

EDI - ASN Note

(VDA 4912)

Vendor -Plant: 0100
-No: 91001108

Linamar Plettenberg GmbH
Daimlerstr. 11
58840 PLETTENBERG
DEUTSCHLAND

VAT-No.: DE123840478

Receiver -Plant: 100
-No.: 14550700

Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 MODUGNO

VAT-No.: IT04886850728

14248

Unloading Area:
place of storage:

Consumption:

Dispatch Type:

Forw. Agent Name:

-Number: 16070077

Gross Weight: 23.403 KG

Purch. Ord. Nr.

Consignment

Name of delivery

Add. Data Vendor

-Nummer Vendor

Quant.

Sup. Ref. No. Cust.

Suppl. Ref. No. Vend.

Pack. Mat. -Quant.

ASN-No

-Date

Quant.

UM

V/G

Name of delivery

Add. Data Vendor

-Nummer Vendor

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Linamar Plottenberg GmbH, Postfach 1520, D-58815 Plottenberg

Company

Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 4.GANG

(Part name: / Désignation pièce:)

Kd.-Zg.-Nr. 251.1.1227.90

(customer part number / No. du plan client)

Kd.-Auftr.-Nr. 30006020

(order no. / No. de commande)

Schmelzen-Nr. 273710

(heat number / No. de coulée)

Werkstoff 20MnCRS5

(steel grade / Qualité)

Stahlhersteller Georgsmarienhütte GmbH

(steel mill / Aciérie)

Lieferspezifikation TS_805000_02

(technical specification / Spécification de livraison)

HBS-Teile-Nr. 035612-900

(HBS-Part number: / N° du plan HBS:)

Änderungsindex -

(draw. notific. index / indice du plan)

Lieferschein-Nr. 81193460/000010

(shipping advice no. / Bulletin de livraison)

Schmelzen-Knz.

(heat code / Repère de coulée)

Herstellprozess E/VAK.

(process flow / Procédé fabrication)

Auftrag 1047571

(order no./ordre no.)

SAP UC-Material G016716X10

(SAP UC-material/SAP UC-material)

Lieferdatum 04/17/2024

(shipping date / Date de livraison)

Stückzahl 12,160
(quantity / Quantité)

Gießformat 245X245

(casting dim. / Dimension coulée)

Lieferzustand + PP Glühen isotherma

(delivery condition / Etat de livraison)

Rohmat.-abm. 48 Rund

(raw material dim. / Barre diamètre)

Umformgrad 32,8:1

(Diameter / diamètre)

Schmelzeanalyse (test analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2100	0.0900	1.2500	0.0140	0.0230	1.1800	0.0400	0.1600	0.1600	0.0080	0.0370	0.0070	0.0003	0.0010	0.0090	0.0000	0.0000	0.0010	0.0060	0.0002	0.0000	0.0004	0.0120	2.4000	7.0000

Härbarkeit (hardenability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50		
HRC	0.00	46.10	0.00	45.40	0.00	44.40	0.00	41.30	0.00	38.10	0.00	35.80	34.00	32.90	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																				
								DI-Wert (DI value / diamètre idéal)		0.00													

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT - PERLIT					Randentkohlung (decarburation / Décarburation)					0.000				
Korngröße (grain size / grosseur de grain)	Prim.	5	-	8	Sek.	8	-	10							

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm²)	Rp0.2(N/mm²)	
0.00	-	0.00

A(%)	Z(%)	
0.00	-	0.00

bei T(°C)	Av(J)	
0.00	-	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0 0	-	201.0 0	HBW
Ergebnis (result / Résultat)	152.0 0	-	168.0 0	HBW

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	-	0.00
Ergebnis (result / Résultat)	0.00	-	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	-	0.00	mm
Ergebnis (result / Résultat)	0.00	-	0.00	mm

Reinheitsgrad (degree of purity / Degré de Pureté)	K3=0(O)	

1 Absender (Name, Anschrift, Land) Expéditeur (nom, adresse, pays) Linamar Plettenberg GmbH Daimlerstr. 11 58840 PLETTENBERG DEUTSCHLAND			INTERNATIONALER FRACHTBRIEF LETTRE DE VOITURE INTERNATIONAL Diese Beförderung unterliegt trotz einer gegenteiligen Abmachung den Bestimmungen des Übereinkommens über den Beförderungsvertrag im internationalen Straßengüterverkehr (CMR). Ce transport est soumis, nonobstant toute clause contraire, à la Convention relative au contrat de transport international de marchandises par route (CMR).			Nr.: 118582 Seite 1 von 1		
2 Empfänger (Name, Anschrift, Land) Destinataire (nom, adresse, pays) Company Magna PT S.p.A. Via dei Ciclamini, 4 Zona Industriale I-70026 MODUGNO			16 Frachtführer (Name, Anschrift, Land) Transporteur (nom, adresse, pays) Firma Schweitzer GmbH & Co. Internationale Spedition KG Carl-Benz-Str. 23 71634 LUDWIGSBURG DEUTSCHLAND					
3 Auslieferungsort des Gutes Lieu prévu pour la livraison de la marchandise Ort/Lieu 70026 Modugno Land/Pays IT			17 Nachfolgende Frachtführer (Name, Anschrift, Land) Transporteurs successifs (nom, adresse, pays)					
4 Ort und Tag der Übernahme des Gutes Lieu et date de la prise en charge de la marchandise Ort/Lieu 58840 Plettenberg Land/Pays DE Datum/Date 03.05.2024			18 Vorbehalte und Bemerkungen der Frachtführer Réserves et observations des transporteurs					
5 Beigefügte Dokumente Documents annexés								
6 Kennzeichen u. Nummern Marques et numéros		7 Anzahl der Packstücke Nombre des colis	8 Art der Verpackung Mode d'emballage	9 Offiz. Benennung f. d. Beförderung* Désignation officielle de transport*	10 Statistiknummer No. statistique	11 Bruttogewicht in kg Poids brut, kg	12 Umfang in m³ Cubage m³	
0081193460 0081194377 0081197942 SUMME		19 5 4 28	TBA-500256 TBA-500256 TBA-500256	SCHALTRAD 4.GANG SCHALTRAD 4.GANG SCHALTRAD 6.GANG	87084091 87084091 87084091	15.853 KG 3.792 KG 3.758 KG 23.403 KG		
UN-Nummer Numéro UN		Ben. s. Nr. 9 Nom volt N°9	Gefahrzettelmuster-Nr. Numéro d'étiquette	Verp.-Gruppe Groupe d'emballage	Tunnelbeschränkungscode Code de restriction en tunnels	13 Anweisungen des Absenders (Zoll- und sonstige amtliche Behandlung) Sondervorschriften Instructions de l'expéditeur (formalités douanières et autres) Prescriptions particulières		
UN						19 zu zahlen vom: A payer par: Fracht Prix de transport Ermäßigungen Réductions Zwischensumme Solde Zuschläge Suppléments Nebengebühren Frais accessoires Sonstiges Divers Zu zahlende Gesamtsumme/Total à payer		
14 Rückerstattung Remboursement		15 Frachtzahlungsanweisungen Prescription d'affranchissement		20 Besondere Vereinbarungen Conventions particulières				
Frei Franco Unfrei Non Franco		FCA Plettenberg				KUENNE + NAGEL S.r.l.		
21 Ausgefertigt in Etablie à		DE-58840 Plettenberg		am le		03.05.2024		Via der à la réception des marchandises
22		23		24 Unterschrift und Stempel des Empfängers (Signature et timbre du destinataire)		25 Angaben zur Ermittlung der Entfernung mit Grenzübergängen		
Unterschrift und Stempel des Absenders (Signature et timbre de l'expéditeur)		Unterschrift und Stempel des Frachtführers (Signature et timbre du transporteur)		Unterschrift und Stempel des Empfängers (Signature et timbre du destinataire)		von bls km		
26 Vertragspartner des Frachtführers		27 Amtliches Kennzeichen Kfz Anhängers		28 Bestätigung des Empfängers/Datum/Unterschrift		29 Bestätigung des Fahrers/Datum/Unterschrift		
LBSC2201								
Benutzte Gen.-Nr.		☐ National		☐ Bilateral		☐ EG		☐ CEMT