

Load-No.: 116171

EDI - ASN Note

(VDA 4912)

Vendor -Plant: 0100 -Plant: 100
 -No: 91001108 -No.: 14550700
 Linamar Plettenberg GmbH Magna PT S.p.A.
 Daimlerstr. 11 Via dei Ciclamini, 4
 58840 PLETTENBERG Zona Industriale
 DEUTSCHLAND I-70026 MODUGNO
 VAT-No.: DEL23840478 VAT-No.: IT04886850728

Receiver -Plant: 100
 -No.: 14550700
 Unloading Area: 14248
 place of storage:
 Consumption:
 Dispatch Type: Truck Company
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross Weight: 22.524 KG

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date - Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. -Number Vendor Consignment

81165098 000010 2511109290 2.700 x2 PC S SCHALTRAD 6.GANG 550003915802
 23.01.2024 035306-900 CC: 240001653 L PC S nt. wt.: 1.732 KG , gr. wt.: 1.903 KG
 CC: 240001648 PC S
 CC: 2,000 TBA-500256 PC DCT300/P01850
 Cast-Number: 644509
 UC-Material: L016126X10
 Text: Engineering Change Status C
 Text: Customer Change No. C018986_MIP_1
 Text: Supplier Index -

360271

81165099 000010 2511108490 4.770 79 PC S ZAHNRAD 2.GANG 550003916202
 23.01.2024 035309-900 CC: 240005128 PC S nt. wt.: 8.048 KG , gr. wt.: 8.818 KG
 CC: 240005120 PC S
 CC: 240005114 PC S
 CC: 240005103 PC S
 CC: 240005100 PC S
 CC: 240005067 PC S
 CC: 240005052 PC S
 CC: 240005044 PC S
 CC: 240005034 PC S
 CC: 9,000 TBA-500256 PC DCT300/P01850
 Cast-Number: 270925
 UC-Material: G016191X10
 Text: Engineering Change Status C
 Text: Customer Change No. C018986_MIP_1
 Text: Supplier Index -

180359 186

501322 4066

360273

81165102 000010 2511123290 7.400 x4 PC S SCHALTRAD 7.GANG 550004564102
 23.01.2024 035540-900 CC: 240005402 PC S nt. wt.: 2.892 KG , gr. wt.: 3.235 KG
 CC: 240005356 PC S
 CC: 240005348 PC S
 CC: 240005344 PC S

180359 187

501322 4067

360274

GR: Quant. Check: Rating Check:

Vendor -Plant#: 0100 -No: 91001108
 Linamar Plettenberg GmbH
 Daimlerstr. 11
 58840 PLETTENBERG
 DEUTSCHLAND

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 Magna PT S.p.A.
 Via dei Ciclamini, 4
 Zona Industriale
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 -Number: 16070077
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VAT-No.: DE123840478 VAT-No.: IT04886850728

ASN-No, -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. -Nummer Vendor Consignment

CC: 4,000 TBA-500256 PC DCT300/P01850
 Cast-Number: 284936
 UC-Material: AB16308X10
 Text: Engineering Change Status a
 Text: Customer Change No. CO_21_002676-01
 Text: Supplier Index -

81165107	000010	2511122990	7.760	8	PC	S	SCHALTRAD 5.GANG	550004688401
23.01.2024		035610-900	970		PC	S		nt. wt.: 5.487 KG , gr. wt.: 6.175 KG
		CC: 240005008	970		PC	S		
		CC: 240005003	970		PC	S		
		CC: 240004998	970		PC	S		
		CC: 240004993	970		PC	S		
		CC: 240004985	970		PC	S		
		CC: 240004982	970		PC	S		
		CC: 240004976	970		PC	S		
		CC: 240004968	970		PC	S		
		CC: 8,000	TBA-500256		PC	S	DCT300/P01850	
		Cast-Number: 271290						
		UC-Material: G015921X20						
		Text: Engineering Change Status -						
		Text: Customer Change No. 22_002817-01						
		Text: Supplier Index -						

81165108	000010	2511122790	1.836	3	PC	S	SCHALTRAD 4.GANG	550004688601
23.01.2024		035612-900	556		PC	S		nt. wt.: 2.134 KG , gr. wt.: 2.393 KG
		CC: 230092794	640		PC	S		
		CC: 230092791	640		PC	S		
		CC: 230092784	TBA-500256		PC	S	DCT300/P01850	
		CC: 3,000						
		Cast-Number: 271633						
		UC-Material: G016270X10						
		Text: Engineering Change Status -						
		Text: Customer Change No. 22_003385-01						
		Text: Supplier Index -						

GR: Quant. Check: Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)



Linamar Plettenberg GmbH, Postfach 1520, D-58815 Plettenberg

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Company

Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 7.GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1232.90
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30005430
(order no. / No. De commande)

Schmelzen-Nr. 284936
(heat number / No. de Coulee)
Werkstoff 20MnCRS5
(steel grade / Qualité)

Stahlhersteller Acciaierie Bertoli Safau
(steel mill / Acierrie)
Lieferspezifikation GCG_805000_02
(technical specification / Spécification de livraison)

HBS-Teile.-Nr. 035540-900
(HBS-Part number: / N° du plan HBS:)
Änderungsindex a
(draw. notfic. index / indice du plan)
Lieferschein-Nr. 81165102/000010
(shipping advice no. / Bulletin de livraison)

Schmelzen-Knz.
(heat code / Repère de Coulee)
Herstellprozess EVAC
(process flow / Procédé fabrication)

Auftrag 1045730
(order no./ordre no.)
SAP UC-Material AB16308X10
(SAP UC-material/SAP UC-material)
Lieferdatum 01/17/2024
(shipping date / Date de livraison)

Stückzahl 7,400
(quantity / Quantité)

Gießformat 270
(casting dim. / Dimension coulee)
Lieferzustand +FP Glühen isotherma
(delivery condition / Etat de livraison)
Rohmat.-abm. 38 Rund
(raw material dim. / Barre diamètre)
Umfarmgrad 55
(diameter / diamètre)

Schmelzanalyse (cast. analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2020	0.2200	1.1400	0.0120	0.0260	1.1600	0.0400	0.1400	0.1600	0.0170	0.0210	0.0050	0.0001	0.0021	0.0040	0.0000	0.0140	0.0010	0.0050	0.0001	0.0000	0.0006	0.0098	1.1000	11.000

Härtbarkeit (hardenability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.60	0.00	44.80	0.00	43.40	0.00	40.20	0.00	37.00	0.00	34.60	32.80	31.50	29.30	27.80	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT - PERLIT	Randentkohlung (decaburation / Décarburation)
Korngröße (grain size / grosseur de grain)	Prim. 8 - Sek. 8	0.000

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)
0.00 - 0.00	0.00 - 0.00

A(%)	Z(%)
0.00 - 0.00	0.00 - 0.00

Av(J)	bei T(°C)
0.00 - 0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	201.0	HBW
Ergebnis (result / Résultat)	0	0	0

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	0.00
Ergebnis (result / Résultat)	0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	0.00	mm
Ergebnis (result / Résultat)	0.00	0.00	mm

Reinheitsgrad (degree of purity / Degré de Pureté)	K3=6;K4=0

Datum (date / Date)

01/23/2024

Maschinell erstellt, daher gültig ohne Unterschrift / Computer generated, valid without signature / Délivré par ordinateur sans

Abnahmebeauftragter / Inspector

WT - i. A. Dillmann, Johannes