

EDI - ASN Note
 (VDA 4912) k
 Vendor -Plant: 0100
 -No: 91001108
 Linamar Plettenberg GmbH
 Daimlerstr. 11
 58840 PLETTENBERG
 DEUTSCHLAND

Receiver -Plant: 100
 -No.: 14550700
 Magna PT S.p.A.
 Via dei Ciclamini, 4
 Zona Industriale
 I-70026 MODUGNO

Unloading Area: 14248
 place of storage:
 Consumption:
 Dispatch Type: Truck Company
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross Weight: 23.859 KG

VAT-No.: DE123840478
 VAT-No.: IT04886850728

Purch. Ord. Nr.
 Consignment

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of delivery	nt. wt.:	gr. wt.:
-Date	Suppl. Ref. No. Vend.	Pack. Mat. -Quant.	- Number Cust.	- Number Vendor	-Nummer Vendor			
81198974	000010	2511122490	3.437	PC	S	ZAHNRAD 2.GANG	550004563902	6.063 KG
15.05.2024	035541-900		257	PC	S		nt. wt.: 5.459 KG	6.063 KG
	CC: 240034406		530	PC	S			
	CC: 240034401		530	PC	S			
	CC: 240034396		530	PC	S			
	CC: 240034387		530	PC	S			
	CC: 240034380		530	PC	S			
	CC: 240034375		530	PC	S			
	CC: 240032955		530	PC	S			
	CC: 7,000		TBA-500256	PC	S	DCT300/P01850		
	Cast-Number: 273264							
	UC-Material: G016476X10							
	Text: Engineering Change Status a							
	Text: Customer Change No. C0_21_002676-01							
	Text: Supplier Index -							
81198979	000010	2511122990	5.820	PC	S	SCHALTRAD 5.GANG	550004688401	4.592 KG
15.05.2024	035610-900		970	PC	S		nt. wt.: 4.077 KG	4.592 KG
	CC: 240034601		970	PC	S			
	CC: 240034598		970	PC	S			
	CC: 240034591		970	PC	S			
	CC: 240034588		970	PC	S			
	CC: 240034586		970	PC	S			
	CC: 240034580		970	PC	S			
	CC: 6,000		TBA-500256	PC	S	DCT300/P01850		
	Cast-Number: 272423							
	UC-Material: G016683X10							
	Text: Engineering Change Status -							
	Text: Customer Change No. 22_002817-01							
	Text: Supplier Index -							
81198984	000010	2511122790	5.120	PC	S	SCHALTRAD 4.GANG	550004688601	6.693 KG
15.05.2024	035612-900		640	PC	S		nt. wt.: 6.006 KG	6.693 KG
	CC: 240034510		640	PC	S			
	CC: 240034499		640	PC	S			

Quant. Check:
 Rating Check:

380218

380218

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Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)



Linamar Plottenberg GmbH, Postfach 1520, D-58815 Plottenberg

Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 5.GANG
(part name: / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1229.90
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30006012
(order no. / No. de commande)
Schmelzen-Nr. 272423
(heat number / No. de Coulee)
Werkstoff 20MNCRS5
(steel grade / Qualité)

HBS-Teile.-Nr. 035610-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex -
(draw. notific. index / Index du plan)
Lieferschein-Nr. 81198979/000010
(shipping advice no. / Bulletin de livraison)
Schmelzen-Knz.
(heat code / Repère de Coulee)
Herstellprozess EIVAK.
(process flow / Procédé fabrication)

Auftrag 1046785
(order no./ordre no.)
SAP UC-Material G016683X10
(SAP UC-material/SAP UC-material)
Lieferdatum 05/06/2024
(shipping date / Date de livraison)
Stückzahl 5,820
(quantity / Quantité)
Rohmat.-abm. 45 Rund
(raw material dim. / Barre diamètre)
Umformgrad 37,3:1
(diameter / diamètre)

Stahlersteller Georgsmarienhütte GmbH
(steel mill / Aciérie)

Liefer spezifikation TS 805000-2
(technical specification / Spécification de livraison)

Schmelzanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Ca	%N	ppm H	ppm O
0.2100	0.1000	1.2200	0.0130	0.0230	1.1800	0.0400	0.1500	0.1800	0.0080	0.0380	0.0060	0.0002	0.0020	0.0090	0.0000	0.0000	0.0010	0.0080	0.0020	0.0005	0.0120	2.5000	7.0000

Härbarkeit (hardness / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50		
HRC	0.00	46.00	0.00	45.40	0.00	44.30	0.00	41.20	0.00	37.90	0.00	35.60	33.70	32.60	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																				

DJ-Wert (DJ value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT-PERLIT					
Korngröße (grain size / grosseur de grain)	Prim.	5	8	Sek.	8	9

Reinheitsgrad (degree of purity / Degré de Pureté)	K3 DIN_O = 0
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Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	RP0.2(N/mm ²)	A(%)	Z(%)
0.00	0.00	0.00	0.00

Av(J)	bei T(°C)
0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	201.0	HBW
Ergebnis (result / Résultat)	167.0	178.0	HBW

Kernhärte (core hardness / duréte centre)

Vorschrift (specification / Spécification)	0.00	0.00
Ergebnis (result / Résultat)	0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	0.00
Ergebnis (result / Résultat)	0.00	0.00

1) Sender/vendor Linamar Plettenberg GmbH Daimlerstr. 11 58840 Plettenberg		2) Vendor-no. 91001108		3) Freight order number	
VAT Id-No.: DE123840478 EKAER-Nr.:		5) Loading point 0100 / Linamar Pltbg GmbH LSF LC		4) Sender number at the forwarding agent	
8) Shipment number 118767		11) Recipient Company Magna PT S.p.A. Via dei Ciclamini, 4 Zona Industriale I-70026 MODUGNO		6) Date 15.05.2024 7) Relation number	
12) Customer Number 14550700		VAT Id-No.: ITO4886850728		9) Forwarding agent Firma Schweitzer GmbH & Co. Internationale Spedition KG Carl-Benz-Str. 23 71634 LUDWIGSBURG DEUTSCHLAND	
14) Delivery / unloading point 100-14248 100-14248 100-14248 100-14248 100-14248		15) Sender's comment for the forwarding agent		10) Forwarding 16070077	
18) Delivery note no.		19) Number		22) Contents	
0081198974		7		ZAHNRAD 2.GANG	
0081198979		6		SCHALTRAD 5.GANG	
0081198984		8		SCHALTRAD 4.GANG	
0081198987		4		SCHALTRAD 4.GANG	
0081198993		3		SCHALTRAD 7.GANG	
20) Packaging		23) Tara weight in KG		24) Gross weight in KG	
TBA-500256		604		6.063	
TBA-500256		515		4.592	
TBA-500256		687		6.693	
TBA-500256		345		3.620	
TBA-500256		247		2.891	
Total		28		2.398 KG	
31) Del. term FCA Plettenberg		32) Value of goods 47.009,68 EUR		33) kind of goods A	
34) Sender cash on delivery		35) Enclosures		36) Order number, customer	
				38) Means of transport number LBSC2290	
				39) Truck code Truck Company	
				40) Shipment type	
				42) Acknowledgement of receipt from ship-to party	
43) Confirmation of receipt by the driver		44) The delivery contains		45) The general German carrier conditions apply (ADSp);	
Above delivery received completely, intact and stainless. The load was secured according to §22 StVO. Ich versichere die Ware ins Gemeinschaftsgebiet zu verbringen.		Euro skids Euro wire pal conv		Area of jurisdiction is the company headquarters of the dispatch	
Date		Truck signature		Name	
				Signature	
				Company stamp / signature	
46) Für den Spediteur		Of which were shipped		Euro wire pal conv	
		Euro skids			

Freight Order

Telephone Fax

13) Cargo manifest/freight list

16) Receipt date **15.05.2024** 17) Receipt time **13:04:00**

KUEHNLE-NAGEL S.r.l.
Via dei Ciclamini, s.p.a. 70026 Modugno (BA)
20 MAR 2024
"Ricevuto con riserva di verifica su qualità e quantità"