

(VDA 4912)
 Vendor -Plant: 0100 Receiver -Plant: 100
 -No: 91001108 -No.: 14550700
 Linemar Plettenberg GmbH Magna PR S.P.A.
 Dahlmlestr. 11 Zona Industriale 4
 58840 PIETTENBERG I-70026 MODUGNO
 DEUTSCHLAND

VAT-No.: DE123840478 VAT-No.: IT04886850728

Unloading Area: 14248
 Place of storage:
 Consumption: Truck Company
 Dispatch Type: Schweitzer GmbH & Co.
 Forw. Agent Name: 16070077
 -Number:
 Gross Weight: 23.727 KG

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of delivery	Purch. Ord. Nr.
-Date		Suppl. Ref. No. Vend.	- Number Cust.			Add. Data Vendor	
		Pack. Mat. -Quant.				-Number Vendor	
							Consignment

81227707 000010 2511123130 5.400 PC S SCHALTRAD 6. GANG 550004564002
 21.08.2024 035539-900 1.350 PC S 2.886 KG
 CC: 240056451 1.350 PC S 3.228 KG
 CC: 240056233 1.350 PC S
 CC: 240056225 1.350 PC S
 CC: 240054748 1.350 PC S

180314806 P
 501363928
 Cast-Number: 646778
 UC-Material: L017169X10
 Text: Engineering Change Status a
 Text: Customer Change No. C0_21_002676-01
 Text: Supplier Index -

81227728 000010 2511109091 1.940 PC S SCHALTRAD 5. GANG 550004688501
 21.08.2024 035611-900 970 PC S 1.566 KG
 CC: 240055086 970 PC S 1.740 KG
 CC: 240055072 TBA-500256 PC S
 CC: 2,000 PC S

180314807 G
 5013639317
 Cast-Number: 275268
 UC-Material: G017202X10
 Text: Engineering Change Status -
 Text: Customer Change No. 22_002817-01
 Text: Supplier Index -

81227730 000010 2511122790 5.120 PC S SCHALTRAD 4. GANG 550004688601
 21.08.2024 035612-900 640 PC S
 CC: 240057096 640 PC S
 CC: 240057090 640 PC S
 CC: 240057084 640 PC S
 CC: 240057082 640 PC S
 CC: 240057075 640 PC S
 CC: 240055063 640 PC S
 CC: 240055059 640 PC S
 CC: 240055051 TBA-500256 PC S

180314808 G
 5013639318
 CC: 8,000 TBA-500256 PC S

GR: Quant. Check: Rating Check:

Stamp: "PIZZINO CON PERA 1.740 KG" and "AGEL S.p.A." with handwritten signature and date "16 AGO 2021".

Handwritten number: 303425

Handwritten number: 303424

Handwritten number: 303423

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)

Ummar Plattenberg GmbH, Postfach 1520, D-58815 Plattenberg



Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 5.GANG
(Part name / Designation pièce):
Kd.-Zg.-Nr. 251.1.1090.91
(Customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30006011
(Order no. / No. De commande)
Schmelzen-Nr. 275268
(Heat number / No. de Coulee)

HBS-Teile-Nr. 035611-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex -
(Draw. notific. index / Indices du plan)
Lieferchain-Nr. 81227728/000010
(Shipping advice no. / Bulletin de livraison)
Schmelzen-Knz.

Auftrag 1048319
(order no./ordre no.)
SAP UC-Material G017202X10
(SAP UC-material/SAP UC-material)
Lieferdatum 08/13/2024
(shipping date / Date de livraison)

Stückzahl 1,940
(quantity / Quantité)

Stahhersteller Georgsmarienhütte GmbH
(steel mill / Acierie)
Lieferspezifikation TS_805000-2
(technical specification / Spécification de livraison)

Herstellerprozess E/VAK.
(process flow / Procédé fabrication)

Gießformat 245X245
(casting dim. / Dimension coulee)

Rohmat.-abm. 45 Rund
(raw material dim. / Barre diamètre)

Ummar Plattenberg GmbH
(steel mill / Acierie)

Lieferzustand + FP Glühen Isotherma
(delivery condition / Etat de livraison)

Ummformgrad 37,3:1
(Diameter / diamètre)

Schmelzeanalyse (cast analysis / Analyse de coulée)																								
%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2100	0.1000	1.1800	0.0130	0.0260	1.1800	0.0400	0.1800	0.1500	0.0080	0.0300	0.0060	0.0003	0.0010	0.0100	0.0000	0.0000	0.0020	0.0050	0.0001	0.0000	0.0006	0.0120	2.3000	7.0000

Härtbarkeit (hardness / valeurs de trempabilité)																								
mm	1	1,5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.90	0.00	45.00	0.00	43.70	0.00	40.30	0.00	37.20	0.00	35.00	33.20	32.20	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					
DI-Wert (DI value / diamètre idéal)		0.00																						

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Designation pièce)	FERRIT - PERLIT	Randentkohlung (decarburation / Decarburaton)	0.000
Korngröße (grain size / grossur de grain)	Prim. 5	Sek. 8	9
			10
Reinheitsgrad (degree of purity / Degré de Pureté)	K3_DIN_0 = 0		

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	0.00	Rp0.2(N/mm ²)	0.00	AI(%)	0.00	ZI(%)	0.00	AV(J)	0.00	bei T(°C)	0.00
	-	0.00	-	0.00	-	-	-	-	0.00		

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	-	201.0	HBW
Ergebnis (result / Résultat)	0	0	176.0	HBW

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	-	0.00
Ergebnis (result / Résultat)	0.00	-	0.00

Einsatzhärtungstiefe (case hardening depth / cementation gravité)

Vorschrift (specification / Spécification)	0.00	-	0.00	mm
Ergebnis (result / Résultat)	0.00	-	0.00	mm

