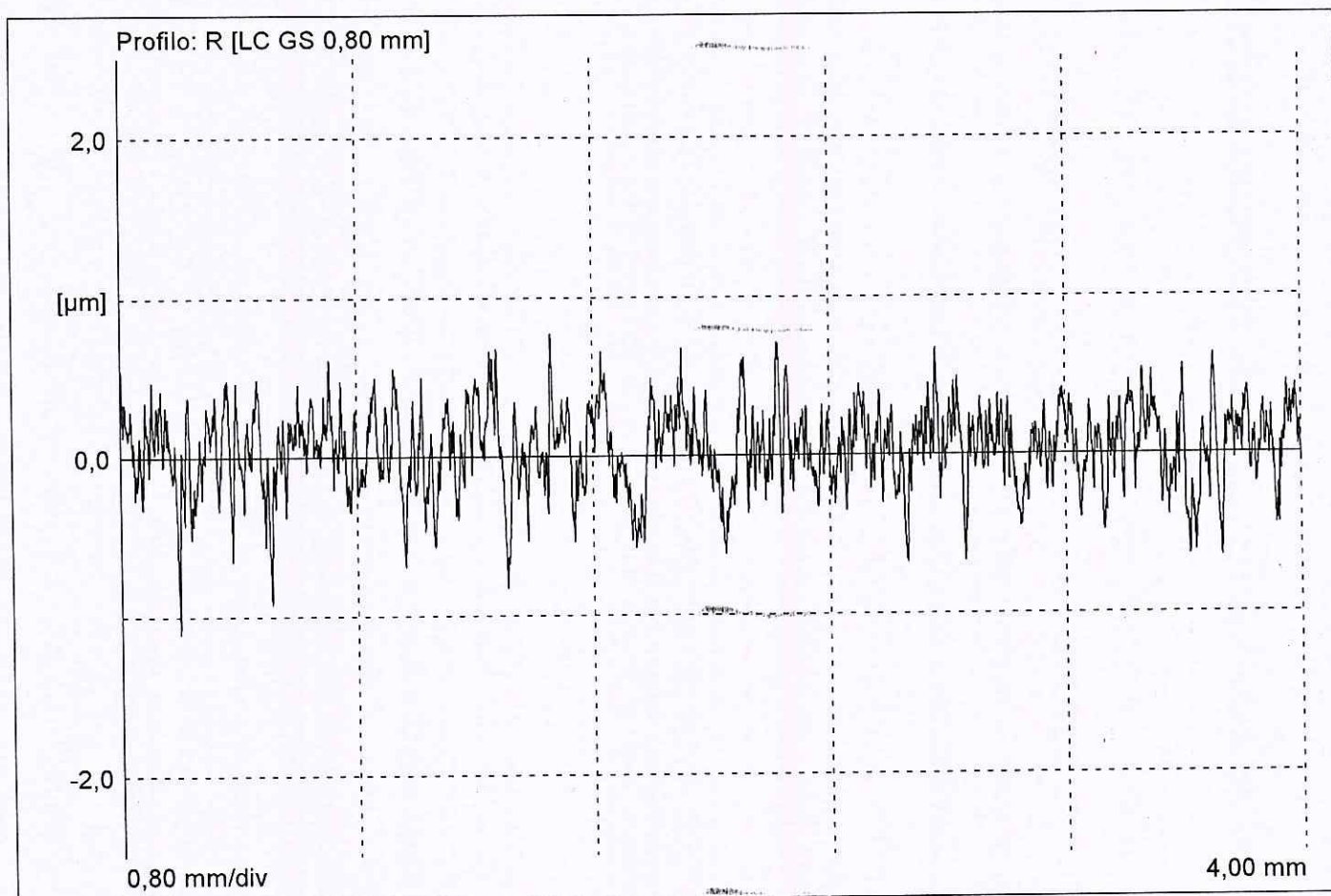
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 2
 Operatore: TURNO A
 Data, ora: 28/05/2014, 11:00
 Nota: RZ DENTE Z39
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,21	μm
Rmax	1,72	μm
Rz	59 1,45	μm

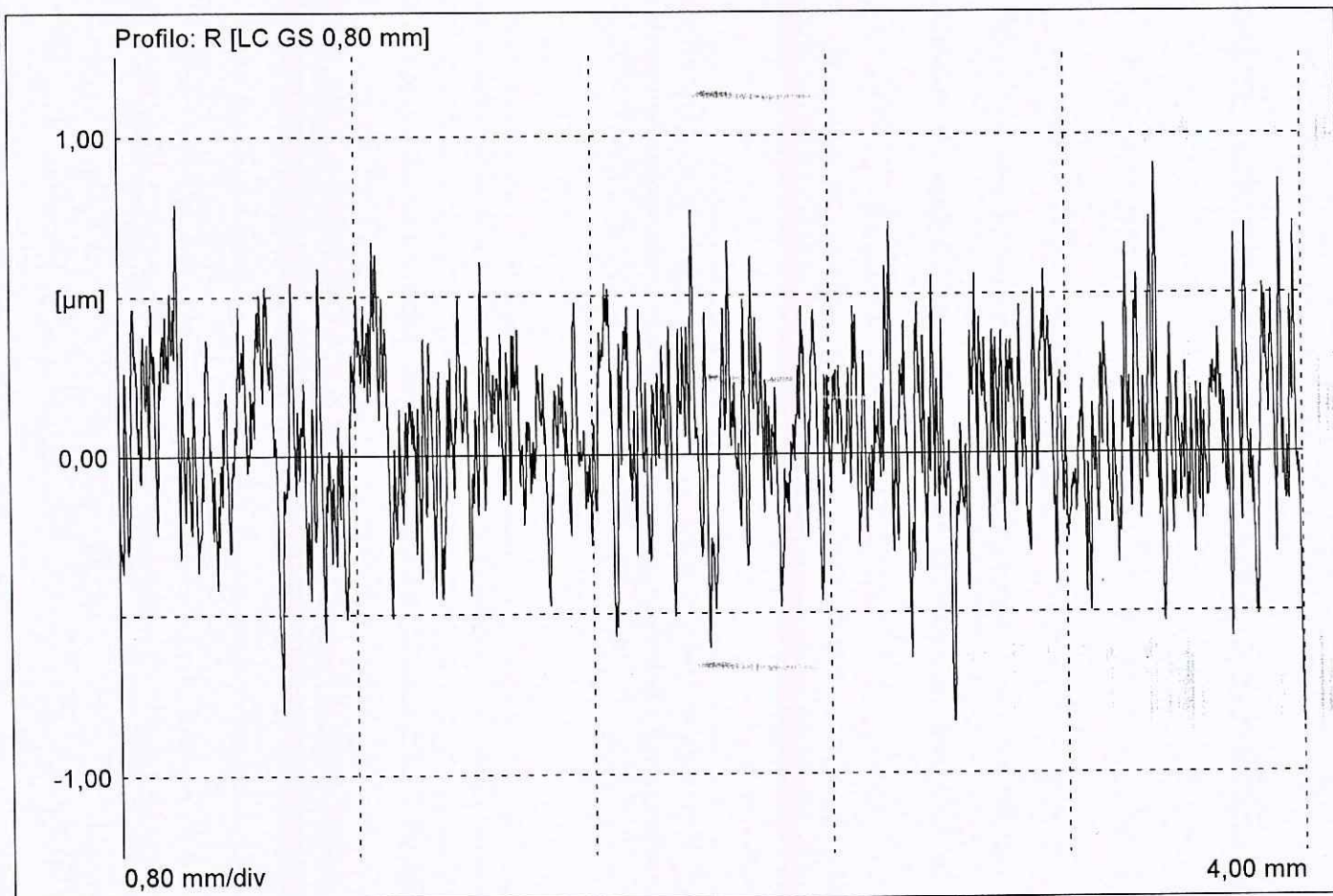
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 3
 Operatore: TURNO A
 Data, ora: 28/05/2014, 10:54
 Nota: RZDENTE Z39
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,21	μm
Rmax	1,75	μm
Rz	59 1,49	μm

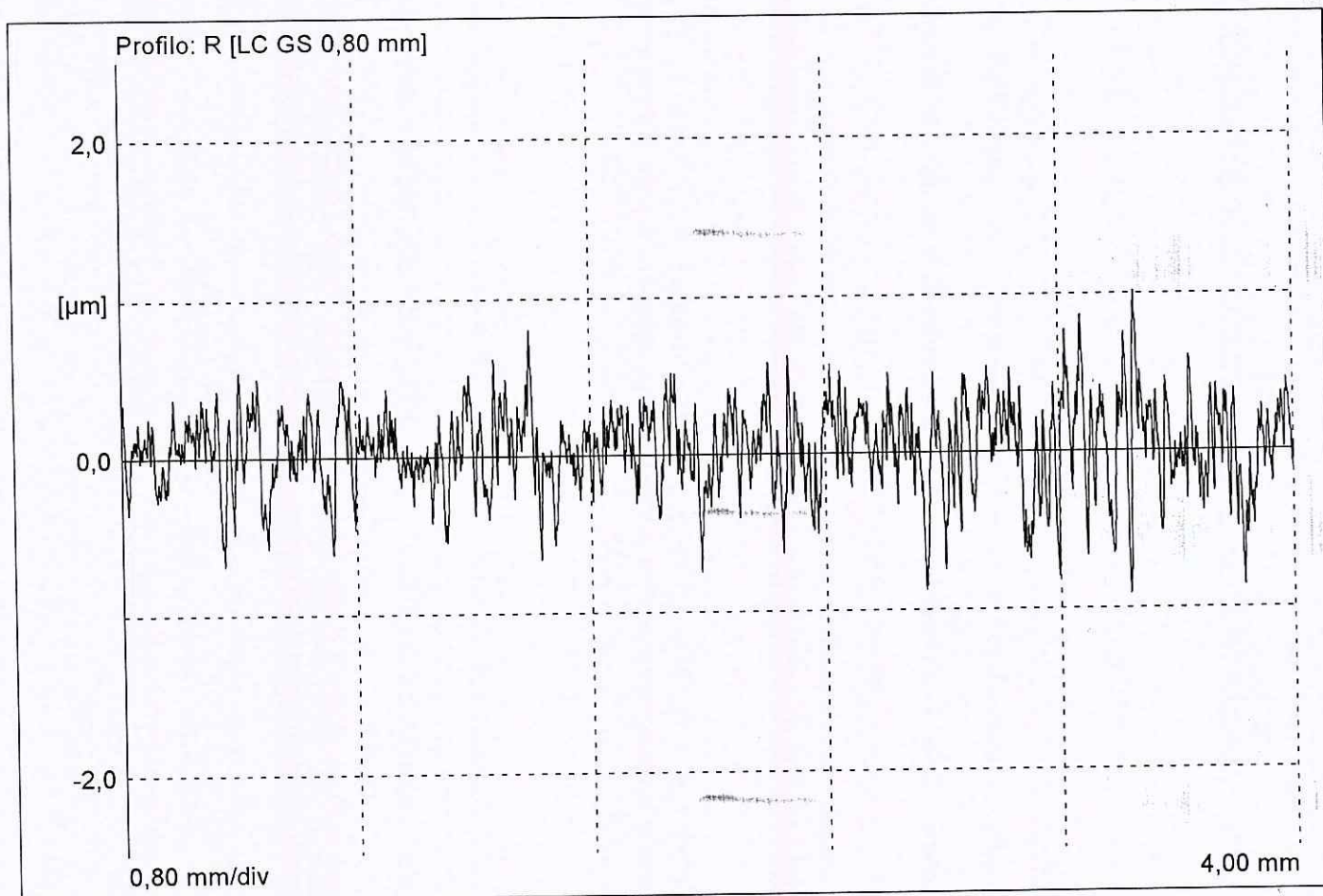
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 4
 Operatore: TURNO A
 Data, ora: 28/05/2014, 10:50
 Nota: RZDENTE Z39
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,22	μm
Rmax	1,93	μm
Rz	59 1,49	μm

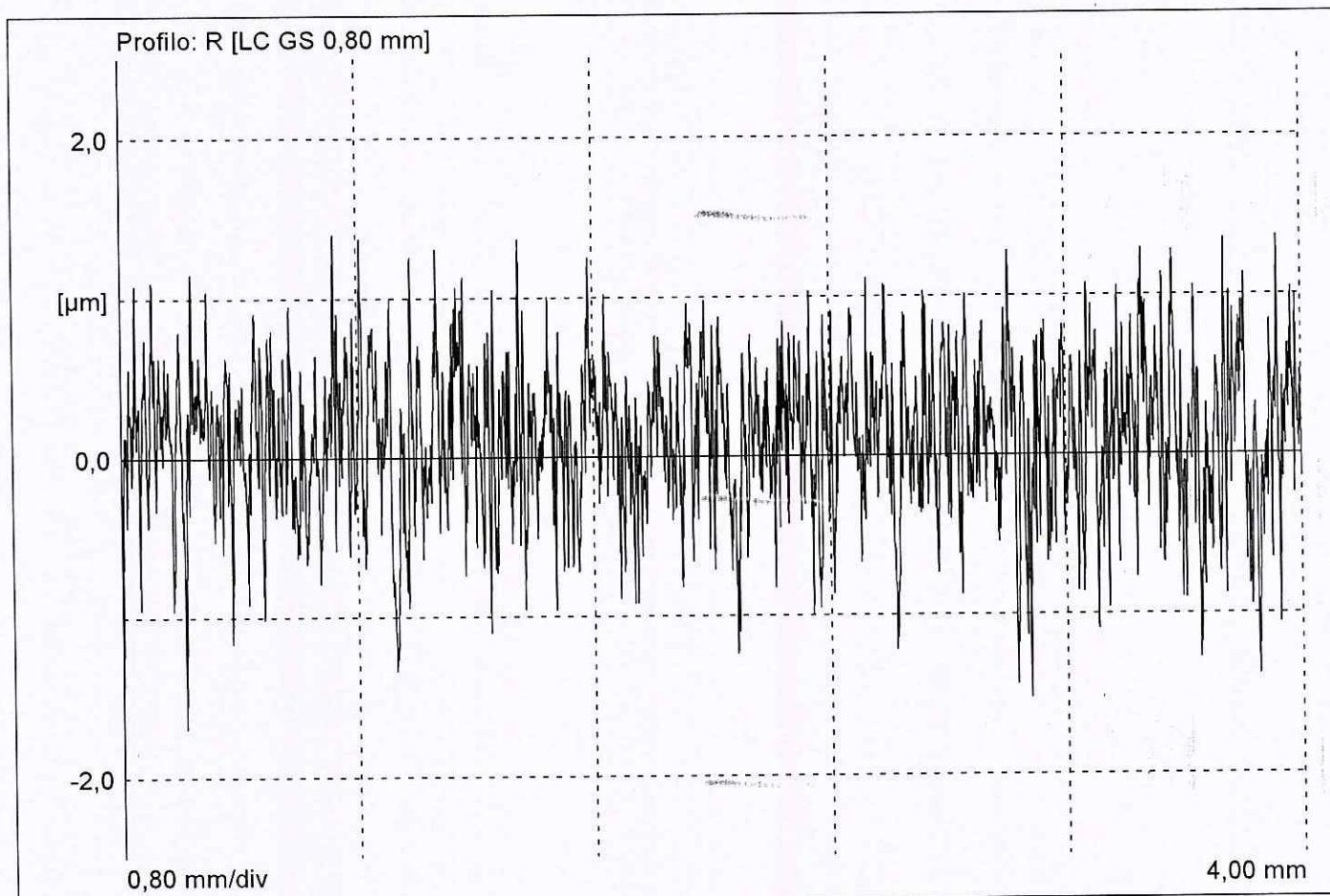
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 5
 Operatore: TURNO A
 Data, ora: 28/05/2014, 10:47
 Nota: RZDENTE Z39
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,39	μm
Rmax	3,09	μm
Rz	52 2,72	μm

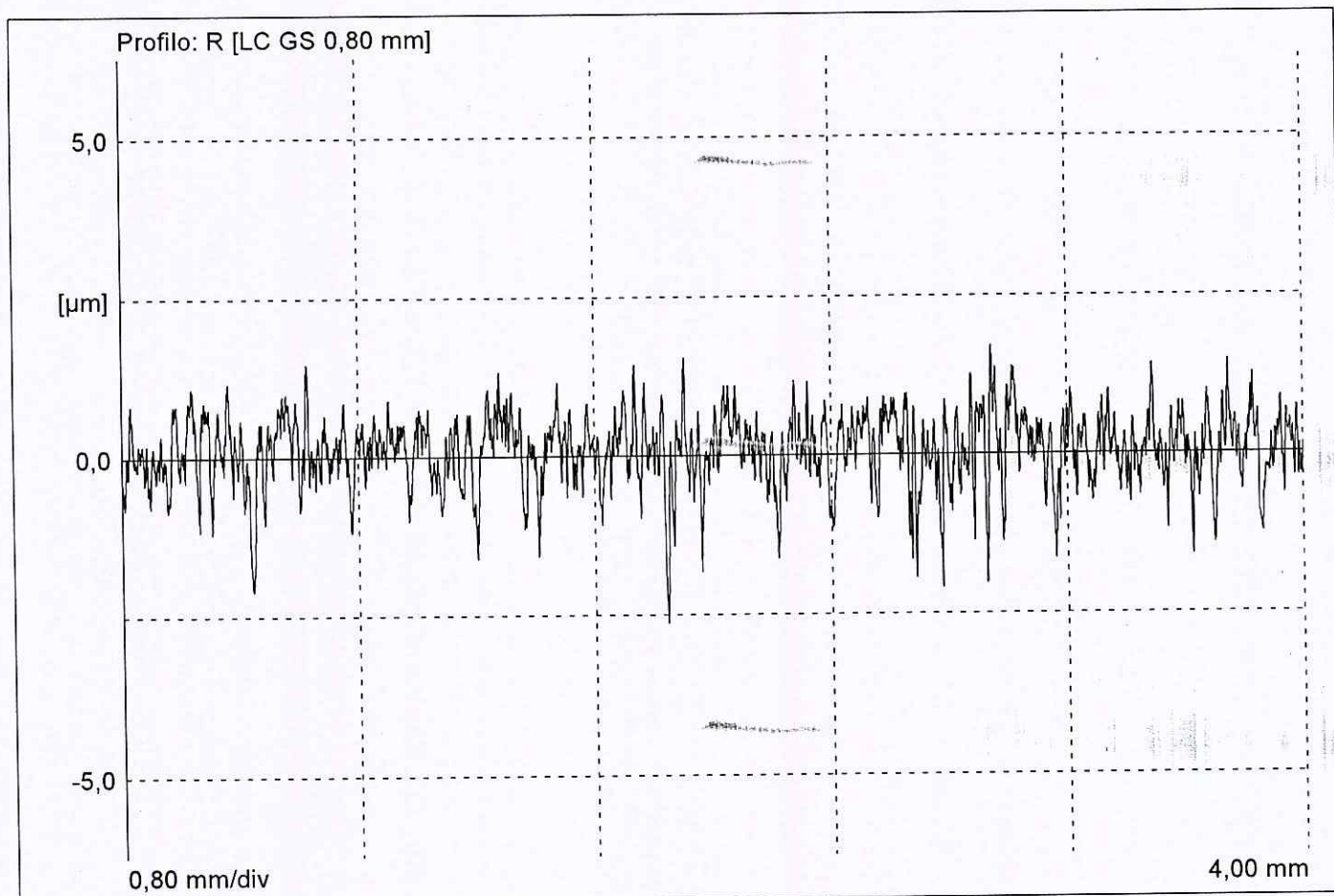
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 1
 Operatore: TURNO A
 Data, ora: 28/05/2014, 11:04
 Nota: RZ DENTE Z12
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,44	μm
Rmax	4,15	μm
Rz	52 3,50	μm

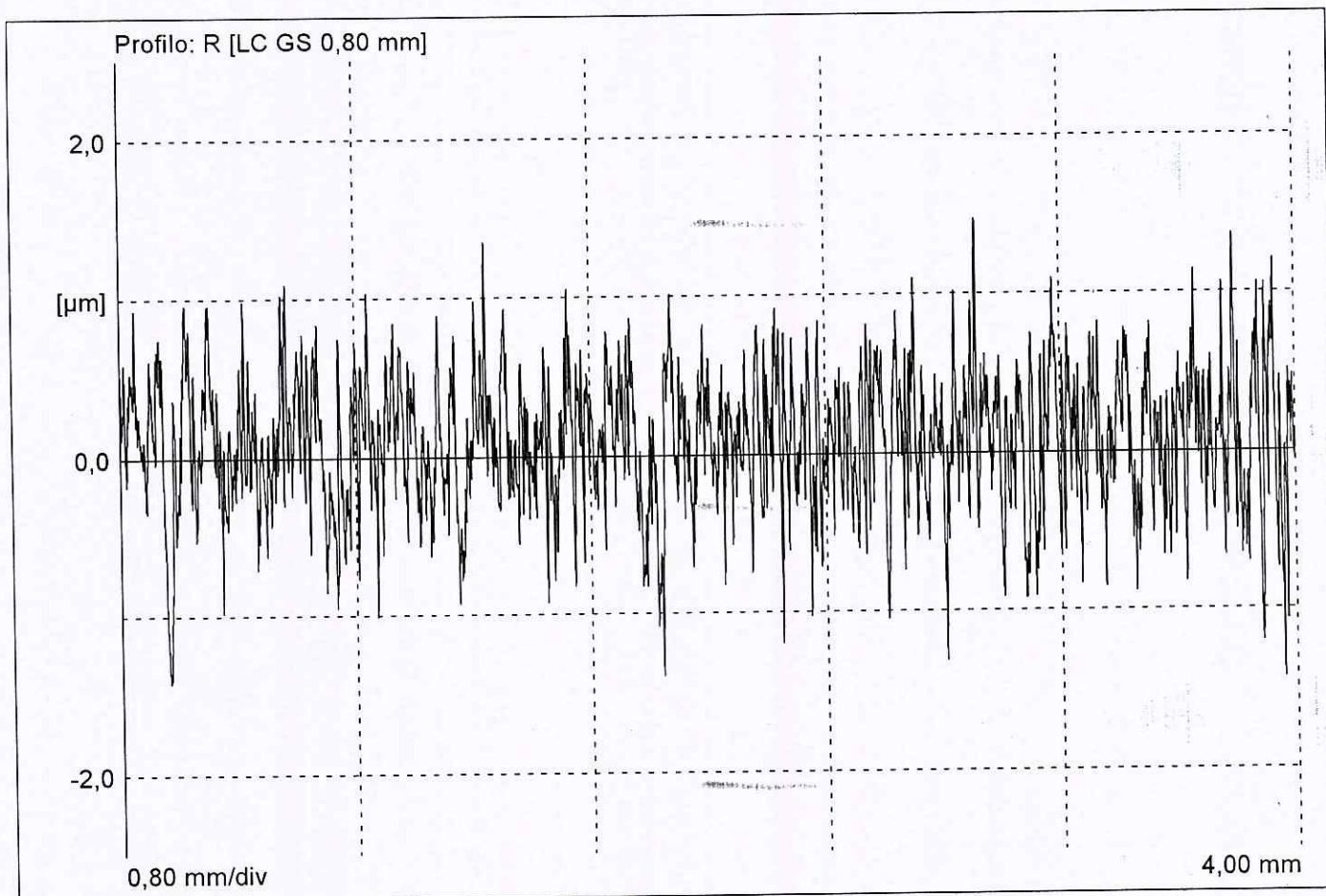
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 2
 Operatore: TURNO A
 Data, ora: 28/05/2014, 10:56
 Nota: RZDENTE Z12
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,35	µm
Rmax	2,80	µm
Rz	57 2,57	µm

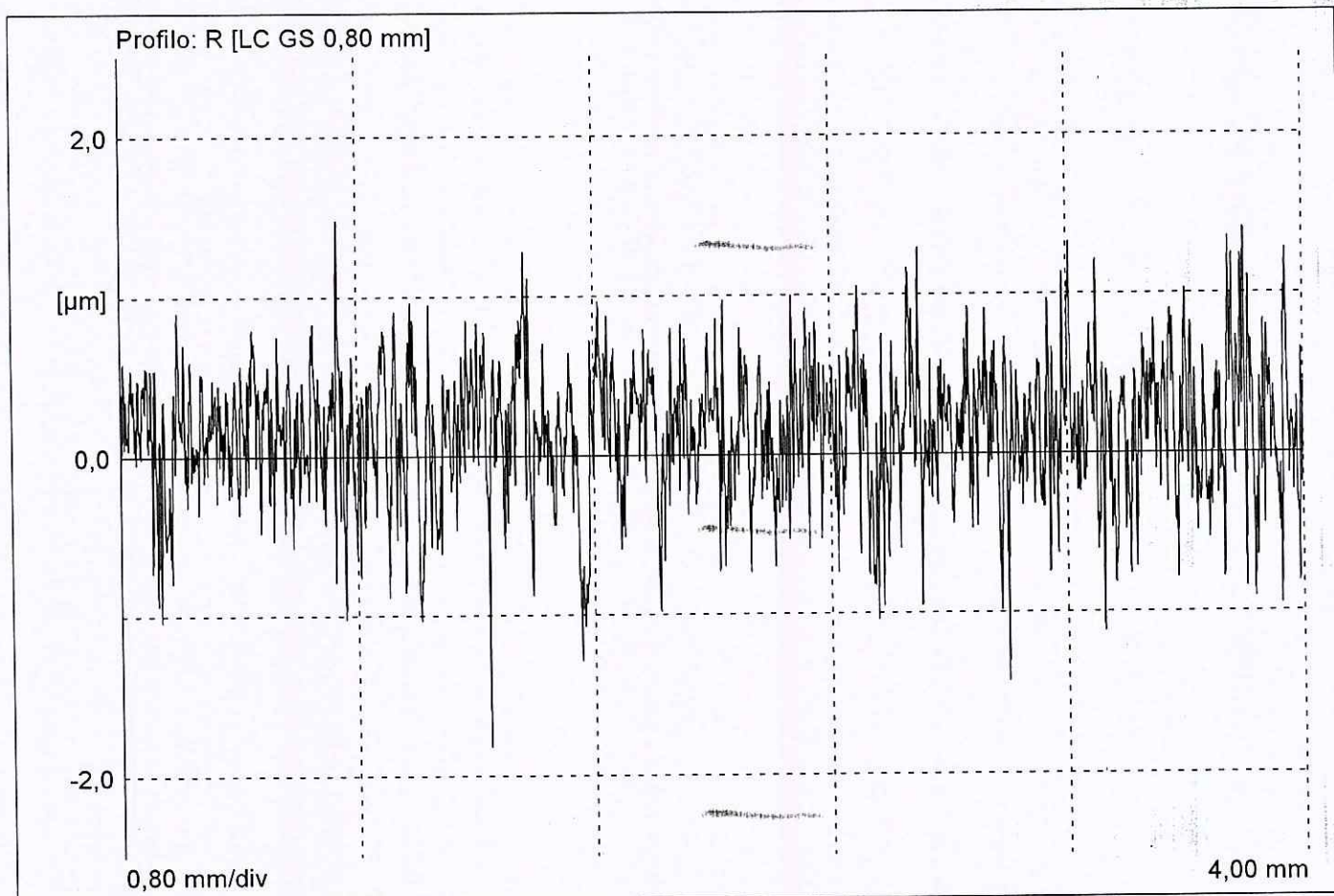
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 3
 Operatore: TURNO A
 Data, ora: 28/05/2014, 10:53
 Nota: RZDENTE Z12
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,35	μm
Rmax	3,09	μm
Rz	57 2,56	μm

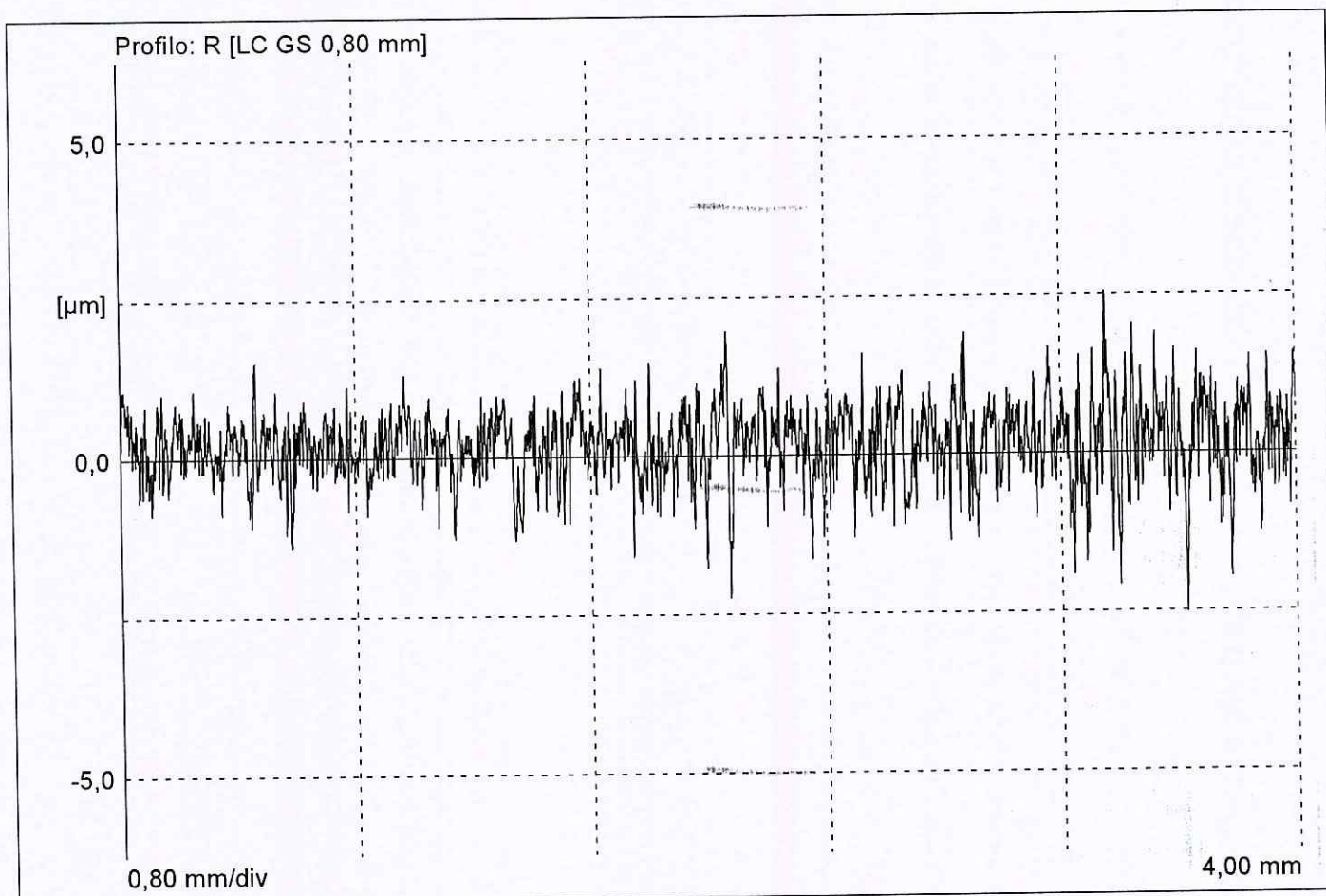
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 4
 Operatore: TURNO A
 Data, ora: 28/05/2014, 10:48
 Nota: RZDENTE Z12
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,49	μm
Rmax	5,06	μm
Rz	57 3,60	μm

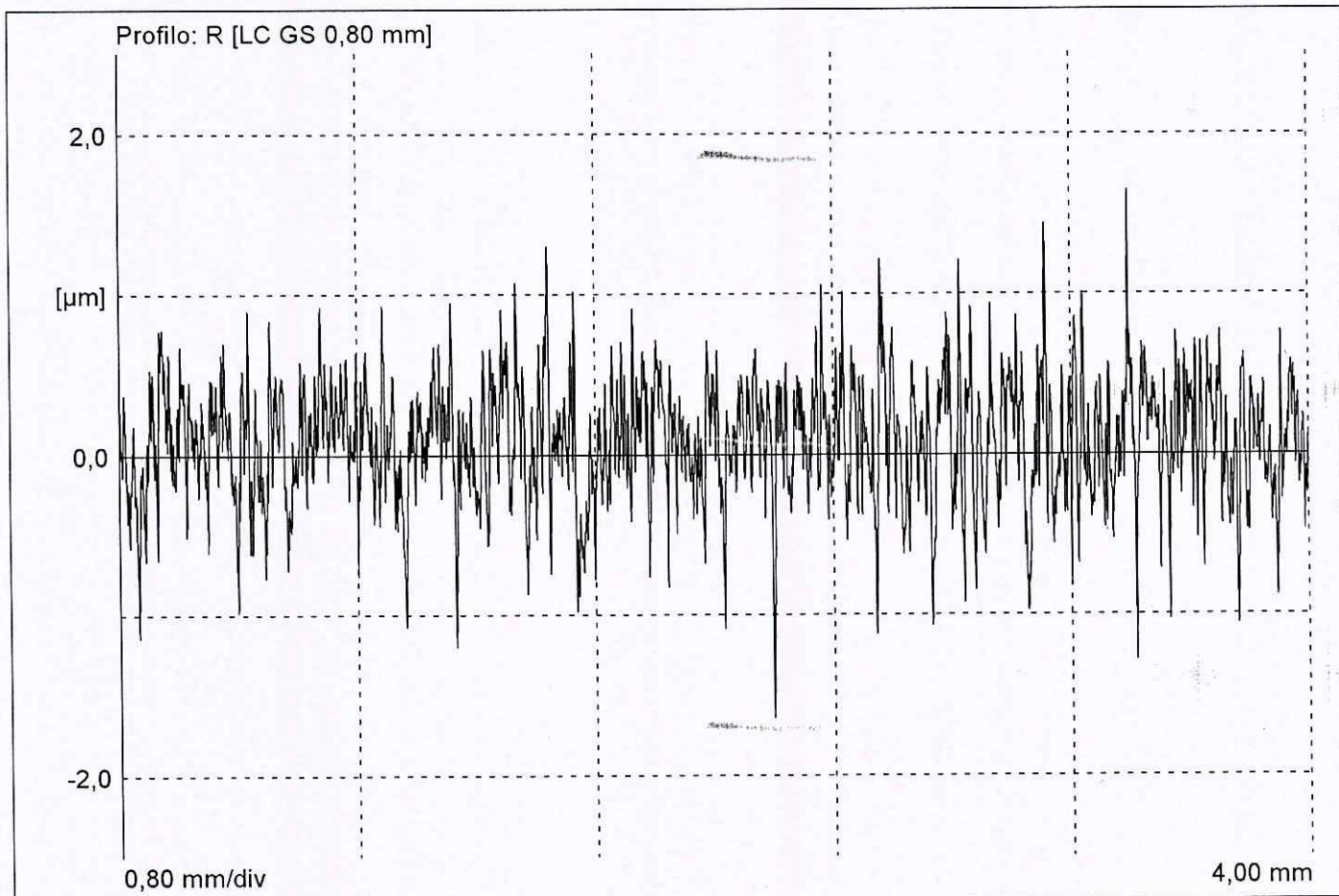
PERTHOMETER CONCEPT

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: IS1 5178
 Numero: PPAP PEZZO 5
 Operatore: TURNO A
 Data, ora: 28/05/2014, 10:41
 Nota: RZDENTE Z12
 Tastatore: MFW-250 40

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,31	μm
Rmax	2,93	μm
Rz	59 2,55	μm

PERTHOMETER CONCEPT



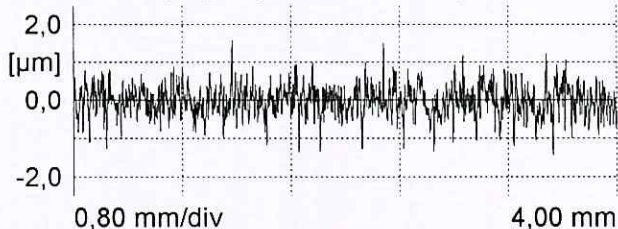
Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS5

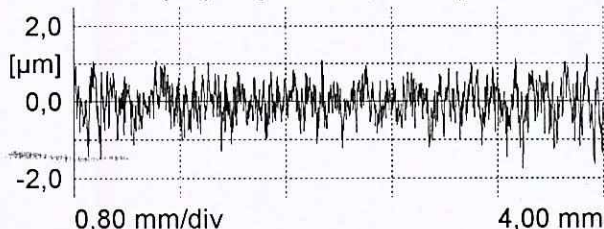
Oggetto: IS1 5178
Numero: PPAP PEZZO 1
Operatore: TURNO B
Data, ora: 28/05/2014, 09:03
Nota: RZ Ø25/42.136/34/26/22/20/20PE/
PART U
Tastatore: MFW-250 CAL

MACCHINA: MOA 416121 002

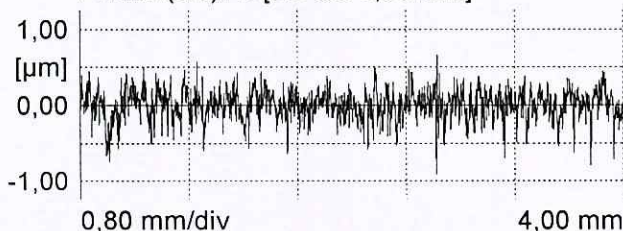
Profilo (1/8): R [LC GS 0,80 mm]



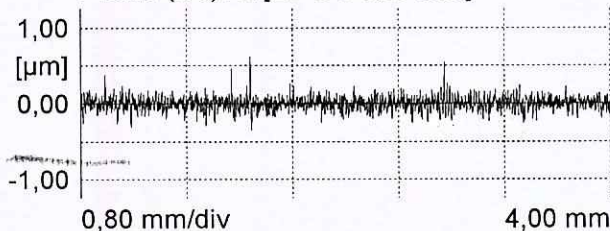
Profilo (2/8): R [LC GS 0,80 mm]



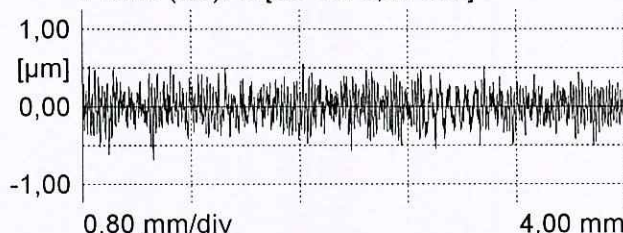
Profilo (3/8): R [LC GS 0,80 mm]



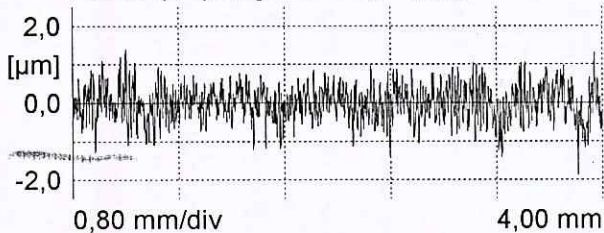
Profilo (4/8): R [LC GS 0,80 mm]



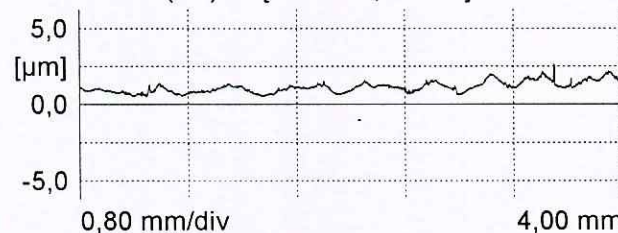
Profilo (5/8): R [LC GS 0,80 mm]



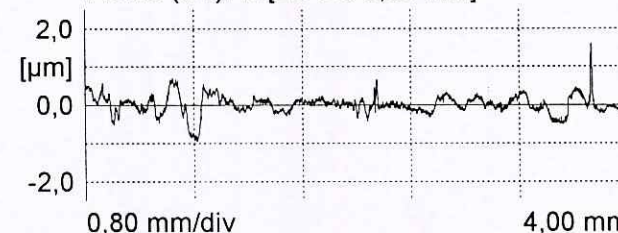
Profilo (6/8): R [LC GS 0,80 mm]



Profilo (7/8): R [LC GS 0,80 mm]



Profilo (8/8): R [LC GS 0,80 mm]



1: LC (GS)	0,80	mm
1: LT	5,60	mm
1: LM	4,00	mm
1: Z	5	
1: VB	±250	µm

1: Ra	0,30	µm
1: Rmax	2,89	µm
1: Rz	58	µm

2: Ra	0,35	µm
2: Rmax	2,99	µm
2: Rz	55	µm

3: Ra	0,15	µm
3: Rmax	1,58	µm
3: Rz	61	µm

4: Ra	0,06	µm
4: Rmax	0,97	µm
4: Rz	62	µm

5: Ra	0,15	µm
5: Rmax	1,22	µm
5: Rz	63	µm

6: Ra	0,32	µm
6: Rmax	3,20	µm
6: Rz	64	µm

7: Ra	1,11	µm
7: Rmax	1,59	µm
7: Rz	Per 64	µm

8: Ra	0,18	µm
8: Rmax	2,12	µm
8: Rz	120	µm

PERTHOMETER CONCEPT

PARAMETRI GENERALI

1: LS 2,5
1: LT 5,60
1: LM 4,00
1: Z 5
1: VB ±250,0

Numero:

PPAP PEZZO 2

Operatore:

TURNO A

Data, ora:

28/05/2014, 10:15

Nota:

RZ Ø

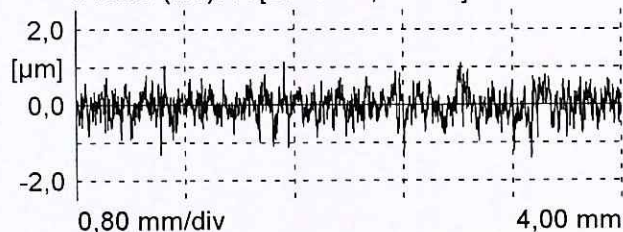
Tastatore:

MFW-250 40

Nome file:

C:\PROGRA~1\MAHR\PERTHO~1\4213683.PCD

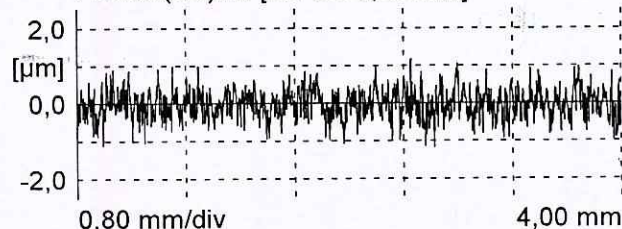
Profilo (1/8): R [LC GS 0,80 mm]



Ø 25mm

1: Ra 0,27 µm
1: Rmax 2,48 µm
1: Rz 58 2,20 µm 0,00 6,30

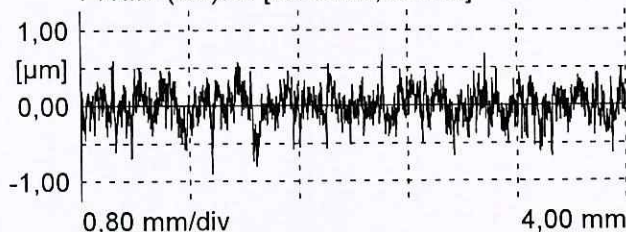
Profilo (2/8): R [LC GS 0,80 mm]



Ø 42.136mm

2: Ra 0,29 µm
2: Rmax 2,33 µm
2: Rz 55 2,06 µm 0,00 6,30

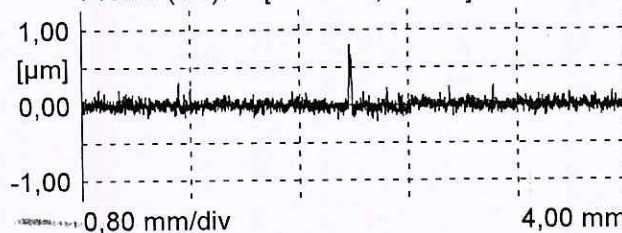
Profilo (3/8): R [LC GS 0,80 mm]



Ø 34mm

3: Ra 0,16 µm
3: Rmax 1,47 µm 0,00 3,20
3: Rz 61 1,29 µm 0,00 2,00

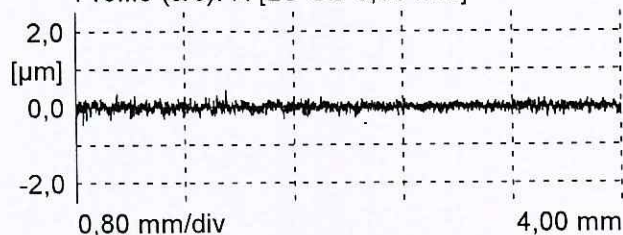
Profilo (4/8): R [LC GS 0,80 mm]



Ø 26mm

4: Ra 0,04 µm
4: Rmax 1,01 µm 0,00 4,00
4: Rz 62 0,50 µm 0,00 3,00

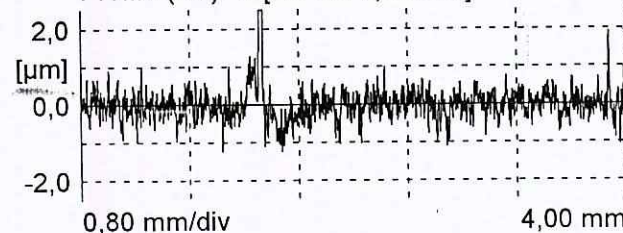
Profilo (5/8): R [LC GS 0,80 mm]



Ø 22mm

5: Ra 0,06 µm
5: Rmax 0,81 µm 0,00 4,00
5: Rz 63 0,60 µm 0,00 3,00

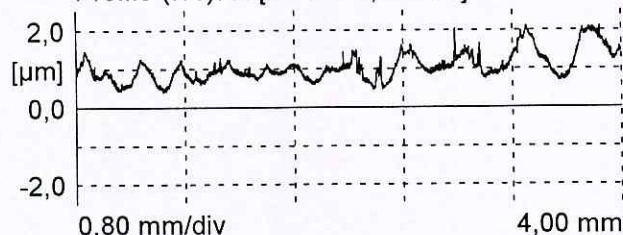
Profilo (6/8): R [LC GS 0,80 mm]



Ø 20mm

6: Ra 0,29 µm
6: Rmax 5,81 µm 0,00 6,30
6: Rz 64 2,92 µm 1,00 4,00

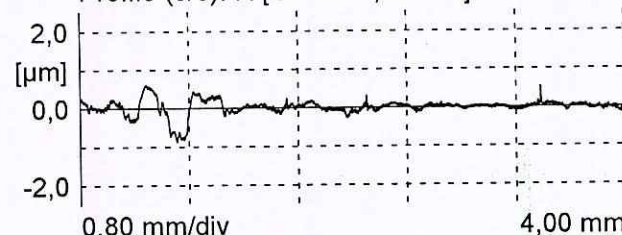
Profilo (7/8): R [LC GS 0,80 mm]



Ø 20mm Perpendicolare

7: Ra 1,04 µm
7: Rmax 1,43 µm
7: Rz 64 1,14 µm 0,00 2,00

Profilo (8/8): R [LC GS 0,80 mm]



Pianetto Ø 34mm

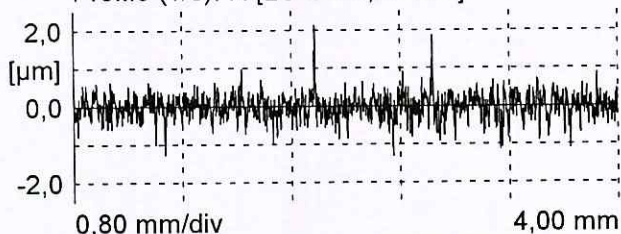
8: Ra 0,11 µm
8: Rmax 1,49 µm
8: Rz 60 0,74 µm 0,00 6,30

PARAMETRI GENERALI

1: LS 2,5
 1: LT 5,60
 1: LM 4,00
 1: Z 5
 1: VB ±250,0

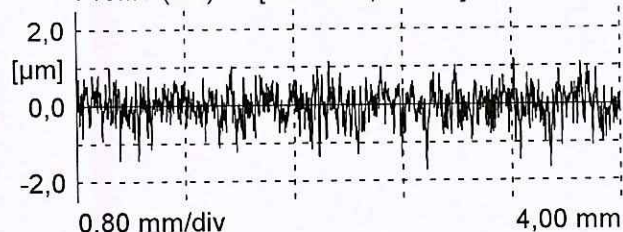
Numero: PPAP PEZZO 3
 Operatore: TURNO A
 Data, ora: 28/05/2014, 10:03
 Nota: Ø
 Tastatore: MFW-250 40
 Nome file: C:\PROGRA~1\MAHR\PERTHO~1\4213682.PCD

Profilo (1/8): R [LC GS 0,80 mm]



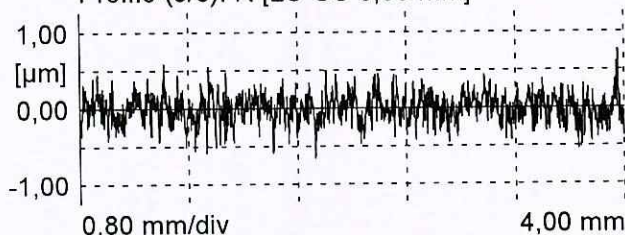
Ø 25mm
 1: Ra 0,23 µm
 1: Rmax 3,44 µm
 1: Rz *SS* 2,45 µm 0,00 6,30

Profilo (2/8): R [LC GS 0,80 mm]



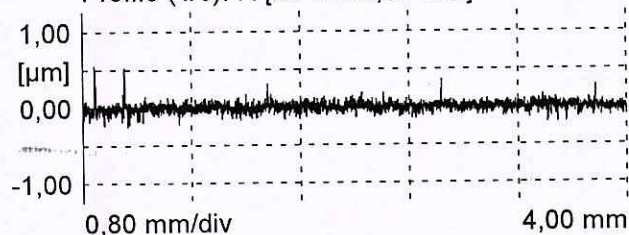
Ø 42.136mm
 2: Ra 0,31 µm
 2: Rmax 2,82 µm
 2: Rz *SS* 2,54 µm 0,00 6,30

Profilo (3/8): R [LC GS 0,80 mm]



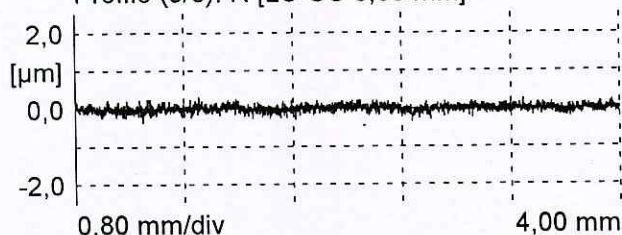
Ø 34mm
 3: Ra 0,14 µm
 3: Rmax 1,30 µm 0,00 3,20
 3: Rz *61* 1,11 µm 0,00 2,00

Profilo (4/8): R [LC GS 0,80 mm]



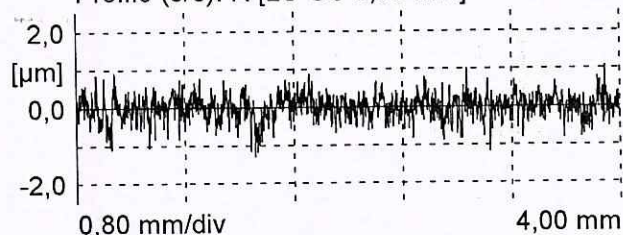
Ø 26mm
 4: Ra 0,04 µm
 4: Rmax 0,81 µm 0,00 4,00
 4: Rz *62* 0,52 µm 0,00 3,00

Profilo (5/8): R [LC GS 0,80 mm]



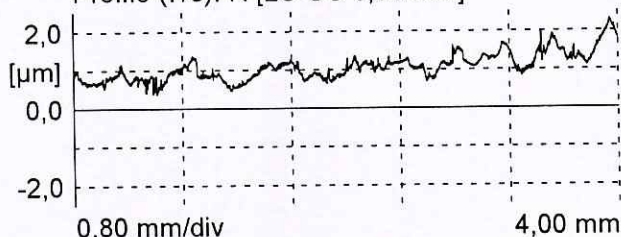
Ø 22mm
 5: Ra 0,06 µm
 5: Rmax 0,59 µm 0,00 4,00
 5: Rz *63* 0,53 µm 0,00 3,00

Profilo (6/8): R [LC GS 0,80 mm]



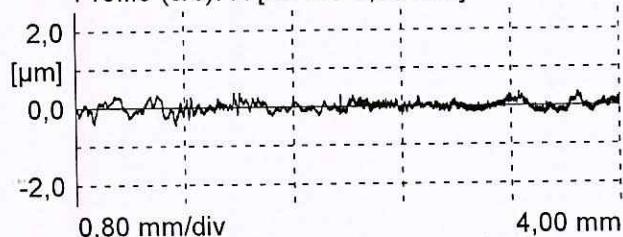
Ø 20mm
 6: Ra 0,24 µm
 6: Rmax 2,16 µm 0,00 6,30
 6: Rz *64* 1,92 µm 1,00 4,00

Profilo (7/8): R [LC GS 0,80 mm]



Ø 20mm Perpendicolare
 7: Ra 1,06 µm
 7: Rmax 1,47 µm
 7: Rz *64* 0,98 µm 0,00 2,00

Profilo (8/8): R [LC GS 0,80 mm]



Pianetto Ø 34mm
 8: Ra 0,10 µm
 8: Rmax 0,79 µm
 8: Rz *170* 0,62 µm 0,00 6,30

PARAMETRI GENERALI

1: LS 2,5
1: LT 5,60
1: LM 4,00
1: Z 5
1: VB ±250,0

Numero:

PPAP PEZZO 4

Operatore:

TURNO A

Data, ora:

28/05/2014, 10:27

Nota:

RZ Ø

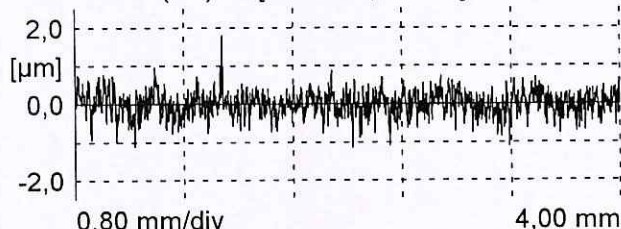
Tastatore:

MFW-250 40

Nome file:

C:\PROGRA~1\MAHR\PERTHO~1\4213684.PCD

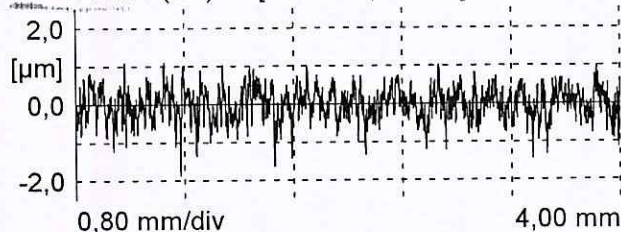
Profilo (1/8): R [LC GS 0,80 mm]



Ø 25mm

1: Ra 0,23 µm
1: Rmax 2,55 µm
1: Rz 58 1,97 µm 0,00 6,30

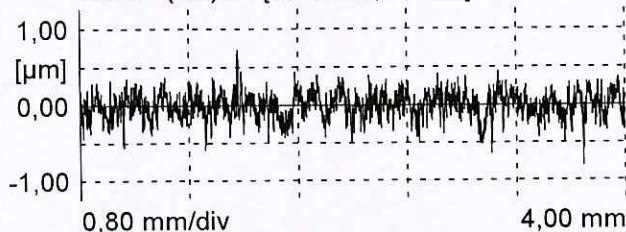
Profilo (2/8): R [LC GS 0,80 mm]



Ø 42.136mm

2: Ra 0,32 µm
2: Rmax 2,94 µm
2: Rz 55 2,50 µm 0,00 6,30

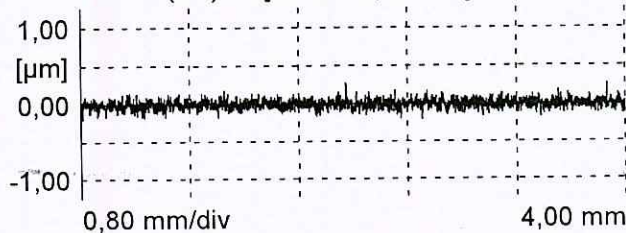
Profilo (3/8): R [LC GS 0,80 mm]



Ø 34mm

3: Ra 0,13 µm
3: Rmax 1,31 µm 0,00 3,20
3: Rz 61 1,07 µm 0,00 2,00

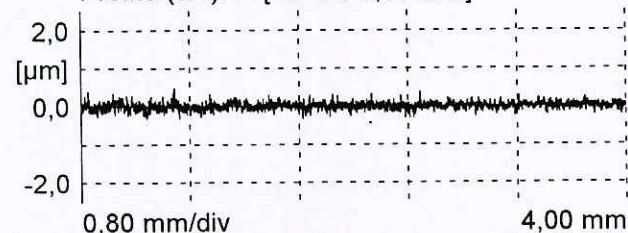
Profilo (4/8): R [LC GS 0,80 mm]



Ø 26mm

4: Ra 0,04 µm
4: Rmax 0,47 µm 0,00 4,00
4: Rz 62 0,39 µm 0,00 3,00

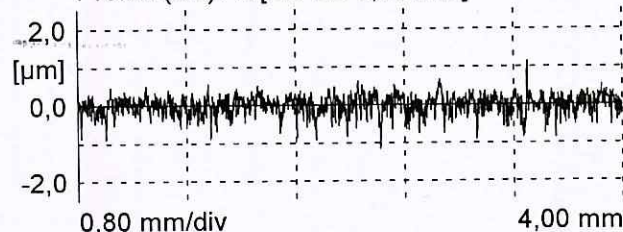
Profilo (5/8): R [LC GS 0,80 mm]



Ø 22mm

5: Ra 0,07 µm
5: Rmax 0,79 µm 0,00 4,00
5: Rz 63 0,65 µm 0,00 3,00

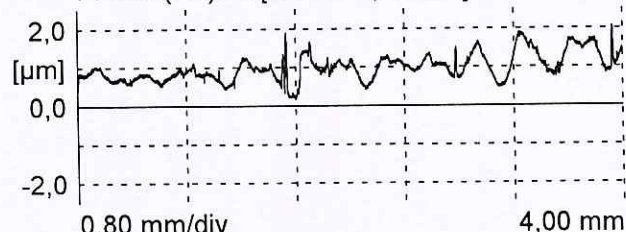
Profilo (6/8): R [LC GS 0,80 mm]



Ø 20mm

6: Ra 0,19 µm
6: Rmax 2,00 µm 0,00 6,30
6: Rz 64 1,64 µm 1,00 4,00

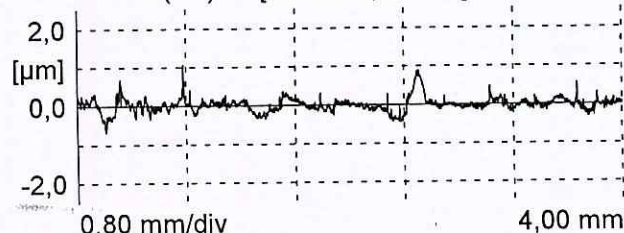
Profilo (7/8): R [LC GS 0,80 mm]



Ø 20mm Perpendicolare

7: Ra 0,98 µm
7: Rmax 1,69 µm
7: Rz 64 1,25 µm 0,00 2,00

Profilo (8/8): R [LC GS 0,80 mm]



Pianetto Ø 34mm

8: Ra 0,12 µm
8: Rmax 1,74 µm
8: Rz 120 1,06 µm 0,00 6,30

PARAMETRI GENERALI

1: LS 2,5
1: LT 5,60
1: LM 4,00
1: Z 5
1: VB ±250,0

Numero:

PPAP PEZZO 5

Operatore:

TURNO A

Data, ora:

28/05/2014, 10:37

Nota:

RZ Ø

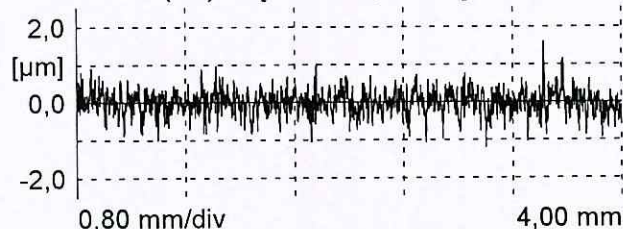
Tastatore:

MFW-250 40

Nome file:

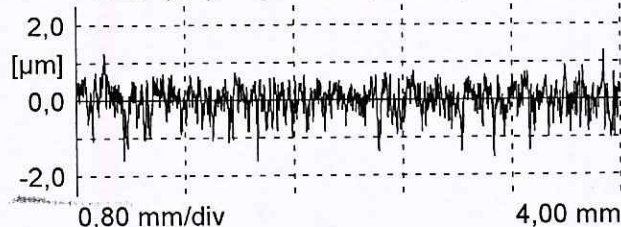
C:\PROGRA~1\MAHR\PERTHO~1\4213685.PCD

Profilo (1/8): R [LC GS 0,80 mm]



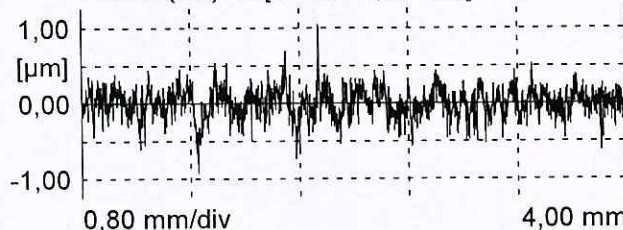
Ø 25mm
1: Ra 0,24 µm
1: Rmax 2,61 µm
1: Rz 58 2,07 µm 0,00 6,30

Profilo (2/8): R [LC GS 0,80 mm]



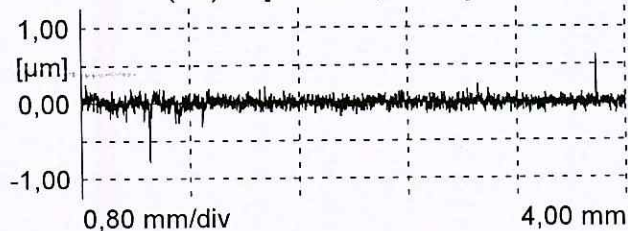
Ø 42.136mm
2: Ra 0,30 µm
2: Rmax 2,84 µm
2: Rz 55 2,43 µm 0,00 6,30

Profilo (3/8): R [LC GS 0,80 mm]



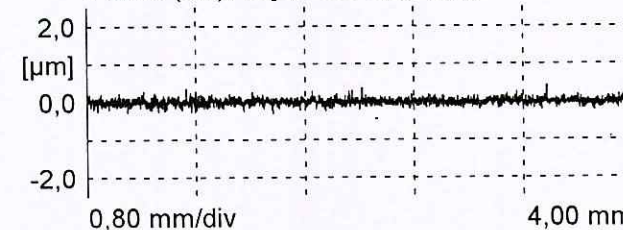
Ø 34mm
3: Ra 0,14 µm
3: Rmax 1,64 µm 0,00 3,20
3: Rz 61 1,29 µm 0,00 2,00

Profilo (4/8): R [LC GS 0,80 mm]



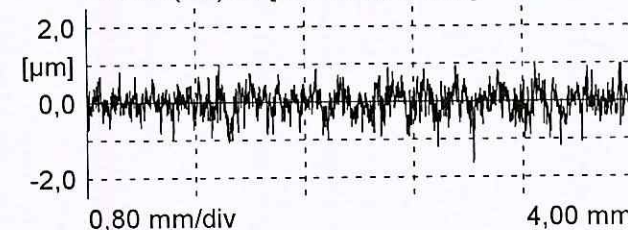
Ø 26mm
4: Ra 0,04 µm
4: Rmax 1,02 µm 0,00 4,00
4: Rz 62 0,60 µm 0,00 3,00

Profilo (5/8): R [LC GS 0,80 mm]



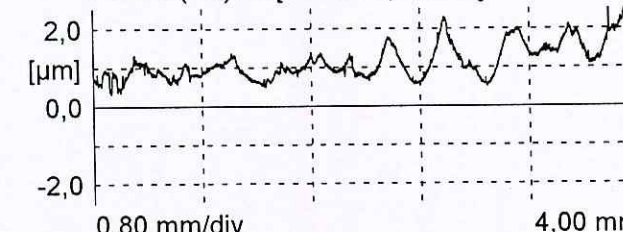
Ø 22mm
5: Ra 0,06 µm
5: Rmax 0,64 µm 0,00 4,00
5: Rz 63 0,57 µm 0,00 3,00

Profilo (6/8): R [LC GS 0,80 mm]



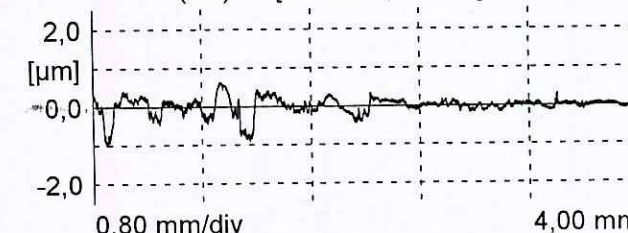
Ø 20mm
6: Ra 0,25 µm
6: Rmax 2,56 µm 0,00 6,30
6: Rz 64 2,08 µm 1,00 4,00

Profilo (7/8): R [LC GS 0,80 mm]



Ø 20mm Perpendicolare
7: Ra 1,15 µm
7: Rmax 1,93 µm
7: Rz 64 1,35 µm 0,00 2,00

Profilo (8/8): R [LC GS 0,80 mm]



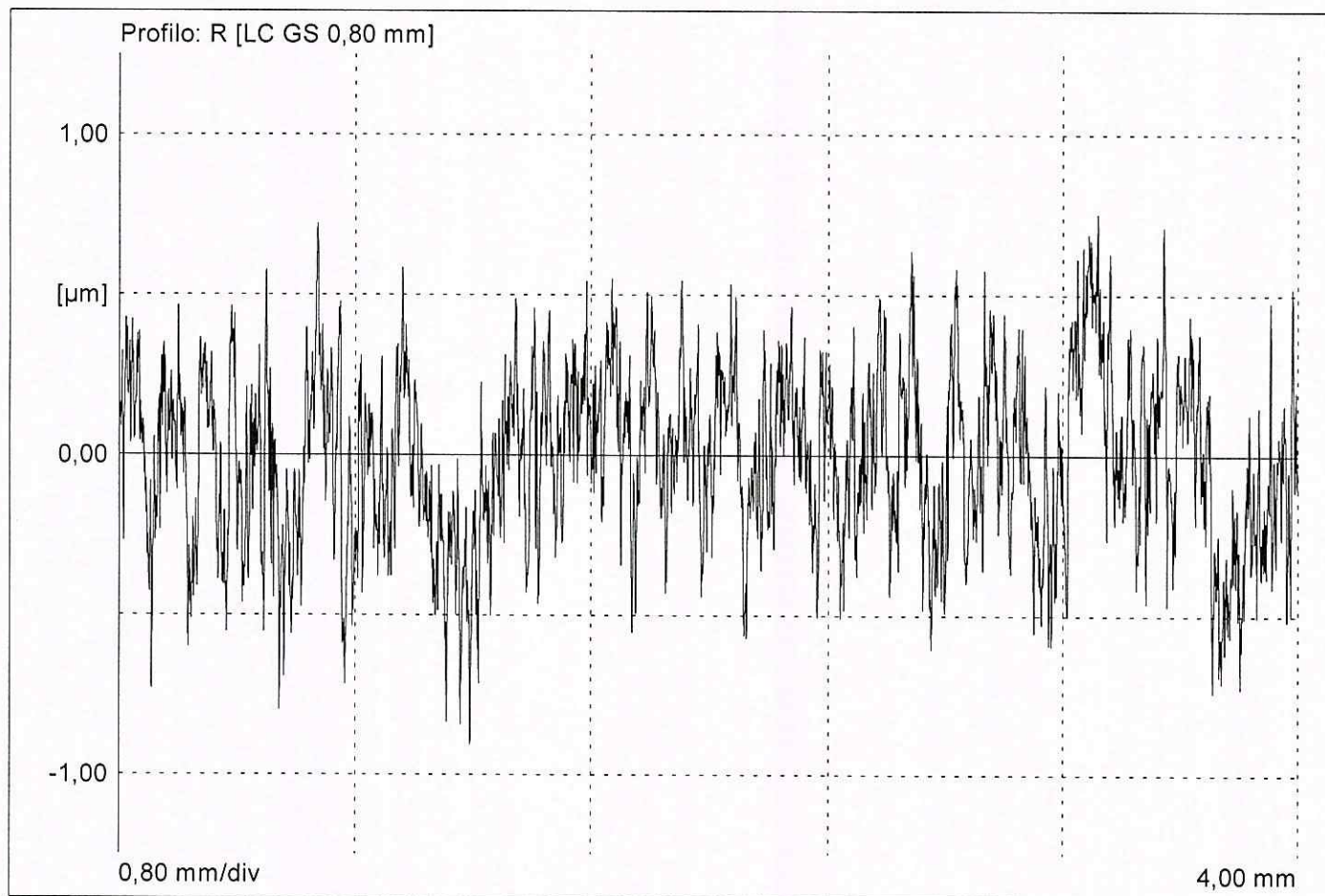
Pianetto Ø 34mm
8: Ra 0,15 µm
8: Rmax 1,55 µm
8: Rz 170 0,90 µm 0,00 6,30

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	INPUT 1
Numero:	5178 PPAP PZ.1
Operatore:	TURNO B
Data, ora:	30/05/2014, 07:59
Nota:	PIANETTO GREZZO Z39
Tastatore:	MFW-250 -50

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,22	µm
Rmax	1,52	µm
Rz	1,37	µm

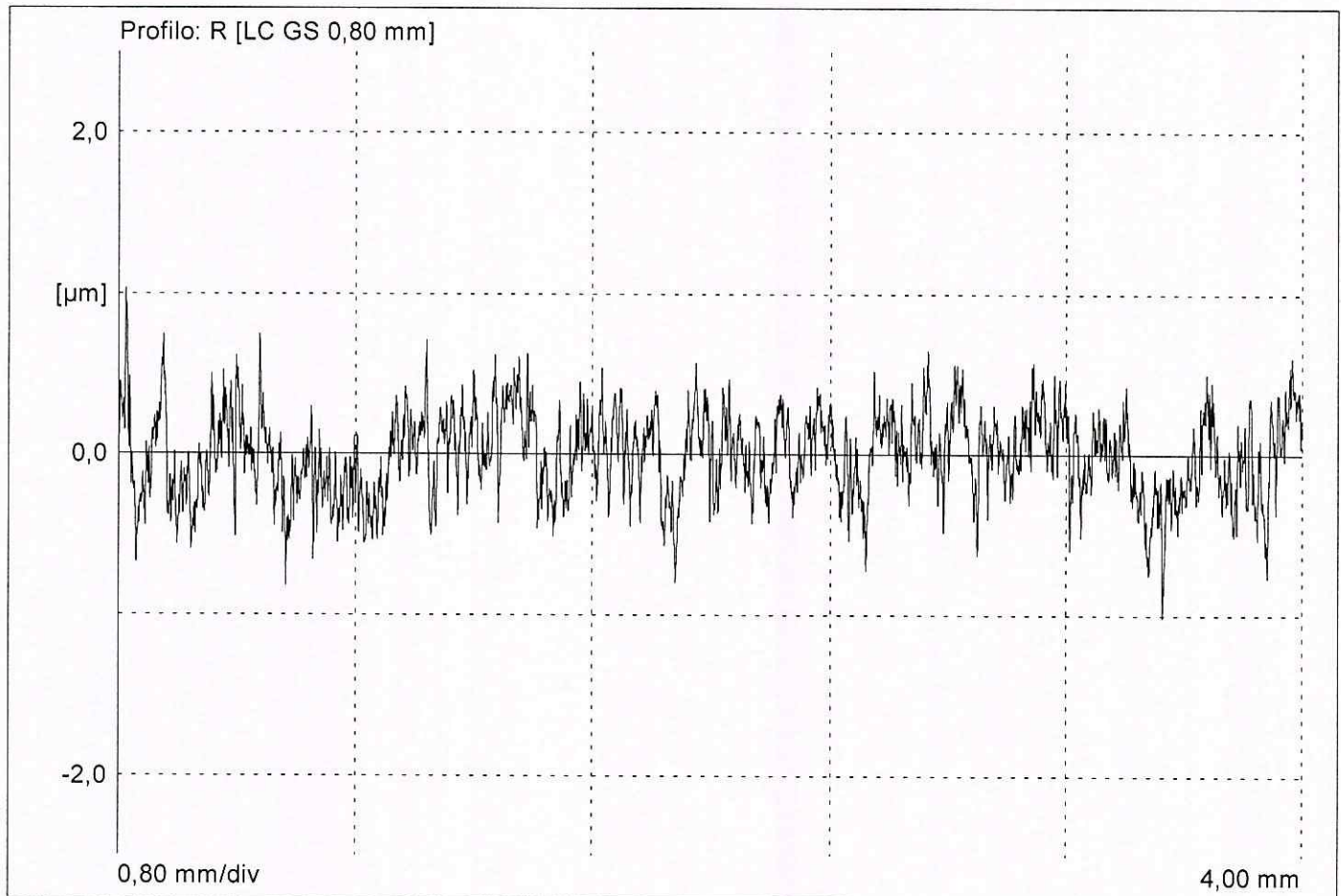
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	INPUT 1
Numero:	5178 PPAP PZ.2
Operatore:	TURNO B
Data, ora:	30/05/2014, 07:59
Nota:	PIANETTO GREZZO Z39
Tastatore:	MFW-250 -50

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,22	μm
Rmax	1,85	μm
Rz	1,50	μm

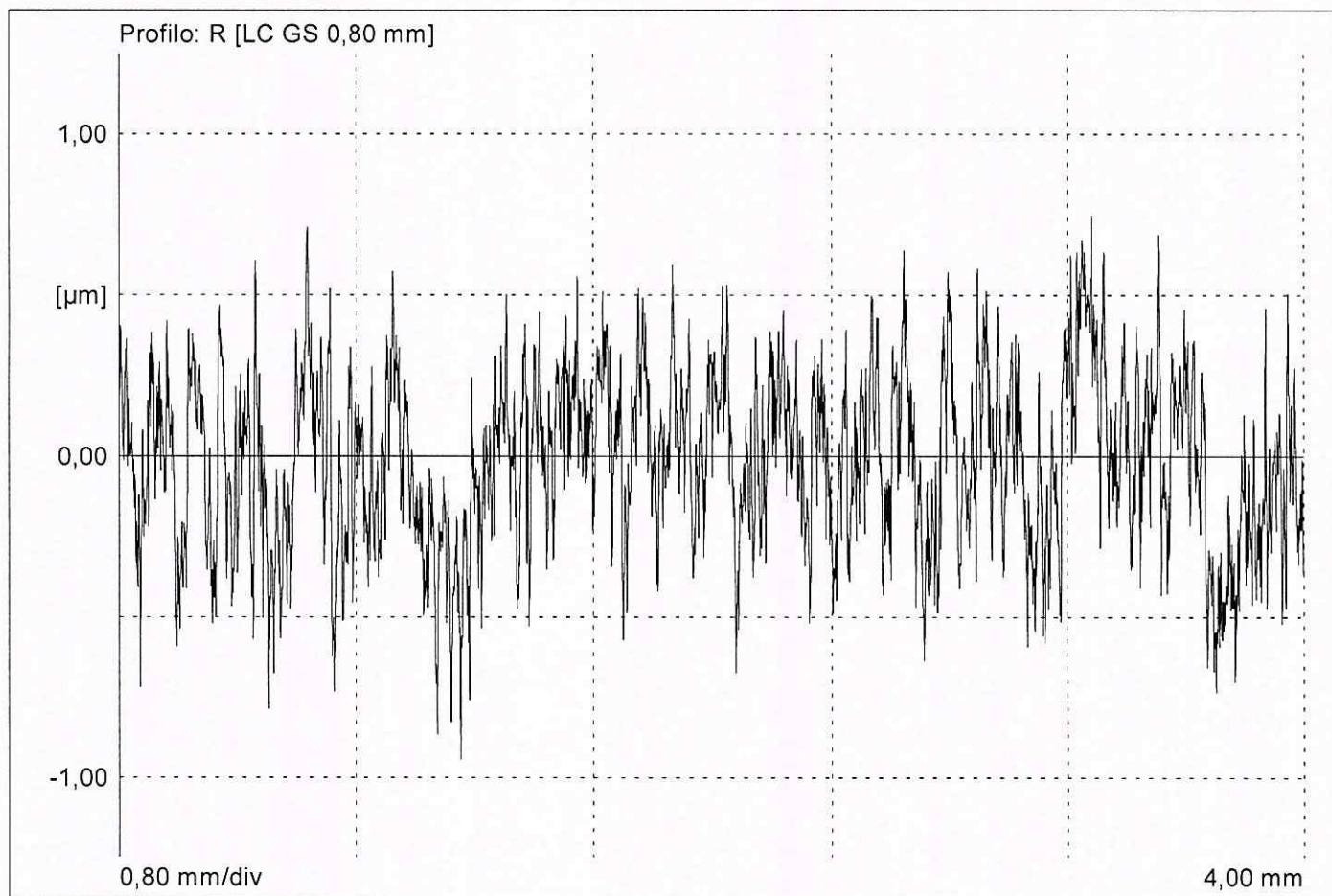
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	INPUT 1
Numero:	5178 PPAP PZ.3
Operatore:	TURNO B
Data, ora:	30/05/2014, 08:00
Nota:	PIANETTO GREZZO Z39
Tastatore:	MFW-250 -50

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,22	μm
Rmax	1,52	μm
Rz	1,41	μm

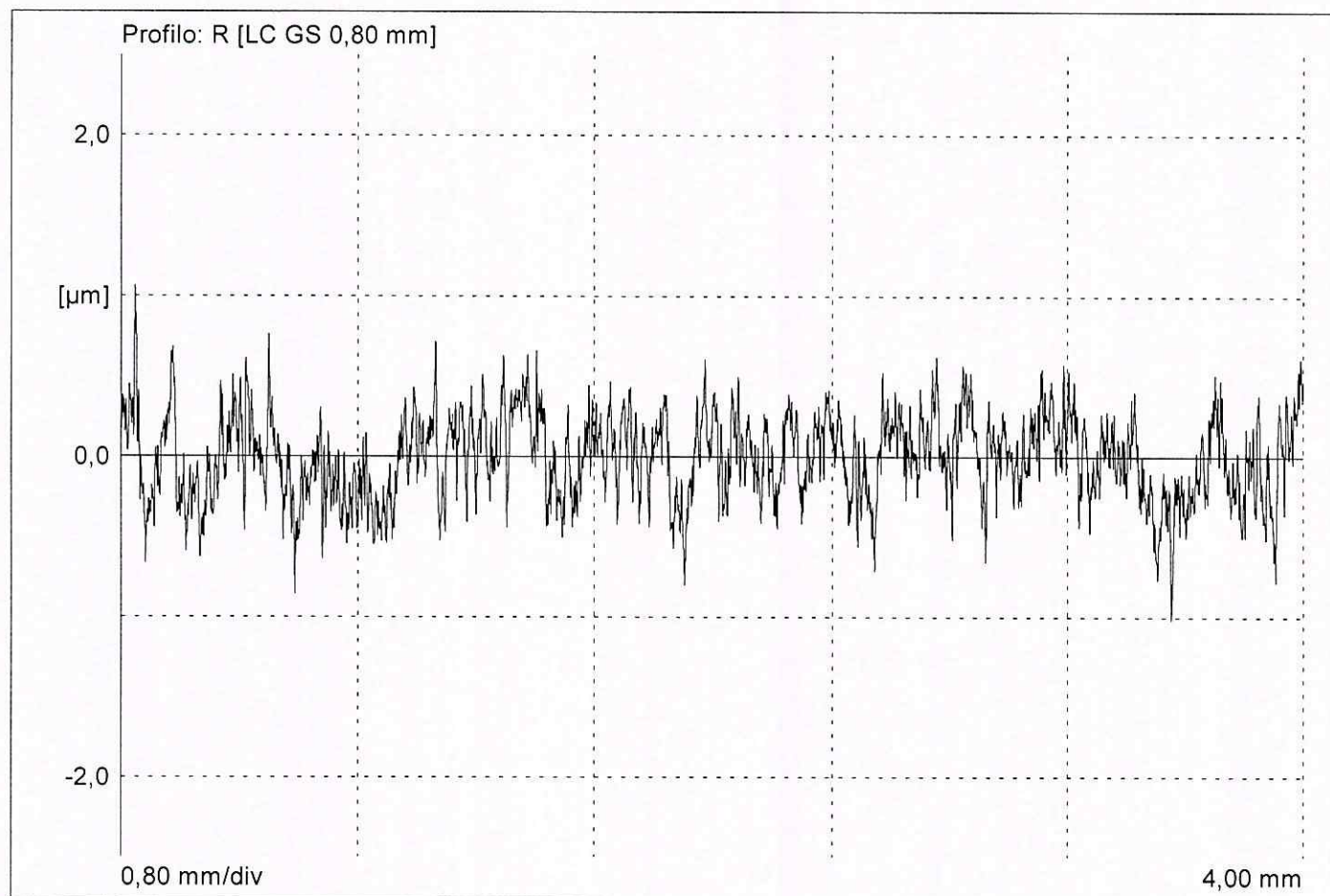
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	INPUT 1
Numero:	5178 PPAP PZ.4
Operatore:	TURNO B
Data, ora:	30/05/2014, 08:00
Nota:	PIANETTO GREZZO Z39
Tastatore:	MFW-250 -50

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	0,22	μm
Rmax	1,92	μm
Rz	1,51	μm

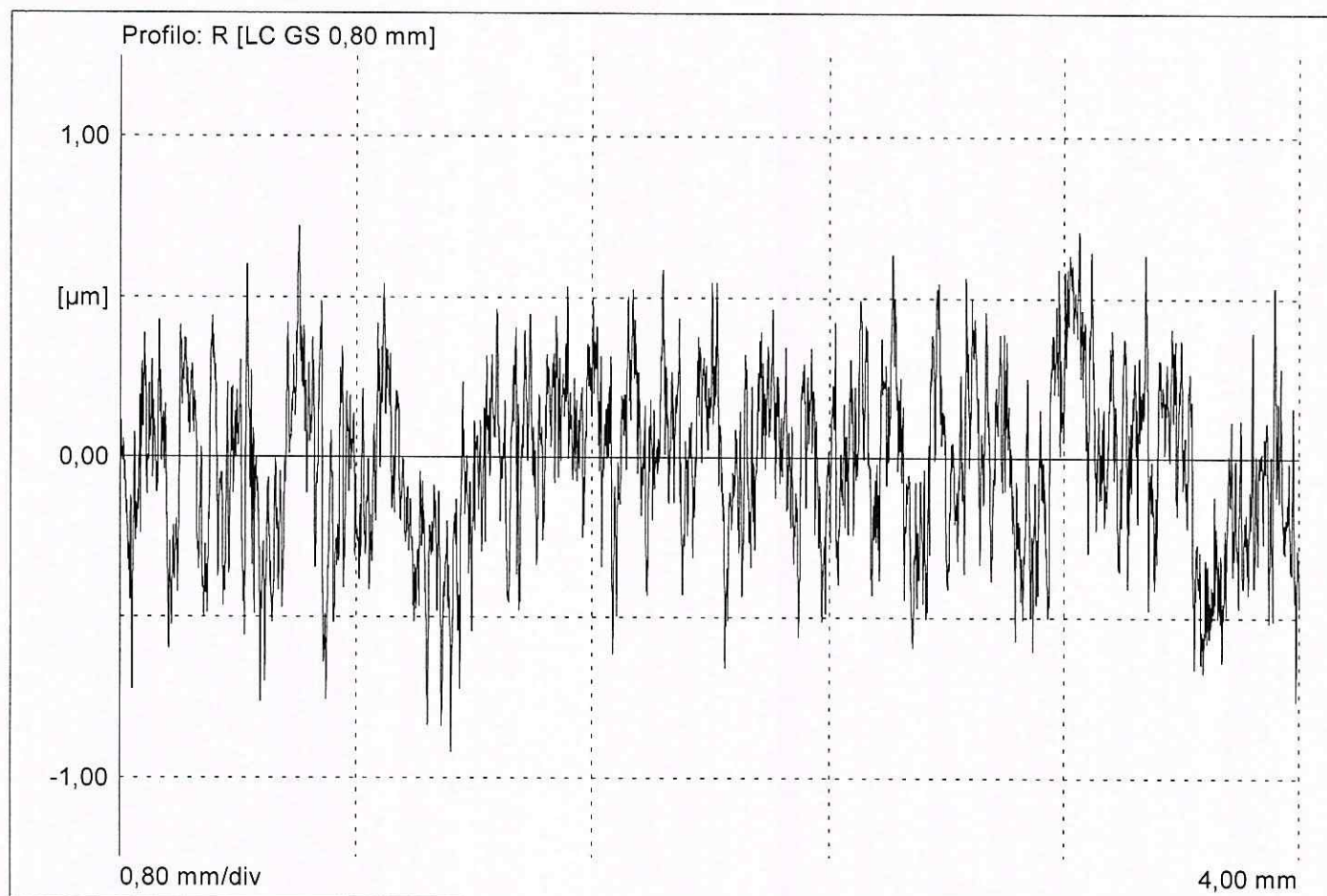
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: INPUT 1
 Numero: 5178 PPAP PZ.5
 Operatore: TURNO B
 Data, ora: 30/05/2014, 08:00
 Nota: PIANETTO GREZZO Z39
 Tastatore: MFW-250 -50

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	µm
Ra	0,22	µm
Rmax	1,48	µm
Rz	1,38	µm

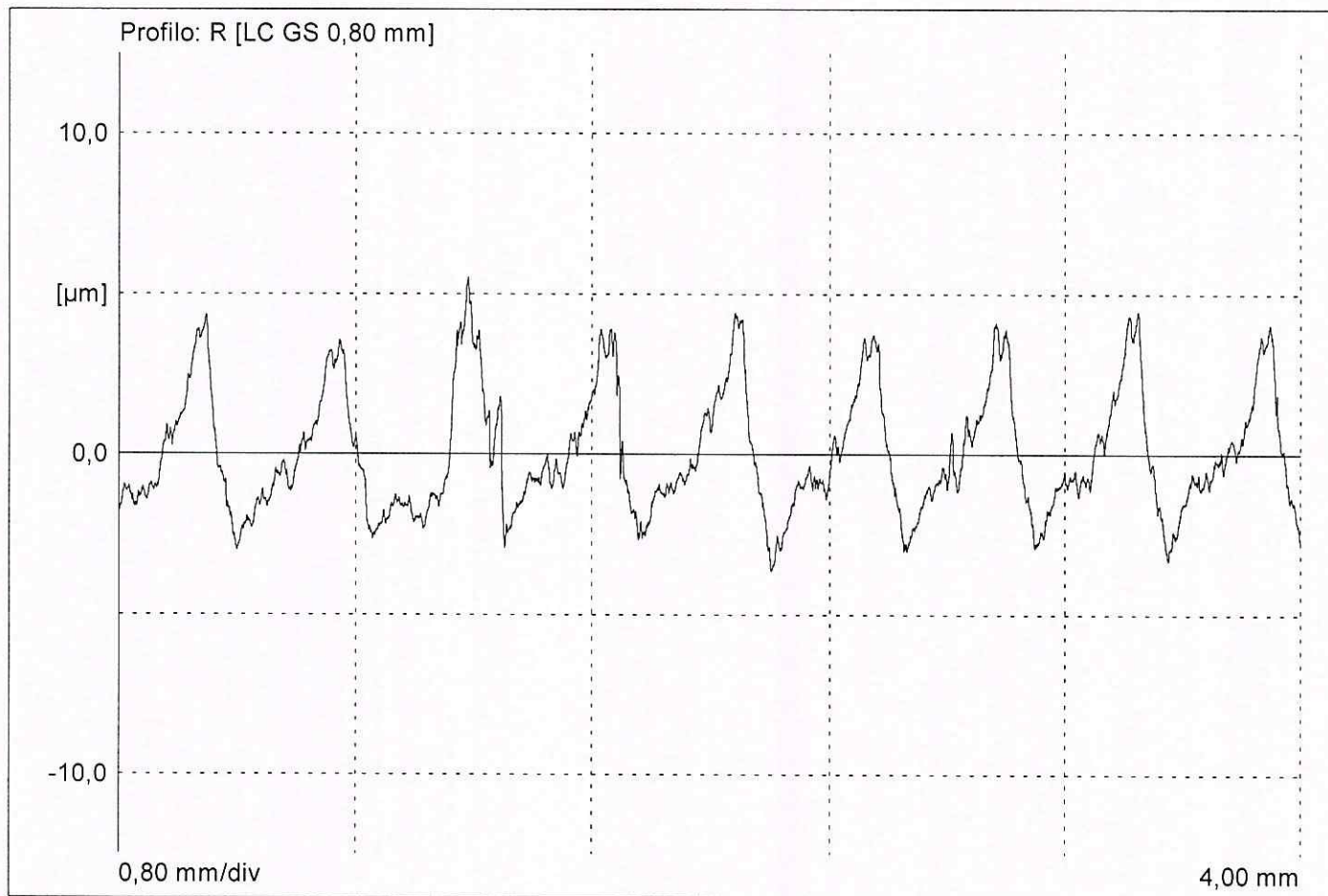
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto:	INPUT 1
Numero:	5178 PPAP PZ.1
Operatore:	TURNO B
Data, ora:	30/05/2014, 08:02
Nota:	PART. Z 106
Tastatore:	MFW-250 -50

MACCHINA:	MOA 416121 001
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LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	1,59	μm
Rmax	8,45	μm
Rz	7,75	μm

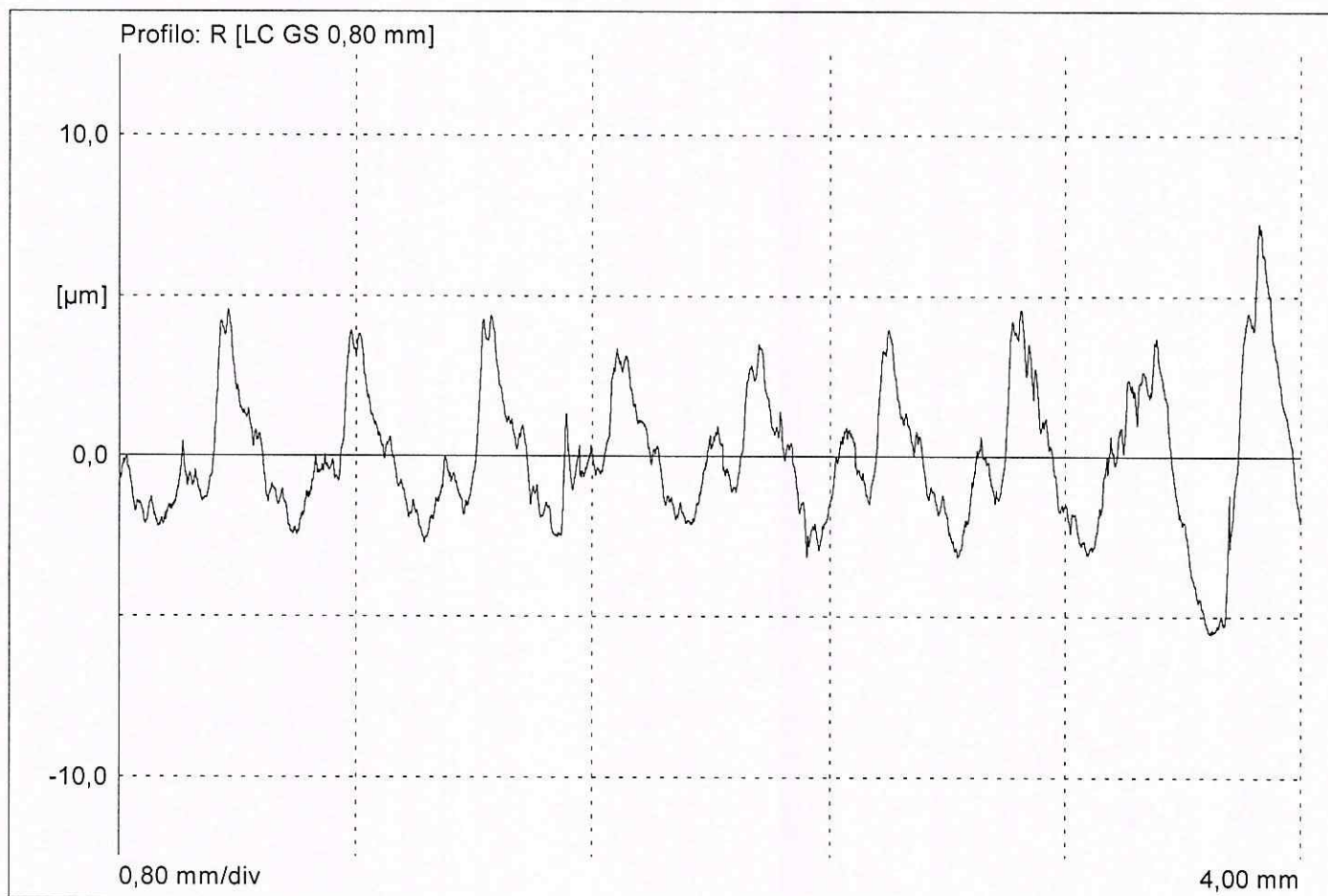
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: INPUT 1
 Numero: 5178 PPAP PZ.2
 Operatore: TURNO B
 Data, ora: 30/05/2014, 08:02
 Nota: PART. Z 106
 Tastatore: MFW-250 -50

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	1,69	μm
Rmax	12,81	μm
Rz	8,27	μm

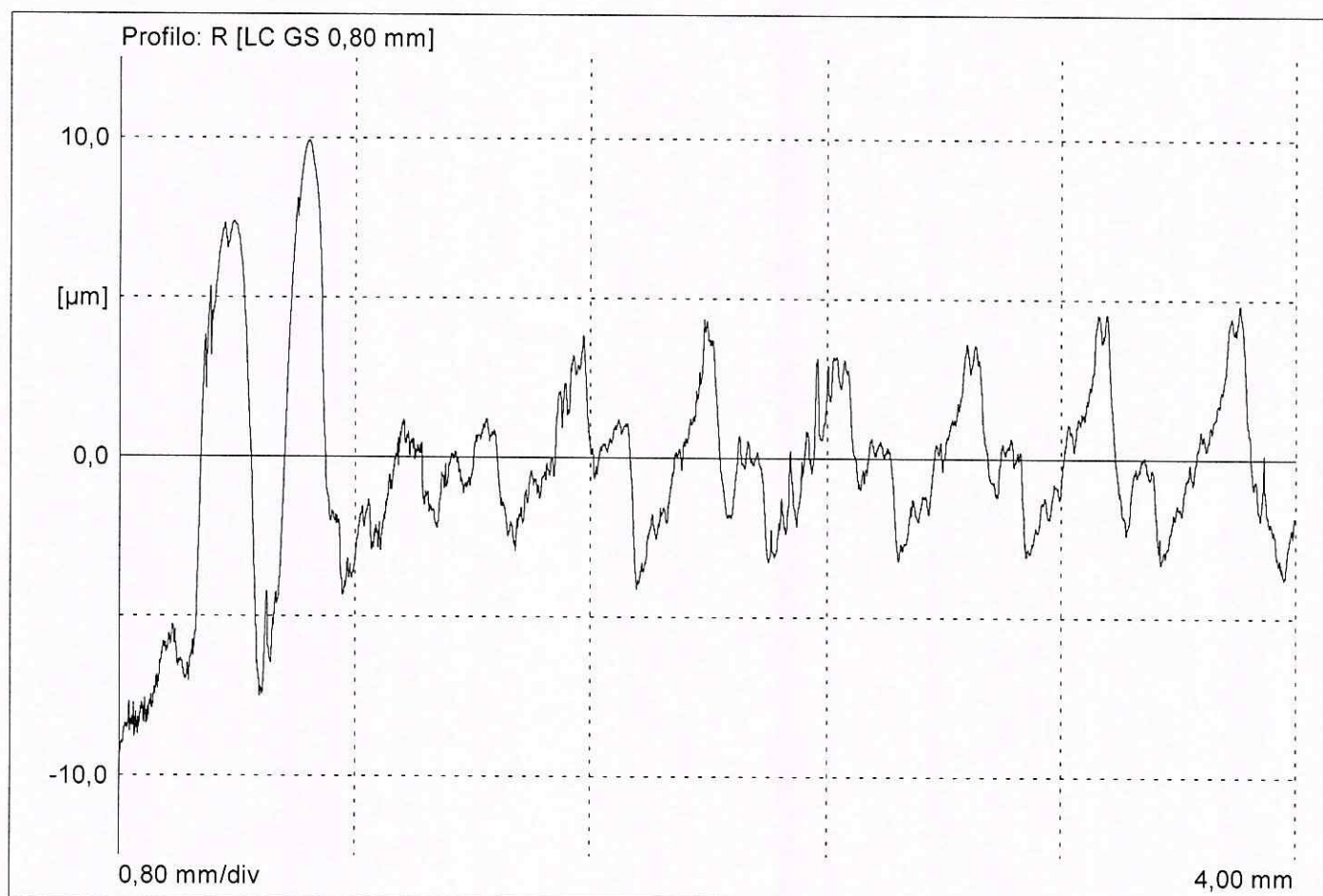
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: INPUT 1
 Numero: 5178 PPAP PZ.3
 Operatore: TURNO B
 Data, ora: 30/05/2014, 08:03
 Nota: PART. Z 106
 Tastatore: MFW-250 -50

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	2,31	μm
Rmax	19,33	μm
Rz	10,03	μm

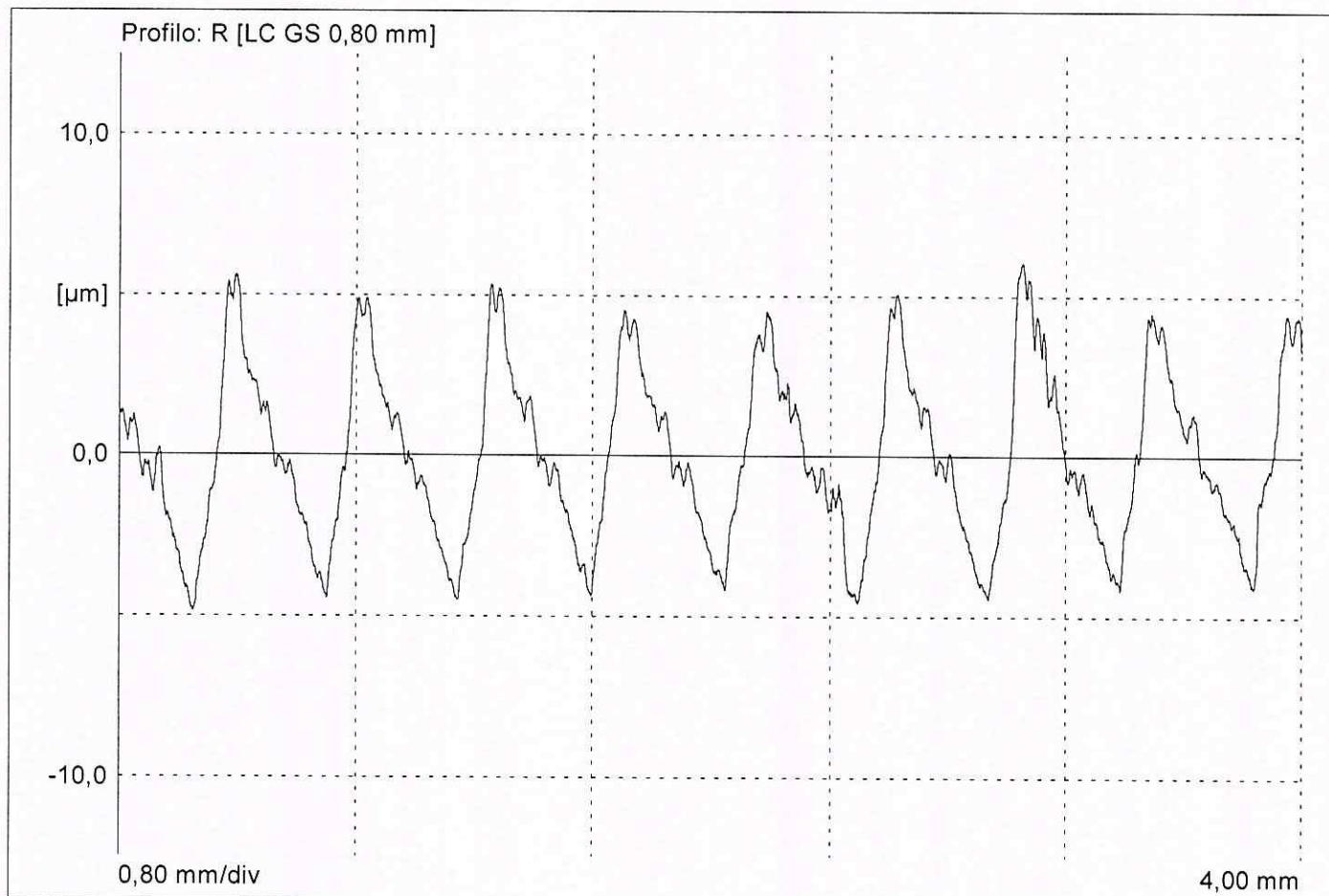
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: INPUT 1
 Numero: 5178 PPAP PZ.4
 Operatore: TURNO B
 Data, ora: 30/05/2014, 08:03
 Nota: PART. Z 106
 Tastatore: MFW-250 -50

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	2,20	μm
Rmax	10,64	μm
Rz	9,66	μm

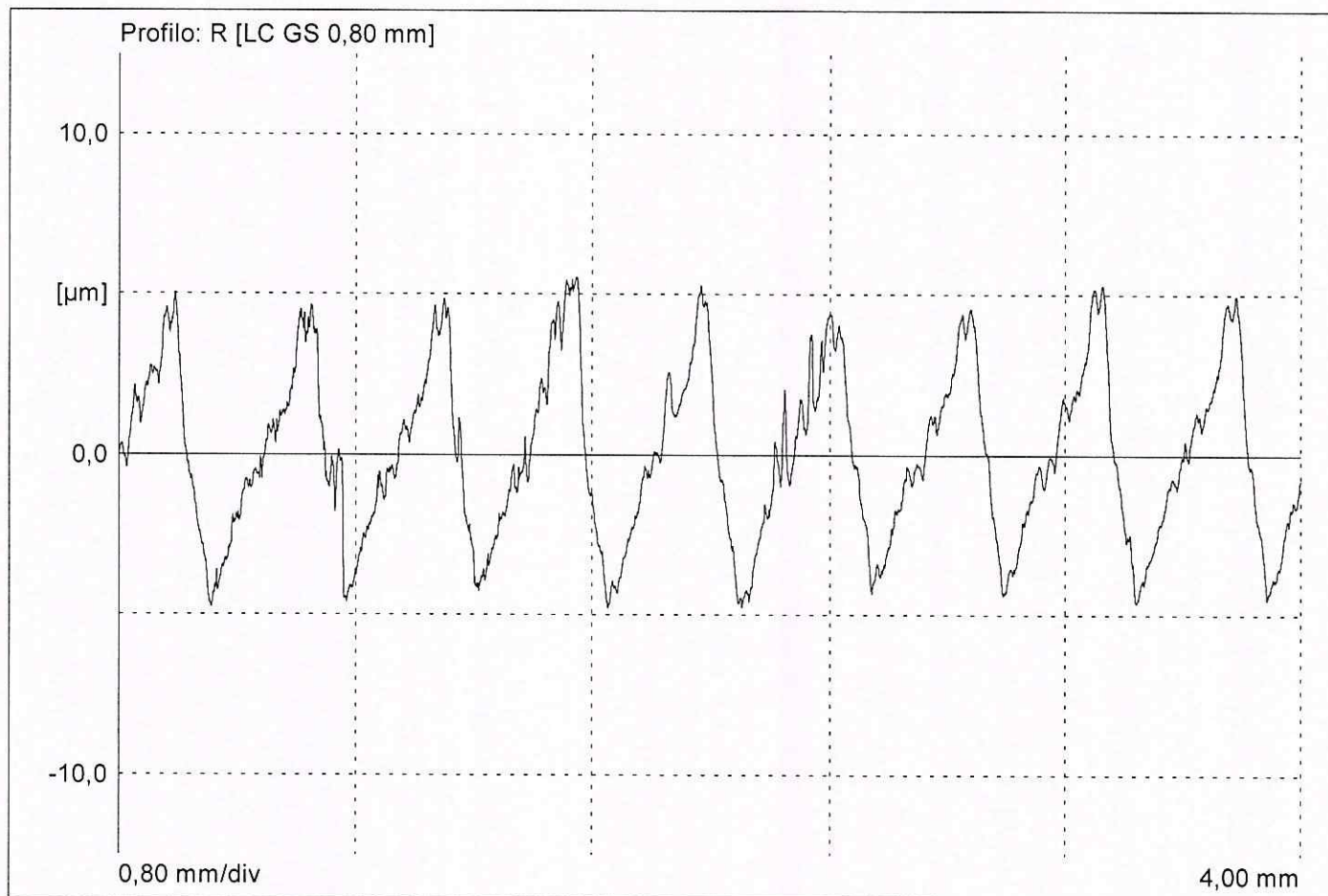
PERTHOMETER CONCEPT

Via dei Ciclamini,4 Modugno (BA)

Sala Metrologica GPS5

Oggetto: INPUT 1
 Numero: 5178 PPAP PZ.5
 Operatore: TURNO B
 Data, ora: 30/05/2014, 08:03
 Nota: PART. Z 106
 Tastatore: MFW-250 -50

MACCHINA: MOA 416121 001



LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±250,0	μm
Ra	2,24	μm
Rmax	10,04	μm
Rz	9,69	μm

PERTHOMETER CONCEPT