

Vendor -Plant: 0100 -Plant: 100 Receiver -Plant: 100 Unloading Area: 14248
 -No: 91001108 -No.: 14550700 -No.: 14550700
 Linamar Plettenberg GmbH Magma PT S.p.A. Via dei Ciclamini, 4 Consumption: Truck Company
 Daimlerstr. 11 58840 PLETTENBERG I-70026 MODUGNO Consignment: Schweitzer GmbH & Co.
 DEUTSCHLAND I-70026 MODUGNO I-70026 MODUGNO -Number: 16070077
 VAT-No.: DE123840478 VAT-No.: IT04886850728 Gross Weight: 23.859 KG

ASN-No -Pos -Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. -Number Vendor

CC: 240034492	640	PC	S					
CC: 240034486	640	PC	S					
CC: 240034481	640	PC	S					
CC: 240034475	640	PC	S					
CC: 240034468	640	PC	S					
CC: 240033877	640	PC	S					
CC: 8,000	TBA-500256	PC						
Cast-Number: 273710								DCT300/P01850
UC-Material: G016716X10								
Text: Engineering Change Status -								
Text: Customer Change No. 22_003385-01								
Text: Supplier Index -								

81198987	000010	25111108891	2.560	PC	S	SCHALTRAD 4.GANG	550004688701	KG	3.275	KG	gr. wt.: 3.620	KG
15.05.2024		035613-900		PC	S		nt. wt.: 3.275					
180368587		CC: 240034456	640	PC	S							
5013457075		CC: 240034448	640	PC	S							
		CC: 240034442	640	PC	S							
		CC: 240034436	640	PC	S							
		CC: 4,000	TBA-500256	PC								
		Cast-Number: 273710										
		UC-Material: G016716X10										
		Text: Engineering Change Status -										
		Text: Customer Change No. 22_003385-01										
		Text: Supplier Index -										

81198993	000010	25111109390	5.550	PC	S	SCHALTRAD 7.GANG	550003915702	KG	2.644	KG	gr. wt.: 2.891	KG
15.05.2024		035307-900		PC	S		nt. wt.: 2.644					
180368588		CC: 240034405	1.850	PC	S							
5013457076		CC: 240031963	1.850	PC	S							
		CC: 240034416	1.850	PC	S							
		CC: 3,000	TBA-500256	PC								
		Cast-Number: 645495										
		UC-Material: L016607X20										
		Text: Engineering Change Status C										

GR: Quant. Check: Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)



Linamar Plettenberg GmbH, Postfach 1520, D-58815 Plettenberg

Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 4.GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1088.91
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30006021
(order no. / No. De commande)

Schmelzen-Nr. 273710
(heat number / No. de Coulee)
Werkstoff 20MNCRS5
(steel grade / Qualité)

Stahlersteller Georgsmarienhütte GmbH
Lieferspezifikation TS_805000_02
(technical specification / Spécification de livraison)

HBS-Teile.-Nr. 035613-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex -
(draw. notific. index / Indices du plan)
Lieferschein.-Nr. 81198987/000010
(shipping advice no. / Bulletin de livraison)

Schmelzen-Knz.
(heat code / Répère de Coulee)
Herstellprozess E/VA.K.
(process flow / Procédé fabrication)

Auftrag 1047572
(order no./ordre no.)
SAP UC-Material G016716X10
(SAP UC-material/SAP UC-material)
Lieferdatum 05/06/2024
(shipping date / Date de livraison)

Gießformat 245X245
(casting dim. / Dimension coulee)
Lieferzustand + FP Glühen isotherma
(delivery condition / Etat de livraison)
Rohmat.-abm. 48 Rund
(raw material dim. / Barre diamètre)
Umformgrad 32,8:1
(Diameter / diamètre)

Stückzahl 2,560
(quantity / Quantité)

Schmelzanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2100	0.0900	1.2500	0.0140	0.0230	1.1800	0.0400	0.1600	0.1600	0.0370	0.0070	0.0003	0.0010	0.0090	0.0000	0.0000	0.0010	0.0060	0.0002	0.0000	0.0004	0.0120	2.4000	7.0000

Härtbarkeit (hardenability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50		
HRC	0.00	46.10	0.00	45.40	0.00	44.40	0.00	41.30	0.00	38.10	0.00	35.80	34.00	32.90	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Fdyn	0.00	-	0.00																				

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT - PERLIT	Randentkohlung (decaburcation / Décaburcation)	0.000
Korngröße (grain size / grosseur de grain)	Prim. 5 - Sek. 9	8 - 10	

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)	0.00	0.00
0.00	-	0.00	0.00

A(%)	0.00	0.00
0.00	-	0.00

Z(%)	0.00	0.00
0.00	-	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	201.0	HBW
0	-	0	0
Ergebnis (result / Résultat)	153.0	165.0	HBW
0	-	0	0

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	0.00
0.00	-	0.00
Ergebnis (result / Résultat)	0.00	0.00
0.00	-	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	0.00	mm
0.00	-	0.00	0.00
Ergebnis (result / Résultat)	0.00	0.00	mm
0.00	-	0.00	0.00

Reinheitsgrad (degree of purity / Degré de Pureté)	K3=0(0)
0.00	-

Datum (date / Date)

05/15/2024

Maschinell erstellt, daher gültig ohne Unterschrift /

Computer generated, valid without signature / Délivré par ordinateur sans

Abnahmebeauftragter / Inspector
WT - i. A. Dillmann, Johannes

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1) Sender/vendor Linamar Plettenberg GmbH Daimlerstr. 11 58840 Plettenberg		2) Vendor-no. 91001108		3) Freight order number	
VAT Id-No.: DE123840478 EKAER-Nr.:		4) Sender number at the forwarding agent		Freight Order	
5) Loading point 0100 / Linamar Pltbg GmbH LSF LC		6) Date 15.05.2024			
8) Shipment number 118767		9) Forwarding agent		10) Forwarding 16070077	
11) Recipient Company Magna PT S.p.A. Via dei Ciclamini, 4 Zona Industriale I-70026 MODUGNO		12) Customer Number 14550700		Firma Schweitzer GmbH & Co. Internationale Spedition KG Carl-Benz-Str. 23 71634 LUDWIGSBURG DEUTSCHLAND	
VAT Id-No.: IT04886850728		Telephone		Fax	
14) Delivery / unloading point 100-14248 100-14248 100-14248 100-14248 100-14248		13) Cargo manifest/freight list		15) Sender's comment for the forwarding agent	
18) Delivery note no.		19) Number		20) Packaging	
0081198974		7		TBA-500256	
0081198979		6		TBA-500256	
0081198984		8		TBA-500256	
0081198987		4		TBA-500256	
0081198993		3		TBA-500256	
Total		28			
22) Contents		23) Tara weight in KG		24) Gross weight in KG	
ZAHNRAD 2.GANG		604		6.063	
SCHALTRAD 5.GANG		515		4.592	
SCHALTRAD 4.GANG		687		6.693	
SCHALTRAD 4.GANG		345		3.620	
SCHALTRAD 7.GANG		247		2.891	
		2.398 KG		23.859 KG	
31) Del. term FCA Plettenberg		32) Value of goods 47.009,68 EUR		33) kind of goods A	
34) Sender cash on delivery		35) Enclosures		36) Order number, customer LBSC2290	
37) Means of transport number		38) Truck code Truck Company		39) Shipping type	
40) Acknowledgement of receipt from ship-to party		41) Above delivery received completely and intact.		42) Company stamp / signature	
43) Confirmation of receipt by the driver Above delivery received completely, intact and stainless. The load was secured according to §22 StVO. Ich versichere die Ware ins Gemeinschaftsgebiet zu verbringen.		Date		Truck signature	
Name		Signature		Company stamp / signature	
44) The general German carrier conditions apply (ADSp): Area of jurisdiction is the company headquarters of the dispatch		44) The delivery contains Euro skids Euro wire pal conv		Of which were shipped Euro skids Euro wire pal conv	
45) The general German carrier conditions apply (ADSp): Area of jurisdiction is the company headquarters of the dispatch		44) The delivery contains Euro skids Euro wire pal conv		46) Für den Spediteur	