

EDI - ASN Note (VDA 4912)		Load-No.: 126835		27.06.2025 - 13:38	
Vendor -Plant: 0100 -No: 91001108 Linamar Plettenberg GmbH Daimlerstr. 11 58840 PLETTENBERG DEUTSCHLAND		Receiver -Plant: 100 -No.: 14550700 Magna PT S.p.A. Via dei Ciclamini, 4 Zona Industriale I-70026 MODUGNO		Unloading Area: 14248 place of storage: Consumption: Dispatch Type: Truck Company Forw. Agent Name: Schweitzer GmbH & Co. -Number: 16070077 Gross Weight: 23.657 KG	
VAT-No.: DE123840478		VAT-No.: IT04886850728			

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of delivery	Purch. Ord. Nr.
-Date		Suppl. Ref. No. Vend.				Add. Data Vendor	
		Pack. Mat. -Quant.	- Number Cust.			-Nummer Vendor	Consignment
81304330	000010	2511123290	0294492	3.749	PC	S	SCHALTRAD 7.GANG
27.06.2025		035540-900					550004564102
		CC: 250040982	49	PC	S		nt. wt.: 1.461 KG , gr. wt.: 1.720 KG
		CC: 250040981	1.850	PC	S		
		CC: 250040977	1.850	PC	S		
		CC: 3,000	TBA-500256	PC		DCT300/P01850	
		Cast-Number: 294492					
		UC-Material: AB18161X10					
		Text: Engineering Change Status a					
		Text: Customer Change No. C0_21_002676-01					
		Text: Supplier Index -					
81304333	000010	2511122790	0295178	5.120	PC	S	SCHALTRAD 4.GANG
27.06.2025		035612-900					550004688601
		CC: 250041533	640	PC	S		nt. wt.: 5.965 KG , gr. wt.: 6.652 KG
		CC: 250041523	640	PC	S		
		CC: 250041517	640	PC	S		
		CC: 250041503	640	PC	S		
		CC: 250041490	640	PC	S		
		CC: 250041486	640	PC	S		
		CC: 250041476	640	PC	S		
		CC: 250041470	640	PC	S		
		CC: 8,000	TBA-500256	PC		DCT300/P01850	
		Cast-Number: 295178					
		UC-Material: AB18261X10					
		Text: Engineering Change Status -					
		Text: Customer Change No. 22_003385-01					
		Text: Supplier Index -					
81304336	000010	2511108891	N 295178	2.560	PC	S	SCHALTRAD 4.GANG
27.06.2025		035613-900					550004688701
		CC: 250041081	640	PC	S		nt. wt.: 3.288 KG , gr. wt.: 3.628 KG
		CC: 250041075	640	PC	S		
		CC: 250041064	640	PC	S		
		CC: 250041055	640	PC	S		

GR:	Quant. Check:	Rating Check:
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KUEHNE+NAGEL S.r.l.
Via dei Ciclamini, 4 - 70026 Modugno (BA)

02 LUG 2025

"Ricevuto con riserva di
verifica su qualità e quantità"

EDI - ASN Note

Load-No.: 126835

27.06.2025 - 13:38

(VDA 4912)

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Vendor -Plant: 0100
-No: 91001108Receiver -Plant: 100
-No.: 14550700

Unloading Area: 14248

place of storage:

Consumption:

Dispatch Type: Truck Company

Forw. Agent Name: Schweitzer GmbH & Co.

-Number: 16070077

Gross Weight: 23.657 KG

Linamar Plettenberg GmbH
Daimlerstr. 11
58840 PLETTENBERG
DEUTSCHLANDMagna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 MODUGNO

VAT-No.: DE123840478

VAT-No.: IT04886850728

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of delivery	Purch. Ord. Nr.
-Date		Suppl. Ref. No. Vend.				Add. Data Vendor	
		Pack. Mat. -Quant.	- Number Cust.			-Nummer Vendor	Consignment

CC: 4,000 TBA-500256 PC DCT300/P01850
Cast-Number: 295178
UC-Material: AB18261X10
Text: Engineering Change Status -
Text: Customer Change No. 22_003385-01
Text: Supplier Index -81304337 000010 M0144463 3.300 PC S ZAHNRAD 2.GANG
27.06.2025 035625-900
CC: 250041299 550 PC S
CC: 250041289 550 PC S
CC: 250041276 550 PC S
CC: 250041143 550 PC S
CC: 250041132 550 PC S
CC: 250041121 550 PC S
CC: 6,000 TBA-500256 PC DCT300/P01850
Cast-Number: 279710
UC-Material: G018066X20
Text: Engineering Change Status b
Text: Customer Change No. 23_002703-01
Text: Supplier Index -550004737301
nt. wt.: 5.311 KG , gr. wt.: 5.825 KGKUENNE-NAGEL S.r.l.
Via dei Ciclamini, 4 - 70026 Modugno (BA)

02 LUG 2025

"Ricevuto con riserva di
verifica su qualità e quantità"81304339 000010 M0144462 3.360 PC S ZAHNRAD 2.GANG
27.06.2025 035626-900
CC: 250041548 560 PC S
CC: 250041543 560 PC S
CC: 250041534 560 PC S
CC: 250041526 560 PC S
CC: 250041519 560 PC S
CC: 250041510 560 PC S
CC: 6,000 TBA-500256 PC DCT300/P01850
Cast-Number: 279710
UC-Material: G018066X20
Text: Engineering Change Status b
Text: Customer Change No. 24_000376-01550004737201
nt. wt.: 5.313 KG , gr. wt.: 5.832 KG

GR: Quant. Check: Rating Check:

Linamar Plettenberg GmbH, Postfach 1520, D-58815
Plettenberg



Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 4.GANG
(Partn name: / Désignation pièce:)
Kd.-Zg.-Nr. 251.1.1088.91
(costumer part number / No. du plan client)
Kd.-Auftr.-Nr. 30006021
(order no. / No. De commande)
Schmelzen-Nr. 295178
(heat number / No. de Coulee)
Werkstoff 20MNCRS5
(steel grade / Qualité)

HBS-Teile.-Nr. 035613-900
(HBS-Part number: / N° du plan HBS:)
Änderungsindex -
(draw. notific. index / Indice du plan)
Lieferschein-Nr. 81304336/000010
(shipping advice no. / Bulletin de livraison)
Schmelzen-Knz.
(heat code / Repère de Coulee)
Herstellprozess E/VD
(process flow / Procédé fabrication)

Auftrag 1051813
(order no./ordre no.)
SAP UC-Material AB18261X10
(SAP UC-material/SAP UC-material)
Lieferdatum 06/18/2025
(shipping date / Date de livraison)

Stückzahl 2,560
(quantity / Quantité)

Stahlhersteller Acciaierie Bertoli Safau
(steel mill / Aciérie)
Lieferspezifikation TS_805000_02
(technical specification / Spécification de livraison)

Gießformat RD. 270 MM
(casting dim. / Dimension coulee)
Lieferzustand + FP Glühen isotherma
(delivery condition / Etat de livraison)

Rohmat.-abm. 48 Rund
(raw material dim. / Barre diamètre)
Umformgrad 32
(Diameter / diamètre)

Schmelzanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.1870	0.2400	1.1400	0.0100	0.0260	1.1500	0.0200	0.1200	0.0800	0.0070	0.0310	0.0050	0.0001	0.0034	0.0040	0.0000	0.0080	0.0010	0.0030	0.0001	0.0000	0.0008	0.0103	1.1000	9.0000

Härtbarkeit (hardenability / valeurs de trempabilité)

mm	1	1,5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	44.70	0.00	43.70	0.00	41.40	0.00	37.20	0.00	34.30	0.00	32.00	30.30	28.90	26.40	24.50	0.00	0.00	0.00	0.00	0.00			
Fdyn	0.00	-	0.00																					
DI-Wert		0.00																						
(DI value / diamètre idéal)																								

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT - PERLIT GEFÜGE						Randentkohlung (decarburation / Décarburation)	0.000	
Korngröße (grain size / grosseur de grain)	Prim.	8	-	0	Sek.	8	-	9	

Reinheitsgrad (degree of purity / Degre de Purete)	K3=6

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm²)			Rp0.2(N/mm²)			A(%)			Z(%)		
0.00	-	0.00	0.00	-	0.00	0.00	-	0.00	0.00	-	0.00

Av(J)			bei T(°C)	
0.00	-	0.00	0.00	

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	-	201.0	HBW
Ergebnis (result / Résultat)	154.0	-	162.0	HBW

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	-	0.00	
Ergebnis (result / Résultat)	0.00	-	0.00	

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	-	0.00	mm
Ergebnis (result / Résultat)	0.00	-	0.00	mm

Es wird bestätigt, dass die Lieferung den Vereinbarungen bei der Bestellungsannahme entspricht./ It is confirmed that the delivery complies with the agreements made at the time of order acceptance./ Il est confirmé que la livraison est conforme aux accords conclus lors de l'acceptation de la commande.

Nach gültigem ADR

KU **RECEIPT** **PLACE** **se**
24 "Get-empfangen" Datum
 Reception des marchandises
 Via del Ciccamini, 8/A - 60200 Macerata (BA)
 am
 le
 02 LUG 2025
 Unterschrift und Stempel des Empfängers
 (Signature et timbre du destinataire)
 ...di