

EDI - ASN Note

Load-No.: 118582

03.05.2024 - 12:38

(VDA 4912)

page 1/2

Vendor -Plant: 0100

Receiver -Plant: 100

Unloading Area: 14248

-No: 91001108

-No.: 14550700

place of storage:

Linamar Plettenberg GmbH  
Daimlerstr. 11  
58840 PLETTENBERG  
DEUTSCHLAND

Magna PT S.P.A.  
Via dei Ciclamini, 4  
Zona Industriale  
I-70026 MODUGNO

Consumption:  
Dispatch Type: Truck Company  
Forw. Agent Name: Schweitzer GmbH & Co.

-Number: 16070077

Gross Weight: 23.403 KG

VAT-No.: DE123840478

VAT-No.: IT04886850728

Purch. Ord. Nr.

UM V/G Name of delivery

Sup. Ref. No. Cust.

Add. Data Vendor

Consignment

-Date

Suppl. Ref. No. Vend.

-Number Vendor

Pack. Mat. -Quant.

-Number Cust.

Consignment

81193460 000010 2511122790 12.160 219 PC S SCHALTRAD 4.GANG 550004688601  
03.05.2024 035612-900 640 PC S nt. wt.: 14.221 KG , gr. wt.: 15.853 KG  
CC: 240032225 640 PC S  
CC: 240032217 640 PC S  
CC: 240032208 640 PC S  
CC: 240032198 640 PC S  
CC: 240032189 640 PC S  
CC: 240032181 640 PC S  
CC: 240032168 640 PC S  
CC: 240032159 640 PC S  
CC: 240032153 640 PC S  
CC: 240032141 640 PC S  
CC: 240032128 640 PC S  
CC: 240032120 640 PC S  
CC: 240032109 640 PC S  
CC: 240032102 640 PC S  
CC: 240032092 640 PC S  
CC: 240032082 640 PC S  
CC: 240032076 640 PC S  
CC: 240032066 640 PC S  
CC: 240032229 640 PC S  
Cast-Number: 273710 DCT300/P01850  
UC-Material: G016716X10

Text: Engineering Change Status -  
Text: Customer Change No. 22\_003385-01  
Text: Supplier Index -

81194377 000010 2511108891 2.628 26 PC S SCHALTRAD 4.GANG 550004688701  
03.05.2024 035613-900 68 PC S nt. wt.: 3.362 KG , gr. wt.: 3.792 KG  
CC: 240031532 640 PC S  
CC: 240031527 640 PC S  
CC: 240031521 640 PC S  
CC: 240031474 640 PC S  
CC: 240031465 640 PC S

GR:

Quant. Check:

Rating Check:

*180367635*  
*501349 7580*

*NUOVA*  
*COLATA*  
*E*

*313459*

*313460*

Vendor -Plant: 0100 -No: 91001108  
 Linamar Plettenberg GmbH  
 Dainlerstr. 11  
 58840 PLETTENBERG  
 DEUTSCHLAND

Receiver -Plant: 100 -No.: 14550700  
 Magna PT S.p.A.  
 Via dei Ciclamini, 4  
 Zona Industriale  
 I-70026 MODUGNO

Unloading Area: 14248  
 place of storage:  
 Consumption:  
 Dispatch Type: Truck Company  
 Forw. Agent Name: Schweitzer GmbH & Co.  
 -Number: 16070077  
 Gross Weight: 23.403 KG

VAT-No.: DE123840478 VAT-No.: IT04886650728

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.  
 -Date Suppl. Ref. No. Vend. Add. Data Vendor  
 Pack. Mat. -Quant. - Number Cust. -Nummer Vendor

CC: 5,000 TBA-500256 PC DCT300/P01850  
 Cast-Number: 273710  
 UC-Material: G016716X10  
 Text: Engineering Change Status -  
 Text: Customer Change No. 22\_003385-01  
 Text: Supplier Index -

81197942	000010	2511109290	5.400	PC	S	SCHALTRAD 6.GANG	550003915802	KG	3.758
03.05.2024		035306-900	1.350	PC	S		mt. wt.: 3.418	KG	
		CC: 240028900	1.350	PC	S				
		CC: 240028889	1.350	PC	S				
		CC: 240028883	1.350	PC	S				
		CC: 240028297	1.350	PC	S				
		CC: 4,000	TBA-500256	PC	S	DCT300/P01850			

Cast-Number: 644934  
 UC-Material: L016764X10  
 Text: Engineering Change Status C  
 Text: Customer Change No. C018986\_MIP\_1  
 Text: Supplier Index -

312661

\*\*\*\*\* E N D \*\*\*\*\*  
 Please email us back the delivery note incl. the filled confirmation at lpb.confirmations@linamar.com. (date).  
 We herewith certify receipt of the above-mentioned goods in \_\_\_\_\_ (city/town) on \_\_\_\_\_ (date).

Goods were accepted by \_\_\_\_\_ (Name, Surname).  
 # \_\_\_\_\_  
 \_\_\_\_\_ (company stamp, signature, date)

GR: \_\_\_\_\_ Quant. Checks: \_\_\_\_\_ Rating Check: \_\_\_\_\_

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)



Linamar Plettenberg GmbH, Postfach 1520, D-58815 Plettenberg

Company  
Magna PT S.p.A.  
Via dei Cicliamini, 4  
Zona Industriale  
I-70026 Modugno

Artikel SCHALTRAD 4.GANG  
(Part name / Désignation pièce)  
Kd.-Zg.-Nr. 251.1.1088.91  
(customer part number / No. du plan client)  
Kd.-Auftr.-Nr. 30006021  
(order no. / No. De commande)

Schmelzen-Nr. 273710  
(heat number / No. de Coulée)  
Werkstoff 20MNCRS5  
(steel grade / Qualité)

Stahlhersteller Georgsmarienhütte GmbH  
(steel mill / Aciérie)  
Lieferspezifikation TS\_805000\_02  
(technical specification / Spécification de livraison)

HBS-Teile.-Nr. 035613-900  
(HBS-Part number: / N° du plan HBS:)  
Änderungsindex -  
(draw. notific. index / Indice du plan)  
Lieferschein.-Nr. 81194377/000010  
(shipping advice no. / Bulletin de livraison)

Schmelzen-Knz. -  
(heat code / Repère de Coulées)  
Herstellprozess E/VAK.  
(process flow / Procédé fabrication)

Auftrag 1047572  
(order no./ordre no.)  
SAP UC-Material G016716X10  
(SAP UC-material/SAP UC-material)  
Lieferdatum 04/19/2024  
(shipping date / Date de livraison)

Gießformat 245X245  
(casting dim. / Dimension coulée)  
Lieferzustand + FP Glühen isotherma  
(delivery condition / Etat de livraison)  
Rohmat.-abm. 48 Rund  
(raw material dim. / Barre diamètre)  
Umformgrad 32,8:1  
(Diameter / diamètre)

Stückzahl 2,628  
(quantity / Quantité)

Schmelzanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2100	0.0900	1.2500	0.0140	0.0230	1.1800	0.0400	0.1600	0.1600	0.0080	0.0370	0.0070	0.0003	0.0010	0.0090	0.0000	0.0010	0.0060	0.0002	0.0000	0.0004	0.0120	2.4000	7.0000

Härtbarkeit (hardness / valeurs de trempabilité)

mm	1	1,5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50		
HRC	0.00	46.10	0.00	45.40	0.00	44.40	0.00	41.30	0.00	38.10	0.00	35.80	34.00	32.90	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Fdyn	0.00	-	0.00																				

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT - PERLIT	Randentkohlung (decaburation / Décaburation)	0.000
Korngröße (grain size / grosseur de grain)	Prim. 5 - Sek. 8	9 - 10	

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm <sup>2</sup> )	Rp0.2(N/mm <sup>2</sup> )	A(%)	Z(%)
0.00 - 0.00	0.00 - 0.00	0.00 - 0.00	0.00 - 0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	201.0	HBW
Ergebnis (result / Résultat)	153.0	165.0	HBW

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	0.00
Ergebnis (result / Résultat)	0.00 <td>0.00</td>	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	0.00	mm
Ergebnis (result / Résultat)	0.00 <td>0.00 <td>mm</td> </td>	0.00 <td>mm</td>	mm

Reinheitsgrad (degree of purity / Degré de Pureté)	K3=0(O)

